



Baumer
Passion for Sensors

Photoelectric sensors. Fiber optics and fiber optic sensors.

Precise, measurably better. Edition 2013



Photoelectric sensors
by Baumer combine
tried and tested
technology
and sophisticated
innovations.

Visibly better: Baumer sensors.

The Baumer Group is leading at international level in the development and production of sensors, shaft encoders, measuring instruments as well as components for automatic image processing. As an owner-managed family business, we employ about 2500 workers worldwide in 36 subsidiaries and 18 countries. With marked customer orientation, consistently high quality and vast innovation potential worldwide, Baumer develops specific solutions for many industries and applications.

Our standards – your benefits.

- Passion coupled with expertise – both have made us a sensor pioneer and technology leader
- Our range of services is hard to beat – we have the right product, developed by our own team, for every task
- Inspiring through innovation – a challenge Baumer employees take on every day
- Reliability, precision and quality – our customers' requirements are what drives us
- Partnership from the start – together with our customers we develop suitable solutions
- Always a step ahead – thanks to our production depth, our flexibility and our delivery reliability
- Available worldwide – Baumer is Baumer everywhere



Photoelectric sensors detect objects, measure distances, recognize colors, count components and monitor filling levels. Manufacturing newspapers, chocolate, cars, computers and cell phones would be inconceivable without sensors. Delivering letters and packages would be extremely time-consuming and processing food would be cumbersome.

State of technology:

- Today's technology makes it possible to produce compact photoelectric sensors that are able to precisely detect objects with high repeat accuracy even in harsh, industrial environments.
- User-friendly Smart Vision sensors enable objects to be checked in a two-dimensional plane.

Photoelectric sensors from Baumer:

- Baumer offers a wide range of photoelectric sensors for countless applications.
- Complete line of sensors for the food and beverage industry in a washdown or hygienic design
- SmartReflect light barriers offer the most reliable and most convenient type of object detection
- Light barriers and diffuse sensors, also with background suppression if needed, are available in the smallest designs

- Laser technology is also available in nearly every type of sensor
- Broad range of fiber optic sensors and plastic and glass fiber optics
- Distance-measuring laser sensors with high resolution of up to 2 µm and measuring distances of up to 13 m provide precise, absolute distance information
- Line sensors with integrated processing electronics check edge position of textile webs, detect objects in a two-dimensional plane, or provide absolute and precise position information
- Compact vision sensors for position, completeness and placement monitoring. Sensors for specific applications such as the laser SCATEC copy counter
- Customer-oriented solutions for specific requirements

Baumer is the right partner for you when it comes to efficient and competitive photoelectric sensor solutions.

Ask us!



Learn more.

Downloadable data sheets as well as further information about our products is available at:
www.baumer.com/photoelectric



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Baumer – setting standards with innovations.

The success story of the Baumer Group is characterized by innovations. By hardware and software engineers, designers or process engineers who work day in and day out to make our products and systems even better.

We pay particular attention to the increased miniaturization, precision as well as the measuring speed and robustness of the sensors. These features characterize our products even today. And that is something we are proud of.

The Baumer development teams are organized in an international network and are in close contact with well-known universities, recognized research institutes and highly specialized international engineering companies. As the technological leader, Baumer always endeavors to maintain its lead over the long term and protect its numerous innovations through patents.



Comprehensive product range

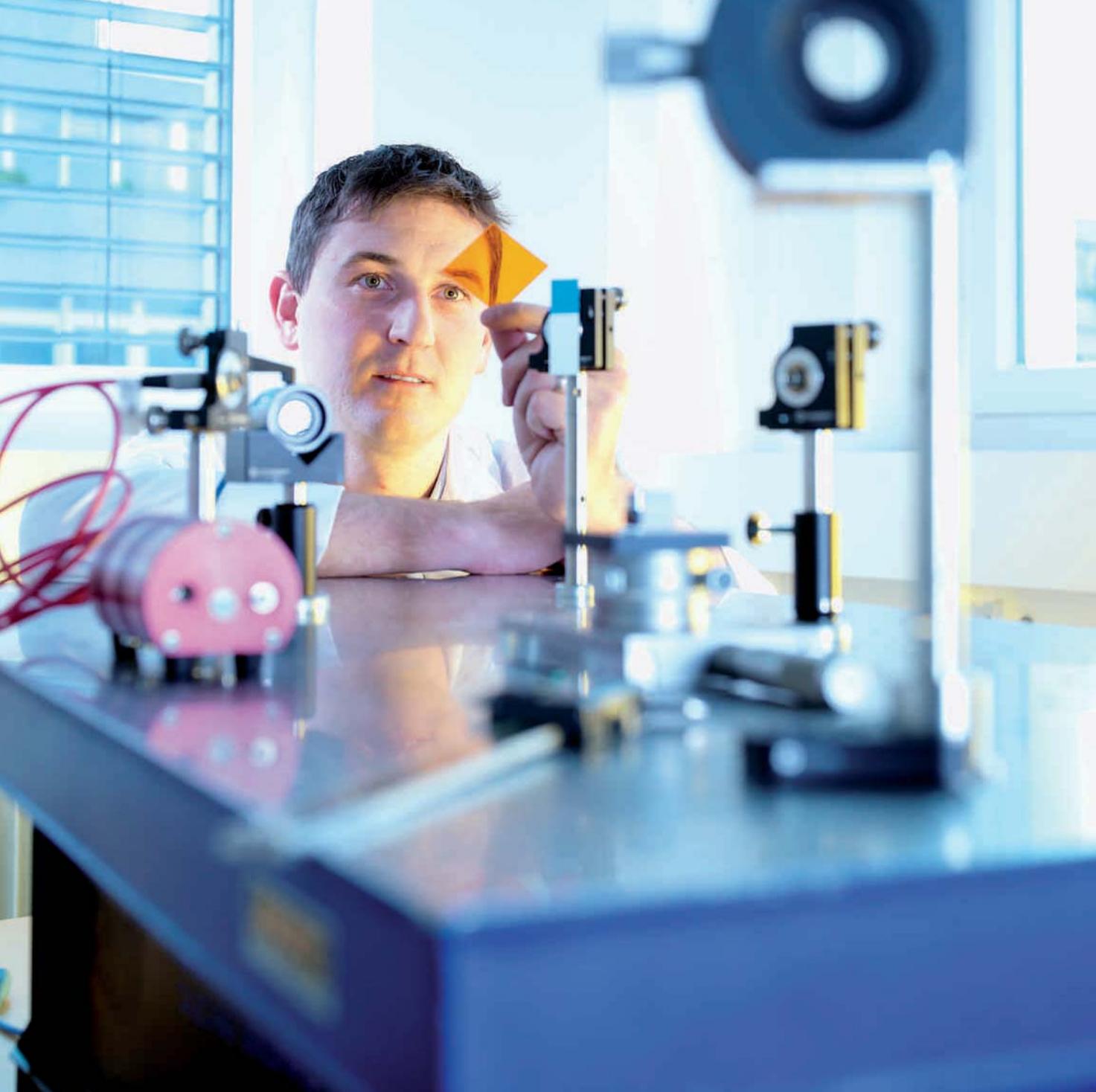
- Actuators and positioning drives
- Capacitive proximity sensors
- Conductivity sensors
- Counters
- Digital cameras
- Encoders
- Force and strain sensors
- Inductive sensors
- Level measurement
- Magnetic sensors
- Network Components
- OCR and code reader systems
- Optical inspection systems
- Photoelectric sensors
- Precision switches My-Com
- Pressure measurement
- Process analysis
- Process displays
- Resolvers
- Speed switches
- Spindle positioning systems
- Tachogenerators
- Temperature sensors
- Ultrasonic sensors
- Vision sensors



- Inductive sensors
- Capacitive sensors
- Photoelectric sensors
- Vision sensors
- Ultrasonic sensors
- Magnetic sensors
- Precision switches
- My-Com

Passion for sensors.

Whether for object or position recognition, measuring, a miniaturized or exceptionally robust design – Baumer has the right sensor for every application. Different sensor functions in standard housings ease assembly for the user and limit the setup time to a minimum. Baumer can supply a wide range from inductive to vision sensors and advise you comprehensively.



Customized solutions.

Our broad range of products enables us to provide the optimum solution for a large number of applications. But customers might have needs completely outside these application areas that cannot be entirely satisfied by the products currently on the market.

And this is precisely why our development engineers work closely with our customers. In searching for optimum solutions to meet these special needs, we are able to create customized solutions. Our customized solutions range from special mechanical designs to completely new sensor systems.

An innovative sensor solution can also help you gain a significant competitive advantage.

We would be happy to advise you!



Photoelectric sensors in miniature housings



- FHDK 04: smallest sensor on the market with real background suppression (4 x 6 x 45 mm)
- Smallest line of sensors with an adjustable switching distance (MINOS)
- Smallest laser sensors with background suppression and adjustable sensing distance (OHDK 10)
- Series 10 miniatures: widest range of products with the best performance



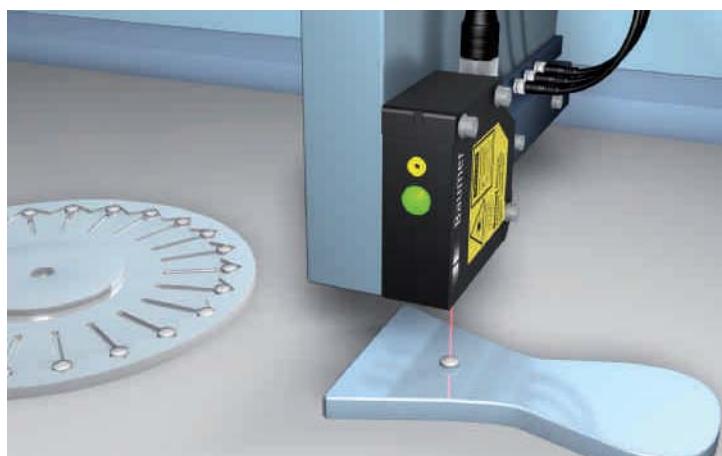
- Whether through teach-in keys or potentiometers: all sensors (even the smallest) can be easily and precisely configured according to the application
- 
- Sensors with beam diameters of up to 0.1 mm can identify the smallest objects or detect parts with the utmost precision regardless of color or objects in the background.



- Large selection of different plastic and glass fiber optics for solving even the most difficult applications
- Custom designed fiber optic heads
- Different fiber optic amplifiers: device ranging from easily adjustable to powerful with multiple modes

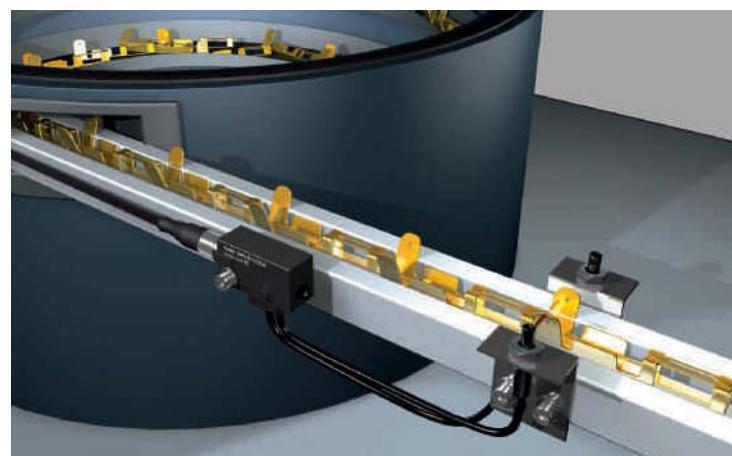
Applications

- Installation/handling
- Semiconductor manufacturing
- Packaging machines
- Measuring/testing technology
- Graphic machines



Laser distance sensor

- Measuring tablet thickness.



Small fiber optic head

- Detecting small parts on a handling machine.

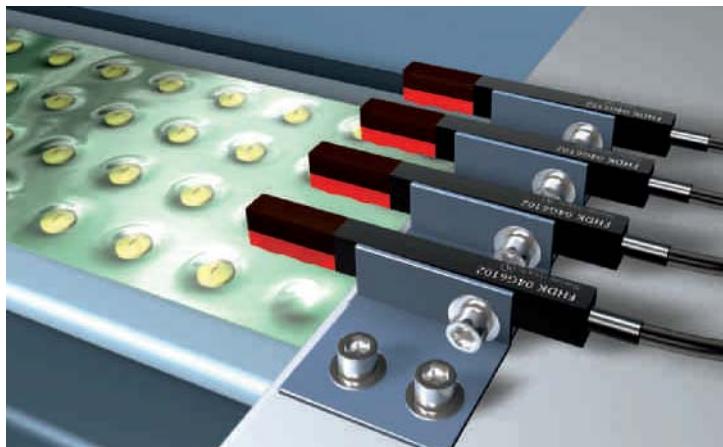


SmartReflect™ Light barriers

- Positioning the lipstick tube before the filling.

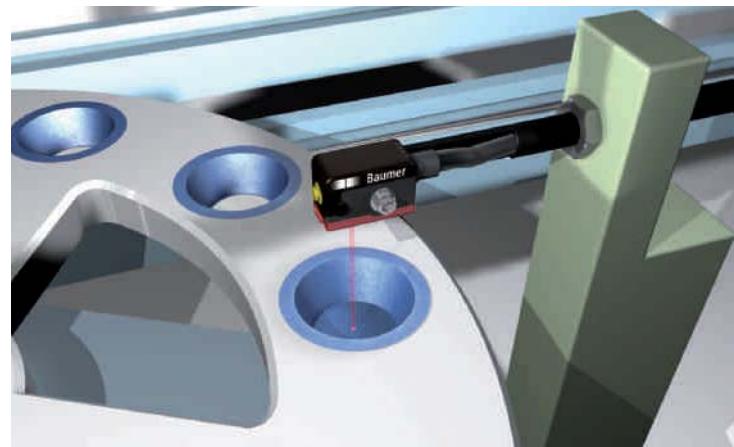
Miniaturization is an unstoppable trend. Faster processes, better quality and increasingly more integrated machines require more precise and compact sensors. Our uniquely small sensors are the perfect fit for applications where detecting objects in this position and at this location has previously seemed to be impossible.

No place is too cramped and no application is too difficult for Baumer's miniature sensors to handle.



Diffuse sensors with background suppression

- Presence check of tablets.

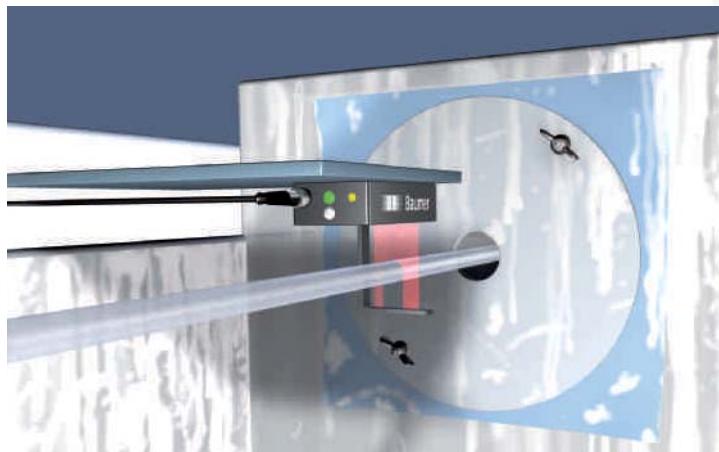


Diffuse sensors with intensity difference

- Presence check of filters in the coffee capsules.

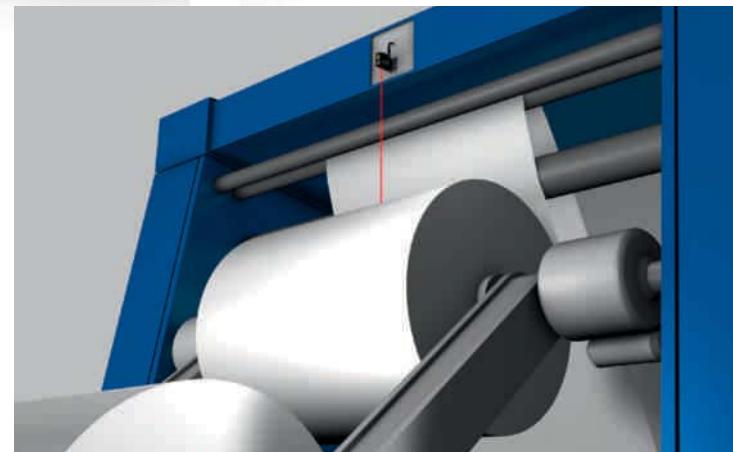
Photoelectric distance-measuring sensors

Many applications need a lot more information than just whether an object is present. Our sensors can provide precise measurements at high cycle times even with difficult surfaces. So distances, widths, heights, positions and diameters of objects can be measured with the utmost precision and high resolution.



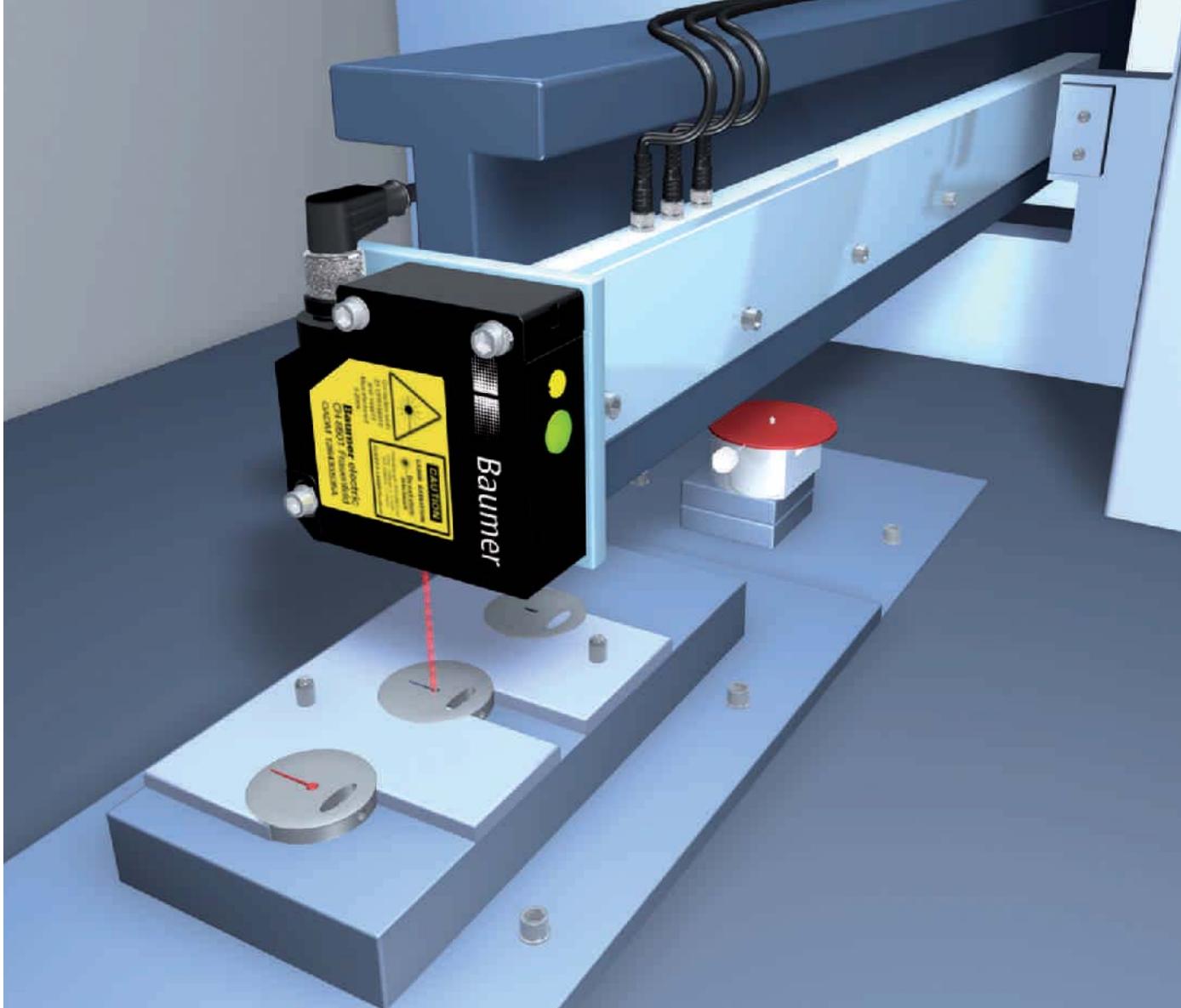
ParCon line sensor

- Diameter monitoring during plastic rod extrusion process.



Laser distance sensor

- Diameter monitoring with a narrow paper roll.



Laser distance sensor

- Distance measuring on dial plate to determine the precise press-in depth for the indicator.

Applications

- Machine tool building
- Installation/handling
- Semiconductor manufacturing
- Packaging machines
- Measuring/testing technology
- Textile machines
- Graphic machines
- Commercial vehicles



CCD line sensor with integrated processing electronics in compact metal housing

- ParCon* measures web edges or object widths in the 24 mm range
- PosCon* measures web edges or object widths in the 30–350 mm range
- High resolution (of up to 0.03 mm)



Distance-measuring sensor with integrated processing electronics in highly compact metal housing

- Distance measurement from 0.02 m to 1 m
- Maximum resolution of 0.002 mm
- Incredibly short response time of 0.9 ms.

- Possible to optimize the resolution by limiting the measuring range
- Precise distance measurement regardless of object's color or surface

Photoelectric laser sensors

Applications

- Machine tool building
- Installation/handling
- Semiconductor manufacturing
- Packaging machines
- Measuring/testing technology
- Textile machines
- Graphic machines
- Plastics machines



- Small, clearly visible light spot
- Laser class 1 or 2
- Laser diode service life of up to 100,000 hours



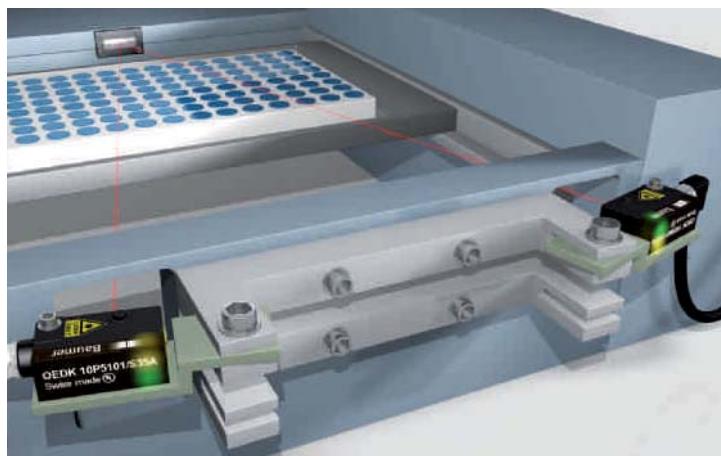
- Fast and precise object detection
- High repeat accuracy in sensing and measuring
- Best laser sensor in its class with background suppression (OHDK 10)



- Smallest laser sensor with background suppression and adjustable sensing distance (OHDK 10)
- Retro-reflective sensor with single lens optics
- Smallest laser distance sensor with integrated processing electronics (OADM 12)
- Wide range of laser distance sensors in various housing sizes

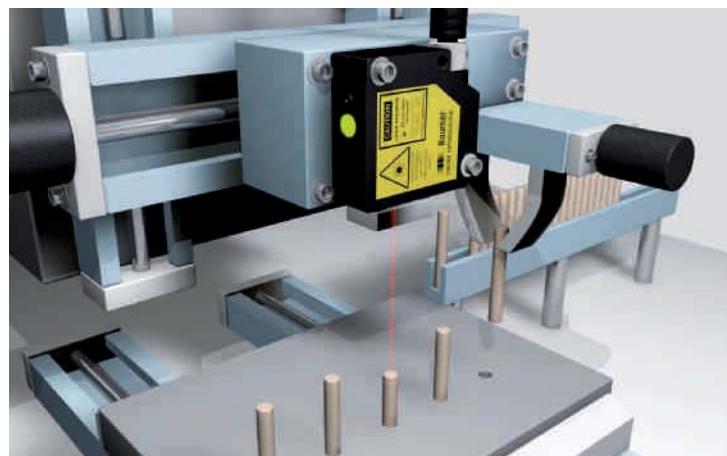


- Laser copy counters (SCATEC): counting up to 3 million copies of newspapers per hour
- Counting individual sheets up to 0.1 mm thick
- Individual package detection with seamless product conveyance



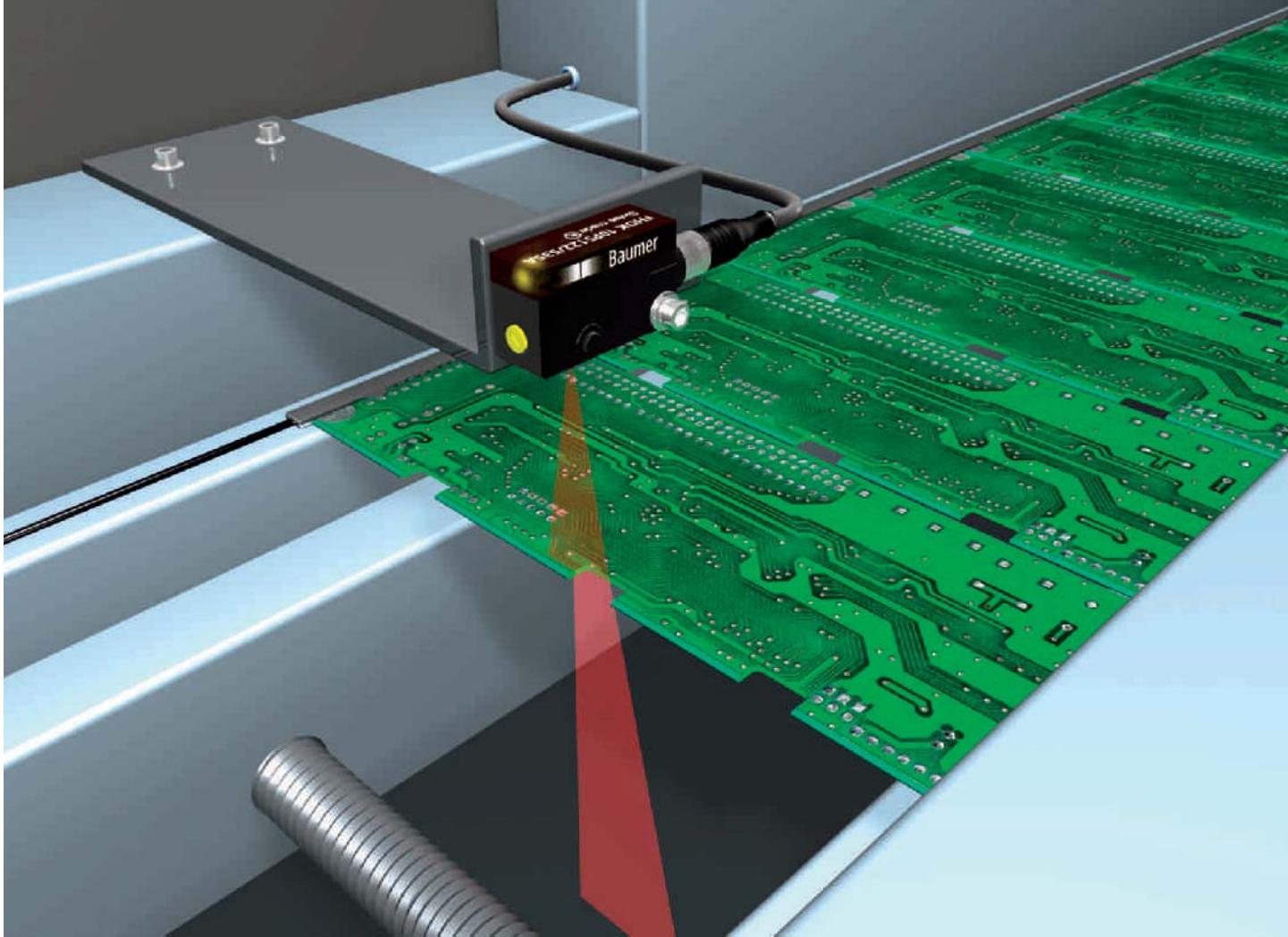
Through beam laser sensor

- Monitoring the top edge of a rack for small parts.



Laser differential sensor

- Detecting when height differences of pressed-in pins are too large.



Diffuse laser sensor

- Reliable edge detection of a printed circuit board via line optics.

It is able to detect the smallest parts. Objects can also be identified through very narrow slits. All because laser sensors are able to detect the smallest objects at incredible distances thanks to their acute, intensive light beam.

They are also able to do so regardless of whether the scanner works with background suppression, retro-reflective sensor with single lens optics or through beam sensor.



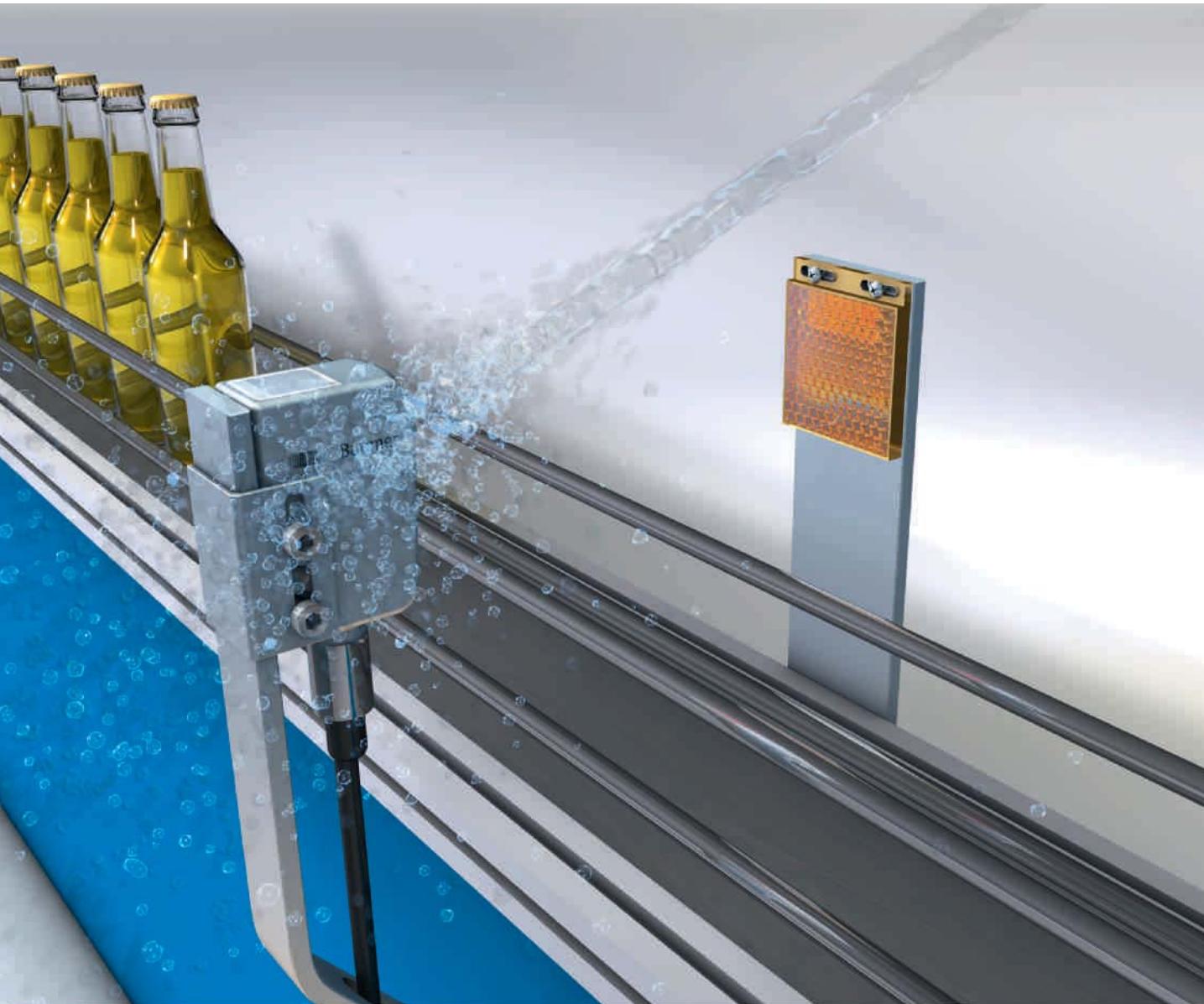
SCATEC copy counter / edge detector

- Precise triggering with seamless product conveyance
- Counting of individual packages / copies

Laser distance sensor

- Capturing information on shelf contents within an automated warehouse.

Photoelectric sensors for the food and beverage industry.



Photoelectric sensors for the food and beverage industry meet strict standards and regulations. We only use FDA-compliant materials, and we make sure they are chemically resistant to cleaning agents. The housings are made of V4A stainless steel with a roughness factor of $\leq 0.8 \mu\text{m}$ so that no microbial residue can accumulate.

The sensors are available in two different housing designs for the two different areas in which the machines are used.

Hygienic design for the food area

EHEDG-certified design any residue that might start to accumulate is reliably removed when the hygienic design is cleaned.

Washdown design for the splash zone

Sensors for the splash zone meet the same strict criteria as sensors for the food area. However, no hygienic design is required since no residue is able to find its way back into the flow of production.

SmartReflect – Light barriers without reflectors

These light barriers work by reflecting off a machine part. In other words, the sensor provides the reliable object detection of a light barrier but does not need a reflector. Machine down-times caused by a damaged reflector can thus be completely avoided.

Production areas

- Food processing
- Food storage
- Food packaging
- Filling
- Quality control



Unique proTect+ impermeability concept guarantees impermeability even after significant temperature cycles; high reliability and a long service life



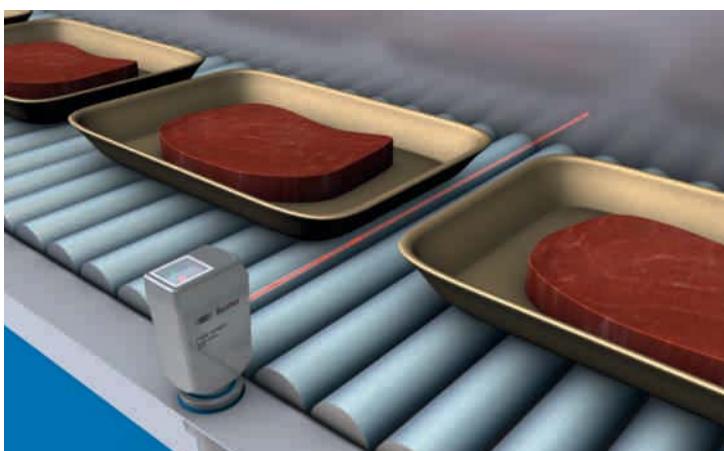
Stainless steel housing V4A with protection class IP 69K for incredible robustness and a long service life



Integral hygienic design of sensors and fitting accessories meets design guidelines for hygienic applications, enables them to be used in immediate proximity to food, and simplifies the certification process for machines



Laser inscription ensures that the sensor can always be clearly identified



SmartReflect™ sensor

- The SmartReflect™ detects the meat trays on the conveyor belt and uses a machine part as a reflection reference.



Diffuse sensors with background suppression

- Background suppression is used to detect the feed of objects into a packaging machine.



VeriSens® – the vision sensor for factory automation!

Baumer's image-processing VeriSens vision sensor bridges the gap between traditional photoelectric sensors and complex vision systems.

The high-resolution image sensor enables objects to be checked in a two-dimensional plane. For this purpose, the VeriSens vision sensor offers various functions, which support a large number of inspection and object detection tasks in an automated process.

- Completeness monitoring
- Object presence monitoring
- Object placement monitoring
- Object position monitoring

Discover the difference!



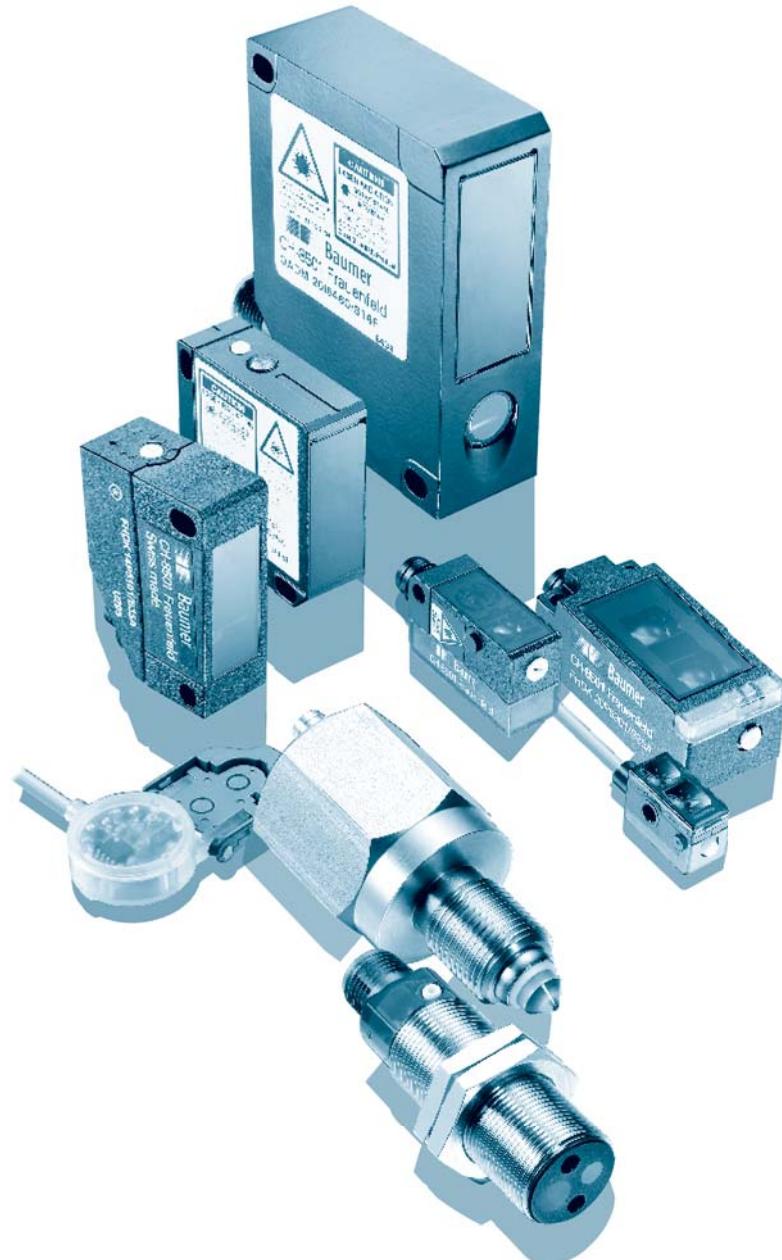
Custom designed photoelectric sensors

No product portfolio can ever be large enough to provide an optimum solution for every application. Needs always arise that cannot be handled with standard sensors. In such situations, our development engineers work closely with our customers to come up with a custom designed sensor that is the perfect solution.

The solutions range from a special housing to a completely new sensor or optical system. An innovative, customized sensor solution can help you become a market leader.

We would be happy to help you with your application!

Distance and intensity-based



Distance measuring sensors

Page 20

Difference sensors

Page 78

Diffuse sensors

Page 88

with background suppression

Diffuse sensors

Page 144

with intensity difference

Level monitoring and leak detecting sensors

Page 184

Photoelectric distance measuring sensors

Overview

product family	FADH 14	FADH 14	FADK 14	FADK 14	FADR 14
					
width / diameter	19,6 mm	19,6 mm	14,8 mm	14,8 mm	19,6 mm
measuring distance Sd	50 ... 400 mm	50 ... 400 mm			
resolution	0,1 ... 1 mm	0,1 ... 1 mm			
linearity error	± 1,5 ... ± 4 mm	± 1,5 ... ± 4 mm			
response time / release time	< 3 ms	< 3 ms	< 3 ms	< 3 ms	< 3 ms
adjustment	IO-Link	IO-Link	IO-Link	IO-Link	IO-Link
output circuit	analog	analog	analog	analog	analog
output signal	4 ... 20 mA	0 ... 10 VDC	4 ... 20 mA	0 ... 10 VDC	4 ... 20 mA
connection types	cable flylead connector	cable flylead connector	cable connector	cable connector	connector
housing material	metal	metal	plastic	plastic	metal
page	28	30	32	34	36

product family	OADM 13	OADM 13	OADM 20	OADM 20	OADM 20
					
width / diameter	13,4 mm	13,4 mm	20,6 mm	20,6 mm	20,6 mm
measuring distance Sd	50 ... 60 mm 60 ... 100 mm 100 ... 200 mm	50 ... 60 mm 60 ... 100 mm 100 ... 200 mm	30 ... 70 mm 30 ... 130 mm	50 ... 300 mm 100 ... 600 mm	30 ... 70 mm 30 ... 130 mm 50 ... 300 mm
resolution	< 0,015 mm 0,015 ... 0,038 mm 0,039 ... 0,15 mm	< 0,015 mm 0,015 ... 0,038 mm 0,039 ... 0,15 mm	0,004 ... 0,02 mm 0,005 ... 0,06 mm	0,01 ... 0,33 mm 0,015 ... 0,67 mm	0,004 ... 0,02 mm 0,005 ... 0,06 mm 0,01 ... 0,33 mm
linearity error	< 0,045 mm ± 0,047 ... ± 0,118 mm ± 0,123 ... ± 0,457 mm	< 0,045 mm ± 0,047 ... ± 0,118 mm ± 0,123 ... ± 0,457 mm	± 0,012 ... ± 0,06 mm ± 0,015 ... ± 0,2 mm	± 0,03 ... ± 1 mm ± 0,05 ... ± 2 mm	± 0,012 ... ± 0,06 mm ± 0,015 ... ± 0,2 mm ± 0,03 ... ± 1 mm
response time / release time	< 2 ms	< 2 ms	< 0,9 ms	< 0,9 ms	< 0,9 ms
adjustment	Teach-in: button / external	Teach-in: button / external	Teach-in: button / external	Teach-in: button / external	Teach-in: button / external
output circuit	analog	analog	analog	analog	analog
output signal	4 ... 20 mA	0 ... 10 VDC	4 ... 20 mA 0 ... 10 VDC	4 ... 20 mA 0 ... 10 VDC	4 ... 20 mA / 0 ... 10 VDC
connection types	connector	connector	connector	connector	connector
housing material	metal	metal	metal	metal	metal
page	50	52	54	56	58

Photoelectric distance measuring sensors

Overview

FADR 14	OADM 12	OADM 13	OADM 13	OADM 13	OADM 13
					
19,6 mm	12,4 mm	13,4 mm	13,4 mm	13,4 mm	13,4 mm
50 ... 400 mm 16 ... 120 mm	16 ... 26 mm 50 ... 550 mm	50 ... 350 mm 50 ... 550 mm	50 ... 350 mm 50 ... 550 mm	50 ... 350 mm 50 ... 550 mm	50 ... 350 mm 50 ... 550 mm
0,1 ... 1 mm 0,002 ... 0,005 mm 0,002 ... 0,12 mm	0,002 ... 0,005 mm 0,01 ... 0,4 mm 0,01 ... 1,15 mm	0,01 ... 0,4 mm 0,01 ... 1,15 mm	0,01 ... 0,4 mm 0,01 ... 1,15 mm	0,05 ... 0,4 mm 0,09 ... 1,15 mm	0,05 ... 0,4 mm 0,09 ... 1,15 mm
± 1,5 ... ± 4 mm ± 0,015 ... ± 0,35 mm	± 0,006 ... ± 0,015 mm ± 0,015 ... ± 0,35 mm	± 0,05 ... ± 1,2 mm ± 0,08 ... ± 3,5 mm	± 0,05 ... ± 1,2 mm ± 0,08 ... ± 3,5 mm	± 0,18 ... ± 1,2 mm ± 0,3 ... ± 3,5 mm	± 0,18 ... ± 1,2 mm ± 0,3 ... ± 3,5 mm
< 3 ms	< 0,9 ms	< 0,9 ms < 2 ms	< 0,9 ms < 2 ms	< 0,9 ms < 2 ms	< 0,9 ms < 2 ms
IO-Link	Teach-in: button / external	Teach-in: button / external	Teach-in: button / external	no	no
analog	analog	analog	analog	RS 232	RS 485
0 ... 10 VDC	4 ... 20 mA 0 ... 10 VDC	4 ... 20 mA	0 ... 10 VDC		
connector	connector	connector	connector	connector	connector
metal	metal	metal	metal	metal	metal
38	40	42	44	46	48

OADM 20	OADM 20	OADM 20	OADM 20	OADR 20	OADM 21
					
20,6 mm	20,6 mm	20,6 mm	20,6 mm	20,3 mm	20,4 mm
100 ... 600 mm 200 ... 1000 mm	30 ... 50 mm 30 ... 130 mm 50 ... 250 mm	100 ... 500 mm 200 ... 1000 mm	50 ... 300 mm 100 ... 600 mm 200 ... 1000 mm	30 ... 130 mm 50 ... 300 mm 100 ... 600 mm	100 ... 600 mm 200 ... 1000 mm
0,015 ... 0,67 mm 0,12 ... 2,5 mm	< 0,01 mm 0,05 ... 0,07 mm 0,1 ... 0,3 mm	0,2 ... 0,5 mm 0,6 ... 2,5 mm	0,01 ... 0,4 mm 0,015 ... 0,8 mm 0,12 ... 3 mm	0,005 ... 0,06 mm 0,01 ... 0,33 mm 0,015 ... 0,67 mm	0,01 ... 0,25 mm 0,02 ... 0,4 mm
± 0,05 ... ± 2 mm ± 0,48 ... ± 10 mm	± 0,03 mm ± 0,15 ... ± 0,22 mm ± 0,3 ... ± 0,8 mm	± 0,8 ... ± 2 mm ± 2,4 ... ± 10 mm	± 0,2 ... ± 1,5 mm ± 0,5 ... ± 3,4 mm ± 0,36 ... ± 9 mm	± 0,015 ... ± 0,2 mm ± 0,03 ... ± 1 mm ± 0,05 ... ± 2 mm	± 0,07 ... ± 1 mm ± 0,11 ... ± 1,65 mm
< 0,9 ms	< 10 ms	< 10 ms	< 2 ms < 2,5 ms < 3,5 ms	< 0,9 ms	< 4 ms
Teach-in: button / external	no	no	Teach-in: button / external	external	Teach-in: button / external
analog	RS 485	RS 485		analog	analog
4 ... 20 mA / 0 ... 10 VDC			4 ... 20 mA / 0 ... 10 VDC	4 ... 20 mA / 0 ... 10 VDC	4 ... 20 mA / 0 ... 10 VDC
connector	connector	connector	cable	connector	connector
metal	metal	metal	metal	metal	metal
60	62	64	66	68	70

product family	OADK 25	OADM 250	OADM 260
			
width / diameter	23,4 mm	25,4 mm	25,4 mm
measuring distance Sd	100 ... 1000 mm	200 ... 4000 mm	200 ... 13000 mm
resolution	0,3 ... 4 mm	1,3 mm	5 mm
linearity error	± 1,1 ... ± 15 mm		
response time / release time	< 12,8 ms		
adjustment	Teach-in	Teach-in: button / external	Teach-in: button / external
output circuit	analog	analog	analog
output signal	4 ... 20 mA 0 ... 10 VDC	4 ... 20 mA 0 ... 10 VDC	4 ... 20 mA
connection types	connector	connector	connector
housing material	plastic	metal	metal
page	72	74	76



General information

OADM is a range of laser distance sensors with products covering the measuring range from 16 mm to 13 m. The compact sensors with integrated microcontrollers produce an accurate output signal proportional to the measured distance. Intelligent internal signal analysis permits the sensor to operate accurately regardless of the color and most surfaces. The sensor can always be easily and precisely aligned with the visible spot of light. Distances to rough surfaces can be reliably measured by using a fine laser line in place of the laser spot, so that a wider area is monitored.

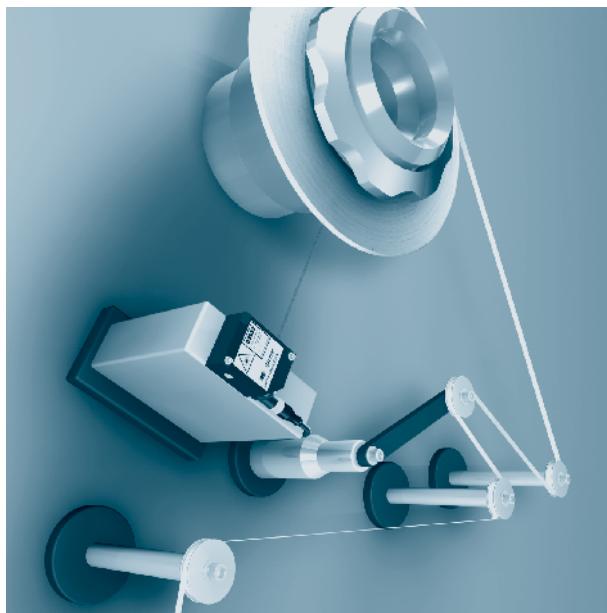
Typical applications

This family of sensors, with its wide selection of measuring ranges, can be used in many applications.

Typical applications are:

- Applications in which the production process is continuously monitored by the sensor to detect slow changes at an early stage and thereby achieve a reduction of rejects and costs.
- Automation of test points and test equipment permits increased productivity.
- Automation of format settings permits multifunctional machines and rapid, precise reconfiguration.

In some other applications, objects with rough and uneven surfaces must be measured. Sometimes, the surface of the object even has small holes or gaps. Such objects can be easily measured using a laser line optical system, which supplies a fine laser line in place of a focused laser beam.





Characteristics and advantages

Response time

Measuring cycles as short as 0.9 ms permit accurate measurements even on moving parts.

Integrated microcontroller

The integrated microcontroller makes an external processing device unnecessary and makes it simple to place the sensor wherever it is needed.

High resolution and linearity

By the use of a photodiode line in triangulation sensors, a very high linearity of $\pm 6 \mu\text{m}$ is achieved at a resolution of up to $2 \mu\text{m}$ (measured on matte white ceramic).

Laser spot or laser line

Distances, even to rough surfaces, are reliably measured by using a laser line instead of the laser spot.

Any surface

Intelligent signal processing improves the measurements made on critical surfaces.

Teach-in function

The measuring range can be adjusted within the maximum measuring range by the user with the Teach-in button or via the Teach-in cable. The analog output has its full span within this taught-in range. The factory setting is the maximum measuring range. The taught-in range has a minimum extent. The resolution and linearity change when the measuring range is changed. The closer the furthest point of the measuring range is to the sensor, the better the resolution.

Synchronization/hold function

The measurements of several sensors can be synchronized using the sync input, or the last value can be held and the laser diode switched off.

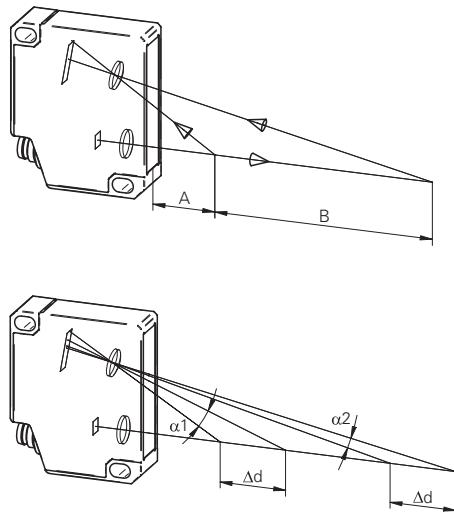
Insensitivity to external light

An algorithm makes the sensor insensitive to external light sources.



Technology and operation

The distance measurement is based on the triangulation principle. The laser beam strikes the object as a small point. The receiver of the sensor (photodiode line) detects the position of this point. The angle of incidence changes according to the distance, and thereby the position of the laser point on the receiver. The photodiode line is read by an integrated microcontroller. The controller accurately calculates the angle from the light distribution on the photodiode line and then calculates the distance to the object from this. This distance is either issued at the serial port or converted into an output current proportional to the distance. The microcontroller guarantees a high degree of linearity and measuring precision. The combination of a photodiode line and a microcontroller permits interfering reflections to be suppressed and thereby provides reliable data from critical surfaces. The sensor adapts to different colors by adjusting its internal sensitivity, making it virtually independent of the color of the object. A digital output is activated if there is no object within the measuring range or if insufficient light is received to correctly detect the object, e.g. if the sensor is dirty. The possible resolution and accuracy change with the distance. The same distance Δd which causes a large change in the angle α_1 close to the sensor produces a much smaller change in the angle α_2 at a greater distance (see drawing). This non-linear behavior is corrected by the microcontroller, so that the output signal remains linear to the distance.



Technology and operation run time measurement

With the run time measurement method distances are measured indirectly by measuring the time required by a signal to travel the length of the range to be covered.

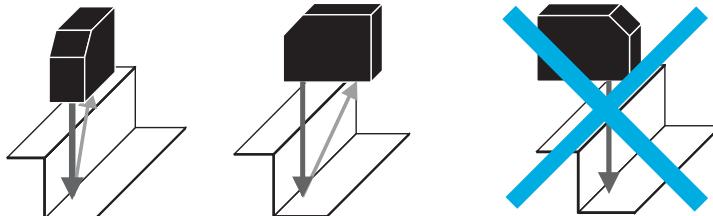
This translates into the real world as follows: a sender unit is emitting a burst signal which, when reflected by an object, is picked up by the sensor's receiver. The sensor's electronics evaluates the time elapsed and/or the phase-shift encountered which is then converted into distance information.

By applying the run time technology objects can be detected precisely and reliably even at long distances.

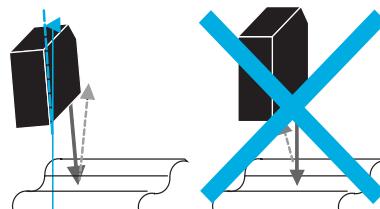
Photoelectric distance measuring sensors



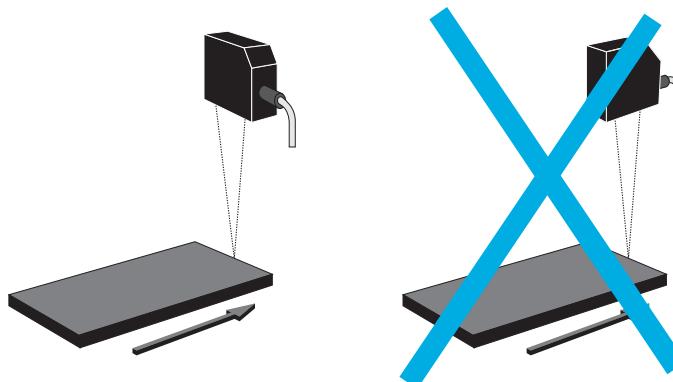
Mounting and adjustment



With all distance measuring sensors, it must be ensured that the laser spot can be seen directly by the optical system of the receiver and that no obstructions are in front of the receiver.



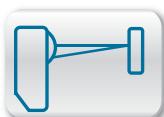
With glossy or reflective objects, the direct reflection must not impinge on the receiver. This can be avoided by slightly tilting the sensor.



For optimum measurement results, the sensor must be installed at right angles to the movement of the object.

A simple rule applies for triangulation sensors that the distance between the sensor and the object should be kept as small as possible for each application. The shorter the range, the better (more than proportional) the resolution and accuracy.

Note on electromagnetic compatibility: ground the sensor and use a shielded connecting cable.



Sd = 50 ... 400 mm

- hygiene design
- compact design
- measuring distance Sd 50 ... 400 mm



general data

measuring distance Sd	50 ... 400 mm
special type	Hygiene design
adjustment	IO-Link
Teach-in range min.	> 20 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,1 ... 1 mm
linearity error	± 1,5 ... ± 4 mm
light source	pulsed point source LED
wave length	660 nm
beam type	point
beam diameter	8 mm
temperature drift	< 0,1 % Sde/K
approvals/certificates	Ecolab EHEDG

electrical data

response time / release time	< 3 ms
voltage supply range +Vs	12 ... 26 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	4 ... 20 mA
load resistance (analog I)	< (+Vs - 10 V) / 0,02 A
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

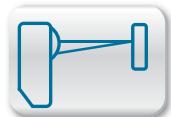
mechanical data

width / diameter	19,6 mm
height / length	52,2 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA

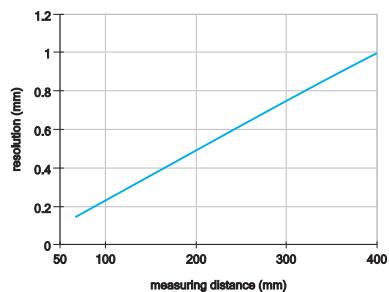
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 68/69K & proTect+

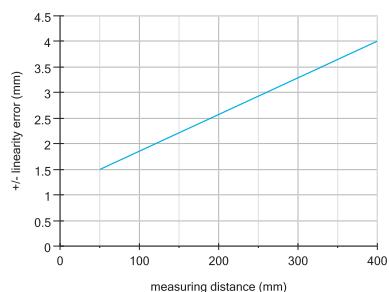
order reference	connection types
FADH 14I4470/IO	cable 4 pin, 2 m
FADH 14I4470/KS34A/IO	fylead connector M12, L=300 mm



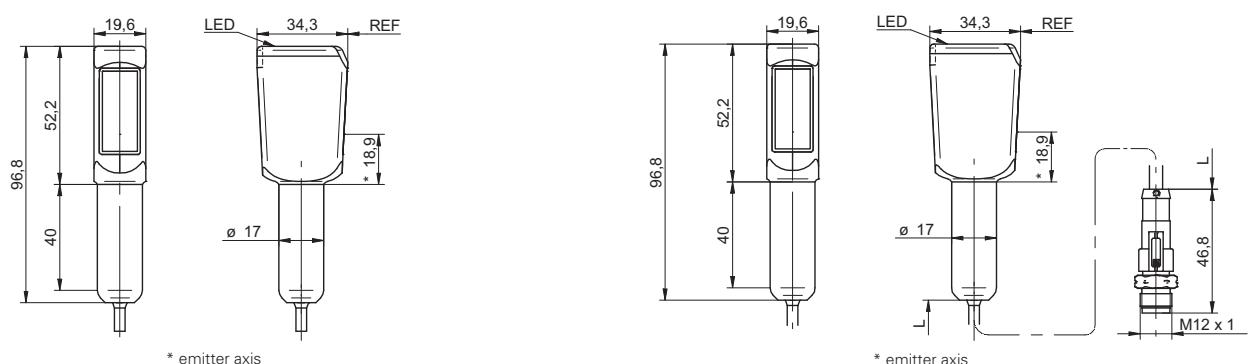
resolution

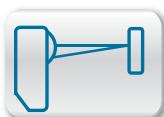


linearity error



dimension drawing





Sd = 50 ... 400 mm

- hygiene design
- compact design
- measuring distance Sd 50 ... 400 mm



general data

measuring distance Sd	50 ... 400 mm
special type	Hygiene design
adjustment	IO-Link
Teach-in range min.	> 20 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,1 ... 1 mm
linearity error	± 1,5 ... ± 4 mm
light source	pulsed point source LED
wave length	660 nm
beam type	point
beam diameter	8 mm
temperature drift	< 0,1 % Sde/K
approvals/certificates	Ecolab EHEDG

electrical data

response time / release time	< 3 ms
voltage supply range +Vs	14 ... 26 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	0 ... 10 VDC
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

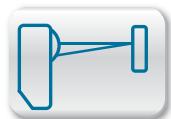
mechanical data

width / diameter	19,6 mm
height / length	52,2 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA

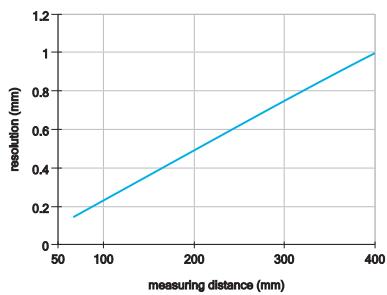
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 68/69K & proTect+

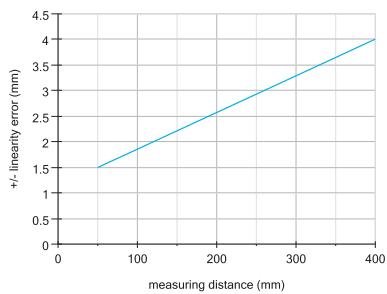
order reference	connection types
FADH 14U4470/IO	cable 4 pin, 2 m
FADH 14U4470/KS34A/IO	flylead connector M12, L=300 mm



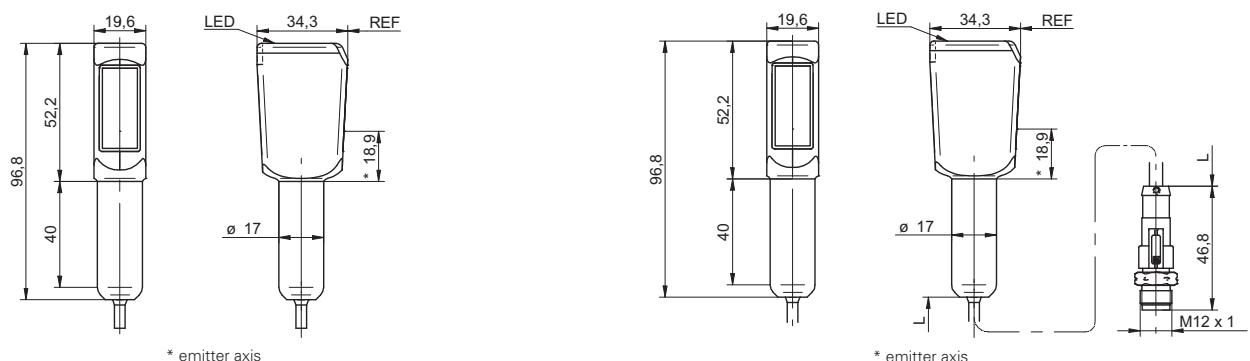
resolution

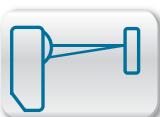


linearity error



dimension drawing





Sd = 50 ... 400 mm

- compact design
- measuring distance Sd 50 ... 400 mm
- resolution up to 0,1 mm



general data

measuring distance Sd	50 ... 400 mm
adjustment	IO-Link
Teach-in range min.	> 20 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,1 ... 1 mm
linearity error	$\pm 1,5 \dots \pm 4$ mm
light source	pulsed point source LED
wave length	660 nm
beam type	point
beam diameter	8 mm
temperature drift	< 0,1 % Sde/K

electrical data

response time / release time	< 3 ms
voltage supply range +Vs	12 ... 26 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	4 ... 20 mA
load resistance (analog I)	< (+Vs - 10 V) / 0,02 A
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

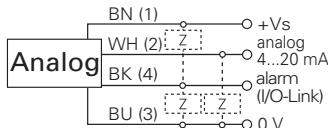
width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

order reference	connection types
FADK 14I4470/IO	cable 4 pin, 2 m
FADK 14I4470/S14/IO	connector M12 4 pin
FADK 14I4470/S35A/IO	connector M8 4 pin

connection diagram

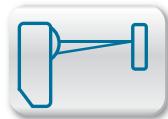


connectors

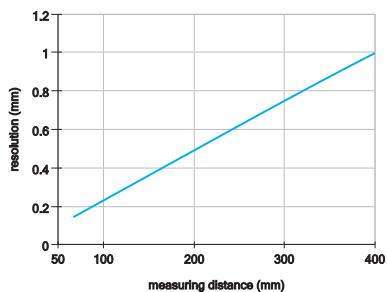
ESG 32AP0200G	4 pin	2 m straight (shielded)
ESG 32AP0500G	4 pin	5 m straight (shielded)
ESW 31AP0500G	4 pin	5 m angular (shielded)
additional cable connectors and field wireable connectors, see accessories		

accessories

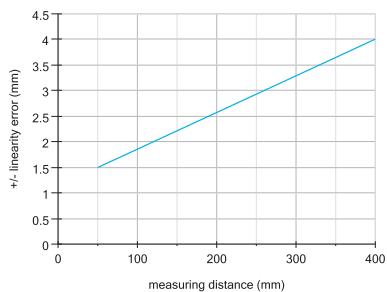
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	



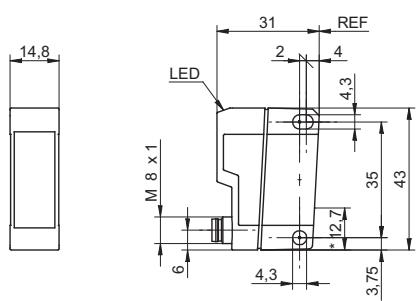
resolution



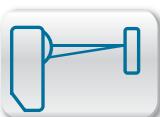
linearity error



dimension drawing



* emitter axis



Sd = 50 ... 400 mm

- compact design
- measuring distance Sd 50 ... 400 mm
- resolution up to 0,1 mm



general data

measuring distance Sd	50 ... 400 mm
adjustment	IO-Link
Teach-in range min.	> 20 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,1 ... 1 mm
linearity error	± 1,5 ... ± 4 mm
light source	pulsed point source LED
wave length	660 nm
beam type	point
beam diameter	8 mm
temperature drift	< 0,1 % Sde/K

electrical data

response time / release time	< 3 ms
voltage supply range +Vs	14 ... 26 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	0 ... 10 VDC
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

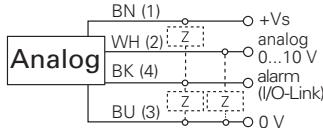
width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

order reference	connection types
FADK 14U4470/IO	cable 4 pin, 2 m
FADK 14U4470/S14/IO	connector M12 4 pin
FADK 14U4470/S35A/IO	connector M8 4 pin

connection diagram

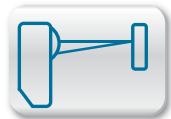


connectors

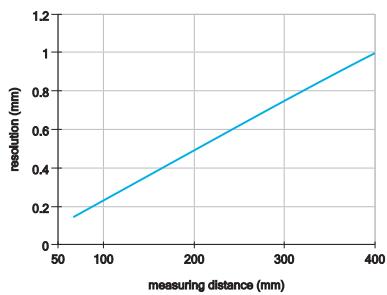
ESG 32AP0200G	4 pin	2 m straight (shielded)
ESG 32AP0500G	4 pin	5 m straight (shielded)
ESW 31AP0500G	4 pin	5 m angular (shielded)
additional cable connectors and field wireable connectors, see accessories		

accessories

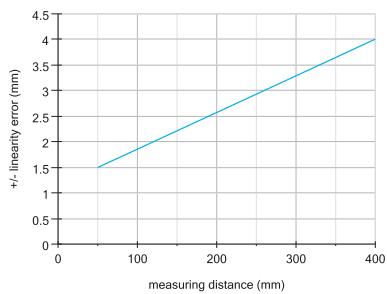
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	



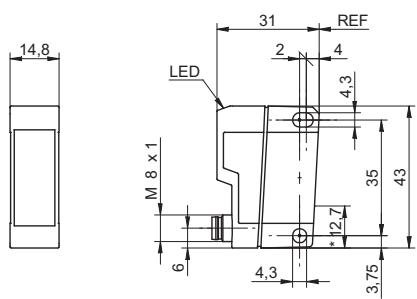
resolution



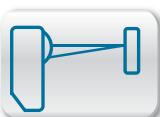
linearity error



dimension drawing



* emitter axis



Sd = 50 ... 400 mm

- washdown design
- compact design
- measuring distance Sd 50 ... 400 mm



general data

measuring distance Sd	50 ... 400 mm
special type	Washdown design
adjustment	IO-Link
Teach-in range min.	> 20 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,1 ... 1 mm
linearity error	± 1,5 ... ± 4 mm
light source	pulsed point source LED
wave length	660 nm
beam type	point
beam diameter	8 mm
temperature drift	< 0,1 % Sde/K
approvals/certificates	Ecolab

electrical data

response time / release time	< 3 ms
voltage supply range +Vs	12 ... 26 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	4 ... 20 mA
load resistance (analog I)	< (+Vs - 10 V) / 0,02 A
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	19,6 mm
height / length	51 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA
connection types	connector M12

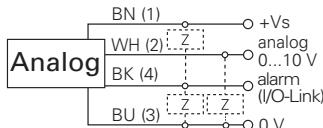
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 68/69K & proTect+

order reference

FADR 14I4470/S14/IO

connection diagram

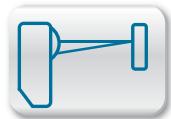


connectors

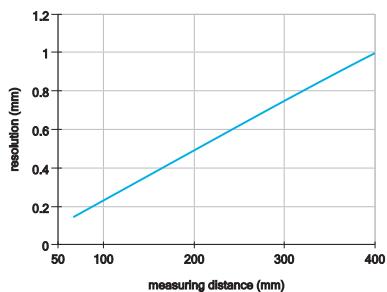
ESG 32AP0200G	4 pin	2 m straight (shielded)
ESG 32AP0500G	4 pin	5 m straight (shielded)
ESW 31AP0500G	4 pin	5 m angular (shielded)
additional cable connectors and field wireable connectors, see accessories		

accessories

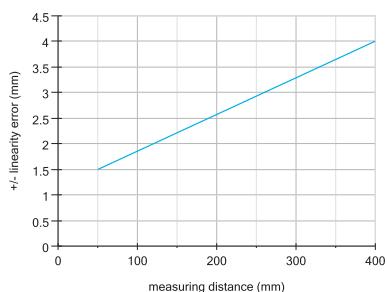
SENSOFIX mounting kit	11046279
mounting bracket	11046278
for details, see accessories section	



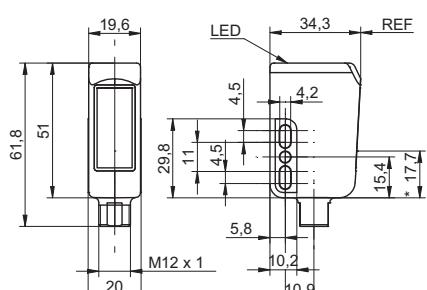
resolution



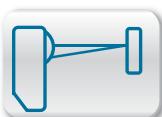
linearity error



dimension drawing



* emitter axis



Sd = 50 ... 400 mm

- washdown design
- compact design
- measuring distance Sd 50 ... 400 mm



general data

measuring distance Sd	50 ... 400 mm
special type	Washdown design
adjustment	IO-Link
Teach-in range min.	> 20 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,1 ... 1 mm
linearity error	± 1,5 ... ± 4 mm
light source	pulsed point source LED
wave length	660 nm
beam type	point
beam diameter	8 mm
temperature drift	< 0,1 % Sde/K
approvals/certificates	Ecolab

electrical data

response time / release time	< 3 ms
voltage supply range +Vs	14 ... 26 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	0 ... 10 VDC
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	19,6 mm
height / length	51 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA
connection types	connector M12

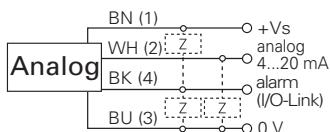
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 68/69K & proTect+

order reference

FADR 14U4470/S14/IO

connection diagram

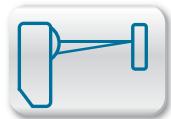


connectors

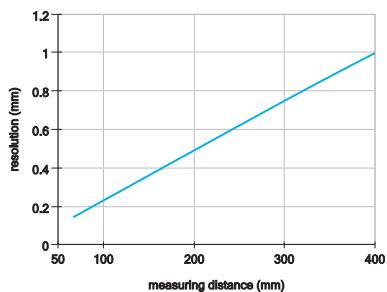
ESG 32AP0200G	4 pin	2 m straight (shielded)
ESG 32AP0500G	4 pin	5 m straight (shielded)
ESW 31AP0500G	4 pin	5 m angular (shielded)
additional cable connectors and field wireable connectors, see accessories		

accessories

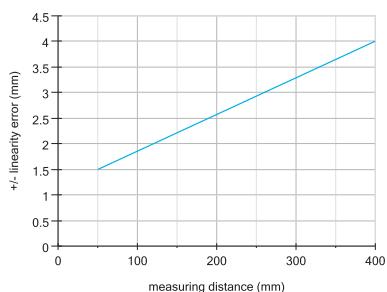
SENSOFIX mounting kit	11046279
mounting bracket	11046278
for details, see accessories section	



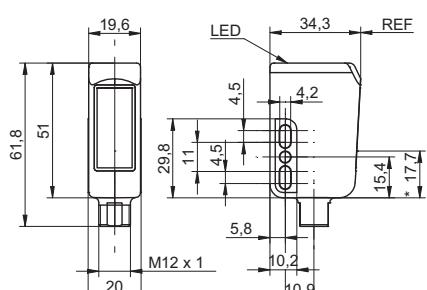
resolution



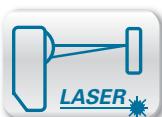
linearity error



dimension drawing



* emitter axis



Sd = 16 ... 120 mm



- smallest distance measuring sensor
- teachable measuring range Sr > 1 mm
- resolution up to 2 µm

general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
beam type	point
interference suppression	< 30 ms

measuring distance Sd = 16 ... 26 mm

Teach-in range min.	> 1 mm
resolution	0,002 ... 0,005 mm
linearity error	± 0,006 ... ± 0,015 mm
beam diameter	0,5 ... 0,2 mm
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 16 ... 120 mm

Teach-in range min.	> 2 mm
resolution	0,002 ... 0,12 mm
linearity error	± 0,015 ... ± 0,35 mm
beam diameter	0,9 ... 0,5 mm
temperature drift	< 0,06 % Sde/K

electrical data

response time / release time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

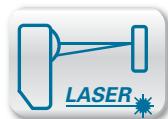
mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

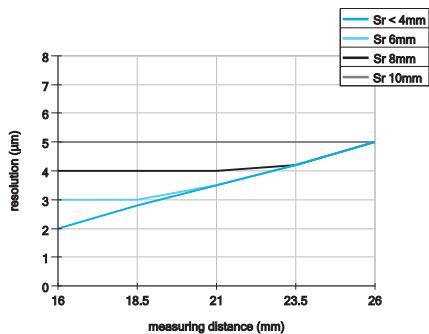
operating temperature	0 ... +50 °C
protection class	IP 67

order reference	measuring distance Sd	output signal	load resistance	ambient light immunity
OADM 12I6430/S35A	16 ... 26 mm	4 ... 20 mA	< (+Vs - 6 V) / 0,02 A	< 100 kLux
OADM 12I6460/S35A	16 ... 120 mm	4 ... 20 mA	< (+Vs - 6 V) / 0,02 A	< 30 kLux
OADM 12U6430/S35A	16 ... 26 mm	0 ... 10 VDC	> 100 kOhm	< 100 kLux
OADM 12U6460/S35A	16 ... 120 mm	0 ... 10 VDC	> 100 kOhm	< 30 kLux

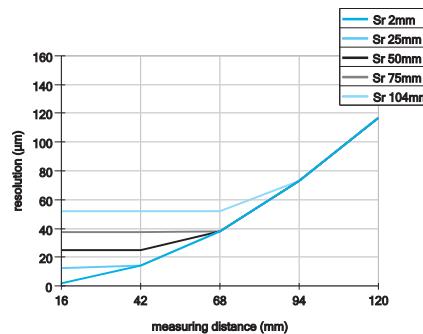


resolution

$S_d = 16 \dots 26 \text{ mm}$

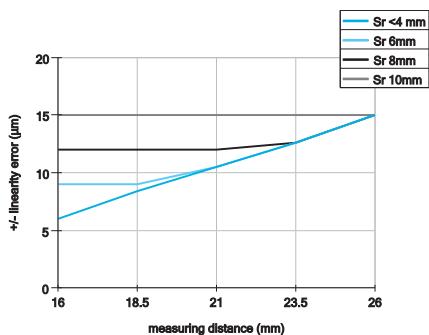


$S_d = 16 \dots 120 \text{ mm}$

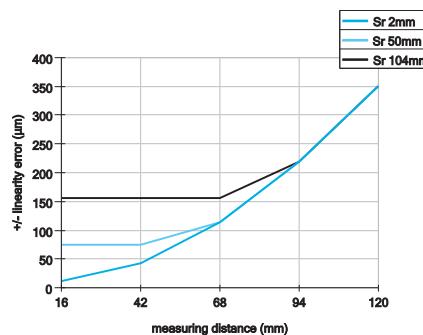


linearity errors

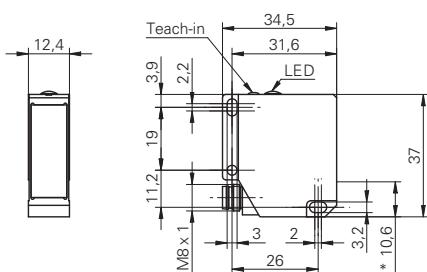
$S_d = 16 \dots 26 \text{ mm}$



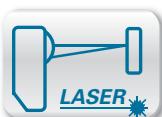
$S_d = 16 \dots 120 \text{ mm}$



dimension drawing



* emitter axis



Sd = 50 ... 550 mm



- compact housing, current output
- teachable measuring range Sr > 5 mm
- resolution up to 10 µm

general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
interference suppression	< 30 ms

measuring distance Sd = 50 ... 350 mm

Teach-in range min.	> 5 mm
resolution	0,01 ... 0,4 mm
linearity error	± 0,05 ... ± 1,2 mm
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 50 ... 550 mm

Teach-in range min.	> 10 mm
resolution	0,01 ... 1,15 mm
linearity error	± 0,08 ... ± 3,5 mm
temperature drift	< 0,07 % Sde/K

electrical data

voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
output signal	4 ... 20 mA
load resistance	< (+Vs - 6 V) / 0,02 A
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

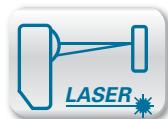
mechanical data

width / diameter	13,4 mm
height / length	48,2 mm
depth	40 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

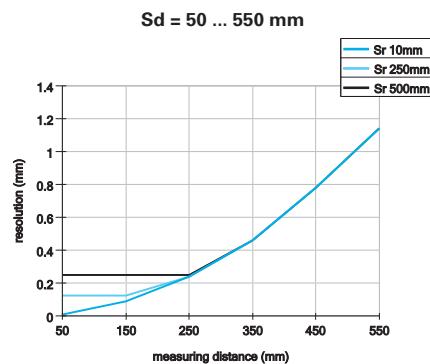
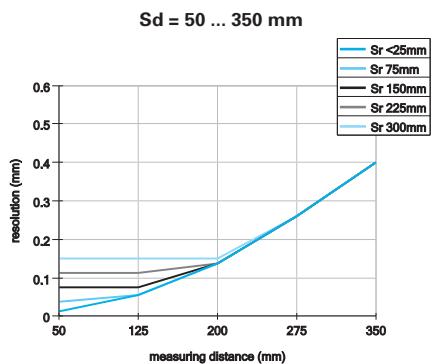
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

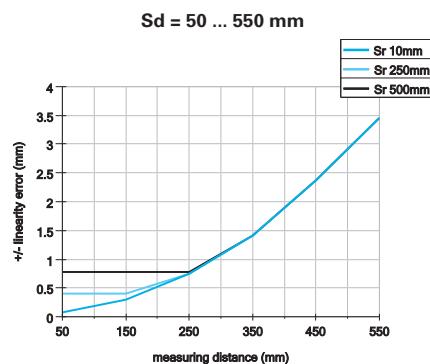
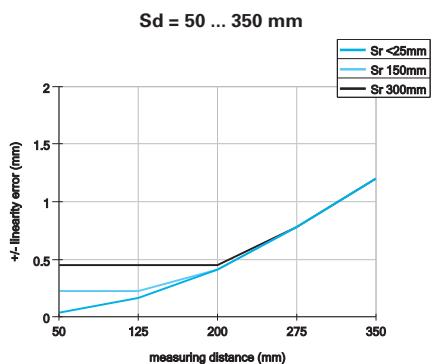
order reference	measuring distance Sd	response time / release time	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 13I6475/S35A	50 ... 350 mm	< 0,9 ms	point	-	-	1 mm	< 20 kLux
OADM 13I6575/S35A	50 ... 350 mm	< 0,9 ms	line	2 mm	4 ... 9 mm	-	< 30 kLux
OADM 13I7480/S35A	50 ... 550 mm	< 2 ms	point	-	-	1 mm	< 40 kLux
OADM 13I7580/S35A	50 ... 550 mm	< 2 ms	line	2 ... 1 mm	4 ... 11 mm	-	< 40 kLux



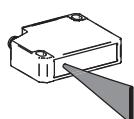
resolution



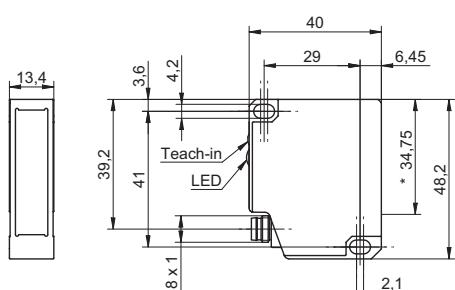
linearity errors



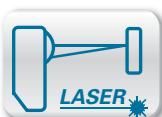
beam alignment (line)



dimension drawing



* emitter axis



Sd = 50 ... 550 mm



- compact housing, voltage output
- teachable measuring range Sr > 5 mm
- resolution up to 10 µm

general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
interference suppression	< 30 ms

measuring distance Sd = 50 ... 350 mm

Teach-in range min.	> 5 mm
resolution	0,01 ... 0,4 mm
linearity error	± 0,05 ... ± 1,2 mm
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 50 ... 550 mm

Teach-in range min.	> 10 mm
resolution	0,01 ... 1,15 mm
linearity error	± 0,08 ... ± 3,5 mm
temperature drift	< 0,07 % Sde/K

electrical data

voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	0 ... 10 VDC
load resistance	> 100 kOhm
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

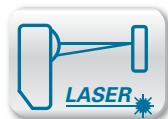
mechanical data

width / diameter	13,4 mm
height / length	48,2 mm
depth	40 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

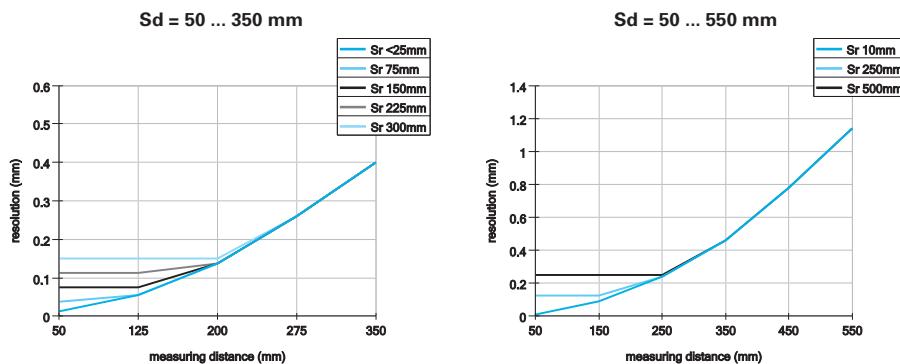
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

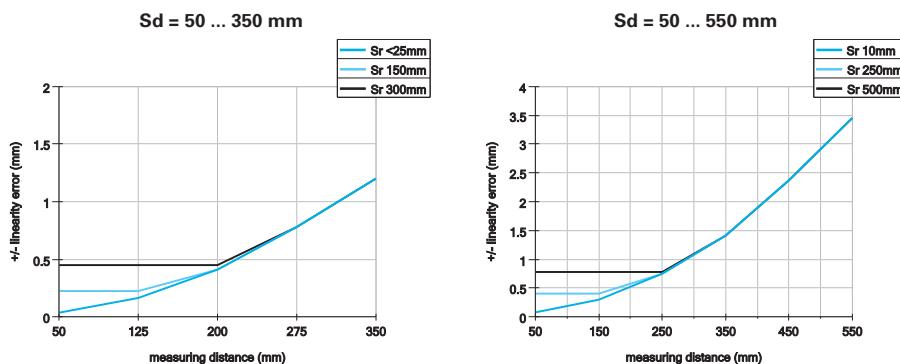
order reference	measuring distance Sd	response time / release time	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 13U6475/S35A	50 ... 350 mm	< 0,9 ms	point	-	-	1 mm	< 20 kLux
OADM 13U6575/S35A	50 ... 350 mm	< 0,9 ms	line	2 mm	4 ... 9 mm	-	< 30 kLux
OADM 13U7480/S35A	50 ... 550 mm	< 2 ms	point	-	-	1 mm	< 40 kLux
OADM 13U7580/S35A	50 ... 550 mm	< 2 ms	line	2 ... 1 mm	4 ... 11 mm	-	< 40 kLux



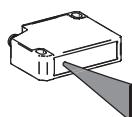
resolution



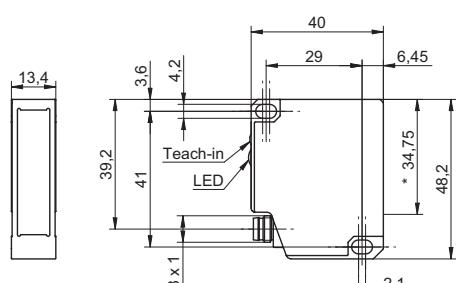
linearity errors



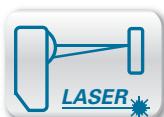
beam alignment (line)



dimension drawing



* emitter axis



Sd = 50 ... 550 mm



- serial interface RS 232
- resolution up to 50 µm
- also with laser line for rough surfaces

general data

adjustment	no
power on indication	LED green
light source	pulsed red laser diode
wave length	650 nm
laser class	2
alarm indicator	LED red

measuring distance Sd = 50 ... 350 mm

resolution	0,05 ... 0,4 mm
linearity error	± 0,18 ... ± 1,2 mm
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 50 ... 550 mm

resolution	0,09 ... 1,15 mm
linearity error	± 0,3 ... ± 3,5 mm
temperature drift	< 0,07 % Sde/K

electrical data

voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
output circuit	RS 232
baud rate	38400, adjustable
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

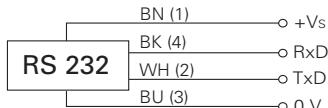
mechanical data

width / diameter	13,4 mm
height / length	48,2 mm
depth	40 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connection diagram



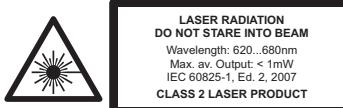
connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

accessories

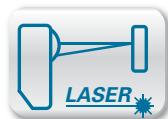
SENSOFIX mounting kit	10161829
mounting bracket	10161695
for details, see accessories section	

laser warning

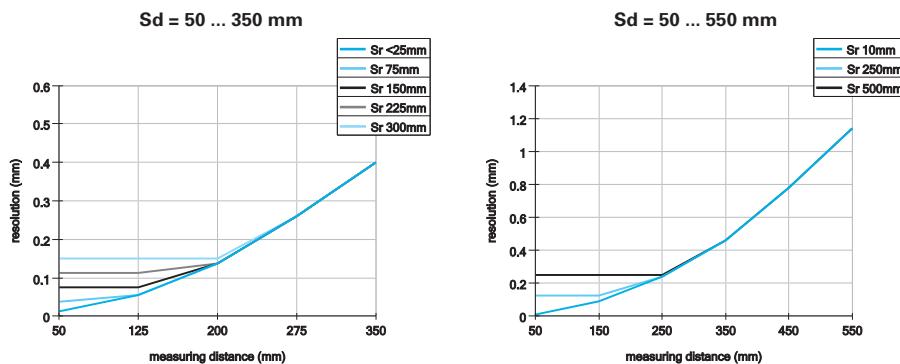


Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

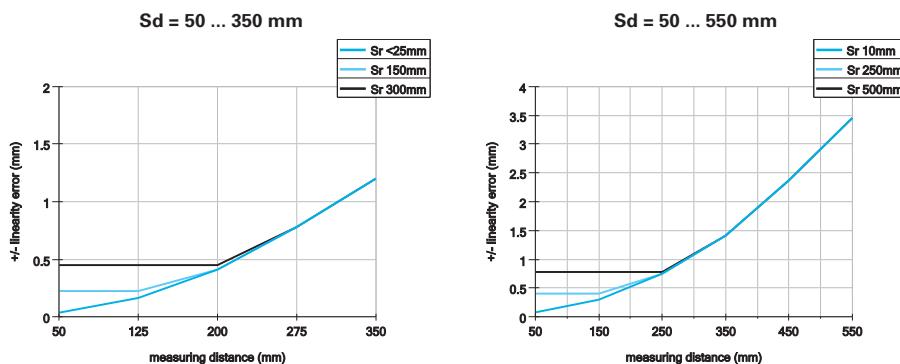
order reference	measuring distance Sd	response time / release time	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 13T6475/S35A	50 ... 350 mm	< 0,9 ms	point	-	-	1 mm	< 20 kLux
OADM 13T6575/S35A	50 ... 350 mm	< 0,9 ms	line	2 mm	4 ... 9 mm	-	< 30 kLux
OADM 13T7480/S35A	50 ... 550 mm	< 2 ms	point	-	-	1 mm	< 100 kLux
OADM 13T7580/S35A	50 ... 550 mm	< 2 ms	line	2 mm	4 ... 13 mm	-	< 100 kLux



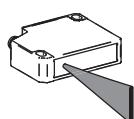
resolution



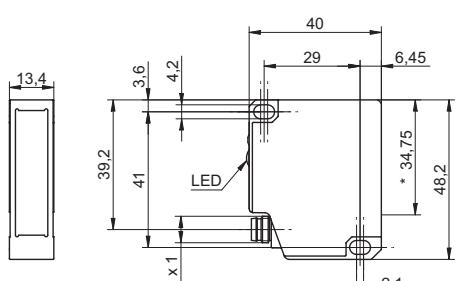
linearity errors



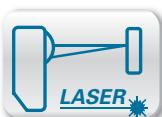
beam alignment (line)



dimension drawing



* emitter axis



Sd = 50 ... 550 mm

- serial interface RS 485
- resolution up to 50 µm
- also with laser line for rough surfaces



general data

adjustment	no
power on indication	LED green
light source	pulsed red laser diode
wave length	650 nm
laser class	2
alarm indicator	LED red

measuring distance Sd = 50 ... 350 mm

resolution	0,05 ... 0,4 mm
linearity error	± 0,18 ... ± 1,2 mm
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 50 ... 550 mm

resolution	0,09 ... 1,15 mm
linearity error	± 0,3 ... ± 3,5 mm
temperature drift	< 0,07 % Sde/K

electrical data

voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
output circuit	RS 485
baud rate	38400, adjustable
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	13,4 mm
height / length	48,2 mm
depth	40 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connection diagram



connectors

ESG 32AP0200G	4 pin	2 m straight (shielded)
ESG 32AP0500G	4 pin	5 m straight (shielded)
ESW 31AP0500G	4 pin	5 m angular (shielded)
additional cable connectors and field wireable connectors, see accessories		

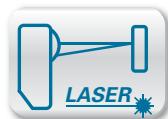
accessories

SENSOFIX mounting kit	10161829
mounting bracket	10161695
for details, see accessories section	

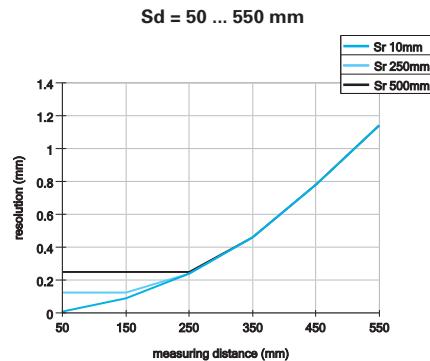
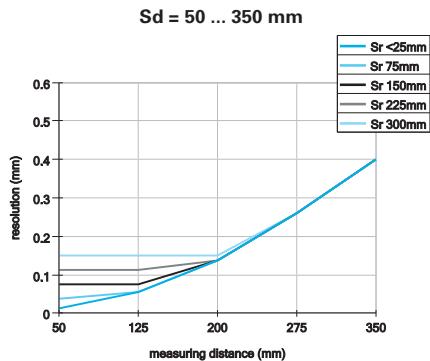
laser warning



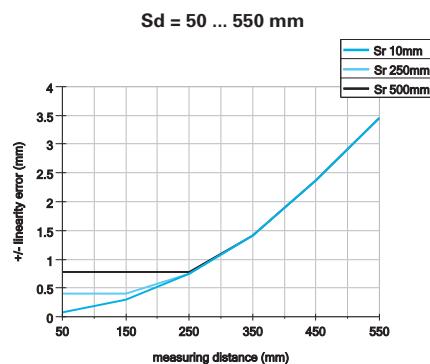
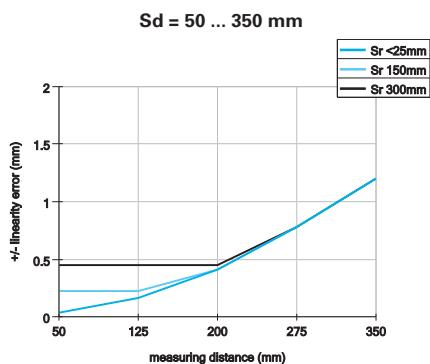
order reference	measuring distance Sd	response time / release time	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 13S6475/S35A	50 ... 350 mm	< 0,9 ms	point	-	-	1 mm	< 20 kLux
OADM 13S6575/S35A	50 ... 350 mm	< 0,9 ms	line	2 mm	4 ... 9 mm	-	< 30 kLux
OADM 13S7480/S35A	50 ... 550 mm	< 2 ms	point	-	-	1 mm	< 100 kLux
OADM 13S7580/S35A	50 ... 550 mm	< 2 ms	line	2 mm	4 ... 13 mm	-	< 100 kLux



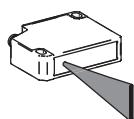
resolution



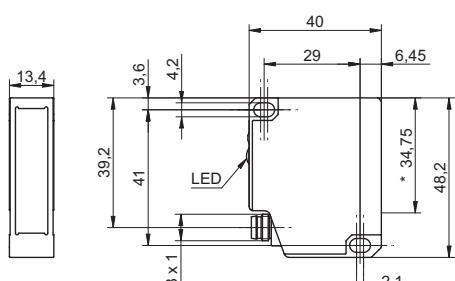
linearity errors



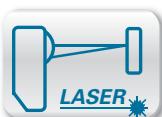
beam alignment (line)



dimension drawing



* emitter axis



Sd = 50 ... 200 mm



- compact housing, voltage output
- high sensitivity
- fine laser line

general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	1
beam type	line
interference suppression	< 30 ms
temperature drift	< 0,07 % Sde/K

measuring distance Sd = 50 ... 60 mm

Teach-in range min.	> 1 mm
resolution	< 0,015 mm
linearity error	< 0,045 mm
object reflectivity	> 0,5 %

measuring distance Sd = 60 ... 100 mm

Teach-in range min.	> 4 mm
resolution	0,015 ... 0,038 mm
linearity error	± 0,047 ... ± 0,118 mm
object reflectivity	> 0,8 %

measuring distance Sd = 100 ... 200 mm

Teach-in range min.	> 5 mm
resolution	0,039 ... 0,15 mm
linearity error	± 0,123 ... ± 0,457 mm
object reflectivity	> 2 %

electrical data

response time / release time	< 2 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
output signal	4 ... 20 mA
load resistance	< (+Vs - 6 V) / 0,02 A
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

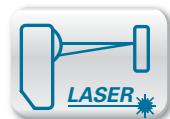
mechanical data

type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

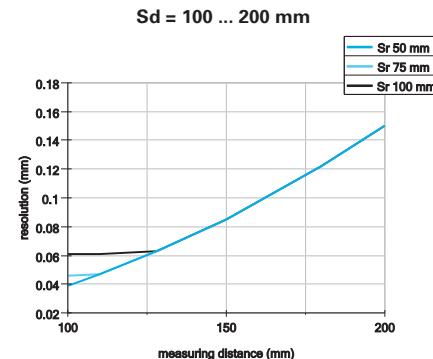
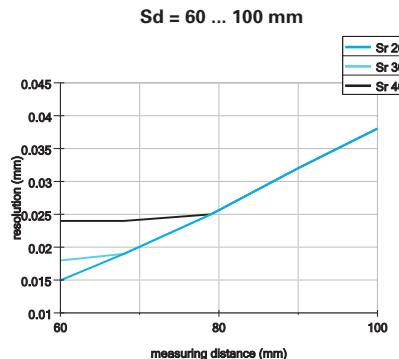
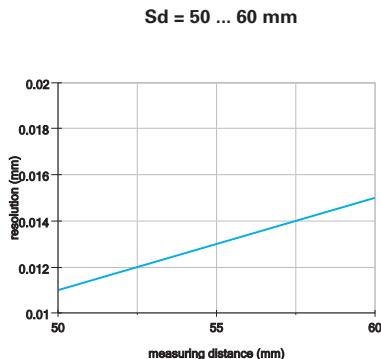
ambient conditions

ambient light immunity	< 100 kLux
operating temperature	0 ... +50 °C
protection class	IP 67

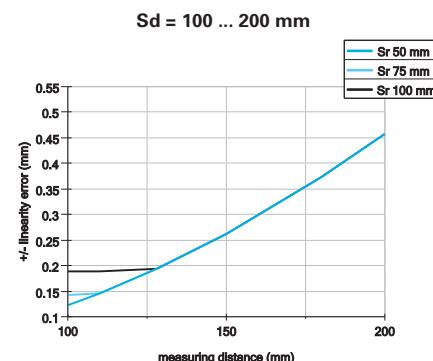
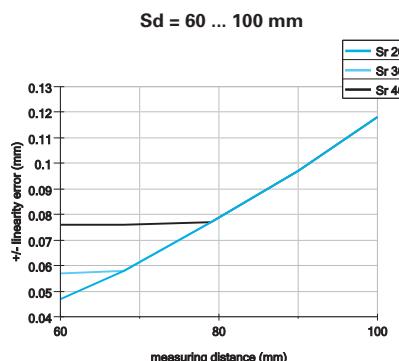
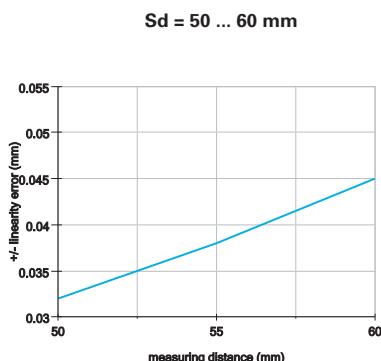
order reference	measuring distance Sd
OADM 13I7730/S35A	50 ... 60 mm
OADM 13I7745/S35A	60 ... 100 mm
OADM 13I7760/S35A	100 ... 200 mm



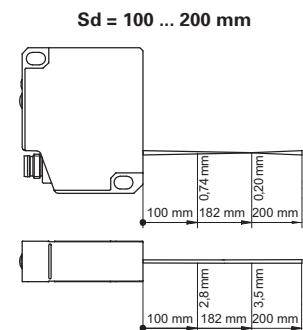
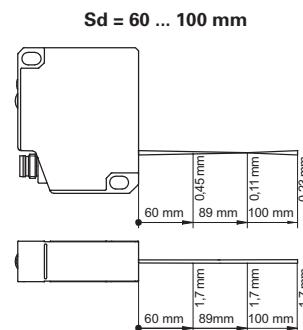
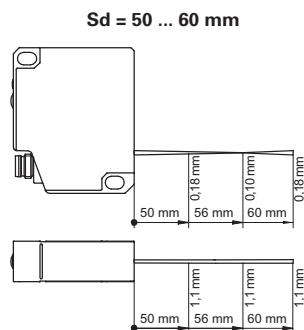
resolution



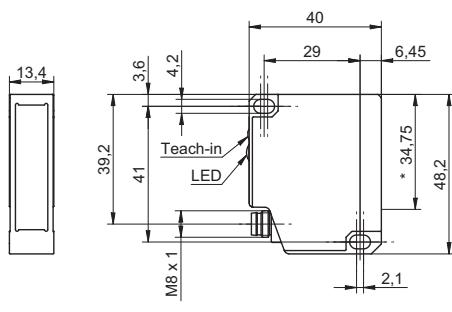
linearity errors

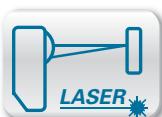


beam alignment (line)



dimension drawing





Sd = 50 ... 200 mm



- compact housing, voltage output
- high sensitivity
- fine laser line

general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	1
beam type	line
interference suppression	< 30 ms
temperature drift	< 0,07 % Sde/K

measuring distance Sd = 50 ... 60 mm

Teach-in range min.	> 1 mm
resolution	< 0,015 mm
linearity error	< 0,045 mm
object reflectivity	> 0,5 %

measuring distance Sd = 60 ... 100 mm

Teach-in range min.	> 4 mm
resolution	0,015 ... 0,038 mm
linearity error	± 0,047 ... ± 0,118 mm
object reflectivity	> 0,8 %

measuring distance Sd = 100 ... 200 mm

Teach-in range min.	> 5 mm
resolution	0,039 ... 0,15 mm
linearity error	± 0,123 ... ± 0,457 mm
object reflectivity	> 2 %

electrical data

response time / release time	< 2 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output signal	0 ... 10 VDC
load resistance	> 100 kOhm
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

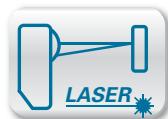
mechanical data

type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

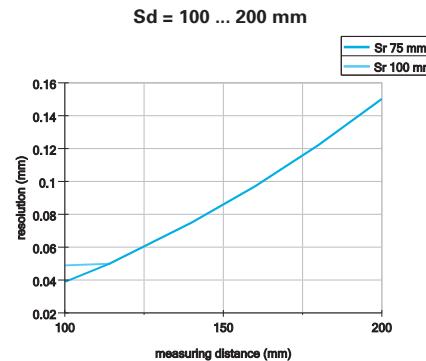
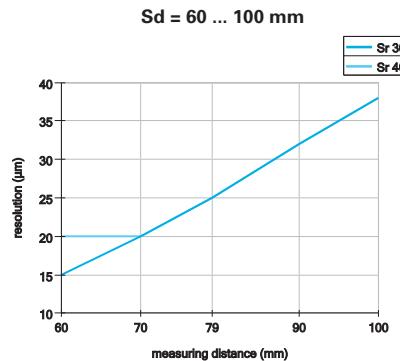
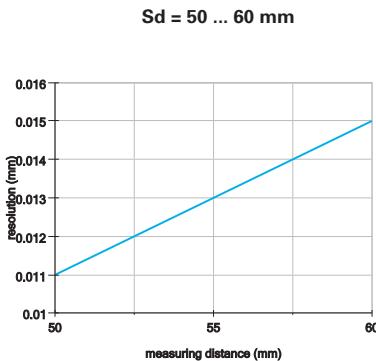
ambient conditions

ambient light immunity	< 100 kLux
operating temperature	0 ... +50 °C
protection class	IP 67

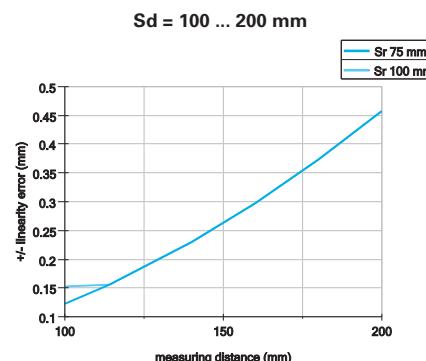
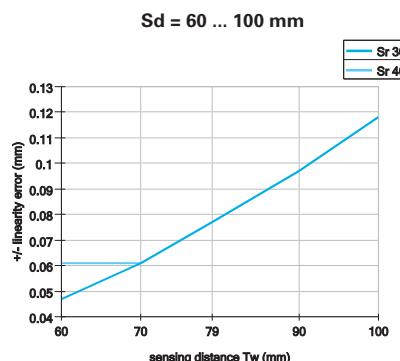
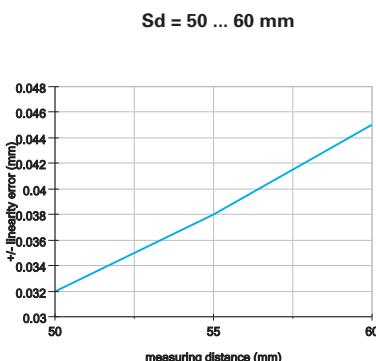
order reference	measuring distance Sd
OADM 13U7730/S35A	50 ... 60 mm
OADM 13U7745/S35A	60 ... 100 mm
OADM 13U7760/S35A	100 ... 200 mm



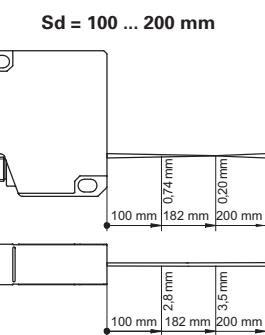
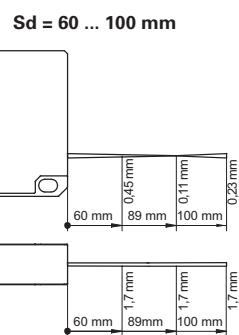
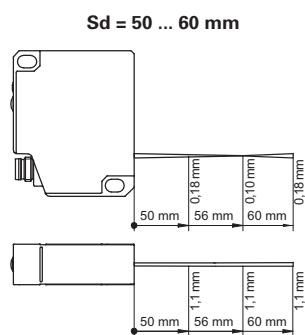
resolution



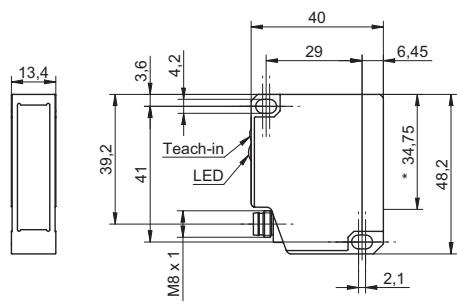
linearity errors

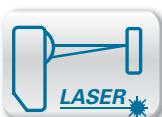


beam alignment (line)



dimension drawing





Sd = 30 ... 130 mm

- response time < 0,9 ms
- teachable measuring range Sr >2 mm



general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
beam type	point

measuring distance Sd = 30 ... 70 mm

Teach-in range min.	> 2 mm
resolution	0,004 ... 0,02 mm
linearity error	± 0,012 ... ± 0,06 mm
beam diameter	1 ... 0,2 mm

measuring distance Sd = 30 ... 130 mm

Teach-in range min.	> 3 mm
resolution	0,005 ... 0,06 mm
linearity error	± 0,015 ... ± 0,2 mm
beam diameter	2 ... 1 mm

electrical data

response time / release time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

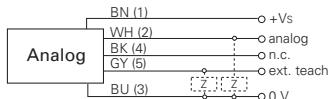
mechanical data

width / diameter	20,6 mm
height / length	65 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 5 pin, rotatable

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connection diagram



connectors

ES 34CP2B	5 pin	2 m straight (shielded)
ES 34CP5B	5 pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

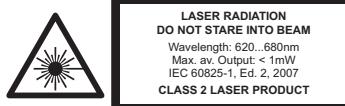
accessories

mounting bracket	10131521
protector cap	10156878
for details, see accessories section	

remarks

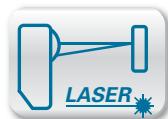
Missed measurements up to 30 cycles will be suppressed. During this time the analog output stays on hold.

laser warning

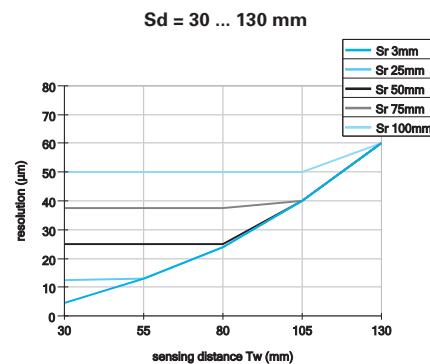
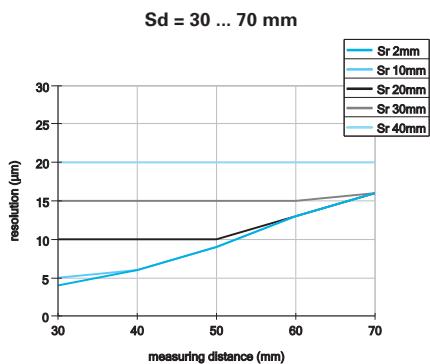


Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

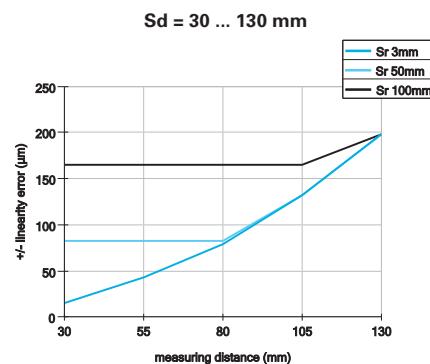
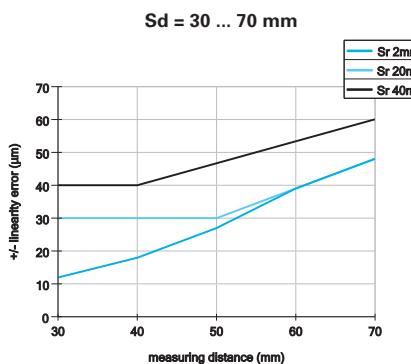
order reference	measuring distance Sd	output signal	load resistance (analog U)	load resistance (analog I)
OADM 20I2441/S14C	30 ... 70 mm	4 ... 20 mA	-	< (+Vs - 6 V) / 0,02 A
OADM 20I2460/S14C	30 ... 130 mm	4 ... 20 mA	-	< (+Vs - 6 V) / 0,02 A
OADM 20U2441/S14C	30 ... 70 mm	0 ... 10 VDC	> 100 kOhm	-
OADM 20U2460/S14C	30 ... 130 mm	0 ... 10 VDC	> 100 kOhm	-



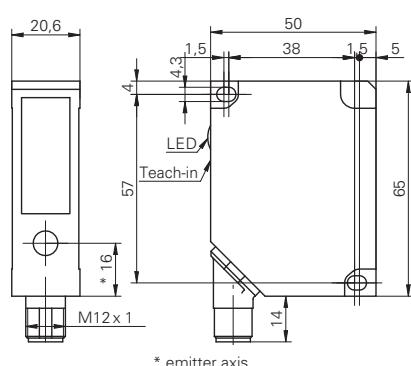
resolution

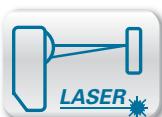


linearity errors



dimension drawing





Sd = 50 ... 600 mm

- response time < 0,9 ms
- teachable measuring range Sr > 5 mm



general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
beam type	point
beam diameter	2 mm

measuring distance Sd = 50 ... 300 mm

Teach-in range min.	> 5 mm
resolution	0,01 ... 0,33 mm
linearity error	± 0,03 ... ± 1 mm
measuring distance Sd = 100 ... 600 mm	
Teach-in range min.	> 10 mm
resolution	0,015 ... 0,67 mm
linearity error	± 0,05 ... ± 2 mm

electrical data

response time / release time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

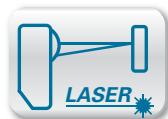
mechanical data

width / diameter	20,6 mm
height / length	65 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 5 pin, rotatable

ambient conditions

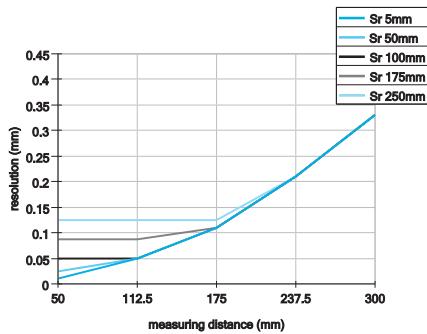
operating temperature	0 ... +50 °C
protection class	IP 67

order reference	measuring distance Sd	output signal	load resistance (analog U)	load resistance (analog I)
OADM 20I2472/S14C	50 ... 300 mm	4 ... 20 mA	-	< (+Vs - 6 V) / 0,02 A
OADM 20I2480/S14C	100 ... 600 mm	4 ... 20 mA	-	< (+Vs - 6 V) / 0,02 A
OADM 20U2472/S14C	50 ... 300 mm	0 ... 10 VDC	> 100 kOhm	-
OADM 20U2480/S14C	100 ... 600 mm	0 ... 10 VDC	> 100 kOhm	-

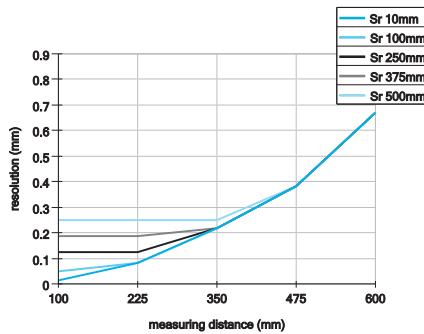


resolution

$S_d = 50 \dots 300 \text{ mm}$

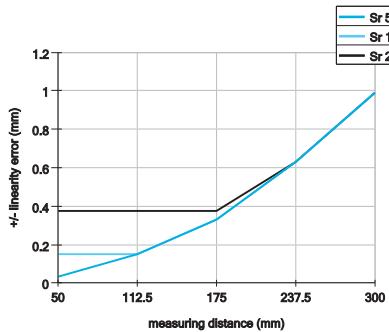


$S_d = 100 \dots 600 \text{ mm}$

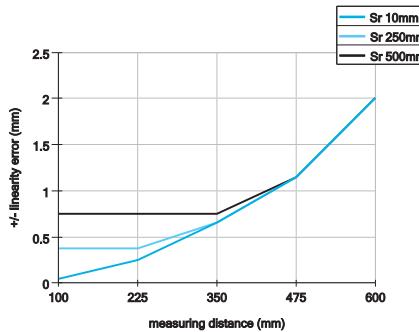


linearity errors

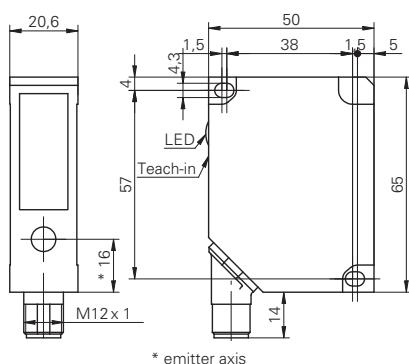
$S_d = 50 \dots 300 \text{ mm}$

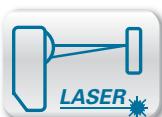


$S_d = 100 \dots 600 \text{ mm}$



dimension drawing





Sd = 30 ... 300 mm

- response time < 0,9 ms
- teachable measuring range Sr > 2 mm
- resolution up to 4 µm



general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2

measuring distance Sd = 30 ... 70 mm

Teach-in range min.	> 2 mm
resolution	0,004 ... 0,02 mm
linearity error	± 0,012 ... ± 0,06 mm
temperature drift	< 0,015 % Sde/K

measuring distance Sd = 30 ... 130 mm

Teach-in range min.	> 3 mm
resolution	0,005 ... 0,06 mm
linearity error	± 0,015 ... ± 0,2 mm
temperature drift	< 0,03 % Sde/K

measuring distance Sd = 50 ... 300 mm

Teach-in range min.	> 5 mm
resolution	0,01 ... 0,33 mm
linearity error	± 0,03 ... ± 1 mm
temperature drift	< 0,03 % Sde/K

electrical data

response time / release time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
output signal	4 ... 20 mA / 0 ... 10 VDC
load resistance (analog I)	< (+Vs - 6 V) / 0,02 A
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	PNP
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

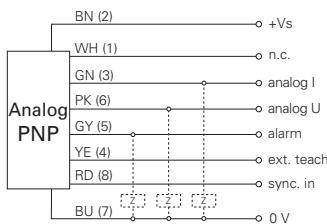
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 8 pin, rotatable

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

order reference	measuring distance Sd	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 20I6441/S14F	30 ... 70 mm	point	-	-	1 ... 0,2 mm	< 50 kLux
OADM 20I6460/S14F	30 ... 130 mm	point	-	-	2 ... 1 mm	< 40 kLux
OADM 20I6472/S14F	50 ... 300 mm	point	-	-	2 mm	< 8 kLux
OADM 20I6541/S14F	30 ... 70 mm	line	1 ... 0,2 mm	2 mm	-	< 50 kLux
OADM 20I6560/S14F	30 ... 130 mm	line	2 ... 1 mm	3 ... 5 mm	-	< 40 kLux
OADM 20I6572/S14F	50 ... 300 mm	line	2,5 mm	4 ... 12 mm	-	< 8 kLux

connection diagram



connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)

additional cable connectors and field wireable connectors, see accessories

accessories

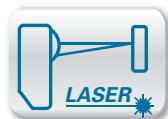
mounting bracket	10131521
protector cap	10156878

for details, see accessories section

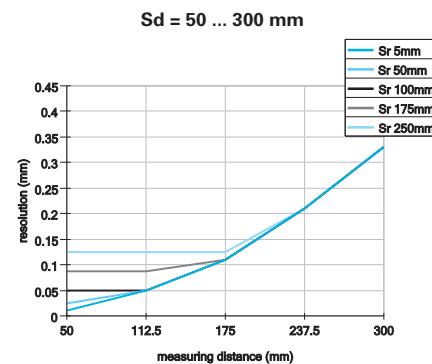
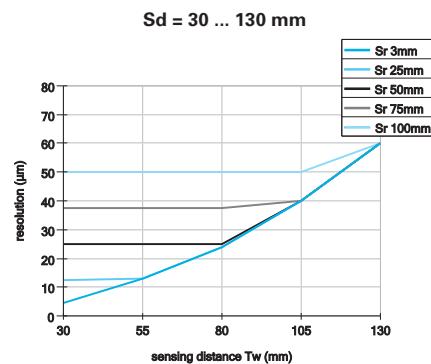
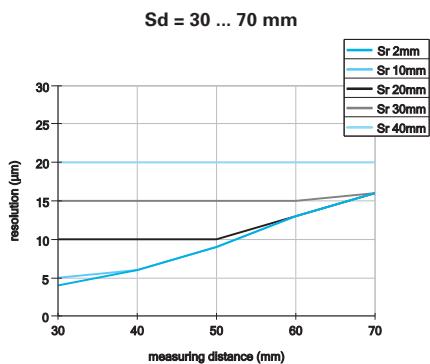
laser warning



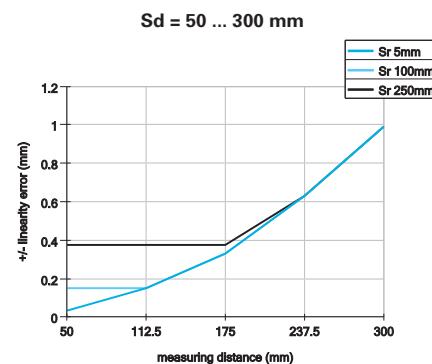
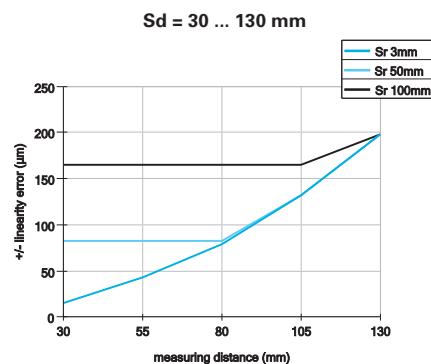
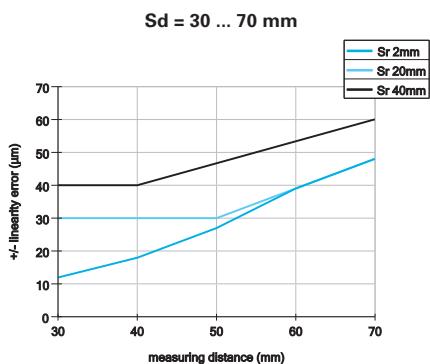
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



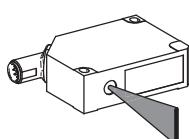
resolution



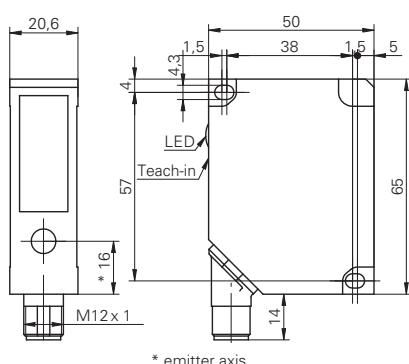
linearity errors

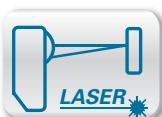


beam alignment (line)



dimension drawing





Sd = 100 ... 1000 mm

- response time < 0,9 ms
- teachable measuring range Sr > 10 mm
- resolution up to 15 µm



general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2

measuring distance Sd = 100 ... 600 mm

Teach-in range min.	> 10 mm
resolution	0,015 ... 0,67 mm
linearity error	± 0,05 ... ± 2 mm
temperature drift	< 0,03 % Sde/K
measuring distance Sd = 200 ... 1000 mm	
Teach-in range min.	> 20 mm
resolution	0,12 ... 2,5 mm
linearity error	± 0,48 ... ± 10 mm
temperature drift	< 0,06 % Sde/K

electrical data

response time / release time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
output signal	4 ... 20 mA / 0 ... 10 VDC
load resistance (analog I)	< (+Vs - 6 V) / 0,02 A
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	PNP
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

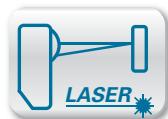
mechanical data

width / diameter	20,6 mm
height / length	65 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 8 pin, rotatable

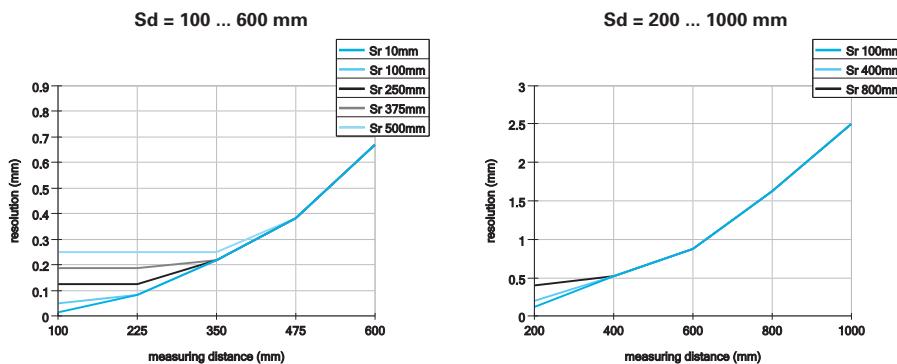
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

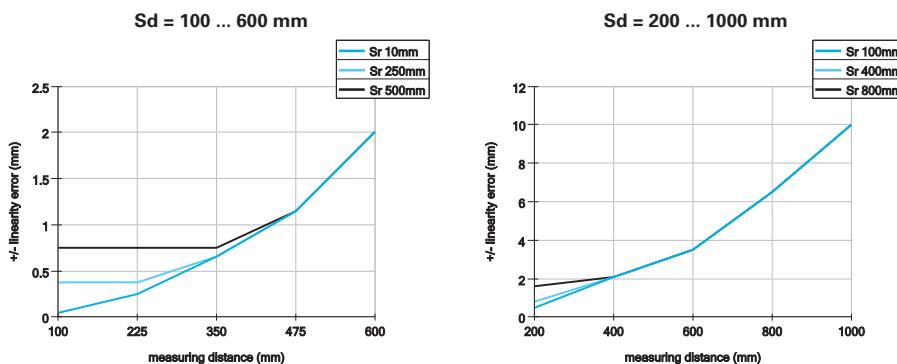
order reference	measuring distance Sd	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 20I6480/S14F	100 ... 600 mm	point	-	-	2 mm	< 10 kLux
OADM 20I6481/S14F	200 ... 1000 mm	point	-	-	2 mm	< 5 kLux
OADM 20I6580/S14F	100 ... 600 mm	line	2,5 mm	5,5 ... 21 mm	-	< 10 kLux
OADM 20I6581/S14F	200 ... 1000 mm	line	2,5 mm	8,5 ... 35 mm	-	< 5 kLux



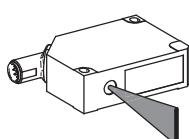
resolution



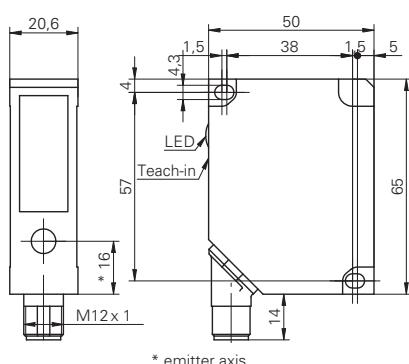
linearity errors

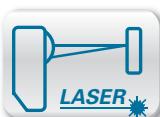


beam alignment (line)



dimension drawing





Sd = 30 ... 250 mm

- serial interface RS 485
- resolution up to 50 µm
- also with laser line for rough surfaces



general data

adjustment	no
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2

measuring distance Sd = 30 ... 50 mm

resolution	< 0,01 mm
linearity error	± 0,03 mm
temperature drift	< 0,015 % Sde/K

measuring distance Sd = 30 ... 130 mm

resolution	0,05 ... 0,07 mm
linearity error	± 0,15 ... ± 0,22 mm
temperature drift	< 0,03 % Sde/K

measuring distance Sd = 50 ... 250 mm

resolution	0,1 ... 0,3 mm
linearity error	± 0,3 ... ± 0,8 mm
temperature drift	< 0,03 % Sde/K

electrical data

response time / release time	< 10 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	RS 485
baud rate	19200
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

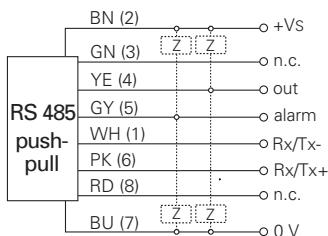
mechanical data

width / diameter	20,6 mm
height / length	65 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 8 pin, rotatable

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connection diagram



connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

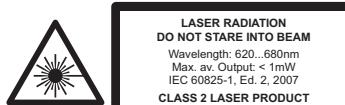
accessories

mounting bracket	10131521
protector cap	10156878
for details, see accessories section	

remarks

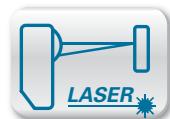
The sensor has a switching output (out) that is activated when the measurement is determined within the range between threshold 1 and threshold 2. Both thresholds can be set via interface.

laser warning



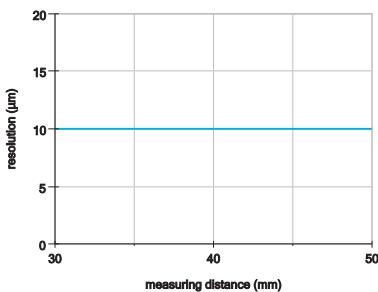
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference	measuring distance Sd	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 20S4440/S14F	30 ... 50 mm	point	-	-	1 ... 0,4 mm	< 10 kLux
OADM 20S4460/S14F	30 ... 130 mm	point	-	-	2 ... 1 mm	< 7 kLux
OADM 20S4470/S14F	50 ... 250 mm	point	-	-	2 mm	< 3 kLux
OADM 20S4540/S14F	30 ... 50 mm	line	1 ... 0,4 mm	2 mm	-	< 10 kLux
OADM 20S4560/S14F	30 ... 130 mm	line	2 ... 1 mm	3 ... 5 mm	-	< 4 kLux
OADM 20S4570/S14F	50 ... 250 mm	line	2,5 mm	4 ... 10 mm	-	< 2,5 kLux

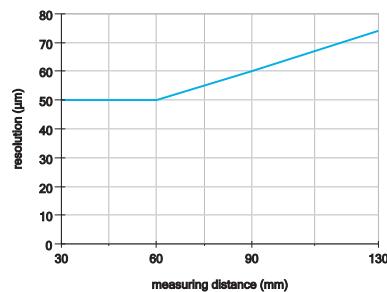


resolution

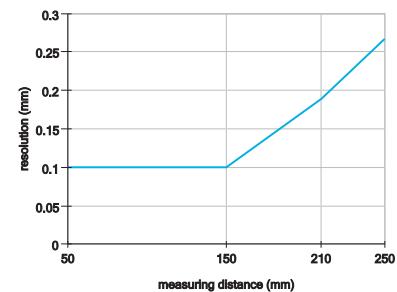
$S_d = 30 \dots 50 \text{ mm}$



$S_d = 30 \dots 130 \text{ mm}$

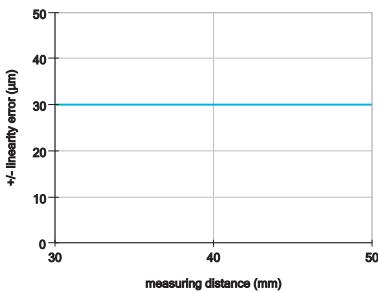


$S_d = 50 \dots 250 \text{ mm}$

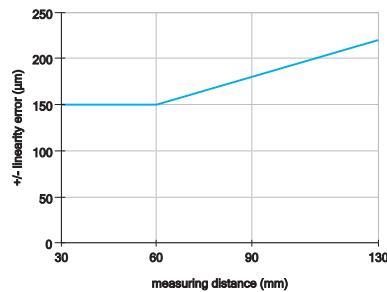


linearity errors

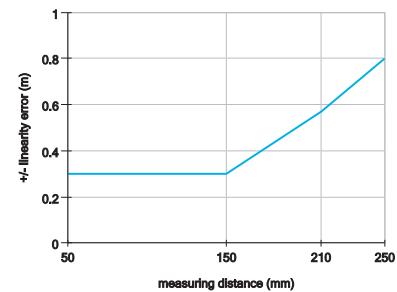
$S_d = 30 \dots 50 \text{ mm}$



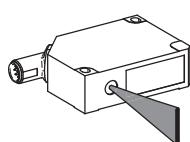
$S_d = 30 \dots 130 \text{ mm}$



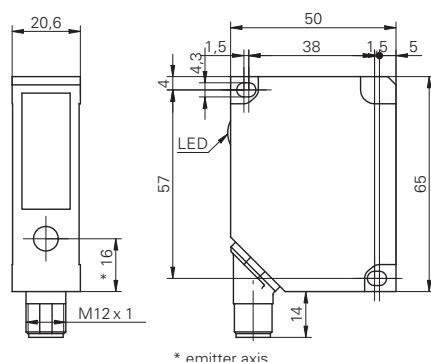
$S_d = 50 \dots 250 \text{ mm}$

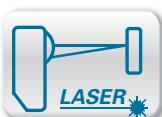


beam alignment (line)



dimension drawing





Sd = 100 ... 1000 mm

- serial interface RS 485
- resolution up to 0,2 mm
- also with laser line for rough surfaces



general data

adjustment	no
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2

measuring distance Sd = 100 ... 500 mm

resolution	0,2 ... 0,5 mm
linearity error	± 0,8 ... ± 2 mm
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 200 ... 1000 mm

resolution	0,6 ... 2,5 mm
linearity error	± 2,4 ... ± 10 mm
temperature drift	< 0,06 % Sde/K

electrical data

response time / release time	< 10 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	RS 485
baud rate	19200
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

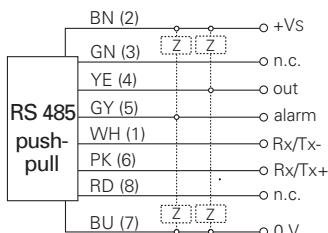
mechanical data

width / diameter	20,6 mm
height / length	65 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 8 pin, rotatable

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connection diagram



connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

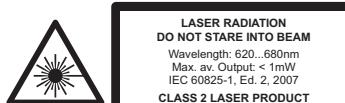
accessories

mounting bracket	10131521
protector cap	10156878
for details, see accessories section	

remarks

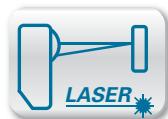
The sensor has a switching output (out) that is activated when the measurement is determined within the range between threshold 1 and threshold 2. Both thresholds can be set via interface.

laser warning



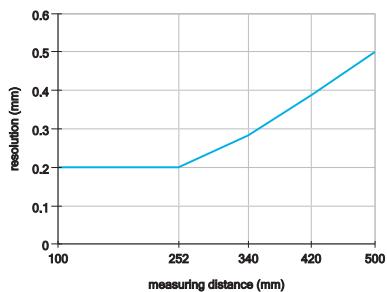
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference	measuring distance Sd	beam type	beam width	beam height	beam diameter	ambient light immunity
OADM 20S4471/S14F	100 ... 500 mm	point	-	-	2 mm	< 16 kLux
OADM 20S4481/S14F	200 ... 1000 mm	point	-	-	2 mm	< 3 kLux
OADM 20S4571/S14F	100 ... 500 mm	line	2,5 mm	5,5 ... 18 mm	-	< 12 kLux
OADM 20S4581/S14F	200 ... 1000 mm	line	2,5 mm	8,5 ... 35 mm	-	< 2,5 kLux

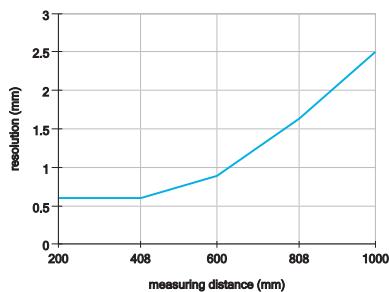


resolution

$S_d = 100 \dots 500 \text{ mm}$

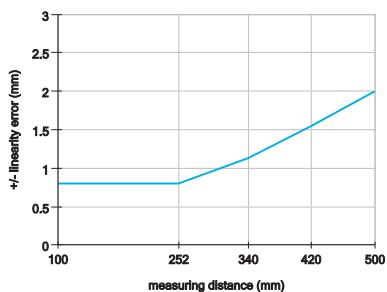


$S_d = 200 \dots 1000 \text{ mm}$

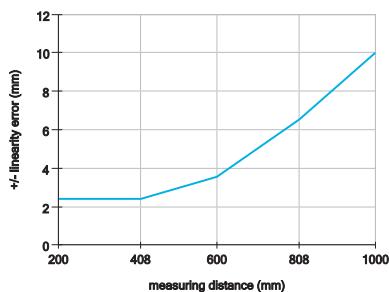


linearity errors

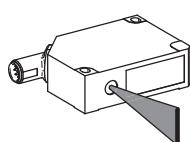
$S_d = 100 \dots 500 \text{ mm}$



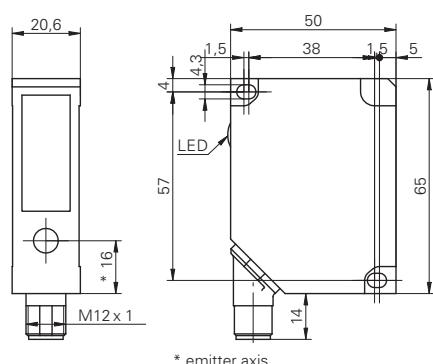
$S_d = 200 \dots 1000 \text{ mm}$

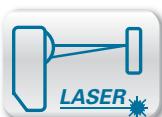


beam alignment (line)



dimension drawing





Sd = 50 ... 1000 mm

- for demanding applications
- very high ambient light immunity
- extremely vibration resistant



general data

adjustment	Teach-in: button / external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
beam type	line
temperature drift	< 0,04 % Sde/K

measuring distance Sd = 50 ... 300 mm

Teach-in range min.	> 5 mm
resolution	0,01 ... 0,4 mm
linearity error	± 0,2 ... ± 1,5 mm
beam width	2 mm
beam height	6 ... 11 mm

measuring distance Sd = 100 ... 600 mm

Teach-in range min.	> 10 mm
resolution	0,015 ... 0,8 mm
linearity error	± 0,5 ... ± 3,4 mm
beam width	2 mm
beam height	7 ... 17 mm

measuring distance Sd = 200 ... 1000 mm

Teach-in range min.	> 20 mm
resolution	0,12 ... 3 mm
linearity error	± 0,36 ... ± 9 mm
beam width	3 ... 1 mm
beam height	8 ... 25 mm

electrical data

voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output signal	4 ... 20 mA / 0 ... 10 VDC
load resistance (analog I)	< (+Vs - 6 V) / 0,02 A
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	PNP
reverse polarity protection	yes, Vs to GND

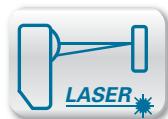
mechanical data

type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	cable 8 pin, 2 m

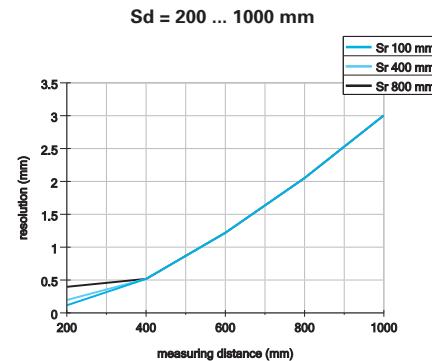
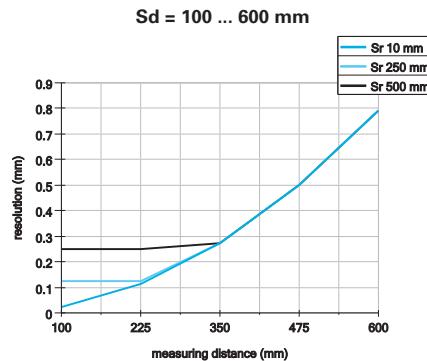
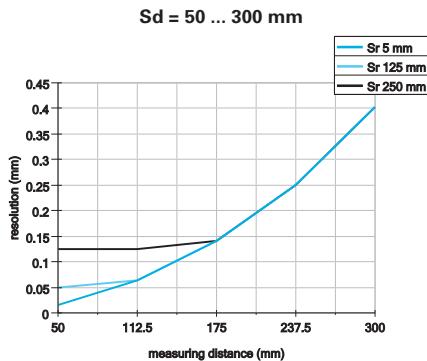
ambient conditions

operating temperature	-20 ... +60 °C
protection class	IP 67

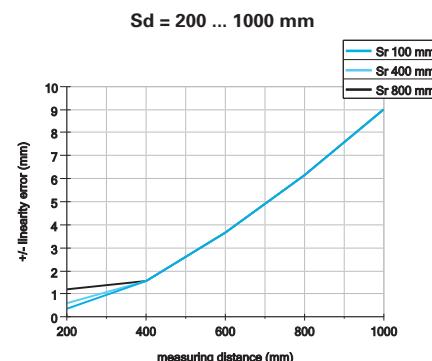
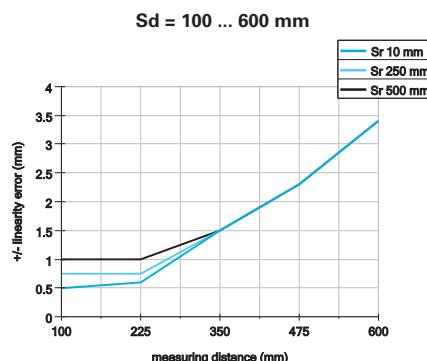
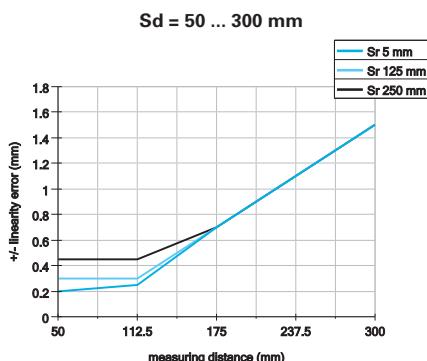
order reference	measuring distance Sd	response time / release time	short circuit protection	ambient light immunity
OADM 20I6591	50 ... 300 mm	< 2 ms	yes	< 100 kLux
OADM 20I6592	100 ... 600 mm	< 2,5 ms	yes	< 100 kLux
OADM 20I6593	200 ... 1000 mm	< 3,5 ms	-	< 60 kLux



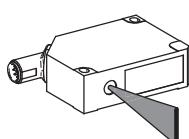
resolution



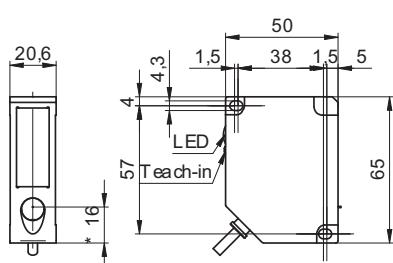
linearity errors



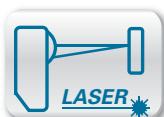
beam alignment (line)



dimension drawing



* emitter axis



Sd = 30 ... 600 mm

- washdown design
- Ecolab approved
- front screen PMMA



general data

special type	Washdown design
adjustment	external
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2
temperature drift	< 0,03 % Sde/K
Approvals/certificates	Ecolab

measuring distance Sd = 30 ... 130 mm

Teach-in range min.	> 3 mm
resolution	0,005 ... 0,06 mm
linearity error	± 0,015 ... ± 0,2 mm

measuring distance Sd = 50 ... 300 mm

Teach-in range min.	> 5 mm
resolution	0,01 ... 0,33 mm
linearity error	± 0,03 ... ± 1 mm

measuring distance Sd = 100 ... 600 mm

Teach-in range min.	> 10 mm
resolution	0,015 ... 0,67 mm
linearity error	± 0,05 ... ± 2 mm

electrical data

response time / release time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
output signal	4 ... 20 mA / 0 ... 10 VDC
load resistance (analog I)	< (+Vs - 6 V) / 0,02 A
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	PNP
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

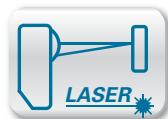
mechanical data

type	rectangular
housing material	stainless steel 1.4404 (V4A)
front (optics)	PMMA
connection types	connector M12 8 pin

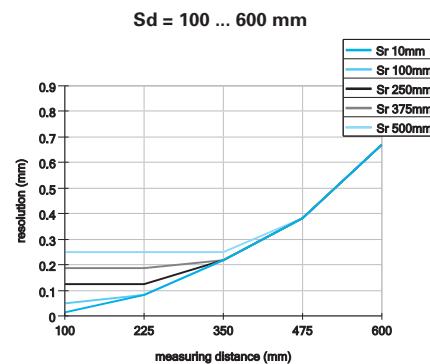
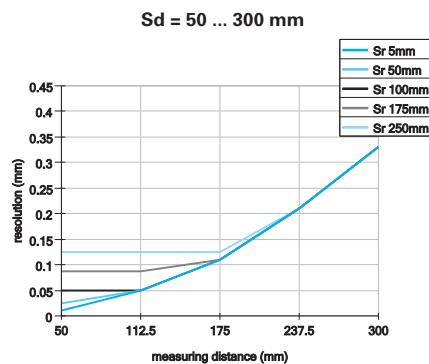
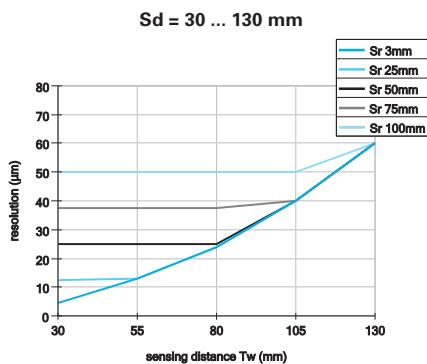
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 69K & proTect+

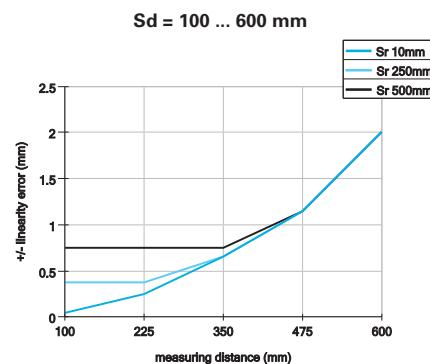
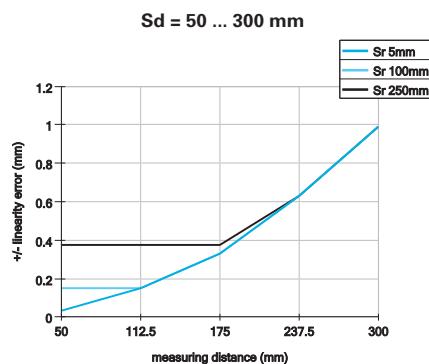
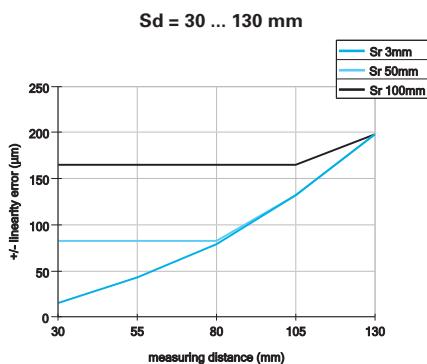
order reference	measuring distance Sd	beam type	beam width	beam height	beam diameter	ambient light immunity
OADR 20I6465/S14F	30 ... 130 mm	point	-	-	2 ... 1 mm	< 40 kLux
OADR 20I6475/S14F	50 ... 300 mm	point	-	-	2 mm	< 8 kLux
OADR 20I6485/S14F	100 ... 600 mm	point	-	-	2 mm	< 10 kLux
OADR 20I6565/S14F	30 ... 130 mm	line	2 ... 1 mm	3 ... 5 mm	-	< 40 kLux
OADR 20I6575/S14F	50 ... 300 mm	line	2,5 mm	4 ... 12 mm	-	< 8 kLux
OADR 20I6585/S14F	100 ... 600 mm	line	2,5 mm	5,5 ... 21 mm	-	< 10 kLux



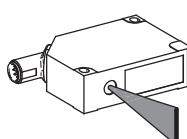
resolution



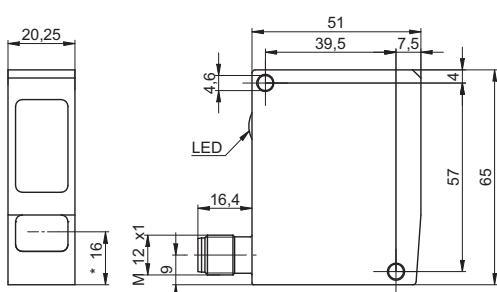
linearity errors



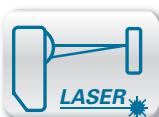
beam alignment (line)



dimension drawing



* emitter axis



Sd = 100 ... 1000 mm

- teachable measuring range Sr > 10 mm
- resolution up to 10 µm
- synchronization input

general data

adjustment	Teach-in: button / external
Teach-in range min.	> 10 mm
power on indication	LED green
soiled lens indicator	LED red
light source	pulsed red laser diode
wave length	650 nm
laser class	2

measuring distance Sd = 100 ... 600 mm

resolution	0,01 ... 0,25 mm
linearity error	± 0,07 ... ± 1 mm
temperature drift	< 0,012 % Sde/K
measuring distance Sd = 200 ... 1000 mm	
resolution	0,02 ... 0,4 mm
linearity error	± 0,11 ... ± 1,65 mm
temperature drift	< 0,02 % Sde/K

electrical data

response time / release time	< 4 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
output circuit	analog
output signal	4 ... 20 mA / 0 ... 10 VDC
load resistance (analog I)	< (+Vs - 6 V) / 0,02 A
load resistance (analog U)	> 100 kOhm
output current	< 100 mA
alarm output	PNP
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

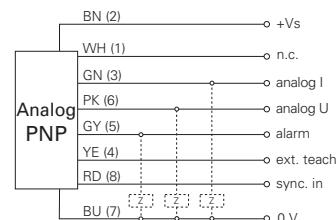
width / diameter	20,4 mm
height / length	135 mm
depth	45 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M12 8 pin, rotatable

ambient conditions

ambient light immunity	< 10 kLux
operating temperature	0 ... +50 °C
protection class	IP 67



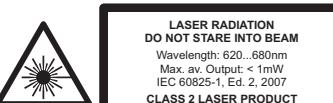
connection diagram



connectors

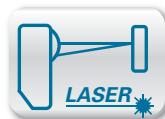
ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

laser warning

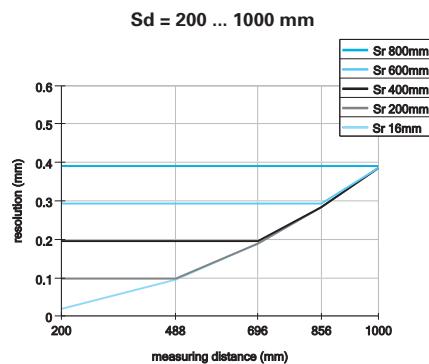
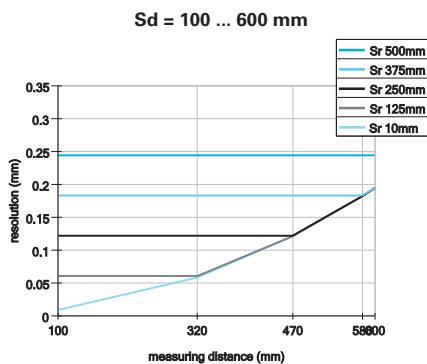


Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

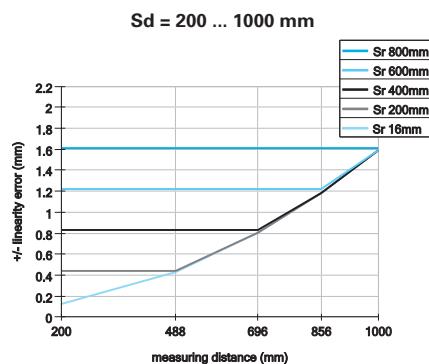
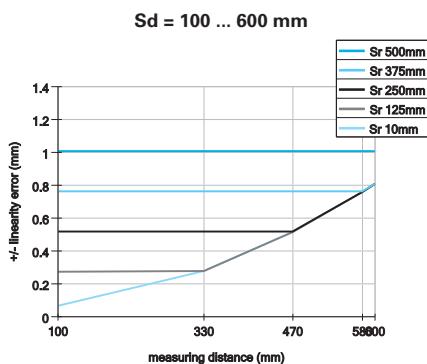
order reference	measuring distance Sd	beam type	beam width	beam height	beam diameter
OADM 21I6480/S14F	100 ... 600 mm	point	-	-	2 mm
OADM 21I6481/S14F	200 ... 1000 mm	point	-	-	2 mm
OADM 21I6580/S14F	100 ... 600 mm	line	2 mm	4 ... 13 mm	-
OADM 21I6581/S14F	200 ... 1000 mm	line	2,5 mm	6 ... 20 mm	-



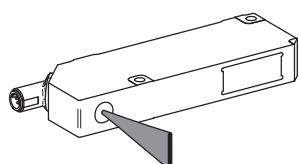
resolution



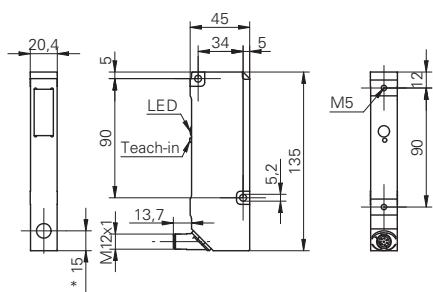
linearity errors



beam alignment (line)



dimension drawing



* emitter axis



Sd = 100 ... 1000 mm



- qTeach
- alarm output

general data

measuring distance Sd	100 ... 1000 mm
adjustment	Teach-in
Teach-in range min.	> 50 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	0,3 ... 4 mm
linearity error	$\pm 1,1 \dots \pm 15$ mm
light source	pulsed red laser diode
wave length	656 nm
laser class	1
beam type	point
beam diameter	3,7 ... 13 mm
interference suppression	< 32 ms

electrical data

response time / release time	< 12,8 ms
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	80 mA
output circuit	analog
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

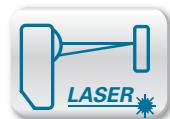
mechanical data

width / diameter	23,4 mm
height / length	63 mm
depth	45 mm
type	rectangular
housing material	plastic (SAN LURAN 378P)
front (optics)	PMMA
connection types	connector M12 5 pin

ambient conditions

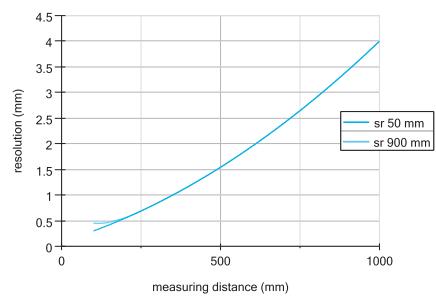
ambient light immunity	< 20 kLux
operating temperature	0 ... +50 °C
protection class	IP 67

order reference	output signal	load resistance (analog U)	load resistance (analog I)
OADK 25I7480/S14C	4 ... 20 mA	-	< (+Vs - 6 V) / 0,02 A
OADK 25U7480/S14C	0 ... 10 VDC	> 100 kOhm	-



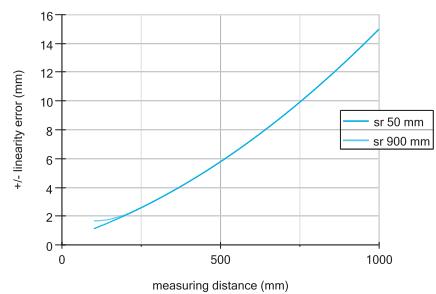
resolution

$S_d = 100 \dots 1000 \text{ mm}$

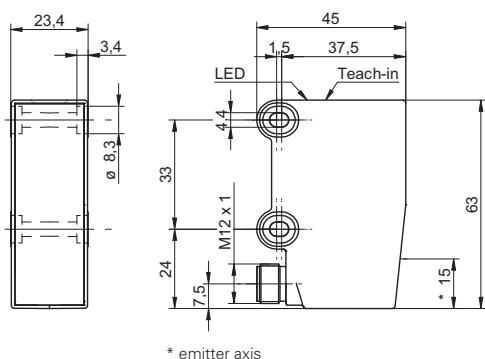


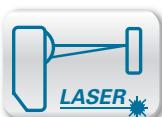
linearity error

$S_d = 100 \dots 1000 \text{ mm}$



dimension drawing





Sd = 0,2 ... 4 m

- measuring independent of colors up to 4 m
- extremely compact housing
- teachable measuring range



general data

measuring distance Sd	200 ... 4000 mm
measuring distance Sd (white 90%)	200 ... 4000 mm
measuring distance Sd (grey 18%)	200 ... 4000 mm
measuring distance Sd (black 6%)	200 ... 4000 mm
adjustment	Teach-in: button / external
Teach-in range min.	> 100 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	1,3 mm
linearity	± 15 mm
repeatability	± 5 mm (with 40 kLux ambient light)
light source	pulsed red laser diode
wave length	660 nm
laser class	2
beam type	point
beam diameter	5 ... 20 mm

electrical data

measuring rate	10 ms
voltage supply range +Vs	15 ... 28 VDC
current consumption max. (no load)	250 mA (typ. 110 mA @ 24V)
output circuit	analog
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

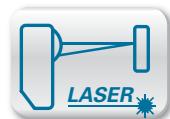
mechanical data

width / diameter	25,4 mm
height / length	66 mm
depth	51 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M12 5 pin, rotatable

ambient conditions

ambient light immunity	< 40 kLux
operating temperature	-25 ... +50 °C
protection class	IP 67
typ. temp. coefficient	0,2 mm /°C

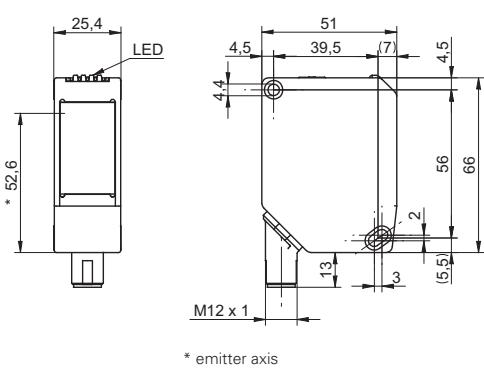
order reference	output signal	load resistance (analog U)	load resistance (analog I)
OADM 250I1101/S14C	4 ... 20 mA	-	< (+Vs - 6 V) / 0,02 A
OADM 250U1101/S14C	0 ... 10 VDC	> 10 kOhm	-

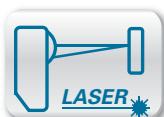


OADM 250 Sd = 0.2 ... 4 m

Photoelectric distance measuring sensors

dimension drawing





Sd = 0,2 ... 13 m

- measuring up to 13 m
- extremely compact housing
- teachable measuring range



general data

measuring distance Sd	200 ... 13000 mm
measuring distance Sd (white 90%)	200 ... 13000 mm
measuring distance Sd (grey 18%)	200 ... 9000 mm
measuring distance Sd (black 6%)	200 ... 4000 mm
adjustment	Teach-in: button / external
Teach-in range min.	> 100 mm
power on indication	LED green
soiled lens indicator	LED red
resolution	5 mm
linearity	± 15 mm
repeatability	± 15 mm (with 40 kLux ambient light)
light source	pulsed red laser diode
wave length	660 nm
laser class	2
beam type	point
beam diameter	5 ... 50 mm

electrical data

measuring rate	10 ms
voltage supply range +Vs	15 ... 28 VDC
current consumption max. (no load)	250 mA (typ. 110 mA @ 24V)
output circuit	analog
output signal	4 ... 20 mA
load resistance (analog I)	< (+Vs - 6 V) / 0,02 A
output current	< 100 mA
alarm output	push-pull
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	25,4 mm
height / length	66 mm
depth	51 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M12 5 pin, rotatable

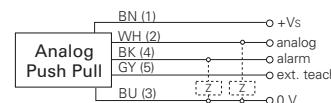
ambient conditions

ambient light immunity	< 40 kLux
operating temperature	-25 ... +50 °C
protection class	IP 67
typ. temp. coefficient	0,4 mm /°C

order reference

OADM 260I1101/S14C

connection diagram



connectors

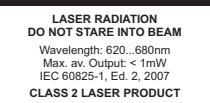
ES 34CP2B	5 pin	2 m straight (shielded)
ES 34CP5B	5 pin	5 m straight (shielded)

additional cable connectors and field wireable connectors, see accessories

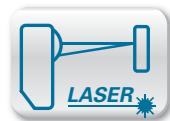
accessories

mounting kit	11010227
for details, see accessories section	

laser warning

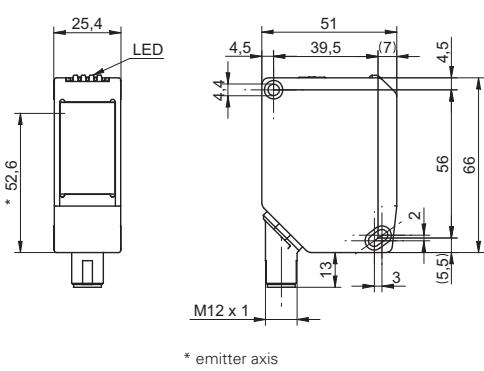


Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



OADM 260 Sd = 0,2 ... 13 m
Photoelectric distance measuring sensors

dimension drawing



product family	OBDM 12	OBDM 12	OBDM 12	OBDM 12	OBDM 12
					
type	step analysis	min./max. analysis	tolerance analysis	window analysis	2-point comparison
width / diameter	12,4 mm	12,4 mm	12,4 mm	12,4 mm	12,4 mm
sensing distance Tw	16 ... 120 mm	16 ... 120 mm			
response time	< 5 ms	< 1 ms	< 1 ms	< 1 ms	< 1 ms
NPN	■	■	■	■	■
PNP	■	■	■	■	■
connection types	connector	connector	connector	connector	connector
housing material	metal	metal	metal	metal	metal
page	83	84	85	86	87



General information

The range of difference sensors opens new perspectives in the field of sensing. The patented functions provide the user with new, innovative solutions in the detection of objects, monitoring of tolerances or the comparison of object sizes and object positions. With the fine laser beam and the high insensitivity of the sensor to colors, objects are accurately detected. Five different sensors with different functions are available according to the application.

- Difference sensors with:
- Step analysis
 - Window analysis
 - Tolerance analysis
 - Min./max. analysis
 - 2-point comparisons

Characteristics and advantages

Difference evaluation

Distance measuring sensors with integrated logic for distance difference evaluation. Complex evaluation by the connected controller is no longer necessary, saving time and costs.

Nominal difference teachable

With the standardized Teach-in process of Baumer, the nominal difference can be quickly and easily programmed.

Switching output

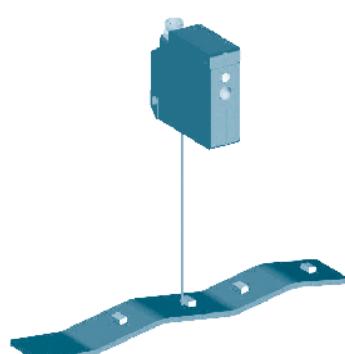
The comparison of the actual and nominal difference is made internally by the sensors and is issued at the switching output as a simply assessed pass/fail signal.

Applications and functions

Difference sensors with step analysis

In step analysis, objects are detected by their height difference (stage) and reported in the form of a digital output signal.

The sensor evaluates the positive or negative height difference within a specified time window of max. 5 ms. If the height difference is greater than 50 % of the taught-in value, an impulse of at least 10 ms is issued at the output. When the value is less than 50 %, the sensor switches back to the OFF state. If height differences are smaller than 50 % of the taught value within the time window (e.g. fluctuation of the conveyor belt), the sensor remains in the OFF state.



- The stage / edge from which the objects are detected can be adjusted (minimum object height 0,2 mm)
- Defined output impulse of 10 ms (can also be read by a normal PLC)
 - Detection of objects on a fluctuating conveyor belt
 - Detection of stages or edges
 - Positioning of objects by an edge, regardless of the distance



Applications and functions

Difference sensors with min./max. analysis

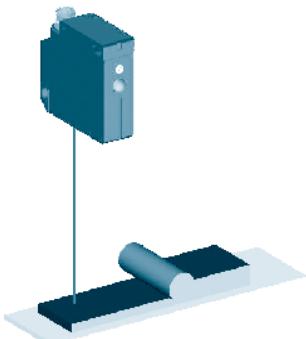
With min./max. analysis, objects can be inspected and monitored according to their scanned contour or shape. The scanning of the objects is activated by an external control signal. At the end of a detection sequence, the measured values are evaluated and the difference between the minimum and maximum values is determined. If the difference exceeds a nominal difference previously taught into the sensor, this is reported in the form of an ON signal. This signal remains active until a new detection sequence is started. When this starts, the output returns to the OFF state. If the difference is smaller than the nominal difference, the output remains in the OFF state.



- Difference is detected regardless of the distance
 - Start and stop of the measuring cycle can be determined independently
 - Easily evaluated pass/fail signal
-
- Round true running or knock of wheels / discs can be checked regardless of the distance
 - Deformation of plastic parts after cooling can be checked

Difference sensors with tolerance analysis

The dimensional tolerance of objects can be determined by tolerance analysis. In the continuous detection of object distances, all measured values are checked to determine if it is between the specified maximum and minimum tolerances. In the case of being between, an ON signal is issued at the output. If the distance remains within the tolerance range, the sensor remains in the OFF state.



- Sensor form of a caliper gauge
 - Simple monitoring of a distance with a tolerance range (pass/fail information)
 - Tolerance range and nominal distance can be taught in separately
-
- Material thickness checking after a roller mill
 - Material thickness checking for extruders

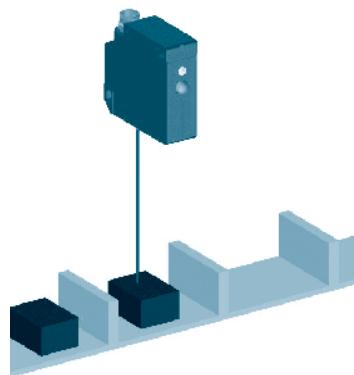


Applications and functions

Difference sensors with window analysis

With window analysis, objects can be classified by a specified switching window.

For this purpose, the switching window is specified in a simple Teach-in procedure with upper and lower limits. If an object is outside the defined limits, this is reported at the switching output.

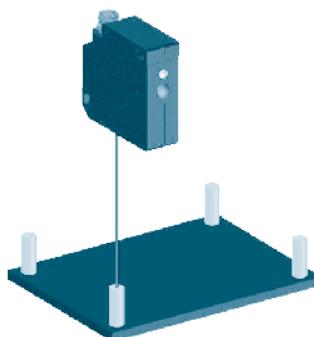


- Foreground and background suppression in a single sensor
- Positions can be taught in separately
- Smallest window 0,45 mm
- Interfering objects in the foreground and background can be suppressed
- Objects can be detected on a segmented conveyor belt

Difference sensors with 2-point comparison

In a 2-point comparison, two distances detected at two specifically chosen times are measured and compared.

The choice of the time is made using a sync signal. The first distance is measured at the rising flank of the signal and the second distance at the falling flank of the signal. After the second distance was measured, the sensor evaluates the difference between the two distances and compares this with a previously taught-in maximum permissible deviation. If this difference is exceeded, the output switches to the ON state.



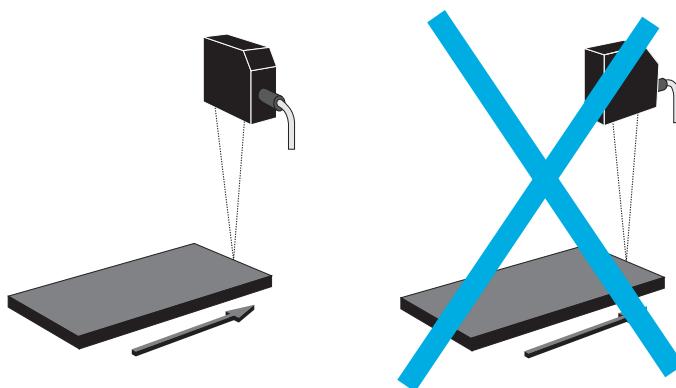
- Object heights can be compared regardless of the distance
- Deviation can be taught in (min. 0,3 mm)
- Measuring time can be determined separately by an external signal
- Checking the pressing depth of pins
- Comparison of the distances/heights of objects with a reference value



Mounting and adjustment



The direct reflection from glossy or reflective objects must not impinge on the receiver. This can be avoided by slightly tilting the sensor.



For optimum measurement results, the sensor must be installed at right angles to the movement of the object.



Tw = 16 ... 120 mm

- detection of edges
- reference steps adjustable
- min. output pulse 10 ms



general data

type	step analysis
sensing distance Tw	16 ... 120 mm
Teach-in range min.	> 0,2 mm
adjustment	Teach-in
power on indication	LED green
output indicator	LED red
light source	pulsed red laser diode
laser class	2
wave length	650 nm
beam diameter	0,5 ... 0,2 mm

electrical data

response time	< 5 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
output current	< 100 mA
output pulse length	10 ms
voltage drop Vd	< 2,8 VDC
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
front (optics)	glass
housing material	die-cast zinc
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

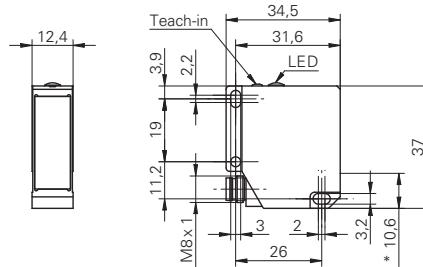
additional cable connectors and field wireable connectors, see accessories

accessories

SENSOFIX mounting kit	10150328
mounting bracket	10113873

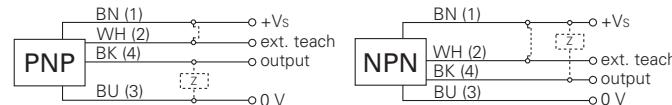
for details, see accessories section

dimension drawing

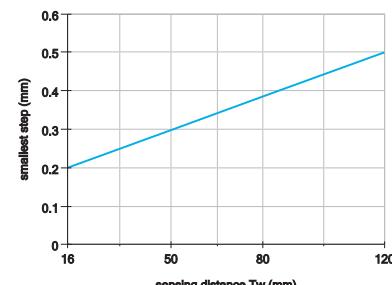


* emitter axis

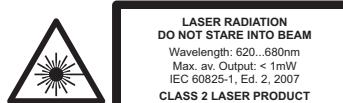
connection diagrams



min. detectable difference



laser warning



Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference	output circuit
OBDM 12N6910/S35A	NPN
OBDM 12P6910/S35A	PNP



Tw = 16 ... 120 mm

- analysis of distance differences (min./max.)
- max. difference tolerance adjustable
- measuring time selectable



general data

type	min./max. analysis
sensing distance Tw	16 ... 120 mm
Teach-in range min.	> 0,3 mm
adjustment	Teach-in
power on indication	LED green
output indicator	LED red
light source	pulsed red laser diode
laser class	2
wave length	650 nm
beam diameter	0,5 ... 0,2 mm

electrical data

response time	< 1 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
output current	< 100 mA
voltage drop Vd	< 2,8 VDC
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
front (optics)	glass
housing material	die-cast zinc
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

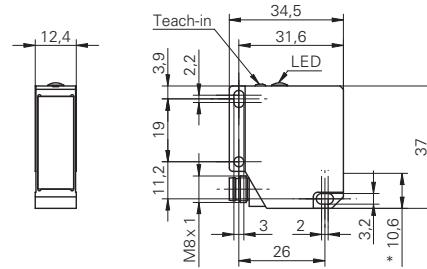
additional cable connectors and field wireable connectors, see accessories

accessories

SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	

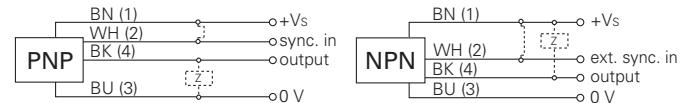
order reference	output circuit
OBDM 12N6920/S35A	NPN
OBDM 12P6920/S35A	PNP

dimension drawing

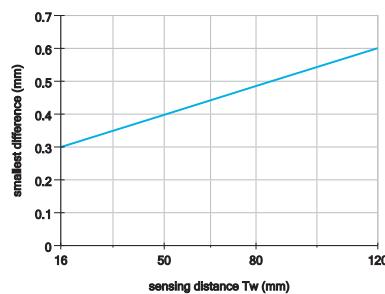


* emitter axis

connection diagrams



min. detectable difference



laser warning



Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



Tw = 16 ... 120 mm

- distance monitoring within a tolerance band
- nominal distance
- adjustable tolerance band



general data

type	tolerance analysis
sensing distance Tw	16 ... 120 mm
Teach-in range min.	> 0,4 mm
adjustment	Teach-in
power on indication	LED green
output indicator	LED red
light source	pulsed red laser diode
laser class	2
wave length	650 nm
beam diameter	0,5 ... 0,2 mm

electrical data

response time	< 1 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
output current	< 100 mA
voltage drop Vd	< 2,8 VDC
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
front (optics)	glass
housing material	die-cast zinc
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

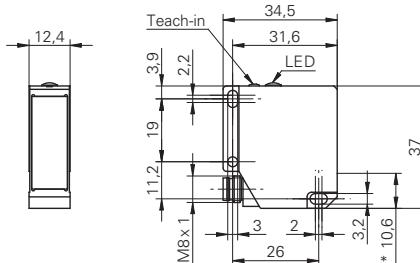
additional cable connectors and field wireable connectors, see accessories

accessories

SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	

order reference	output circuit
OBDM 12N6930/S35A	NPN
OBDM 12P6930/S35A	PNP

dimension drawing

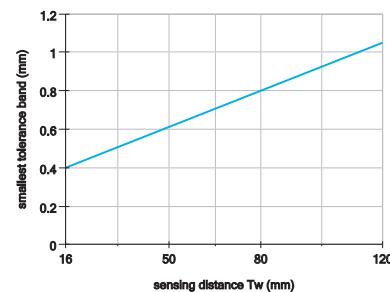


* emitter axis

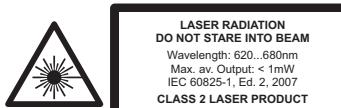
connection diagrams



min. detectable difference



laser warning



Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



T_w = 16 ... 120 mm

- range switch (foreground / background suppression)
- adjustable window



general data

type	window analysis
sensing distance T _w	16 ... 120 mm
Teach-in range min.	> 0,4 mm
adjustment	Teach-in
power on indication	LED green
output indicator	LED red
light source	pulsed red laser diode
laser class	2
wave length	650 nm
beam diameter	0,5 ... 0,2 mm

electrical data

response time	< 1 ms
voltage supply range +V _s	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
output current	< 100 mA
voltage drop V _d	< 2,8 VDC
reverse polarity protection	yes, V _s to GND
short circuit protection	yes

mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
front (optics)	glass
housing material	die-cast zinc
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

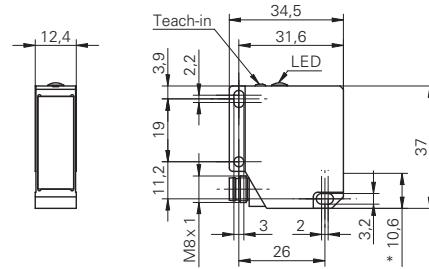
additional cable connectors and field wireable connectors, see accessories

accessories

SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	

order reference	output circuit
OBDM 12N6940/S35A	NPN
OBDM 12P6940/S35A	PNP

dimension drawing

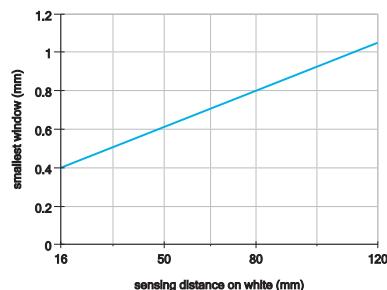


* emitter axis

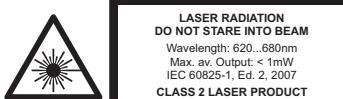
connection diagrams



min. detectable difference



laser warning



Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

Tw = 16 ... 120 mm

- comparison of two distances
- max. tolerance adjustable
- specific measuring moment selectable

**general data**

type	2-point comparison
sensing distance Tw	16 ... 120 mm
Teach-in range min.	> 0,3 mm
adjustment	Teach-in
power on indication	LED green
output indicator	LED red
light source	pulsed red laser diode
laser class	2
wave length	650 nm
beam diameter	0,5 ... 0,2 mm

electrical data

response time	< 1 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
output current	< 100 mA
voltage drop Vd	< 2,8 VDC
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
front (optics)	glass
housing material	die-cast zinc
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connectors

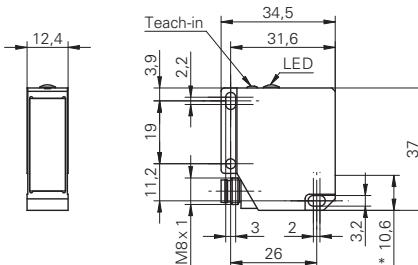
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

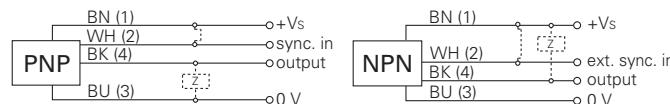
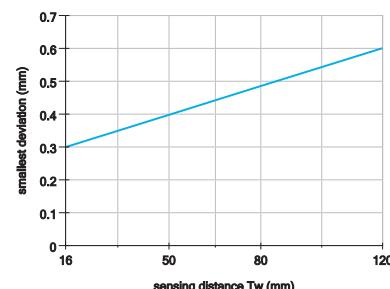
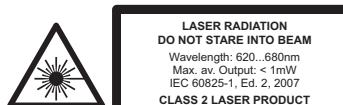
accessories

SENSOFIX mounting kit	10150328
mounting bracket	10113873

for details, see accessories section

dimension drawing

* emitter axis

connection diagrams**min. detectable difference****laser warning**

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference	output circuit
OBDM 12N6950/S35A	NPN
OBDM 12P6950/S35A	PNP

red light LED version

product family	FHDK 04	FHCK 07	FHDK 07	FHDK 10	FHDK 10	FHDK 10	FHDK 10
							
version		MINOS	MINOS			point source LED	line beam
width / diameter	4 mm	8 mm	8 mm	10,4 mm	10,4 mm	10,4 mm	10,4 mm
sensing distance Tw	30 mm ± 2 mm 50 mm ± 3 mm	10 ... 60 mm	10 ... 60 mm	30 mm ± 2 mm 50 mm ± 3 mm 80 mm ± 8 mm	20 ... 120 mm	25 ... 120 mm	20 ... 80 mm
response time / release time	< 0,5 ms	< 0,5 ms	< 0,5 ms	< 1 ms	< 1 ms	< 1 ms	< 1 ms
sensing distance adjustment		Teach-in	Teach-in		mechanical, 5 turn	mechanical, 5 turn	mechanical, 5 turn
push-pull	■			■			
NPN		■	■		■	■	■
PNP		■	■		■	■	■
cable	■	■	■	■	■	■	■
flylead connector	■	■	■		■		
connector				■	■	■	■
housing material	plastic	plastic	plastic	plastic	plastic	plastic	plastic
page	94	96	98	100	102	104	106

FHDK 10	FHDM 12	FHDK 14	FHDK 14	FHDH 14	FHDR 14	FHDM 16	FHDK 20
							
for glass detection							
10,4 mm	12,4 mm	14,8 mm	14,8 mm	19,6 mm	19,6 mm	15,4 mm	20 mm
10 ... 30 mm 30 ... 500 mm	15 ... 300 mm	20 ... 350 mm	40 ... 200 mm	50 ... 400 mm	50 ... 400 mm	20 ... 450 mm 20 ... 600 mm	30 ... 200 mm
< 1 ms	< 1 ms	< 1 ms < 5 ms	< 0,5 ms	< 1,8 ms	< 1,8 ms	< 1 ms < 5 ms	< 0,5 ms
mechanical, 5 turn	mechanical, 5 turn	mechanical, 10 turn	Teach-in	Teach-in /IO-Link	Teach-in /IO-Link	mechanical, 5 turn	Teach-in
■	■	■	■	■	■	■	■
■	■	■	■			■	■
■	■	■	■	■		■	
■	■	■	■	■		■	
plastic	metal	plastic	plastic	metal	metal	metal	plastic
 IO-Link				 IO-Link			
108	114	120	122	124	126	130	136

laser version

product family	OHDK 10	OHDK 10	OHDM 12	OHDM 13	OHDK 14	OHDM 16	OHDM 16
							
version		line beam					wafer mapping sensor
width / diameter	10,4 mm	10,4 mm	12,4 mm	13,4 mm	14,8 mm	15,4 mm	15,4 mm
sensing distance Tw	22 ... 130 mm	22 ... 130 mm	17 ... 120 mm	50 ... 550 mm	20 ... 350 mm	25 ... 300 mm	123 ... 143 mm
response time / release time	< 0,25 ms	< 0,25 ms			< 0,5 ms	< 0,1 ms < 0,6 ms	< 5 ms
response time			< 1 ms	< 5 ms			
release time			< 2,7 ms	< 15 ms			
sensing distance adjustment	mechanical, 5 turn	mechanical, 5 turn	Teach-in	Teach-in	mechanical, 9 turn	mechanical, 8 turn	no
push-pull							
NPN	■	■	■	■	■	■	■
PNP	■	■	■	■	■	■	■
cable	■				■	■	■
connector	■	■	■	■	■	■	
housing material	plastic	plastic	metal	metal	plastic	metal	metal
page	110	112	116	118	128	132	134

OHDM 20 OHDK 25 OHDK 25

20,6 mm	23,4 mm	23,4 mm
210 ... 1500 mm	100 ... 1000 mm	100 ... 2000 mm
< 6 ms	< 10 ms	
< 6 ms		
< 18 ms		
Teach-in	Teach-in	Teach-in
■	■	
■		
■		
■	■	■
metal	plastic	plastic
138	140	142

Diffuse sensors with background suppression



General information

By using the triangulation principle, diffuse sensors with background suppression not only measure the light intensity reflected by the target, but also determine the distance of the object from the sensor. In this way, objects with the minimum size of the light beam located within the adjustable sensing distance can be detected regardless of their color and surface.

The diffuse sensors with background suppression and laser light source were developed specifically for applications in which exact positioning is important. With the precisely focused beam, even very small objects such as the wires of a resistor or threads can be clearly detected or counted.

Applications

- Detection of boxes, metal and plastic parts lying on a base such as a conveyor belt, table or transport trolley from above
- Detection of bulk materials or other non-transparent materials in a container
- Counting of different-colored objects such as plastic bottles or printed packages
- Reliable presence monitoring of assembly parts, even with objects moving in the background

Characteristics and advantages

Adjustable sensing distance

The switching point can be adjusted accurately between the object and the interfering background using a set screw or Teach-in method

Largely independent of color

The sensing distance remains constant even if the color of the objects changes. Readjustment is therefore unnecessary. Objects changing in the background also have no effect.

Small spot size

Laser sensors can detect objects with a size of just 0,1 mm. Sensors with pinpoint diodes have a spot of only 2 mm diameter at the focus.

Red light emitters

Visible red light permits simple adjustment of the sensor to small objects by eye.

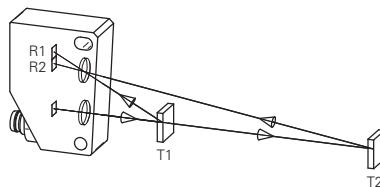
Short response time

Small, quickly moving objects are reliably detected due to the short response time.

Technology and operation

The sensors are based on the triangulation principle. Only the angle of the light reflected back from the object determines the distance at which the sensor responds. The amount of reflected light is far less important.

The schematic sketch below shows that receiver R1 receives the light reflected back from the object T1 (acute angle of incidence) and receiver R2 the light reflected back from the background (shallow angle of incidence). The transition from R1 to R2 determines the sensing distance.

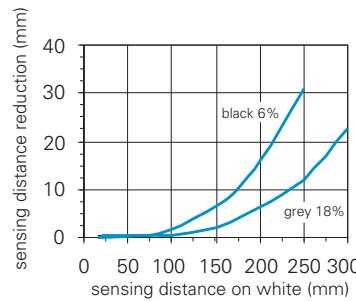




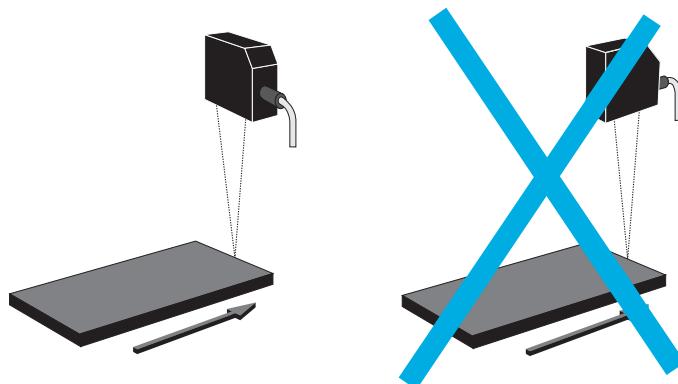
Mounting and adjustment

The diffuse sensor must be aimed at the object. The sensing distance must be set to a distance between the target and the background. The background must be located behind the adjusted sensing distance by at least the distance of the sensing distance reduction of the sensor to black.

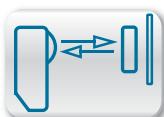
For diffuse sensors with background suppression, the sensing range diagram is specified for the optimum adjustment. This indicates the sensing range reduction as a function of the sensing range to white for different degrees of remission. This means the distance by which the sensing distance to black or gray is reduced in comparison with white. When the adjusted sensing range to white is entered on the X axis of the diagram, the reduction of the sensing distance to black or gray can be read off on the Y axis. The sensing distance reduction also indicates the minimum distance a black or gray object must be separated from a white background.



The direct reflection from glossy or reflective objects must not impinge on the receiver. This can be avoided by slightly tilting the sensor.



It should be ensured that the object to be detected approaches the active area of the sensor from the side, which avoids malfunctions caused by deflection of the light beam at edges.



Tw = 50 mm



- compact housing
- small beam diameter
- push-pull output

general data

type	background suppression
light source	pulsed point source LED
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
wave length	660 nm
beam diameter	2 mm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	11 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop Vd	< 2 VDC
output circuit	push-pull
output current	< 50 mA
short circuit protection	yes
reverse polarity protection	yes, supply only

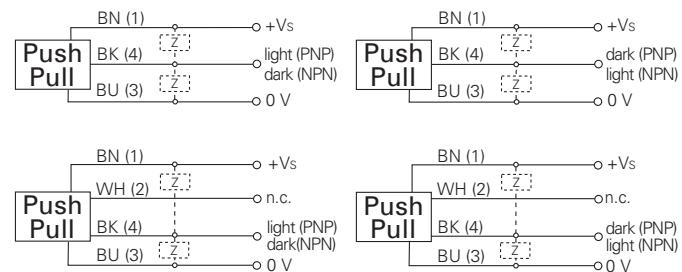
mechanical data

width / diameter	4 mm
height / length	44,8 mm
depth	6,2 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 65

order reference	sensing distance Tw	connection types	output function
FHDK 04G6101	30 mm ±2 mm	cable 3 pin, 2 m	light operate
FHDK 04G6101/KS35A	30 mm ±2 mm	flylead connector M8 4 pin	light operate
FHDK 04G6102	50 mm ±3 mm	cable 3 pin, 2 m	light operate
FHDK 04G6102/KS35A	50 mm ±3 mm	flylead connector M8 4 pin	light operate
FHDK 04G6111	30 mm ±2 mm	cable 3 pin, 2 m	dark operate
FHDK 04G6111/KS35A	30 mm ±2 mm	flylead connector M8 4 pin	dark operate
FHDK 04G6112	50 mm ±3 mm	cable 3 pin, 2 m	dark operate
FHDK 04G6112/KS35A	50 mm ±3 mm	flylead connector M8 4 pin	dark operate

connection diagrams**connectors**

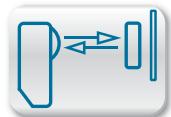
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

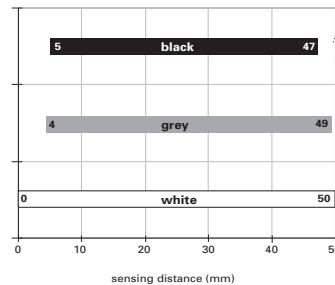
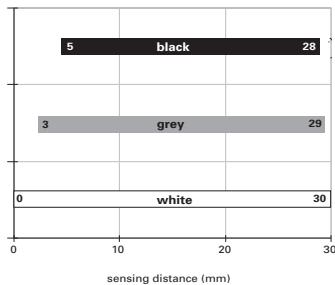
accessories

mounting brad	10163196
bracket for extrusion frames	10163299

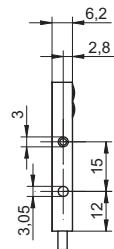
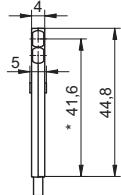
for details, see accessories section



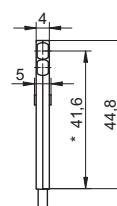
sensing distance diagrams



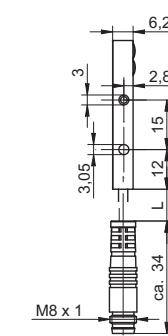
dimension drawings



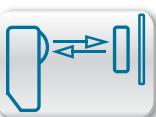
* emitter axis



* emitter axis



cable length L = 200 mm



Tw = 10 ... 60 mm

- ultra compact housing
- sensing distance adjustable via Teach-in
- suppression of mutual optical interference

general data

type	background suppression
light source	pulsed red LED
sensing distance Tw	10 ... 60 mm
sensing range Tb (at Tw max.)	2 ... 60 mm
sensing range Tb (at Tw min.)	5 ... 10 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensing distance adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

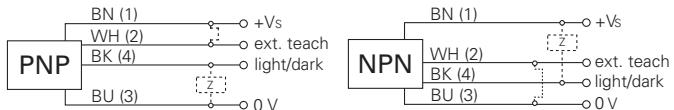
width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65



connection diagrams



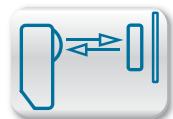
connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

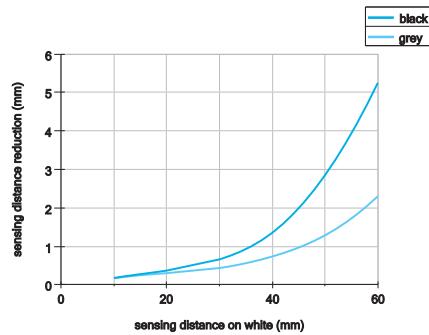
accessories

MINOFIX mounting kit	10150844
for details, see accessories section	

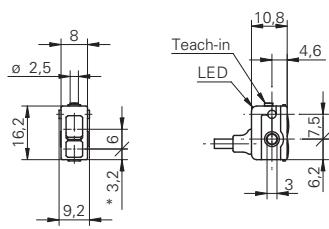
order reference	connection types	output circuit
FHCK 07N6901	cable rear side, 2 m	NPN
FHCK 07N6901/KS35A	fylead connector M8 4 pin	NPN
FHCK 07P6901	cable rear side, 2 m	PNP
FHCK 07P6901/KS35A	fylead connector M8 4 pin	PNP



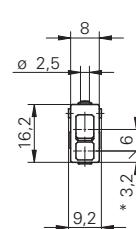
sensing distance diagram



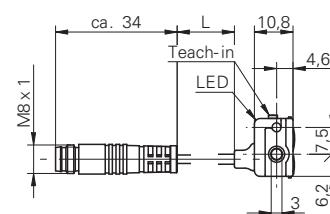
dimension drawings

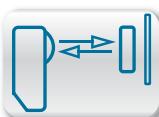


* emitter axis



* emitter axis cable length L = 200 mm





Tw = 10 ... 60 mm

- ultra compact housing
- sensing distance adjustable via Teach-in
- suppression of mutual optical interference

**general data**

type	background suppression
light source	pulsed red LED
sensing distance Tw	10 ... 60 mm
sensing range Tb (at Tw max.)	2 ... 60 mm
sensing range Tb (at Tw min.)	5 ... 10 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensing distance adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

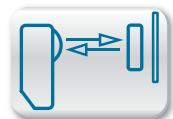
order reference	connection types	output circuit
FHDK 07N6901	cable bottom side, 2 m	NPN
FHDK 07N6901/KS35A	fylead connector M8 4 pin	NPN
FHDK 07P6901	cable bottom side, 2 m	PNP
FHDK 07P6901/KS35A	fylead connector M8 4 pin	PNP

connection diagrams**connectors**

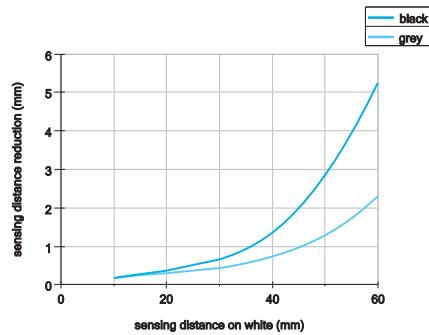
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

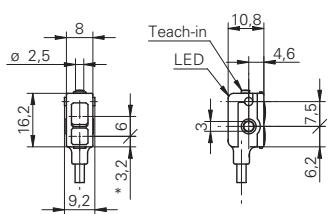
MINOFIX mounting kit	10150844
for details, see accessories section	



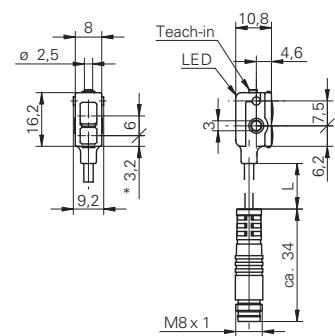
sensing distance diagram



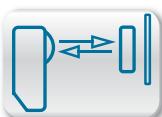
dimension drawings



* emitter axis



* emitter axis cable length L = 200 mm



Tw = 80 mm

- compact housing
- fixed sensing distance
- push-pull output

**general data**

type	background suppression
light source	pulsed red LED
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	18 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 50 mA
short circuit protection	yes
reverse polarity protection	yes

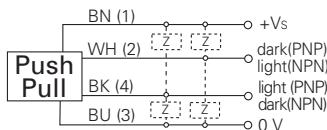
mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14,7 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
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order reference	sensing distance Tw	connection types	protection class
FHDK 10G5120	30 mm ±2 mm	cable 4 pin, 2 m	IP 65
FHDK 10G5120/S35A	30 mm ±2 mm	connector M8 4 pin	IP 67
FHDK 10G5121	50 mm ±3 mm	cable 4 pin, 2 m	IP 65
FHDK 10G5121/S35A	50 mm ±3 mm	connector M8 4 pin	IP 67
FHDK 10G5122	80 mm ±8 mm	cable 4 pin, 2 m	IP 65
FHDK 10G5122/S35A	80 mm ±8 mm	connector M8 4 pin	IP 67

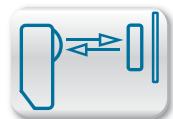
connection diagram**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

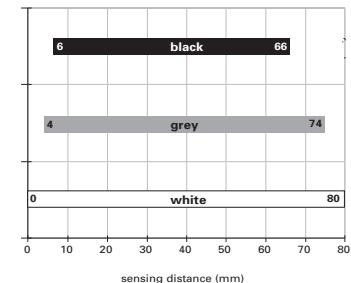
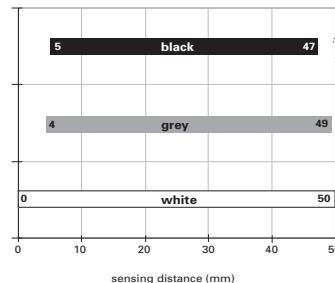
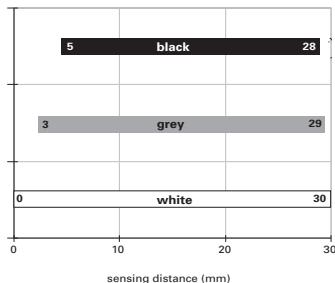
additional cable connectors and field wireable connectors, see accessories

accessories

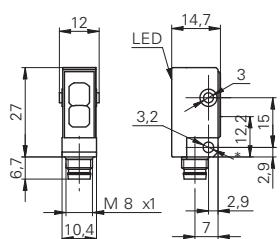
SENOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	



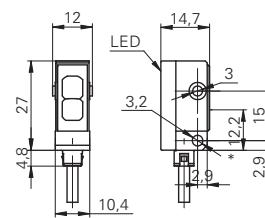
sensing distance diagrams



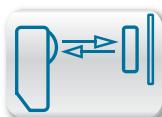
dimension drawings



* emitter axis



* emitter axis



Tw = 20 ... 120 mm



- compact housing
- large sensing range
- sensing distance adjustable via potentiometer

general data

type	background suppression
light source	pulsed red LED
sensing distance Tw	20 ... 120 mm
sensing range Tb (at Tw max.)	5 ... 120 mm
sensing range Tb (at Tw min.)	5 ... 20 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
wave length	660 nm
beam diameter	4 mm
suppression of reciprocal influence	yes

electrical data

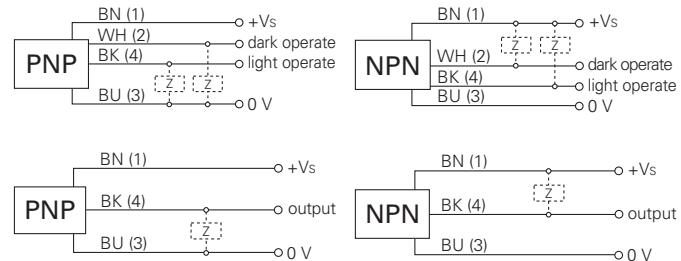
response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
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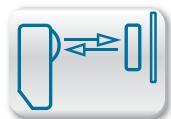
connection diagrams**connectors**

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

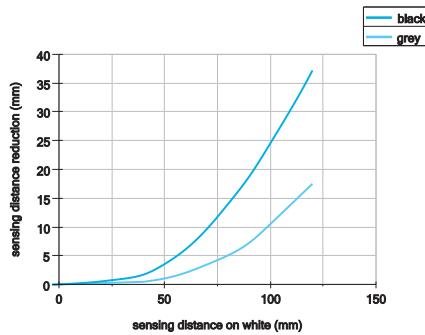
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

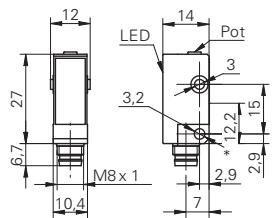
order reference	connection types	output circuit	output function	protection class
FHDK 10N1101/KS35	flylead connector M8 3 pin	NPN	light operate	IP 65
FHDK 10N5101	cable 4 pin, 2 m	NPN	light / dark operate	IP 65
FHDK 10N5101/S35A	connector M8 4 pin	NPN	light / dark operate	IP 67
FHDK 10P1101/KS35	flylead connector M8 3 pin	PNP	light operate	IP 65
FHDK 10P5101	cable 4 pin, 2 m	PNP	light / dark operate	IP 65
FHDK 10P5101/S35A	connector M8 4 pin	PNP	light / dark operate	IP 67



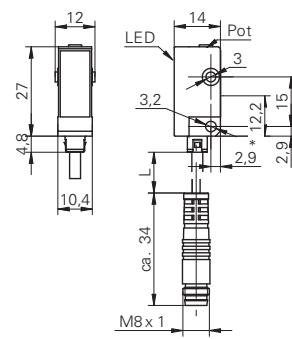
sensing distance diagram



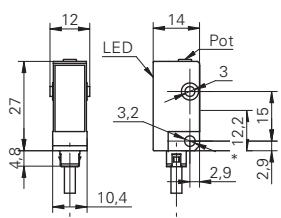
dimension drawings



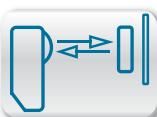
* emitter axis



* emitter axis cable length L = 200 mm



* emitter axis



Tw = 20 ... 120 mm

- compact housing
- small beam diameter
- sensing distance adjustable via potentiometer

**general data**

type	background suppression
version	point source LED
light source	pulsed point source LED
sensing distance Tw	25 ... 120 mm
sensing range Tb (at Tw max.)	5 ... 120 mm
sensing range Tb (at Tw min.)	5 ... 25 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
distance to focus	35 ... 45 mm
wave length	660 nm
beam diameter	2 mm at focus
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

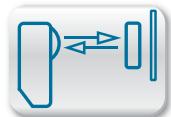
mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

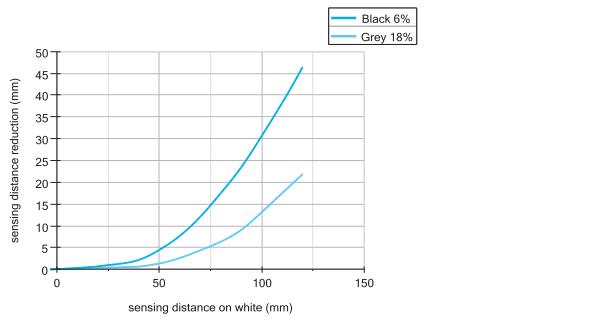
ambient conditions

operating temperature	-25 ... +65 °C
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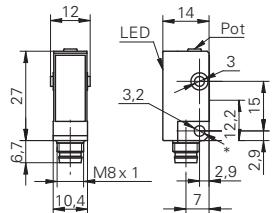
order reference	connection types	output circuit	protection class
FHDK 10N5110	cable 4 pin, 2 m	NPN	IP 65
FHDK 10N5110/S35A	connector M8 4 pin	NPN	IP 67
FHDK 10P5110	cable 4 pin, 2 m	PNP	IP 65
FHDK 10P5110/S35A	connector M8 4 pin	PNP	IP 67



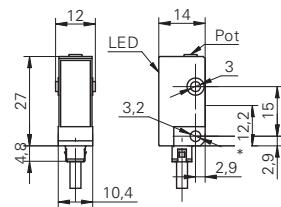
sensing distance diagram



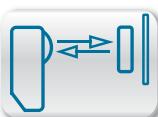
dimension drawings



* emitter axis



* emitter axis cable length L = 200 mm



Tw = 20 ... 80 mm

- compact housing
- with line beam
- sensing distance adjustable via potentiometer

**general data**

type	background suppression
version	line beam
light source	pulsed red LED
sensing distance Tw	20 ... 80 mm
sensing range Tb (at Tw max.)	5 ... 80 mm
sensing range Tb (at Tw min.)	5 ... 20 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
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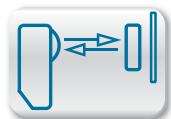
connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

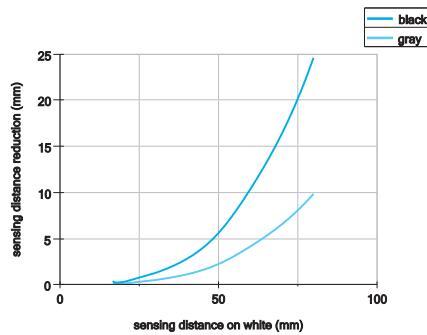
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

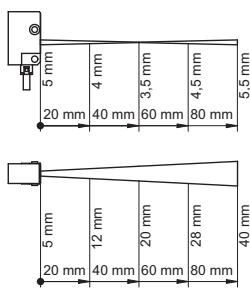
order reference	connection types	output circuit	protection class
FHDK 10N5150	cable 4 pin, 2 m	NPN	IP 65
FHDK 10N5150/S35A	connector M8 4 pin	NPN	IP 67
FHDK 10P5150	cable 4 pin, 2 m	PNP	IP 65
FHDK 10P5150/S35A	connector M8 4 pin	PNP	IP 67



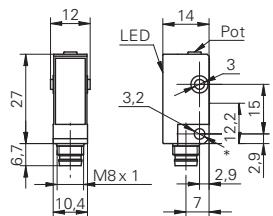
sensing distance diagram



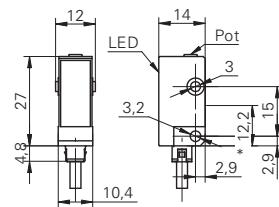
beam characteristic (typically)



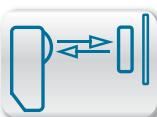
dimension drawings



* emitter axis



* emitter axis



Tw = 10 ... 30 mm

- compact housing
- optimized for glass detection
- sensing distance adjustable via potentiometer



general data

type	background suppression
version	for glass detection
light source	pulsed red LED
sensing distance Tw	10 ... 30 mm
sensing range Tb (at Tw max.)	3 ... 30 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

order reference

FHDK 10N5160/S35A	NPN
FHDK 10P5160/S35A	PNP

connection diagrams

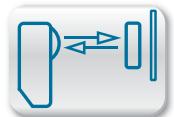


connectors

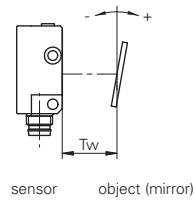
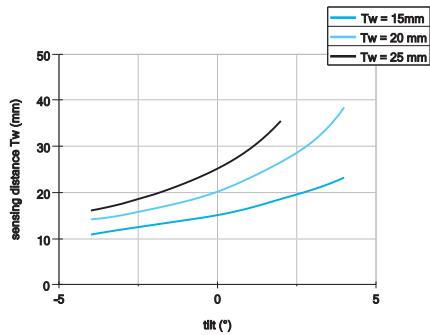
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

SENSOFIX mounting kit	10150326
mounting bracket	10133792
for details, see accessories section	

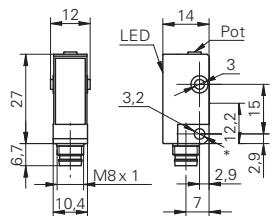


sensing distance diagrams

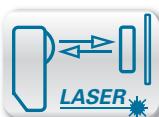


sensor object (mirror)

dimension drawing



* emitter axis



Tw = 22 ... 130 mm

- compact housing
- high repeatability
- sensing distance adjustable via potentiometer

**general data**

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	22 ... 130 mm
sensing range Tb (at Tw max.)	3 ... 130 mm
sensing range Tb (at Tw min.)	3 ... 22 mm
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
laser class	2
distance to focus	40 mm
wave length	650 nm
suppression of reciprocal influence	yes

electrical data

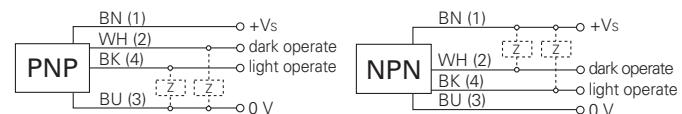
response time / release time	< 0,25 ms
voltage supply range +Vs	11 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	25 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
short circuit protection	yes
reverse polarity protection	yes, supply only

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

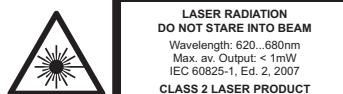
operating temperature	-10 ... +50 °C
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connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

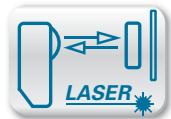
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

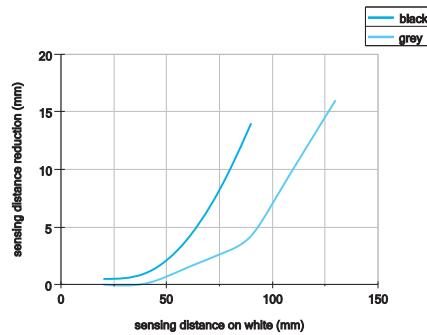
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

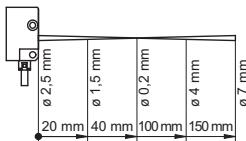
order reference	connection types	output circuit	protection class	output current
OHDK 10N5101	cable 4 pin, 2 m	NPN	IP 65	< 70 mA
OHDK 10N5101/S35A	connector M8 4 pin	NPN	IP 67	< 70 mA
OHDK 10P5101	cable 4 pin, 2 m	PNP	IP 65	< 100 mA
OHDK 10P5101/S35A	connector M8 4 pin	PNP	IP 67	< 100 mA



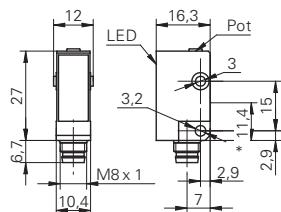
sensing distance diagram



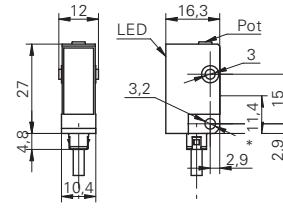
beam characteristic (typically)



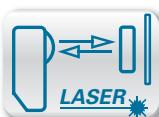
dimension drawings



* emitter axis



* emitter axis



Tw = 22 ... 130 mm

- compact housing
- line beam
- sensing distance adjustable via potentiometer

**general data**

type	background suppression
version	line beam
light source	pulsed red laser diode
sensing distance Tw	22 ... 130 mm
sensing range Tb (at Tw max.)	3 ... 130 mm
sensing range Tb (at Tw min.)	3 ... 22 mm
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
laser class	1
distance to focus	40 mm
wave length	650 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,25 ms
voltage supply range +Vs	11 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	25 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
short circuit protection	yes
reverse polarity protection	yes, supply only

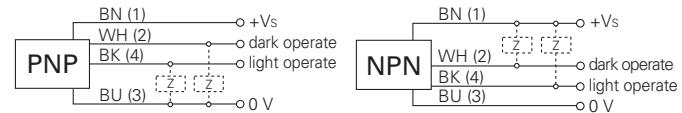
mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

order reference	output circuit	output current
OHDK 10N5150/S35A	NPN	< 70 mA
OHDK 10P5150/S35A	PNP	< 100 mA

connection diagrams**connectors**

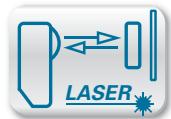
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

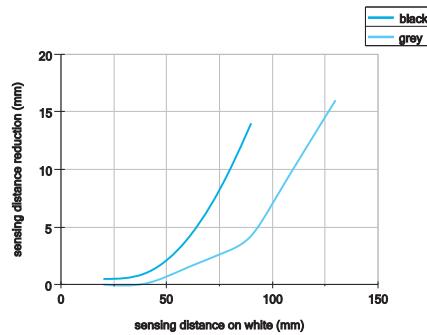
SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

laser warning**CLASS 1 LASER PRODUCT**

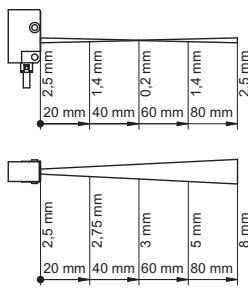
Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



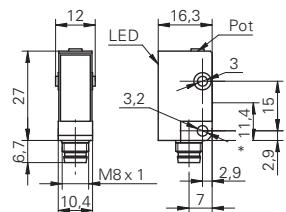
sensing distance diagram



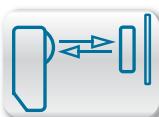
beam characteristic (typically)



dimension drawing



* emitter axis



Tw = 15 ... 300 mm

- rugged miniature metal housing
- sensing distance adjustable via potentiometer
- suppression of mutual optical interference

**general data**

type	background suppression
light source	pulsed red LED
sensing distance Tw	15 ... 300 mm
sensing range Tb (at Tw max.)	15 ... 300 mm
sensing range Tb (at Tw min.)	5 ... 15 mm
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	12,4 mm
height / length	35 mm
depth	35 mm
type	rectangular
housing material	die-cast zinc
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

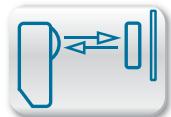
order reference	connection types	output circuit
FHDM 12N5001	cable 4 pin, 2 m	NPN
FHDM 12N5001/S35A	connector M8 4 pin	NPN
FHDM 12P5001	cable 4 pin, 2 m	PNP
FHDM 12P5001/S35A	connector M8 4 pin	PNP

connection diagrams**connectors**

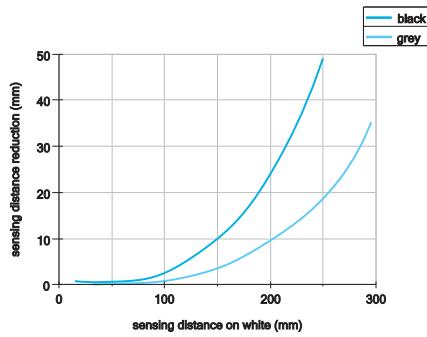
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

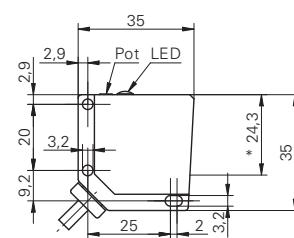
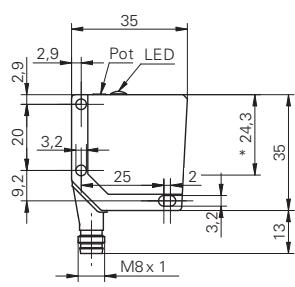
SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	



sensing distance diagram



dimension drawings





Tw = 17 ... 120 mm



- rugged miniature metal housing
- negligible black/white difference
- teachable sensing distance

general data

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	17 ... 120 mm
sensing range Tb (at Tw max.)	16 ... 120 mm
sensing range Tb (at Tw min.)	16 ... 17 mm
power on indication	LED green
light indicator	LED red
sensing distance adjustment	Teach-in
laser class	2
wave length	675 nm
beam diameter	0,9 ... 0,5 mm

electrical data

response time	< 1 ms
release time	< 2,7 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
voltage drop Vd	< 2,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	12,4 mm
height / length	37 mm
depth	34,5 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

order reference

OHDM 12N6901/S35A

output circuit

NPN

OHDM 12P6901/S35A

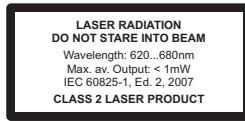
PNP

connection diagrams**connectors**

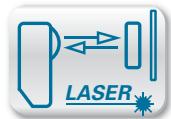
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

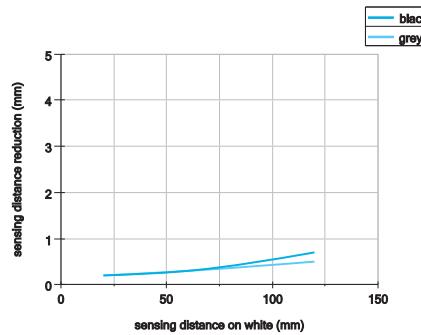
SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	

laser warning

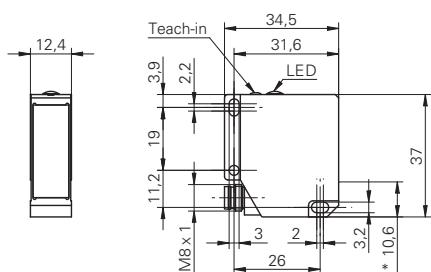
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



sensing distance diagram



dimension drawing



* emitter axis



Tw = 50 ... 550 mm



- rugged metal housing
- negligible black/white difference
- teachable sensing distance

general data

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	50 ... 550 mm
sensing range Tb (at Tw max.)	50 ... 550 mm
sensing range Tb (at Tw min.)	16 ... 17 mm
power on indication	LED green
light indicator	LED red
sensing distance adjustment	Teach-in
laser class	2

electrical data

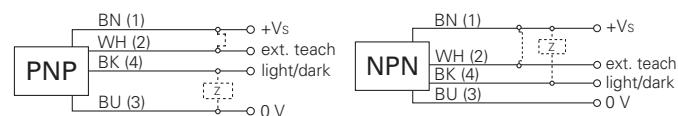
response time	< 5 ms
release time	< 15 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	80 mA
current consumption typ.	40 mA
voltage drop Vd	< 2,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	13,4 mm
height / length	48,2 mm
depth	40 mm
type	rectangular
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

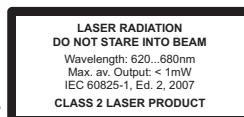
operating temperature	0 ... +50 °C
protection class	IP 67

connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

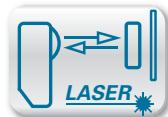
accessories

SENSOFIX mounting kit	10161829
mounting bracket	10161695
for details, see accessories section	

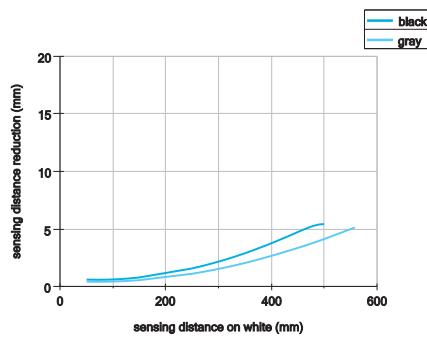
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

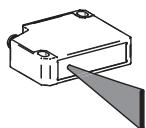
order reference	output circuit	wave length	beam type	beam width	beam height	beam diameter
OHDM 13N6901/S35A	NPN	675 nm	point	-	-	1 mm
OHDM 13N6951/S35A	NPN	650 nm	line	2 mm	4 ... 13 mm	-
OHDM 13P6901/S35A	PNP	675 nm	point	-	-	1 mm
OHDM 13P6951/S35A	PNP	650 nm	line	2 mm	4 ... 13 mm	-



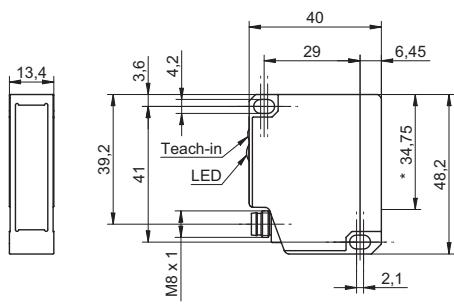
sensing distance diagram

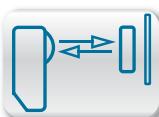


beam characteristic (typically)



dimension drawing





Tw = 20 ... 500 mm

- long range
- sensing distance adjustable via potentiometer
- suppression of mutual optical interference



general data

type	background suppression
light source	pulsed red LED
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensing distance adjustment	mechanical, 10 turn
wave length	660 nm
suppression of reciprocal influence	yes

sensing distance Tw = 20 ... 350 mm

sensing range Tb (at Tw max.)	20 ... 350 mm
sensing range Tb (at Tw min.)	5 ... 20 mm

sensing distance Tw = 30 ... 500 mm

sensing range Tb (at Tw max.)	30 ... 500 mm
sensing range Tb (at Tw min.)	5 ... 30 mm

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	25 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

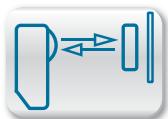
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

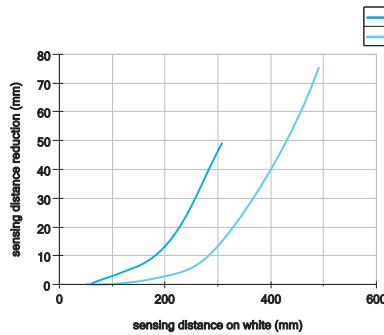
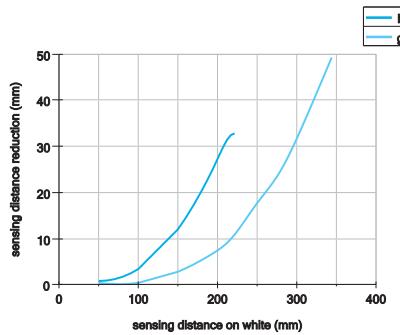
ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

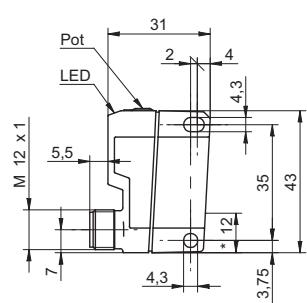
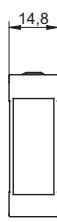
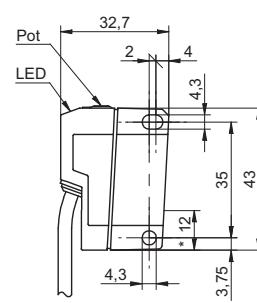
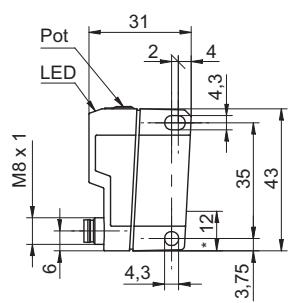
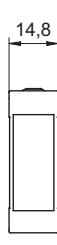
order reference	sensing distance Tw	connection types	output circuit	response time / release time
FHDK 14N5101	20 ... 350 mm	cable 4 pin, 2 m	NPN	< 1 ms
FHDK 14N5101/S14	20 ... 350 mm	connector M12 4 pin	NPN	< 1 ms
FHDK 14N5101/S35A	20 ... 350 mm	connector M8 4 pin	NPN	< 1 ms
FHDK 14N5104	30 ... 500 mm	cable 4 pin, 2 m	NPN	< 5 ms
FHDK 14N5104/S14	30 ... 500 mm	connector M12 4 pin	NPN	< 5 ms
FHDK 14N5104/S35A	30 ... 500 mm	connector M8 4 pin	NPN	< 5 ms
FHDK 14P5101	20 ... 350 mm	cable 4 pin, 2 m	PNP	< 1 ms
FHDK 14P5101/S14	20 ... 350 mm	connector M12 4 pin	PNP	< 1 ms
FHDK 14P5101/S35A	20 ... 350 mm	connector M8 4 pin	PNP	< 1 ms
FHDK 14P5104	30 ... 500 mm	cable 4 pin, 2 m	PNP	< 5 ms
FHDK 14P5104/S14	30 ... 500 mm	connector M12 4 pin	PNP	< 5 ms
FHDK 14P5104/S35A	30 ... 500 mm	connector M8 4 pin	PNP	< 5 ms

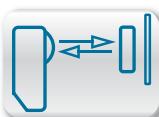


sensing distance diagrams



dimension drawings





Tw = 40 ... 200 mm



- short response time
- sensing distance adjustable via Teach-in
- suppression of mutual optical interference

general data

type	background suppression
light source	pulsed red LED
sensing distance Tw	40 ... 200 mm
sensing range Tb (at Tw max.)	20 ... 200 mm
sensing range Tb (at Tw min.)	12 ... 40 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensing distance adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	40 mA
current consumption typ.	35 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

order reference	connection types	output circuit
FHDK 14N6901	cable 4 pin, 2 m	NPN
FHDK 14N6901/S14	connector M12 4 pin	NPN
FHDK 14N6901/S35A	connector M8 4 pin	NPN
FHDK 14P6901	cable 4 pin, 2 m	PNP
FHDK 14P6901/S14	connector M12 4 pin	PNP
FHDK 14P6901/S35A	connector M8 4 pin	PNP

connection diagrams

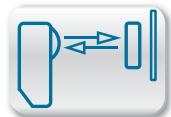


connectors

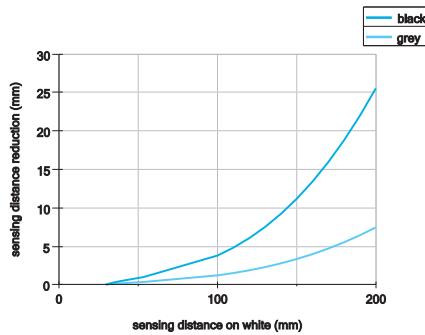
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

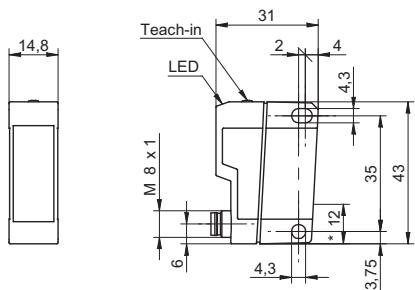
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

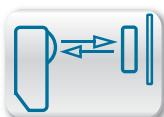


sensing distance diagram



dimension drawing





Tw = 50 ... 400 mm

IO-Link

- hygiene design
- IO-Link
- remote Teach-in

**general data**

type	background suppression
special type	Hygiene design
light source	pulsed red LED
sensing distance Tw	50 ... 400 mm
sensing range Tb (at Tw max.)	20 ... 400 mm
sensing range Tb (at Tw min.)	20 ... 50 mm
power on indication	LED green
output indicator	LED red
wave length	660 nm
approvals/certificates	Ecolab EHEDG

electrical data

response time / release time	< 1,8 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	40 mA
current consumption typ.	35 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

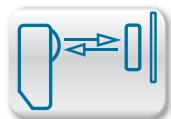
mechanical data

width / diameter	19,6 mm
height / length	52,2 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA

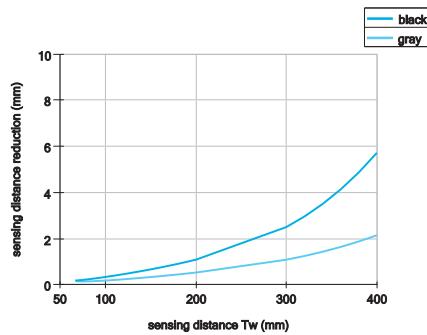
ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 68/69K & proTect+
storage temperature	-30 ... +70 °C

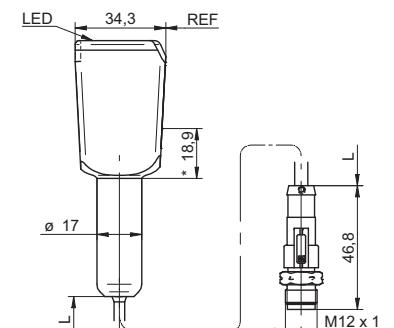
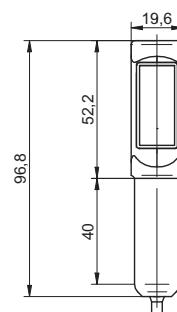
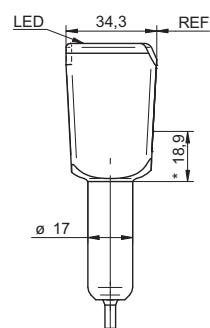
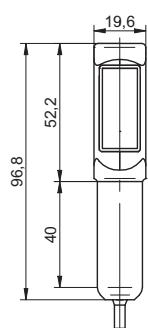
order reference	connection types	sensing distance adjustment
FHDH 14G6901	cable 4 pin, 2 m	Teach-in
FHDH 14G6901/IO	cable 4 pin, 2 m	Teach-in and IO-Link
FHDH 14G6901/KS34A	fylead connector M12, L=300 mm	Teach-in
FHDH 14G6901/KS34A/IO	fylead connector M12, L=300 mm	Teach-in and IO-Link

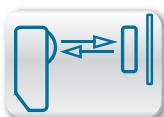


sensing distance diagram



dimension drawings





Tw = 50 ... 400 mm

IO-Link

- washdown design
- IO-Link
- Remote Teach-in

**general data**

type	background suppression
special type	Washdown design
light source	pulsed red LED
sensing distance Tw	50 ... 400 mm
sensing range Tb (at Tw max.)	20 ... 400 mm
sensing range Tb (at Tw min.)	20 ... 50 mm
power on indication	LED green
output indicator	LED red
wave length	660 nm
approvals/certificates	Ecolab

electrical data

response time / release time	< 1,8 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	40 mA
current consumption typ.	35 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	19,6 mm
height / length	51 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA
connection types	connector M12

ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 68/69K & proTect+
storage temperature	-30 ... +70 °C

order reference

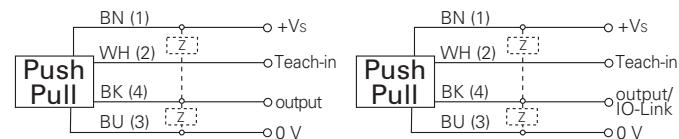
FHDR 14G6901/S14

sensing distance adjustment

Teach-in

FHDR 14G6901/S14/IO

Teach-in and IO-Link

connection diagrams**connectors**

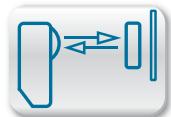
ESG 34AF0200	4 pin	2 m straight
ESW 33AF0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

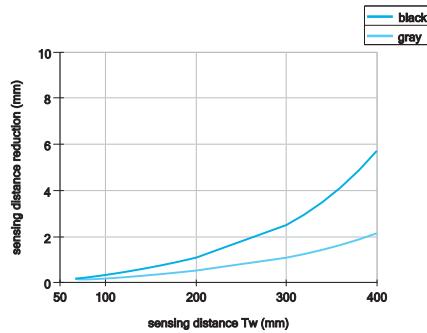
SENSOFIX mounting kit	11046279
mounting bracket	11046278
for details, see accessories section	

remarks

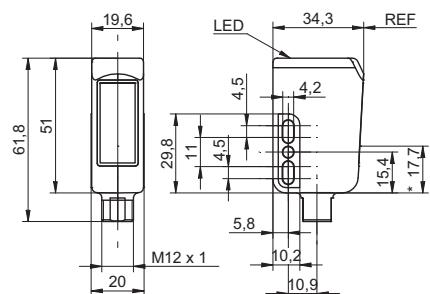
Sensor FDA compliant and Ecolab approved
 IO-Link: output signal, service status, object presence
 sensitivity adjustable: via Teach-in wire input
 LSR = Liquid Silicon Rubber

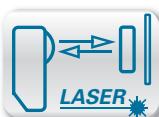


sensing distance diagram



dimension drawing





Tw = 20 ... 350 mm



- short response time
- high repeatability
- sensing distance adjustable via potentiometer

general data

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	20 ... 350 mm
sensing range Tb (at Tw max.)	20 ... 350 mm
sensing range Tb (at Tw min.)	5 ... 20 mm
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensing distance adjustment	mechanical, 9 turn
laser class	2
distance to focus	115 mm
wave length	650 nm

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2,2 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

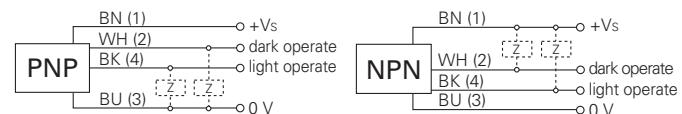
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

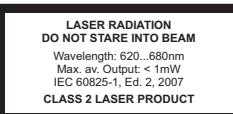
order reference	connection types	output circuit
OHDK 14N5101	cable 4 pin, 2 m	NPN
OHDK 14N5101/S14	connector M12 4 pin	NPN
OHDK 14N5101/S35A	connector M8 4 pin	NPN
OHDK 14P5101	cable 4 pin, 2 m	PNP
OHDK 14P5101/S14	connector M12 4 pin	PNP
OHDK 14P5101/S35A	connector M8 4 pin	PNP

connection diagrams**connectors**

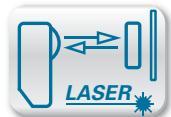
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

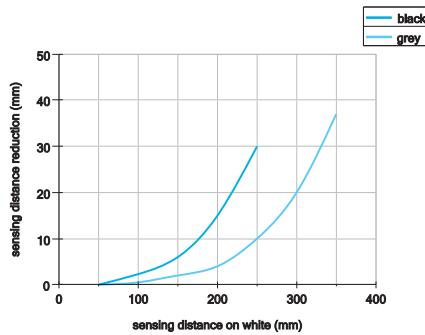
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

laser warning

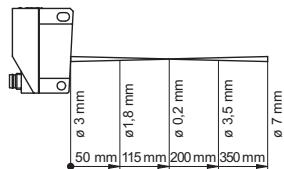
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



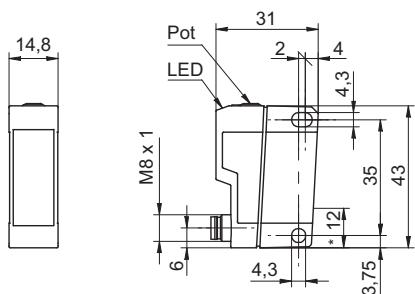
sensing distance diagram

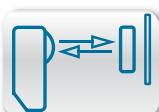


beam characteristic (typically)



dimension drawing





Tw = 20 ... 600 mm

- rugged metal housing
- sensing distance adjustable via potentiometer
- suppression of mutual optical interference

**general data**

type	background suppression
light source	pulsed red LED
sensing range Tb (at Tw min.)	5 ... 20 mm
light indicator	LED yellow
sensing distance adjustment	mechanical, 5 turn
wave length	660 nm
suppression of reciprocal influence	yes
sensing distance Tw = 20 ... 450 mm	
sensing range Tb (at Tw max.)	20 ... 450 mm
sensing distance Tw = 20 ... 600 mm	
sensing range Tb (at Tw max.)	20 ... 600 mm

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	41 mA
current consumption typ.	29 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

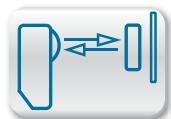
mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	PMMA

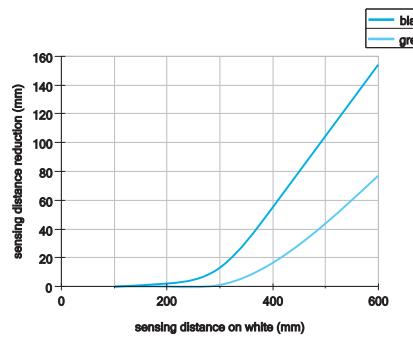
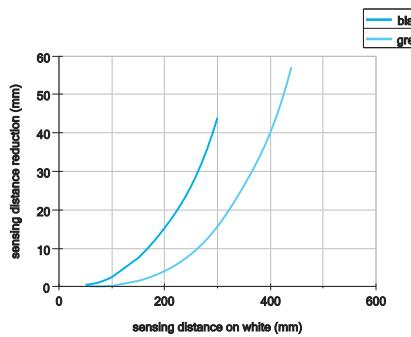
ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

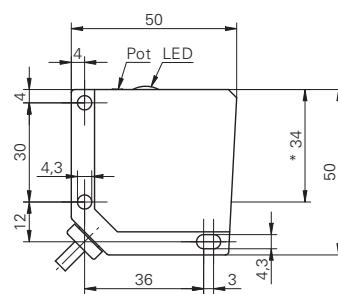
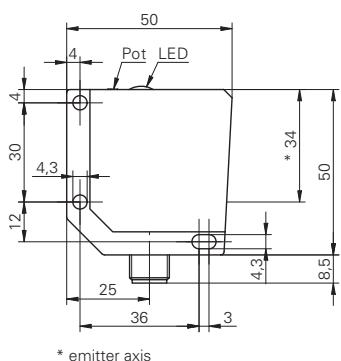
order reference	sensing distance Tw	connection types	output circuit	response time / release time
FHDM 16N5001	20 ... 450 mm	cable 4 pin, 2 m	NPN	< 1 ms
FHDM 16N5001/S14	20 ... 450 mm	connector M12 4 pin	NPN	< 1 ms
FHDM 16N5004	20 ... 600 mm	cable 4 pin, 2 m	NPN	< 5 ms
FHDM 16N5004/S14	20 ... 600 mm	connector M12 4 pin	NPN	< 5 ms
FHDM 16P5001	20 ... 450 mm	cable 4 pin, 2 m	PNP	< 1 ms
FHDM 16P5001/S14	20 ... 450 mm	connector M12 4 pin	PNP	< 1 ms
FHDM 16P5004	20 ... 600 mm	cable 4 pin, 2 m	PNP	< 5 ms
FHDM 16P5004/S14	20 ... 600 mm	connector M12 4 pin	PNP	< 5 ms



sensing distance diagrams



dimension drawings





Tw = 25 ... 300 mm

- rugged metal housing
- long range
- high repeatability

**general data**

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	25 ... 300 mm
sensing range Tb (at Tw max.)	40 ... 300 mm
sensing range Tb (at Tw min.)	5 ... 25 mm
repeat accuracy	< 0,1 mm at laser focus
output indicator	LED yellow
sensing distance adjustment	mechanical, 8 turn
laser class	2
wave length	650 nm

electrical data

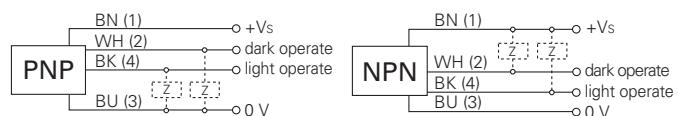
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

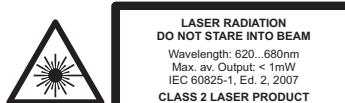
operating temperature	-10 ... +50 °C
protection class	IP 67

connection diagrams**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

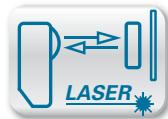
accessories

SENSOFIX mounting kit	10151721
mounting bracket	10113917
lens cleaning air nozzle bracket	10116407
for details, see accessories section	

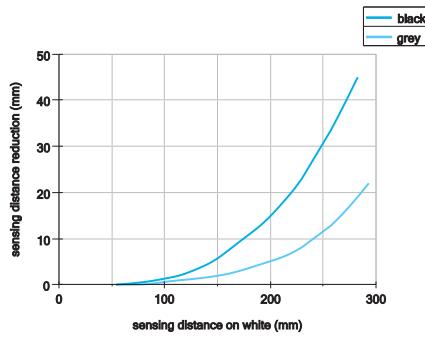
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference	connection types	output circuit	response time / release time	distance to focus	suppression of reciprocal influence
OHDM 16N5001	cable 4 pin, 2 m	NPN	< 0,6 ms	80 mm	yes
OHDM 16N5001/S14	connector M12 4 pin	NPN	< 0,6 ms	80 mm	yes
OHDM 16P5001	cable 4 pin, 2 m	PNP	< 0,6 ms	80 mm	yes
OHDM 16P5001/S14	connector M12 4 pin	PNP	< 0,6 ms	80 mm	yes
OHDM 16P5002/S14	connector M12 4 pin	PNP	< 0,6 ms	40 mm	yes
OHDM 16P5012	cable 4 pin, 2 m	PNP	< 0,1 ms	60 mm	-
OHDM 16P5012/S14	connector M12 4 pin	PNP	< 0,1 ms	60 mm	-

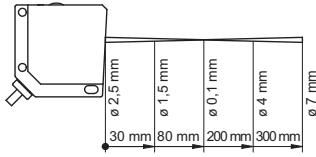


sensing distance diagram

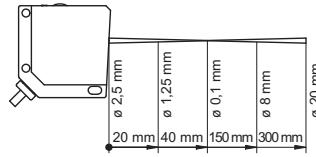


beam characteristics (typically)

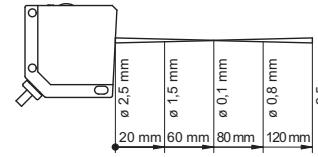
distance to laser focus = 80 mm



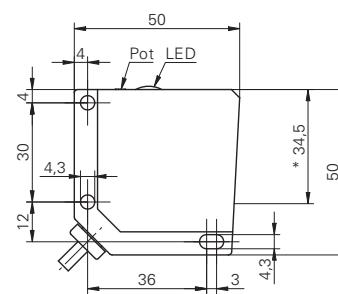
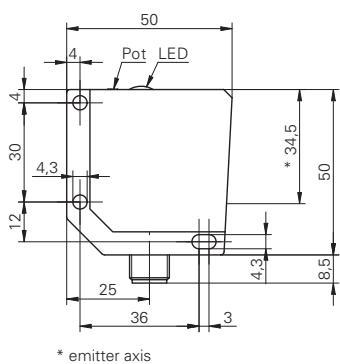
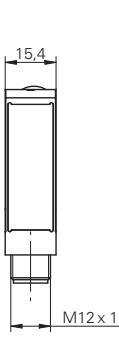
distance to laser focus = 40 mm



distance to laser focus = 60 mm



dimension drawings





Tw = 133 mm

- for lateral detection of wafer edges
- very long range
- laser sensor in rugged metal housing

**general data**

type	background suppression
version	wafer mapping sensor
light source	pulsed red laser diode
sensing distance Tw	123 ... 143 mm
repeat accuracy	< 0,1 mm at laser focus
power on indication	LED green
output indicator	LED yellow
sensing distance adjustment	no
laser class	2
wave length	650 nm
suppression of reciprocal influence	yes

electrical data

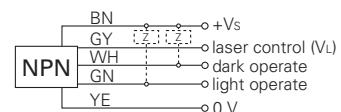
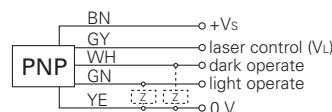
response time / release time	< 5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	cable 5 pin, 2 m

ambient conditions

operating temperature	-5 ... +50 °C
protection class	IP 67

connection diagrams**accessories**

SENSOFIX mounting kit 10151721

mounting bracket 10113917

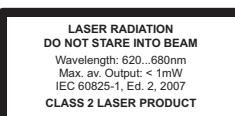
lens cleaning air nozzle bracket 10116407

for details, see accessories section

remarks

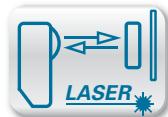
Function laser control - input:

- Laser diode on VL < 1 V
- Laser diode off VL > Vs - 4 V or open

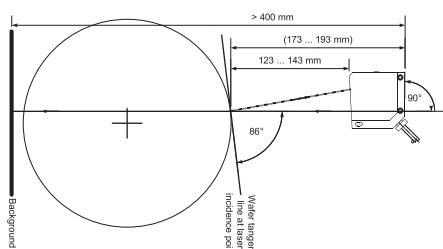
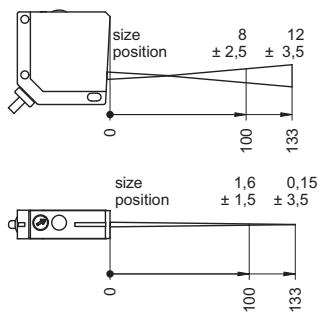
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

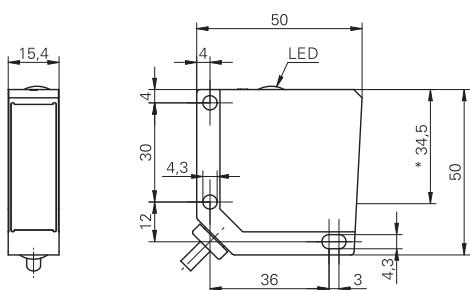
order reference	output circuit
OHDM 16N5651	NPN
OHDM 16P5651	PNP

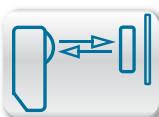


beam characteristics (typically)



dimension drawing





Tw = 30 ... 200 mm

- cross-technology housing concept
- sensing distance adjustable via Teach-in
- small mounting depth



general data

type	background suppression
light source	pulsed red LED
sensing distance Tw	30 ... 200 mm
sensing range Tb (at Tw max.)	2 ... 200 mm
sensing range Tb (at Tw min.)	12 ... 30 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensing distance adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	48 mA
current consumption typ.	28 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	20 mm
height / length	42 mm
depth	15 mm
type	rectangular
housing material	plastic (PBT-ASA)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

connection diagrams



connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

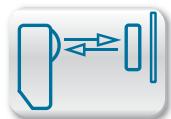
accessories

SENSOFIX mounting kit 10150326

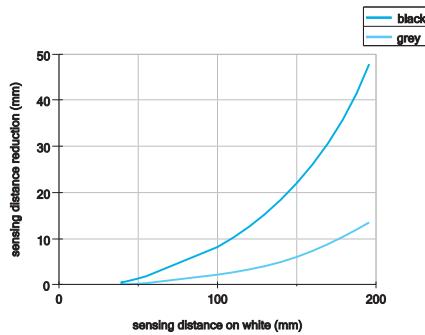
for details, see accessories section

order reference

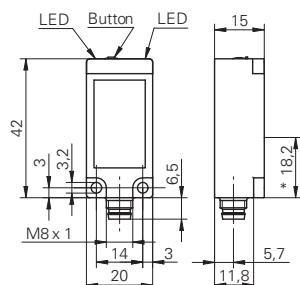
order reference	output circuit
FHDK 20N6901/S35A	NPN
FHDK 20P6901/S35A	PNP



sensing distance diagram



dimension drawing



* emitter axis



Tw = 210 ... 1500 mm



- long range
- negligible black/white difference
- two teachable sensing distances

general data

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	210 ... 1500 mm
sensing range Tb (at Tw max.)	200 ... 1500 mm
sensing range Tb (at Tw min.)	200 ... 210 mm
power on indication	LED green
light indicator	LED red
sensing distance adjustment	Teach-in
laser class	2
wave length	650 nm
beam diameter	2 mm

electrical data

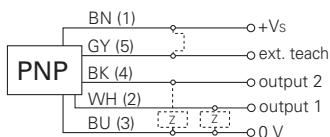
response time	< 6 ms
release time	< 18 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	100 mA
voltage drop Vd	< 5 VDC
output function	light / dark operate
output circuit	PNP
output current	< 20 mA
short circuit protection	yes
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	20,6 mm
height / length	65 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 5 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67

connection diagram**connectors**

ES 34CP2	5 pin	2 m straight
ES 33CP2	5 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

mounting bracket	10131521
protector cap	10156878

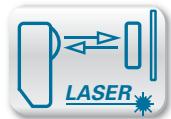
for details, see accessories section

laser warning

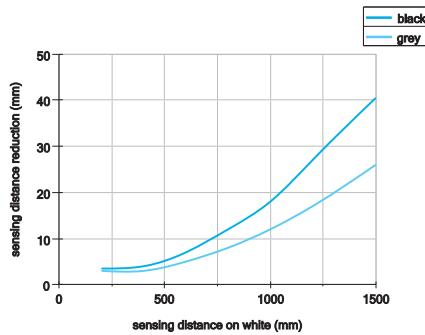
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference

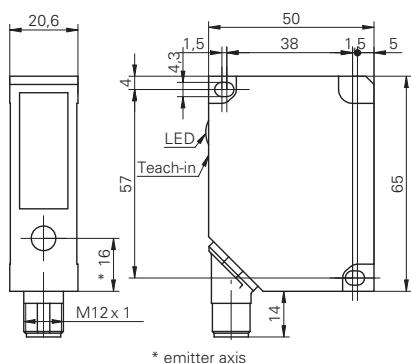
OHDM 20P6990/S14C



sensing distance diagram



dimension drawing





Tw = 100 ... 1000 mm



- qTeach
- no black/white difference

general data

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	100 ... 1000 mm
adjusting range (object reflectivity ≥18%, grey)	100 ... 935 mm
adjusting range (object reflectivity ≤18 ... 6%, black)	100 ... 450 mm
power on indication	LED green
light indicator	LED yellow
sensing distance adjustment	Teach-in
laser class	1
wave length	656 nm
beam diameter	3.7 ... 13 mm
black/white shift	0%

electrical data

response time / release time	< 6 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	80 mA
voltage drop Vd	< 3.5 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

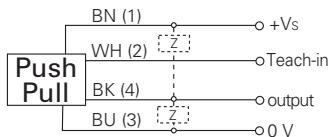
width / diameter	23.4 mm
height / length	63 mm
depth	45 mm
type	rectangular
housing material	plastic (SAN LURAN 378P)
front (optics)	PMMA
connection types	connector M12 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67
storage temperature	-10 ... +70 °C

order reference

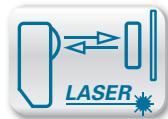
OHDK 25G6921/S14

connection diagram**connectors**

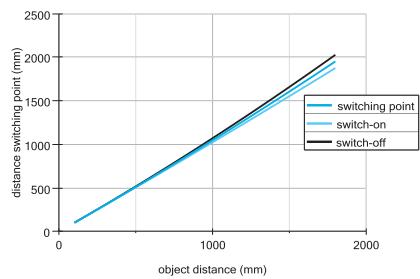
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

laser warning**CLASS 1 LASER PRODUCT**

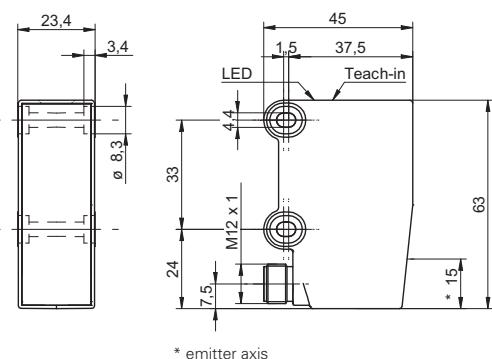
Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



sensing distance diagram



dimension drawings





Tw = 100 ... 2000 mm



- qTeach
- no black/white difference
- 1 or 2 switching outputs

general data

type	background suppression
light source	pulsed red laser diode
sensing distance Tw	100 ... 2000 mm
adjusting range (object reflectivity ≥18%, grey)	100 ... 1750 mm
adjusting range (object reflectivity ≤18 ... 6%, black)	100 ... 860 mm
power on indication	LED green
light indicator	LED yellow
sensing distance adjustment	Teach-in
laser class	1
wave length	656 nm
beam diameter	3.7 ... 22 mm
black/white shift	0%

electrical data

response time / release time	< 10 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	80 mA
voltage drop Vd	< 3,5 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

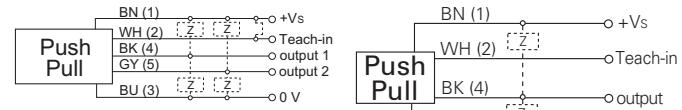
mechanical data

width / diameter	23,4 mm
height / length	63 mm
depth	45 mm
type	rectangular
housing material	plastic (SAN LURAN 378P)
front (optics)	PMMA
connection types	connector M12 4 pin

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 67
storage temperature	-10 ... +70 °C

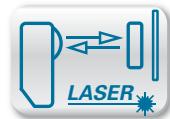
order reference	number of outputs
OHDK 25G6911/S14	1
OHDK 25G6912/S14C	2

connection diagrams**connectors**

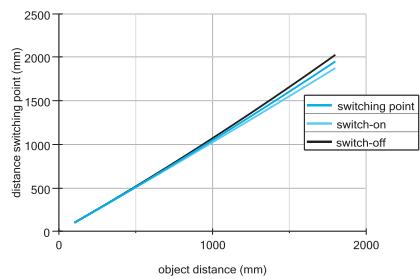
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

laser warning**CLASS 1 LASER PRODUCT**

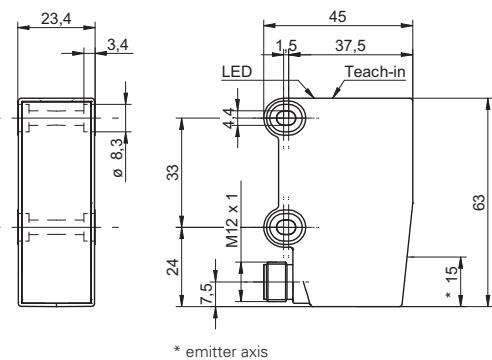
Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



sensing distance diagram



dimension drawings



red light LED version

product family	FZCK 07	FZDK 07	FZDM 08	FZAM 08	FZDK 10	FZAM 12	FZDK 14
							
	<i>MINOS</i>	<i>MINOS</i>					
width / diameter	8 mm	8 mm	8 mm	8 mm	10,4 mm	12 mm	14,8 mm
sensing distance Tw	20 ... 150 mm	20 ... 150 mm	< 40 mm < 80 mm	< 40 mm < 80 mm	5 ... 200 mm	30 ... 200 mm	5 ... 600 mm
response time / release time	< 0,5 ms	< 0,5 ms	< 1 ms	< 1 ms	< 1 ms	< 1 ms	< 1 ms
sensitivity adjustment	Teach-in	Teach-in	no	no	potentiometer, 270°	potentiometer, 270°	potentiometer, 270°
NPN	■	■			■	■	■
PNP	■	■	■	■	■	■	■
cable	■	■	■	■	■	■	■
flylead connector	■	■			■		
connector			■	■	■	■	■
housing material	plastic	plastic	metal	metal	plastic	metal	plastic
page	148	150	152	154	156	162	164

laser version

product family	OZDK 10	OZDK 10	OZDK 14	OZDM 16	OZDM 16
					
	line beam				
version					
width / diameter	10,4 mm	10,4 mm	14,8 mm	15,4 mm	15,4 mm
sensing distance Tw	3 ... 150 mm	3 ... 150 mm	20 ... 300 mm	0 ... 250 mm	0 ... 250 mm
response time / release time	< 0,05 ms	< 0,05 ms	< 0,15 ms	< 0,05 ms	< 0,1 ms
sensitivity adjustment	potentiometer, 5 turn	potentiometer, 5 turn	Teach-in	potentiometer, 14 turn	potentiometer, 14 turn
NPN	■	■	■	■	■
PNP	■	■	■	■	■
cable	■	■	■	■	■
connector	■	■	■	■	■
housing material	plastic	plastic	plastic	metal	metal
page	158	160	166	170	172

FZDM 16	FZAM 18	FZAM 18	FZAM 18	FZDK 20	FZAM 30
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15,4 mm	18 mm	18 mm	18 mm	20 mm	30 mm
0 ... 400 mm	60 ... 430 mm	20 ... 150 mm	60 ... 430 mm	5 ... 500 mm	100 ... 700 mm 300 ... 1500 mm
< 1 ms	< 1 ms	< 0,5 ms	< 1 ms	< 0,5 ms	< 0,25 ms < 2,5 ms
potentiometer, 270°	Teach-in	potentiometer, 15 turn	potentiometer, 270°	potentiometer, 270°	potentiometer, 15 turn
■	■	■	■	■	■
■	■	■	■	■	■
■	■	■	■		■
			■	■	
metal	metal	metal	metal	plastic	metal

168	174	176	178	180	182
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General information

The emitter and receiver are in the same housing. The emitted infrared, red or laser light is reflected directly by the target back to the sensor. If the target reflects sufficiently well, the received light causes the sensor to switch.

Applications

- Differentiation and sorting of objects, e.g. by size, degree of reflection etc.
- Counting of objects
- Presence check, e.g. of a paper stack.

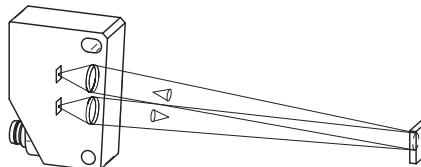
Characteristics and advantages

- Exploitation of the reflection from the target
 - Suitable to discern black from white
 - Relatively large active range
 - Simple installation (only one sensor)
 - Short response time
- The sensing distance depends largely on the reflective properties of the object surface.
- Positioning and monitoring with just one sensor.

Technology and operation

The light shining on the target is largely diffused and reflected back in all directions. A very small part of this remitted light is observed by the receiver. If the target reflects sufficiently well, the received light causes the sensor to switch.

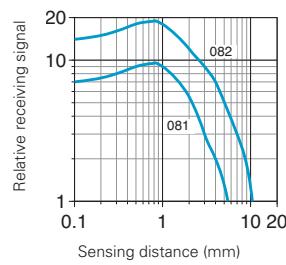
As the sensor operates with the reflection from the materials, the surface properties, color and gloss have a great influence on the switching distance.





Mounting and adjustment

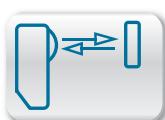
With diffuse sensors operating by the intensity difference principle, the relative receiving signal is specified. This represents the signal level received from a white object as a function of the distance. Using this diagram, the sensing range can be determined for an object which is not white. The correction factor of the respective material is required for this purpose.



Correction factor

The material and surface properties of the object (representing the reflectivity) influence the switching distance of a diffuse sensor with intensity difference. To determine the corrected switching distance, the following values must therefore be applied to the relative receiving signal (KFs) or in approximation to the distance (KFd).

Material	KFs	KFd
Kodak test card	100 %	100 %
Pale, planed wood	80 %	90 %
Rough wood	20 %	45 %
Drawn aluminum	25 %	50 %
Cardboard, matte black	7 %	26 %



Tw = 20 ... 150 mm



- ultra compact housing
- sensitivity adjustable via Teach-in
- suppression of mutual optical interference

general data

type	intensity difference
light source	pulsed red LED
sensing distance Tw	20 ... 150 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

order reference	connection types	output circuit
FZCK 07N6901	cable rear side, 2 m	NPN
FZCK 07N6901/KS35A	fylead connector M8 4 pin	NPN
FZCK 07P6901	cable rear side, 2 m	PNP
FZCK 07P6901/KS35A	fylead connector M8 4 pin	PNP

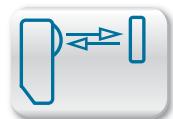
connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

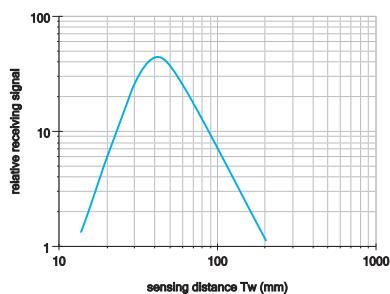
accessories

MINOFIX mounting kit 10150844

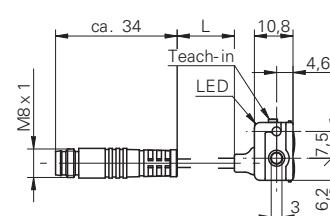
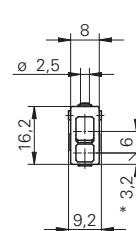
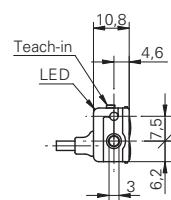
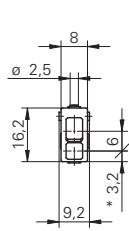
for details, see accessories section



relative receiving signal

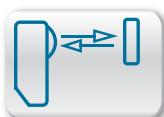


dimension drawings



* emitter axis

* emitter axis cable length L = 200 mm



Tw = 20 ... 150 mm



- ultra compact housing
- sensitivity adjustable via Teach-in
- suppression of mutual optical interference

general data

type	intensity difference
light source	pulsed red LED
sensing distance Tw	20 ... 150 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

order reference	connection types	output circuit
FZDK 07N6901	cable bottom side, 2 m	NPN
FZDK 07N6901/KS35A	fylead connector M8 4 pin	NPN
FZDK 07P6901	cable bottom side, 2 m	PNP
FZDK 07P6901/KS35A	fylead connector M8 4 pin	PNP

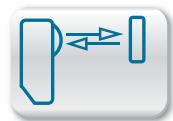
connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

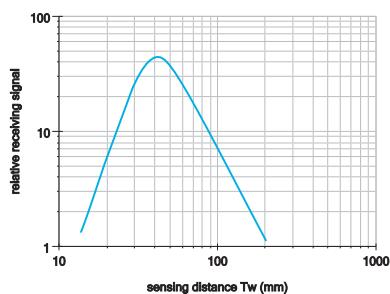
accessories

MINOFIX mounting kit 10150844

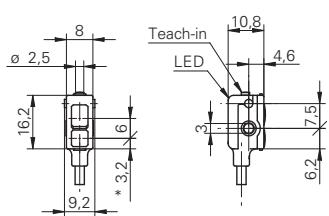
for details, see accessories section



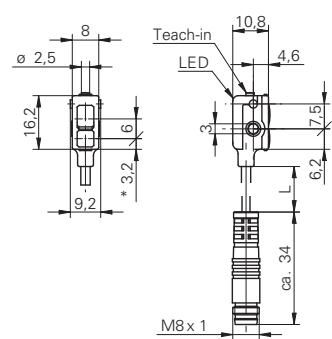
relative receiving signal



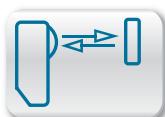
dimension drawings



* emitter axis



* emitter axis cable length L = 200 mm



Tw = 80 mm

- subminiature metal housing
- fixed sensing distance

**general data**

type	intensity difference
light source	pulsed infrared diode
alignment / soiled lens indicator	flashing light indicator
light indicator	LED red
sensitivity adjustment	no
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	42 mA
current consumption typ.	20 mA
voltage drop Vd	< 2 VDC
output circuit	PNP
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

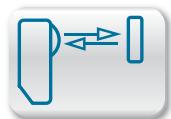
mechanical data

width / diameter	8 mm
height / length	58 mm
depth	12 mm
type	rectangular
housing material	aluminum anodized
front (optics)	PC

ambient conditions

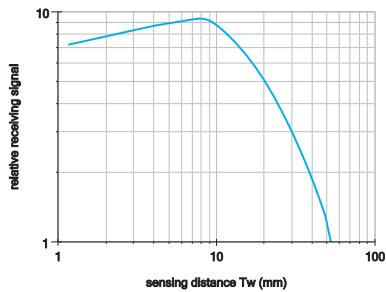
operating temperature	-25 ... +65 °C
protection class	IP 65

order reference	sensing distance Tw	connection types	output function
FZDM 08P1001	< 40 mm	cable 3 pin, 2 m	light operate
FZDM 08P1001/S35L	< 40 mm	connector M8, 3 pin	light operate
FZDM 08P1002	< 80 mm	cable 3 pin, 2 m	light operate
FZDM 08P1002/S35L	< 80 mm	connector M8, 3 pin	light operate
FZDM 08P3001	< 40 mm	cable 3 pin, 2 m	dark operate
FZDM 08P3001/S35L	< 40 mm	connector M8, 3 pin	dark operate
FZDM 08P3002	< 80 mm	cable 3 pin, 2 m	dark operate
FZDM 08P3002/S35L	< 80 mm	connector M8, 3 pin	dark operate

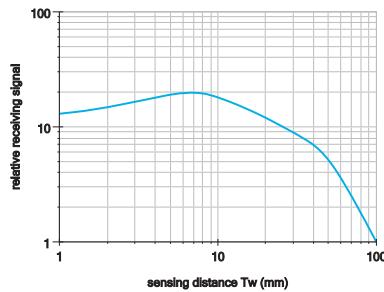


relative receiving signals

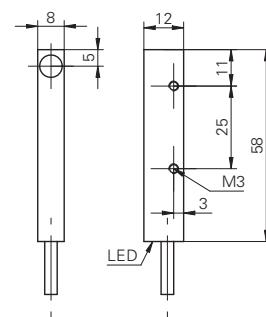
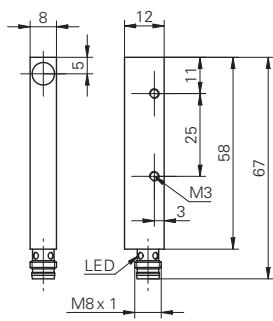
$T_w < 40 \text{ mm}$

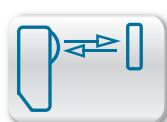


$T_w < 80 \text{ mm}$



dimension drawings





Tw = 80 mm

- subminiature metal housing
- fixed sensing distance

**general data**

type	intensity difference
light source	pulsed infrared diode
alignment / soiled lens indicator	flashing light indicator
light indicator	LED red
sensitivity adjustment	no
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	42 mA
current consumption typ.	20 mA
voltage drop Vd	< 2 VDC
output circuit	PNP
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

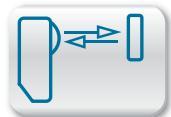
mechanical data

width / diameter	8 mm
type	cylindrical
housing material	brass nickel plated
front (optics)	PC

ambient conditions

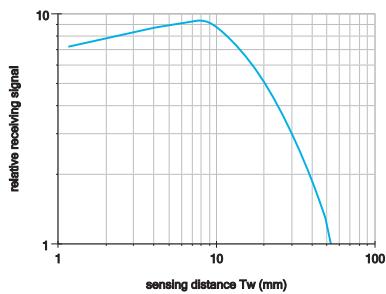
operating temperature	-25 ... +65 °C
protection class	IP 65

order reference	sensing distance Tw	height / length	connection types	output function
FZAM 08P1001	< 40 mm	56 mm	cable 3 pin, 2 m	light operate
FZAM 08P1001/S35L	< 40 mm	73 mm	connector M8, 3 pin	light operate
FZAM 08P1002	< 80 mm	56 mm	cable 3 pin, 2 m	light operate
FZAM 08P1002/S35L	< 80 mm	73 mm	connector M8, 3 pin	light operate
FZAM 08P3001	< 40 mm	56 mm	cable 3 pin, 2 m	dark operate
FZAM 08P3001/S35L	< 40 mm	73 mm	connector M8, 3 pin	dark operate
FZAM 08P3002	< 80 mm	56 mm	cable 3 pin, 2 m	dark operate
FZAM 08P3002/S35L	< 80 mm	73 mm	connector M8, 3 pin	dark operate

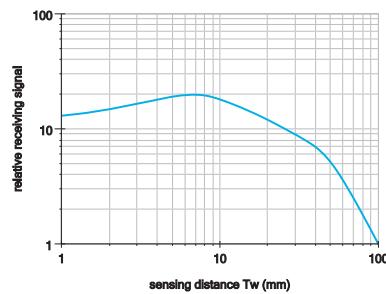


relative receiving signals

$T_w < 40 \text{ mm}$

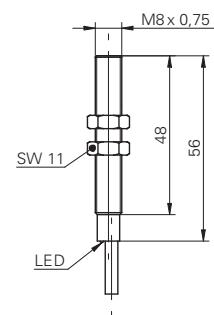
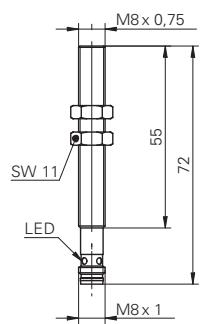


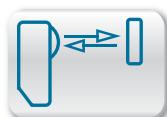
$T_w < 80 \text{ mm}$



FZAM 08
 $T_w = 80 \text{ mm}$

dimension drawings





Tw = 5 ... 200 mm

- compact housing
- sensing distance adjustable via potentiometer

**general data**

type	intensity difference
light source	pulsed red LED
sensing distance Tw	5 ... 200 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

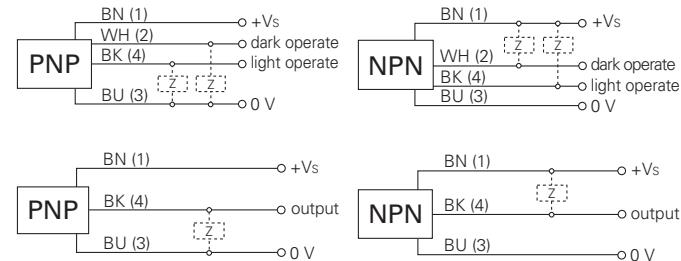
mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
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order reference	connection types	output circuit	output function	protection class
FZDK 10N1101/KS35	flylead connector M8 3 pin	NPN	light operate	IP 65
FZDK 10N5101	cable 4 pin, 2 m	NPN	light / dark operate	IP 65
FZDK 10N5101/S35A	connector M8 4 pin	NPN	light / dark operate	IP 67
FZDK 10P1101/KS35	flylead connector M8 3 pin	PNP	light operate	IP 65
FZDK 10P5101	cable 4 pin, 2 m	PNP	light / dark operate	IP 65
FZDK 10P5101/S35A	connector M8 4 pin	PNP	light / dark operate	IP 67

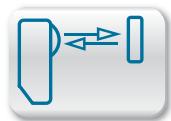
connection diagrams**connectors**

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

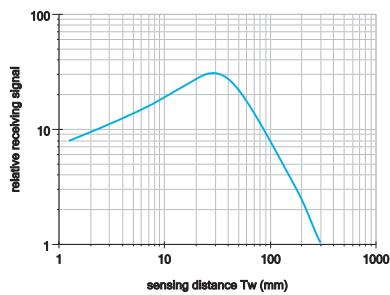
additional cable connectors and field wireable connectors, see accessories

accessories

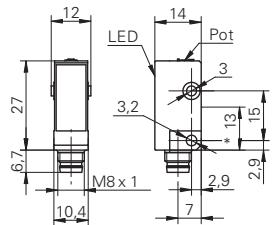
SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	



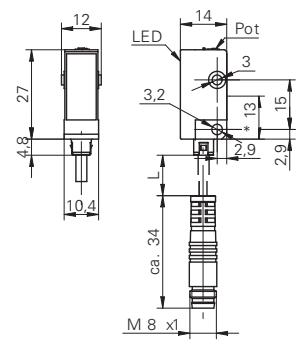
relative receiving signal



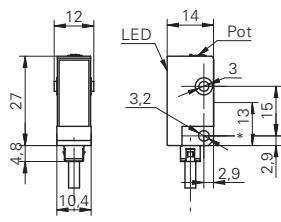
dimension drawings



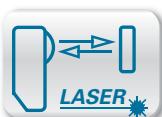
* emitter axis



* emitter axis cable length L = 200 mm



* emitter axis



Tw = 3 ... 150 mm

- compact housing
- high repeatability
- very short response time

**general data**

type	intensity difference
light source	pulsed red laser diode
sensing distance Tw	3 ... 150 mm
optimum operating distance	20 ... 40 mm
detectable remission difference (on grey)	> 8 %
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensitivity adjustment	potentiometer, 5 turn
laser class	2
distance to focus	40 mm
wave length	650 nm

electrical data

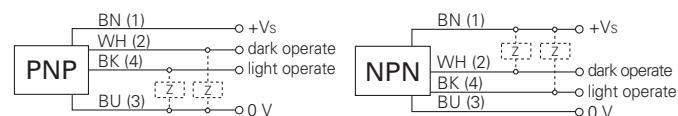
response time / release time	< 0,05 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

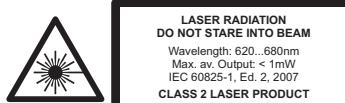
operating temperature	-10 ... +50 °C
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connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

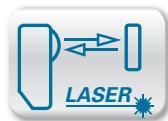
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

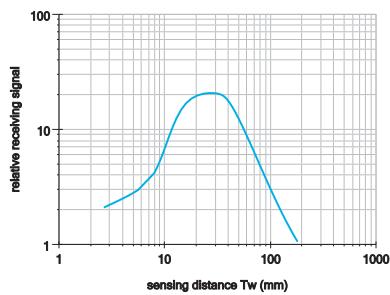
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

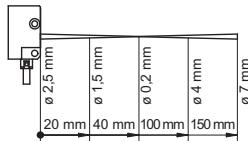
order reference	connection types	output circuit	protection class
OZDK 10N5101	cable 4 pin, 2 m	NPN	IP 65
OZDK 10N5101/S35A	connector M8 4 pin	NPN	IP 67
OZDK 10P5101	cable 4 pin, 2 m	PNP	IP 65
OZDK 10P5101/S35A	connector M8 4 pin	PNP	IP 67



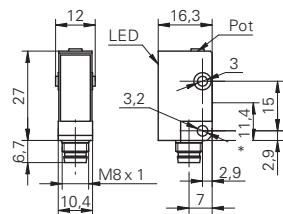
relative receiving signal



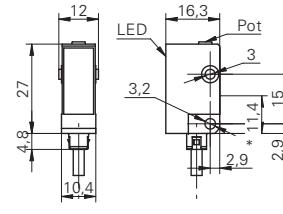
beam characteristic (typically)



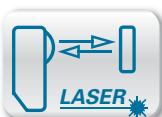
dimension drawings



* emitter axis



* emitter axis



Tw = 3 ... 150 mm

- compact housing
- line beam
- very short response time

**general data**

type	intensity difference
version	line beam
light source	pulsed red laser diode
sensing distance Tw	3 ... 150 mm
optimum operating distance	35 ... 45 mm
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensitivity adjustment	potentiometer, 5 turn
laser class	1
distance to focus	40 mm
wave length	650 nm

electrical data

response time / release time	< 0,05 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
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connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

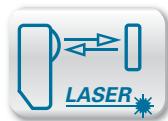
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

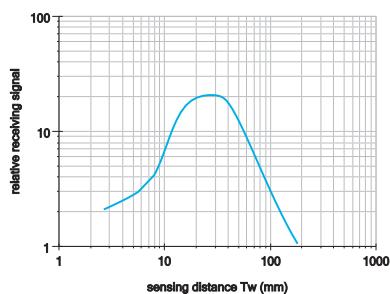
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

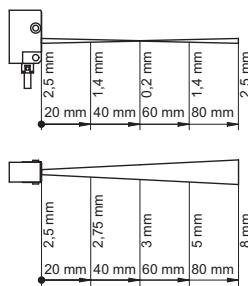
order reference	connection types	output circuit	protection class
OZDK 10N5150	cable 4 pin, 2 m	NPN	IP 65
OZDK 10N5150/S35A	connector M8 4 pin	NPN	IP 67
OZDK 10P5150	cable 4 pin, 2 m	PNP	IP 65
OZDK 10P5150/S35A	connector M8 4 pin	PNP	IP 67



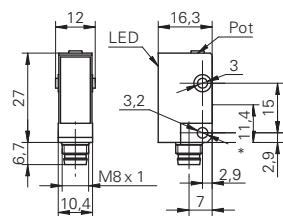
relative receiving signal



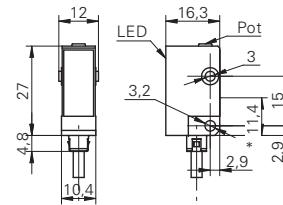
beam characteristic (typically)



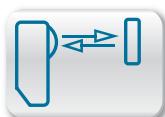
dimension drawings



* emitter axis



* emitter axis



Tw = 30 ... 200 mm

- rugged metal housing
- sensing distance adjustable via potentiometer
- suppression of mutual optical interference

**general data**

type	intensity difference
light source	pulsed infrared diode
sensing distance Tw	30 ... 200 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	42 mA
current consumption typ.	24 mA
voltage drop Vd	< 1,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

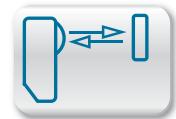
mechanical data

width / diameter	12 mm
type	cylindrical
housing material	brass nickel plated
front (optics)	PC

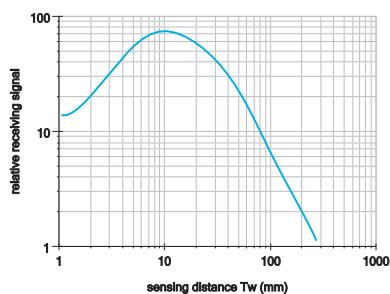
ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 65

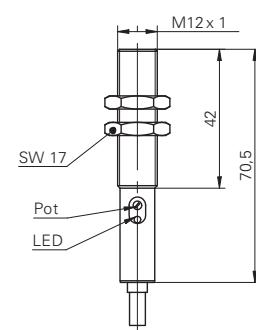
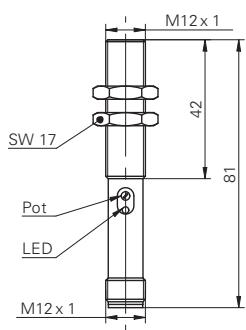
order reference	height / length	connection types	output circuit	output function
FZAM 12N1104	70 mm	cable 3 pin, 2 m	NPN	light operate
FZAM 12N1104/S14	80 mm	connector M12 4 pin	NPN	light operate
FZAM 12N3104	70 mm	cable 3 pin, 2 m	NPN	dark operate
FZAM 12N3104/S14	80 mm	connector M12 4 pin	NPN	dark operate
FZAM 12P1104	70 mm	cable 3 pin, 2 m	PNP	light operate
FZAM 12P1104/S14	80 mm	connector M12 4 pin	PNP	light operate
FZAM 12P3104	70 mm	cable 3 pin, 2 m	PNP	dark operate
FZAM 12P3104/S14	80 mm	connector M12 4 pin	PNP	dark operate

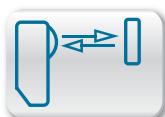


relative receiving signal



dimension drawings





Tw = 5 ... 600 mm

- long range
- sensing distance adjustable via potentiometer
- suppression of mutual optical interference

**general data**

type	intensity difference
light source	pulsed red LED
sensing distance Tw	5 ... 600 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

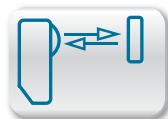
order reference	connection types	output circuit
FZDK 14N5101	cable 4 pin, 2 m	NPN
FZDK 14N5101/S35A	connector M8 4 pin	NPN
FZDK 14P5101	cable 4 pin, 2 m	PNP
FZDK 14P5101/S14	connector M12 4 pin	PNP
FZDK 14P5101/S35A	connector M8 4 pin	PNP

connection diagrams**connectors**

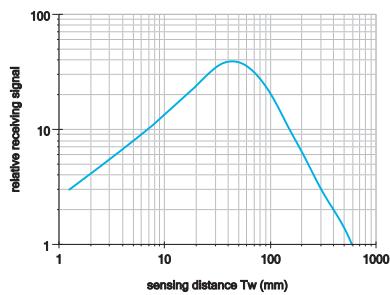
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

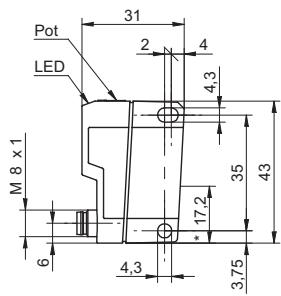
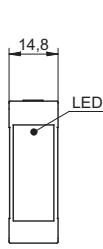
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	



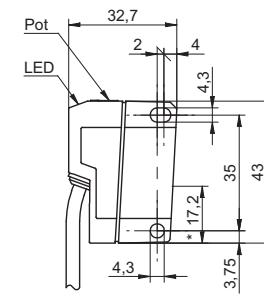
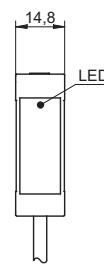
relative receiving signal



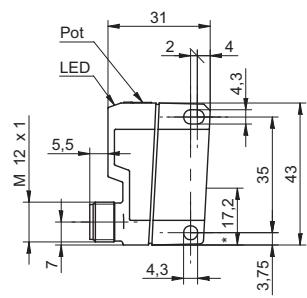
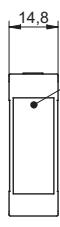
dimension drawings



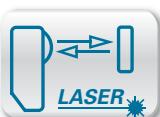
* emitter axis



* emitter axis



* emitter axis



Tw = 20 ... 300 mm

- very short response time
- high repeatability
- sensing distance adjustable via Teach-in

**general data**

type	intensity difference
light source	pulsed red laser diode
sensing distance Tw	20 ... 300 mm
repeat accuracy	< 0,2 mm at laser focus
alignment / soiled lens indicator	flashing light indicator
power on indication	LED green
light indicator	LED yellow
sensitivity adjustment	Teach-in
laser class	2
distance to focus	115 mm
wave length	650 nm

electrical data

response time / release time	< 0,15 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2,2 VDC
output function	light operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

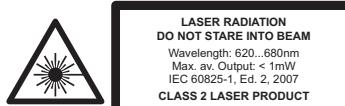
order reference	connection types	output circuit
OZDK 14N1901	cable 4 pin, 2 m	NPN
OZDK 14N1901/S14	connector M12 4 pin	NPN
OZDK 14N1901/S35A	connector M8 4 pin	NPN
OZDK 14P1901	cable 4 pin, 2 m	PNP
OZDK 14P1901/S14	connector M12 4 pin	PNP
OZDK 14P1901/S35A	connector M8 4 pin	PNP

connection diagrams**connectors**

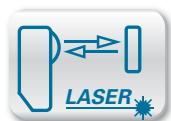
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

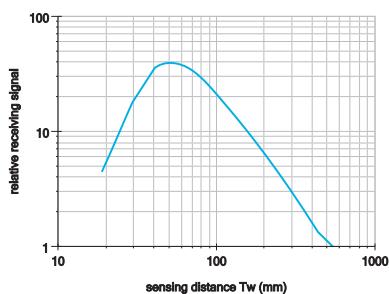
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

laser warning

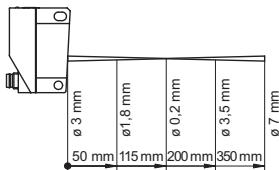
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



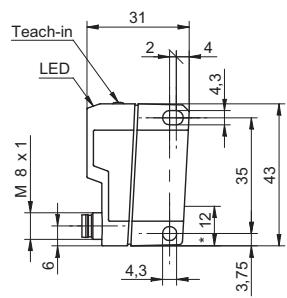
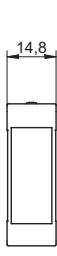
relative receiving signal



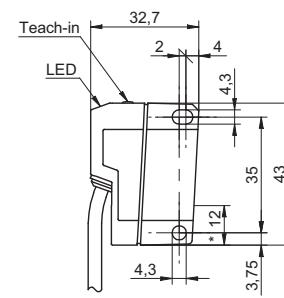
beam characteristic (typically)



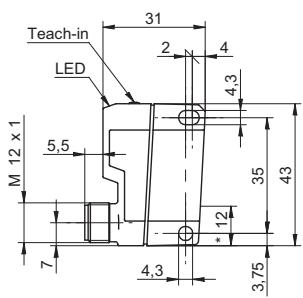
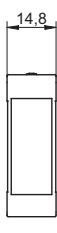
dimension drawings



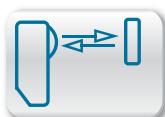
* emitter axis



* emitter axis



* emitter axis



Tw = 0 ... 400 mm

- rugged metal housing
- sensing distance adjustable via potentiometer

**general data**

type	intensity difference
light source	pulsed infrared diode
sensing distance Tw	0 ... 400 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	41 mA
current consumption typ.	29 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

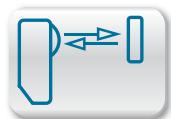
order reference	connection types	output circuit
FZDM 16N5101	cable 4 pin, 2 m	NPN
FZDM 16N5101/S14	connector M12 4 pin	NPN
FZDM 16P5101	cable 4 pin, 2 m	PNP
FZDM 16P5101/S14	connector M12 4 pin	PNP

connection diagrams**connectors**

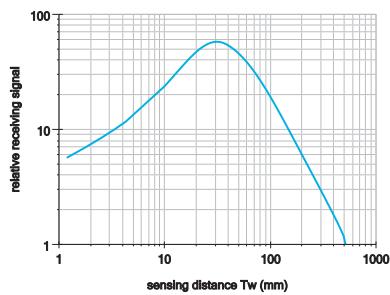
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

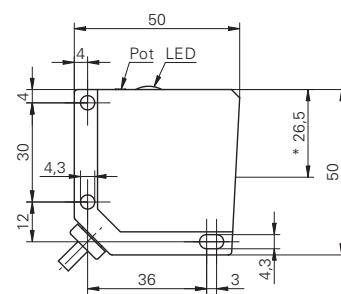
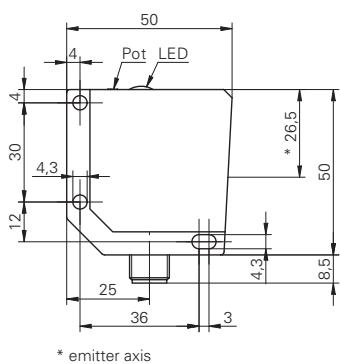
SENSOFIX mounting kit	10151721
mounting bracket	10113917
for details, see accessories section	

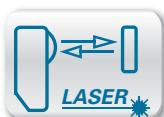


relative receiving signal



dimension drawings





Tw = 0 ... 250 mm

- rugged metal housing
- high repeatability
- very short response time

**general data**

type	intensity difference
light source	pulsed red laser diode
sensing distance Tw	0 ... 250 mm
optimum operating distance	40 ... 80 mm
detectable remission difference (on grey)	> 8 %
repeat accuracy	< 0,1 mm at laser focus
output indicator	LED yellow
sensitivity adjustment	potentiometer, 14 turn
laser class	1
distance to focus	80 mm
wave length	675 nm

electrical data

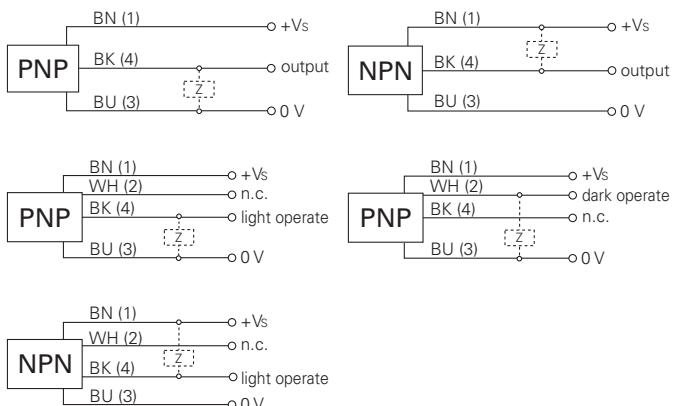
response time / release time	< 0,05 ms
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	65 mA
current consumption typ.	60 mA
voltage drop Vd	< 2 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

connection diagrams**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

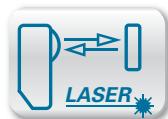
accessories

SENSOFIX mounting kit	10151721
mounting bracket	10113917
lens cleaning air nozzle bracket	10116407
for details, see accessories section	

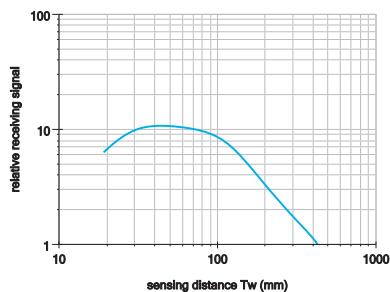
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

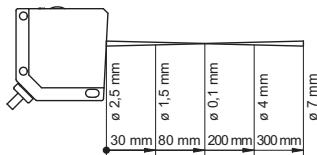
order reference	connection types	output circuit	output function
OZDM 16N1001	cable 3 pin, 2 m	NPN	light operate
OZDM 16N1001/S14	connector M12 4 pin	NPN	light operate
OZDM 16P1001	cable 3 pin, 2 m	PNP	light operate
OZDM 16P1001/S14	connector M12 4 pin	PNP	light operate
OZDM 16P3001	cable 3 pin, 2 m	PNP	dark operate
OZDM 16P3001/S14	connector M12 4 pin	PNP	dark operate



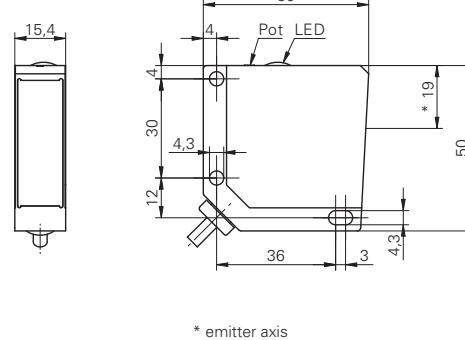
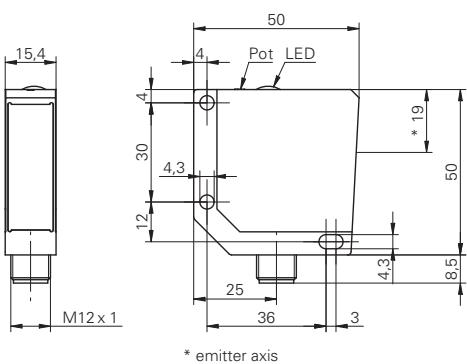
relative receiving signal

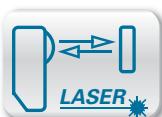


beam characteristic (typically)



dimension drawings





Tw = 0 ... 250 mm

- with analog output
- high repeatability
- very short response time

**general data**

type	intensity difference
light source	pulsed red laser diode
sensing distance Tw	0 ... 250 mm
optimum operating distance	40 ... 80 mm
detectable remission difference (on grey)	> 8 %
repeat accuracy	< 0,1 mm at laser focus
output indicator	LED yellow
sensitivity adjustment	potentiometer, 14 turn
laser class	1
distance to focus	80 mm
wave length	675 nm

electrical data

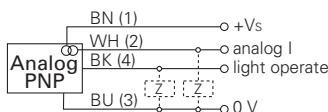
response time / release time	< 0,1 ms
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	65 mA
current consumption typ.	60 mA
voltage drop Vd	< 2 VDC
output function	light operate
output circuit	PNP / analog 4 ... 20 mA
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

connection diagram**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

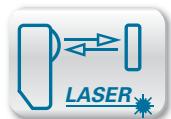
accessories

SENSOFIX mounting kit	10151721
mounting bracket	10113917
lens cleaning air nozzle bracket	10116407
for details, see accessories section	

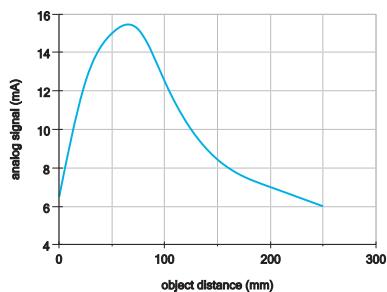
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

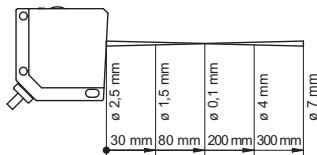
order reference	connection types
OZDM 16P1901	cable 4 pin, 2 m
OZDM 16P1901/S14	connector M12 4 pin



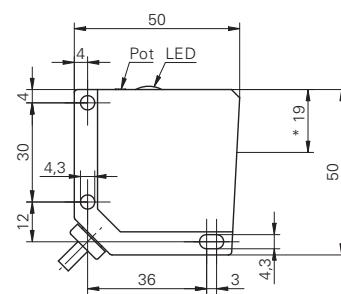
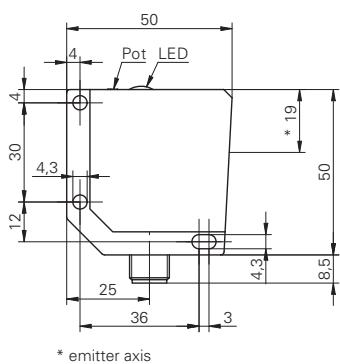
signal progression

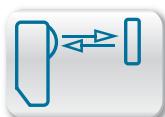


beam characteristic (typically)



dimension drawings





Tw = 60 ... 430 mm

- with alarm output
- sensing distance adjustable via Teach-in
- extended sensing distance with lens

**general data**

type	intensity difference
light source	pulsed infrared diode
sensing distance Tw	60 ... 430 mm
sensing distance Tw (with doubling lens)	80 ... 800 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	55 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate alarm
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	18 mm
type	cylindrical
housing material	brass nickel plated / PC
front (optics)	PC

ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 67

order reference	height / length	connection types	output circuit
FZAM 18N6460	50 mm	cable 4 pin, 2 m	NPN
FZAM 18N6460/S14	60 mm	connector M12 4 pin	NPN
FZAM 18P6460	50 mm	cable 4 pin, 2 m	PNP
FZAM 18P6460/S14	60 mm	connector M12 4 pin	PNP

connection diagrams**connectors**

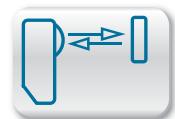
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

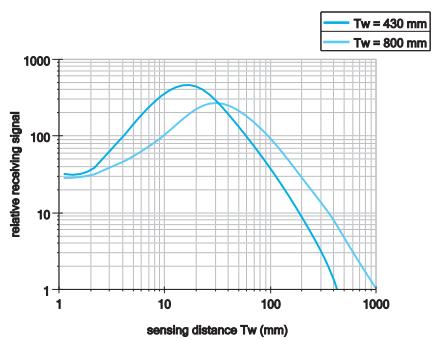
SENSOFIX mounting kit	10151658
glass cover	10103068
doubling lens	10107408
cap nut	10101480
for details, see accessories section	

remarks

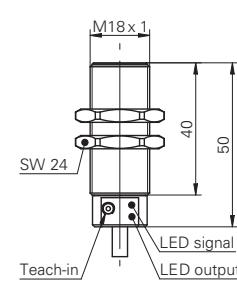
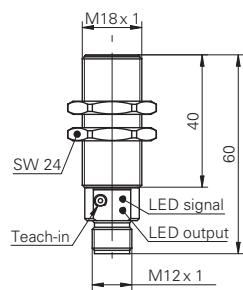
With doubling lens / cap nut, the sensing distance can be doubled.

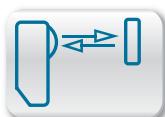


relative receiving signal



dimension drawings




Tw = 20 ... 150 mm

- rugged metal housing
- sensing distance adjustable with potentiometer (axial)
- extended sensing distance with lens



general data

type	intensity difference
light source	pulsed infrared diode
sensing distance Tw	20 ... 150 mm
sensing distance Tw (with doubling lens)	30 ... 280 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 15 turn
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	45 mA
current consumption typ.	30 mA
voltage drop Vd	< 1,8 VDC
output function	light operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

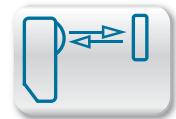
mechanical data

width / diameter	18 mm
height / length	50 mm
type	cylindrical
housing material	brass nickel plated / PC
front (optics)	PC
connection types	cable 3 pin, 2 m

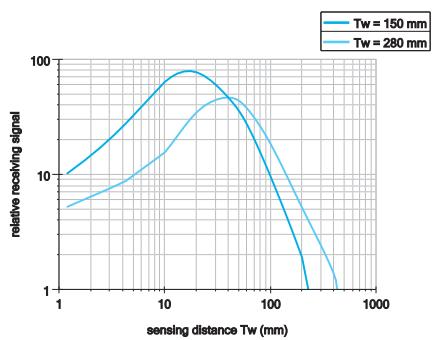
ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 65

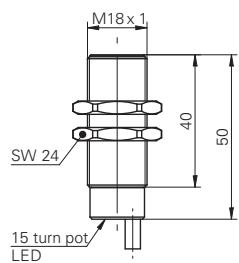
order reference	output circuit
FZAM 18N1155	NPN
FZAM 18P1155	PNP

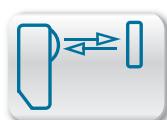


relative receiving signal



dimension drawing





Tw = 60 ... 430 mm



- rugged metal housing
- sensing distance adjustable with radially mounted potentiometer

general data

type	intensity difference
light source	pulsed infrared diode
sensing distance Tw	60 ... 430 mm
sensing distance Tw (with doubling lens)	80 ... 800 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

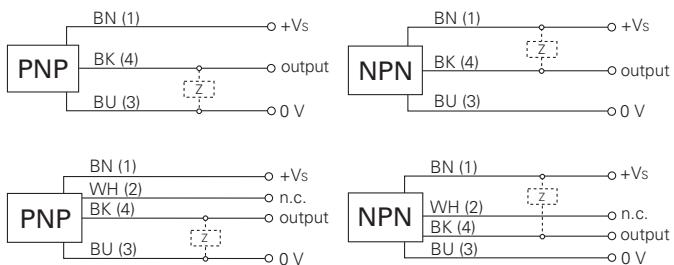
response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	45 mA
current consumption typ.	30 mA
voltage drop Vd	< 1,8 VDC
output function	light operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	18 mm
type	cylindrical
housing material	brass nickel plated / PC
front (optics)	PC

ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 67

connection diagrams**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

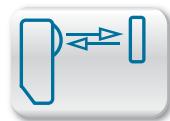
SENSOFIX mounting kit	10151658
glass cover	10103068
doubling lens	10107408
cap nut	10101480

for details, see accessories section

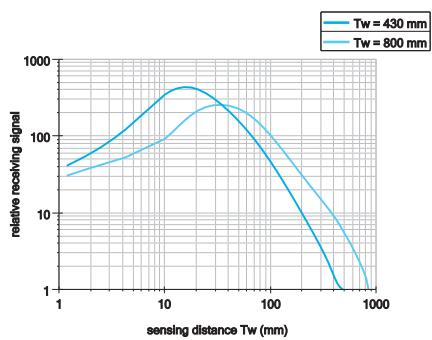
remarks

With doubling lens / cap nut, the sensing distance can be doubled.

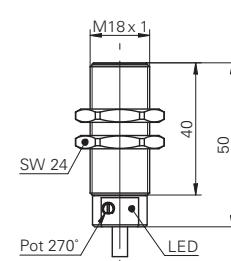
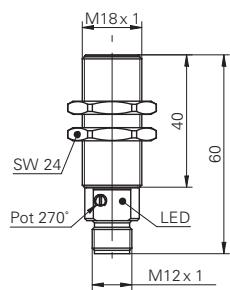
order reference	height / length	connection types	output circuit
FZAM 18N1150	50 mm	cable 3 pin, 2 m	NPN
FZAM 18N1150/S14	60 mm	connector M12 4 pin	NPN
FZAM 18P1150	50 mm	cable 3 pin, 2 m	PNP
FZAM 18P1150/S14	60 mm	connector M12 4 pin	PNP

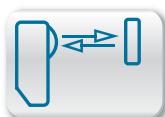


relative receiving signal



dimension drawings





Tw = 5 ... 500 mm



- cross-technology housing concept
- sensing distance adjustable via potentiometer
- small mounting depth

general data

type	intensity difference
light source	pulsed red LED
sensing distance Tw	5 ... 500 mm
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	22 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	20 mm
height / length	42 mm
depth	15 mm
type	rectangular
housing material	plastic (PBT-ASA)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

order reference	output circuit
FZDK 20N5101/S35A	NPN
FZDK 20P5101/S35A	PNP

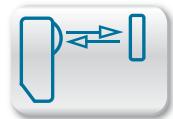
connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

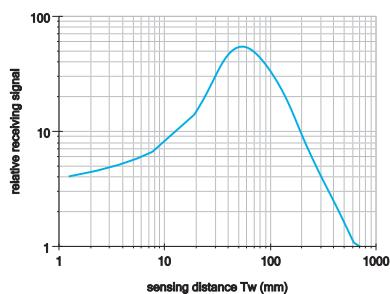
accessories

SENSOFIX mounting kit 10150326

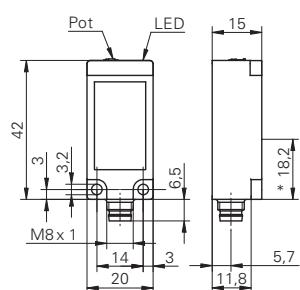
for details, see accessories section



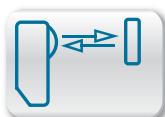
relative receiving signal



dimension drawing



* emitter axis


Tw = 100 ... 1500 mm


- rugged metal housing
- long sensing range

general data

type	intensity difference
light source	pulsed infrared diode
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 15 turn
wave length	880 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	60 mA
current consumption typ.	50 mA
voltage drop Vd	< 2,5 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	30 mm
height / length	66 mm
type	cylindrical
housing material	brass nickel plated
front (optics)	PC
connection types	cable 4 pin, 2 m

ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 65

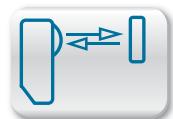
order reference	sensing distance Tw	output circuit	response time / release time
FZAM 30N5002	300 ... 1500 mm	NPN	< 2,5 ms
FZAM 30P5002	300 ... 1500 mm	PNP	< 2,5 ms
FZAM 30P5003	100 ... 700 mm	PNP	< 0,25 ms

connection diagrams



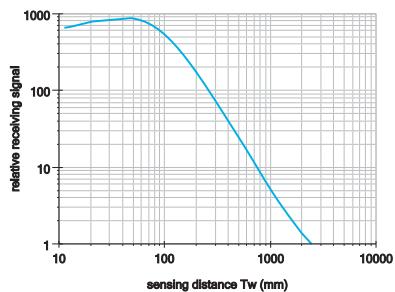
accessories

glass cover	10103226
doubling lens	10107408
cap nut	10102801
for details, see accessories section	

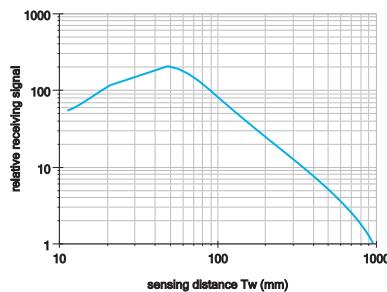


relative receiving signals

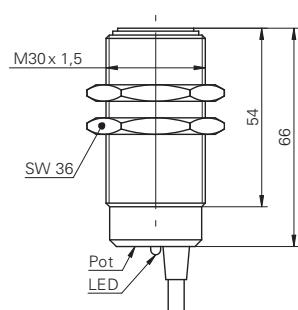
$T_w = 300 \dots 1500 \text{ mm}$



$T_w = 100 \dots 700 \text{ mm}$



dimension drawing



product family	FFAK 17	FFAK 17	FFAK 16	FFAM 17	FFAM 16	FFDK 16	FODK 23
							
type	liquid level sensor	liquid level sensor	Leakage sensor				
width / diameter	30 mm	16 mm	23 mm				
response time / release time						< 2 ms	< 1 ms
sensitivity adjustment	no	potentiometer, 15 turn	no	potentiometer, 15 turn	potentiometer, 15 turn	no	no
NPN	■	■	■				
PNP	■	■	■	■	■	■	■
cable	■	■	■	■	■	■	■
thread	G 3/8"	G 3/8"	M16x1 mm	G 3/8"	M16x1 mm		
housing material	plastic	plastic	plastic	metal	metal	plastic	plastic
page	188	189	190	191	192	193	194



General information

With photoelectric level monitoring and leak sensors, liquids can be easily and reliably detected without the need of an electrical connection or mechanical movement between the liquid and the sensor. There are two possible principles of detection: the sensor is in direct contact with the liquid or it is fastened to a hose or stand pipe to detect the level without contact. The available fiber optic versions permit level and leak control in constricted surroundings and even in hazardous zones.



Typical applications

The chemical resistance of the sensors permits versatile applications:

- Level monitoring of liquids such as
 - acetone
 - alkalis
 - milk
 - acids, e.g. hydrochloric, sulfuric or battery acid
 - mineral oil
 - all non-conductive liquids
- Contact free level detection in (semi) transparent hoses and stand pipes
- Detection of the minimum and maximum levels in trays and tanks
- Leak monitoring of oil trays or lubricant tanks
- Monitoring of leaked liquids in dispensers and other liquid handling systems

Characteristics and advantages of level monitoring sensors

Chemical resistance

The sensor housings are made of polysulfonide or stainless steel and are resistant to certain liquids.

Detectable media

As optical light is used to detect the liquid, various and non-conductive liquids can be detected.

Simple commissioning

It is unnecessary to adjust sensors with integrated electronics. With fiber optics, the adjustment is made via a fiber optic sensor.

Hazardous environments

The intrinsically safe fiber optic version with PFA coating can also be used in hazardous environments.

Characteristics and advantages of leak sensors

Detectable media

As optical light is used to detect the liquid, various and non-conductive liquids can be detected. Typically, 1ml of leaked liquid is sufficient to initiate an alarm.

Failsafe facility

The integrated failsafe facility triggers an alarm on leaks, cable rupture, detachment from the fastening or if the sensor is defective.

Hazardous environments

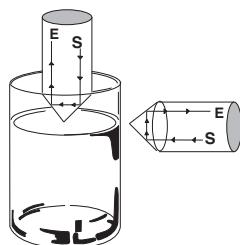
The intrinsically safe fiber optic version with PFA coating can also be used in hazardous environments.



Technology and operation

Level monitoring and leak sensors in contact with the liquid

The operating principles of both types of sensor are shown in the sketch below. The critical angle for total reflection changes depending on whether the sensor tip is surrounded by water or air. If the sensor tip is surrounded by a liquid, the light beam is refracted by the liquid and the sensor output changes its state. The liquid medium may be electrically conductive, turbid or clear. The same operating principle is employed for the leak sensors. Only the volume of the liquid is different. Typically, as little as 1ml of a liquid can be detected.



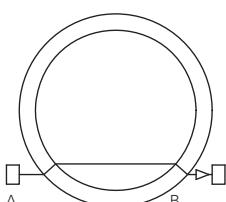
Level not reached



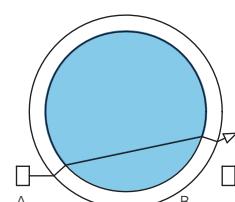
Level reached

Level monitoring sensors without contact with the liquid

The level monitoring sensors for hose or stand pipe mounting operate by a similar principle. For example, the FFDK 16 also exploits the refractive properties of liquids. In a state without the liquid, the emitted light (A) impinges directly on the receiver (B). If the liquid enters the detection range, a part of the emitted light is refracted, so that less light impinges on the receiver. This change in the light can be assessed by the sensor.

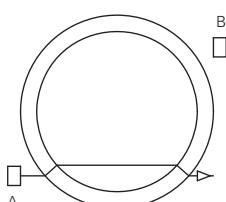


Level not reached

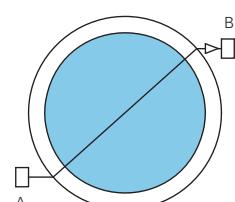


Level reached

With the fiber optic version FSL 500C6Y00, the principle is exactly the opposite. In a state without the liquid, no light impinges on the receiver (B). It is only when liquid enters the detection range of the array that a part of the emitted light (A) is diverted to the receiver (B). This change in the light can be assessed by the receiver. The advantage of the array configuration with a monitoring range of approx. 5 mm is that interference caused by foam and small air bubbles can be suppressed by a powerful fiber optic sensor.



Level not reached



Level reached



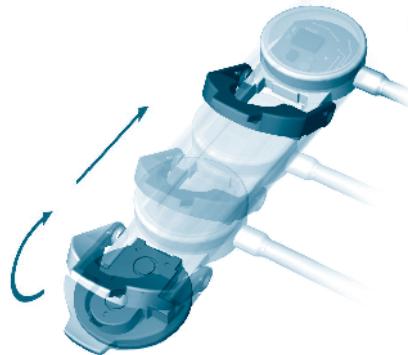
Mounting and adjustment

Level monitoring sensors for hose/stand pipe mounting:

The sensors can very easily be attached to a hose or stand pipe with cable ties. A separate bracket or other holder is unnecessary. No adjustments must be made to the FFDK 16 with integrated electronics. It is only necessary to choose between light and dark switching. With the fiber optic version FSL, the adjustment is made via a fiber optic sensor.

Leak sensors:

The leak sensors can be screwed directly to the floor or on a base. No adjustments must be made to the sensor FODK 23. With the fiber optic version FOC, the adjustment is made via a fiber optic sensor. The sensors can be very easily released from their holders for cleaning purposes move to beginning of sentence.





- chemical resistance
- up to 10 bar nominal pressure



general data

type	liquid level sensor
light source	pulsed infrared diode
nominal pressure (probe tip)	10 bar
output indicator	LED yellow
sensitivity adjustment	no
wave length	880 nm
measurement type	contact with medium

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	15 mA
voltage drop Vd	< 2 VDC
output function	normally open (NO)
output current	< 200 mA
short circuit protection	no
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	30 mm
height / length	81 mm
thread	G 3/8"
type	cylindrical
material (sensing device)	polysulphone
housing material	polysulphone
connection types	cable 3 pin, 2 m

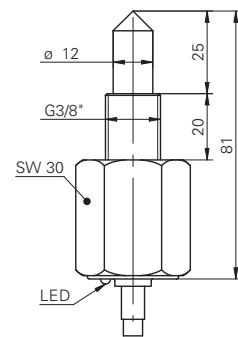
ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 67

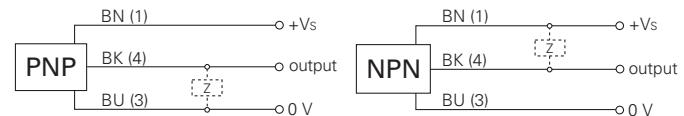
order reference output circuit

FFAK 17NTD1001/L	NPN
FFAK 17PTD1001/L	PNP

dimension drawing



connection diagrams





- sensitivity adjustable
- chemical resistance
- up to 10 bar nominal pressure



general data

type	liquid level sensor
light source	pulsed infrared diode
nominal pressure (probe tip)	10 bar
output indicator	LED yellow
sensitivity adjustment	potentiometer, 15 turn
wave length	880 nm
measurement type	contact with medium

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	15 mA
voltage drop Vd	< 2 VDC
output function	normally open (NO)
output current	< 200 mA
short circuit protection	no
reverse polarity protection	yes, Vs to GND

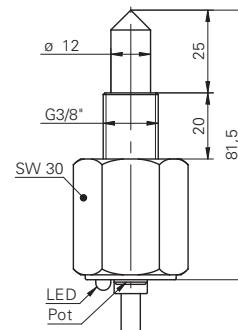
mechanical data

width / diameter	30 mm
height / length	81,5 mm
thread	G 3/8"
type	cylindrical
material (sensing device)	polysulphone
housing material	polysulphone
connection types	cable 3 pin, 2 m

ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 67

dimension drawing



connection diagrams



order reference	output circuit
FFAK 17NTD1002/L	NPN
FFAK 17PTD1002/L	PNP



- with thread M16x1
- chemical resistance
- up to 10 bar nominal pressure

**general data**

type	liquid level sensor
light source	pulsed infrared diode
nominal pressure (probe tip)	10 bar
output indicator	LED yellow
sensitivity adjustment	no
wave length	880 nm
measurement type	contact with medium

electrical data

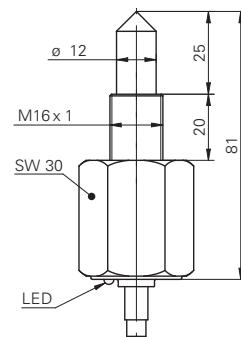
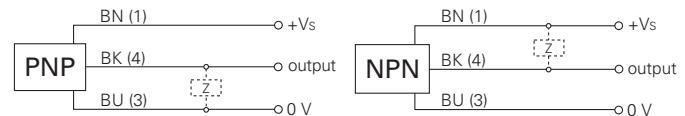
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	15 mA
voltage drop Vd	< 2 VDC
output function	normally open (NO)
output current	< 200 mA
short circuit protection	no
reverse polarity protection	yes, Vs to GND

mechanical data

width / diameter	30 mm
height / length	81 mm
thread	M16x1 mm
type	cylindrical
material (sensing device)	polysulphone
housing material	polysulphone
connection types	cable 3 pin, 2 m

ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 67

dimension drawing**connection diagrams**

order reference	output circuit
FFAK 16NTD1001/L	NPN
FFAK 16PTD1001/L	PNP



- rugged metal housing
- chemical resistance
- up to 40 bar nominal pressure



general data

type	liquid level sensor
light source	pulsed infrared diode
nominal pressure (probe tip)	40 bar
output indicator	LED yellow
sensitivity adjustment	potentiometer, 15 turn
wave length	880 nm
measurement type	contact with medium

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	15 mA
voltage drop Vd	< 2 VDC
output function	normally open (NO)
output circuit	PNP
output current	< 200 mA
short circuit protection	no
reverse polarity protection	yes, Vs to GND

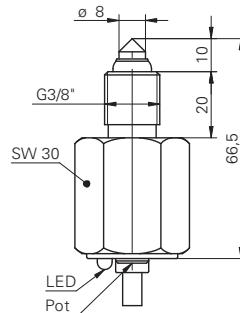
mechanical data

width / diameter	30 mm
height / length	66,5 mm
thread	G 3/8"
type	cylindrical
material (sensing device)	glass (borosilicate)
housing material	stainless steel DIN 1.4305/AISI 303
connection types	cable 3 pin, 2 m

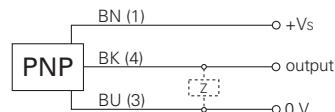
ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 67

dimension drawing



connection diagram



order reference

FFAM 17PTD1002/L



- with thread M16x1
- rugged metal housing
- up to 40 bar nominal pressure



general data

type	liquid level sensor
light source	pulsed infrared diode
nominal pressure (probe tip)	40 bar
output indicator	LED yellow
sensitivity adjustment	potentiometer, 15 turn
wave length	880 nm
measurement type	contact with medium

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	15 mA
voltage drop Vd	< 2 VDC
output function	normally open (NO)
output circuit	PNP
output current	< 200 mA
short circuit protection	no
reverse polarity protection	yes, Vs to GND

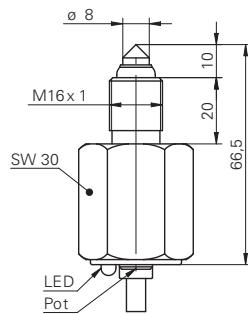
mechanical data

width / diameter	30 mm
height / length	66,5 mm
thread	M16x1 mm
type	cylindrical
material (sensing device)	glass (borosilicate)
housing material	stainless steel DIN 1.4305/AISI 303
connection types	cable 3 pin, 2 m

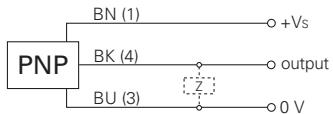
ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 67

dimension drawing



connection diagram



order reference

FFAM 16PTD1002/L

- liquid level sensor for pipe mounting
- pipe diameter from 3 ... 13 mm
- easy setup - no adjustment necessary



general data

type	liquid level sensor
light source	pulsed infrared diode
output indicator	LED red
sensitivity adjustment	no
wave length	950 nm
max. thickness of the pipe / tube	1 mm

electrical data

response time / release time	< 2 ms
current consumption max. (no load)	25 mA
voltage drop Vd	< 1 VDC
output function	light / dark operate switchable
output circuit	PNP
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

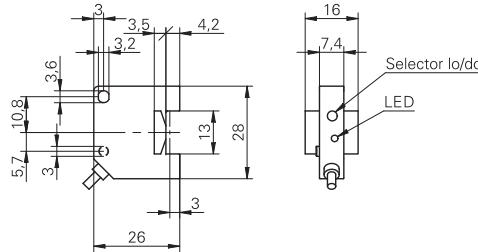
mechanical data

width / diameter	16 mm
height / length	28 mm
depth	26 mm
type	rectangular
housing material	PC
connection types	cable 3 pin, 2 m

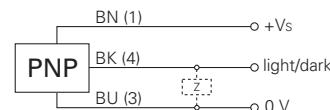
ambient conditions

operating temperature	-10 ... +55 °C
protection class	IP 50

dimension drawing



connection diagram



order reference	voltage supply range +Vs	max. outer diameter of the pipe / tube
FFDK 16P50Y0	9 ... 30,8 VDC	8 ... 13 mm
FFDK 16P50Y5	10 ... 30 VDC	3 ... 7 mm

- leakage sensor with integrated electronics
- detects liquid amounts of approx. 1 ml
- chemical resistance thanks to PFA sheath



general data

type	Leakage sensor
light source	pulsed red LED
output indicator	LED orange
light indicator	LED green
sensitivity adjustment	no
wave length	875 nm
measurement type	contact with medium

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	12 ... 24 VDC
current consumption max. (no load)	30 mA
voltage drop Vd	< 1 VDC
output function	normally closed (NC)
output circuit	PNP
output current	< 50 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	23 mm
height / length	10,5 mm
depth	37,2 mm
type	rectangular
material (sensing device)	PFA

ambient conditions

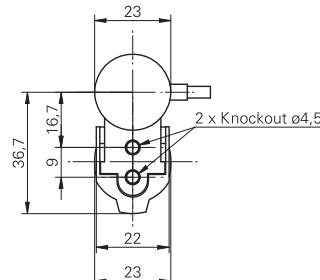
operating temperature	-25 ... +50 °C
protection class	IP 67

accessories

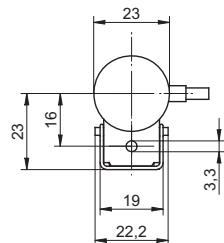
mounting clip PVC	
mounting clip PFA	
on request	

order reference	housing material	connection types
FODK 23P90Y0	PFA / PVC	cable 3 pin, 2 m
FODK 23P90Y0/0500	PFA / PVC	cable 3 pin, 5 m
FODK 23P90Y5	PFA	cable 3 pin, 2 m

dimension drawings

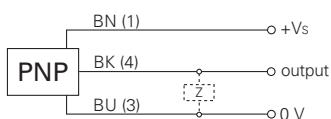


FODK 23P90Y0...



FODK 23P90Y5

connection diagram



Fiber optic level sensor FUL

- the special sensor tip prevents drop formation
- high chemical resistance

**general data**

type	liquid level sensor
optical fiber length	2 m / 5 m

mechanical data

min. bending radius	30 mm
tensile strength	5 N
optical fiber material	PFA

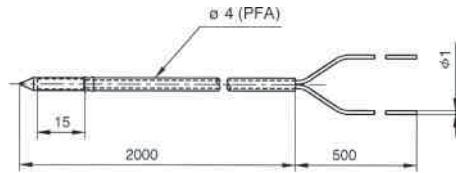
ambient conditions

operating temperature -30 ... +105 °C

order reference

FUL 200D2Y00 (use with fiber optic sensor FVDK 66 / FVDK 67)

FUL 500D2Y00 (use with fiber optic sensor FVDK 66 / FVDK 67)

dimension drawing

R = 15 mm / 30 mm tip to 40 mm length

Fiber optic level sensor for stand pipe mounting FSL

- fine light curtain suppresses foam/air bubbles
- diameter of the pipe/tube 3 ... 13 mm

**general data**

type	liquid level sensor
optical fiber length	5 m
max. outer diameter of the pipe/tube	3 ... 13 mm
max. thickness of the pipe/tube	1 mm

mechanical data

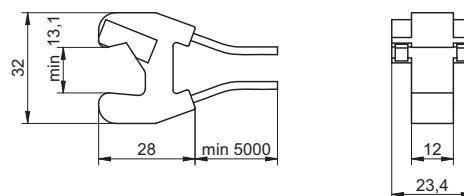
min. bending radius	4 mm
tensile strength	20 N
optical fiber material	PMMA, PFA coated
housing material	PEI / PC

ambient conditions

operating temperature -30 ... +70 °C

order reference

FSL 500C6Y00 (use with fiber optic sensor FVDK 66 / FVDK 67)

dimension drawing**Fiber optic leak sensor FOC**

- detects typical liquid volumes of 1 ml
- high chemical resistance

**general data**

type	leakage sensor
optical fiber length	5 m

mechanical data

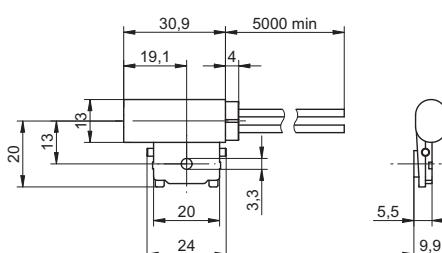
min. bending radius	20 mm
tensile strength	10 N
optical fiber material	PE, PFA coated
housing material	PFA

ambient conditions

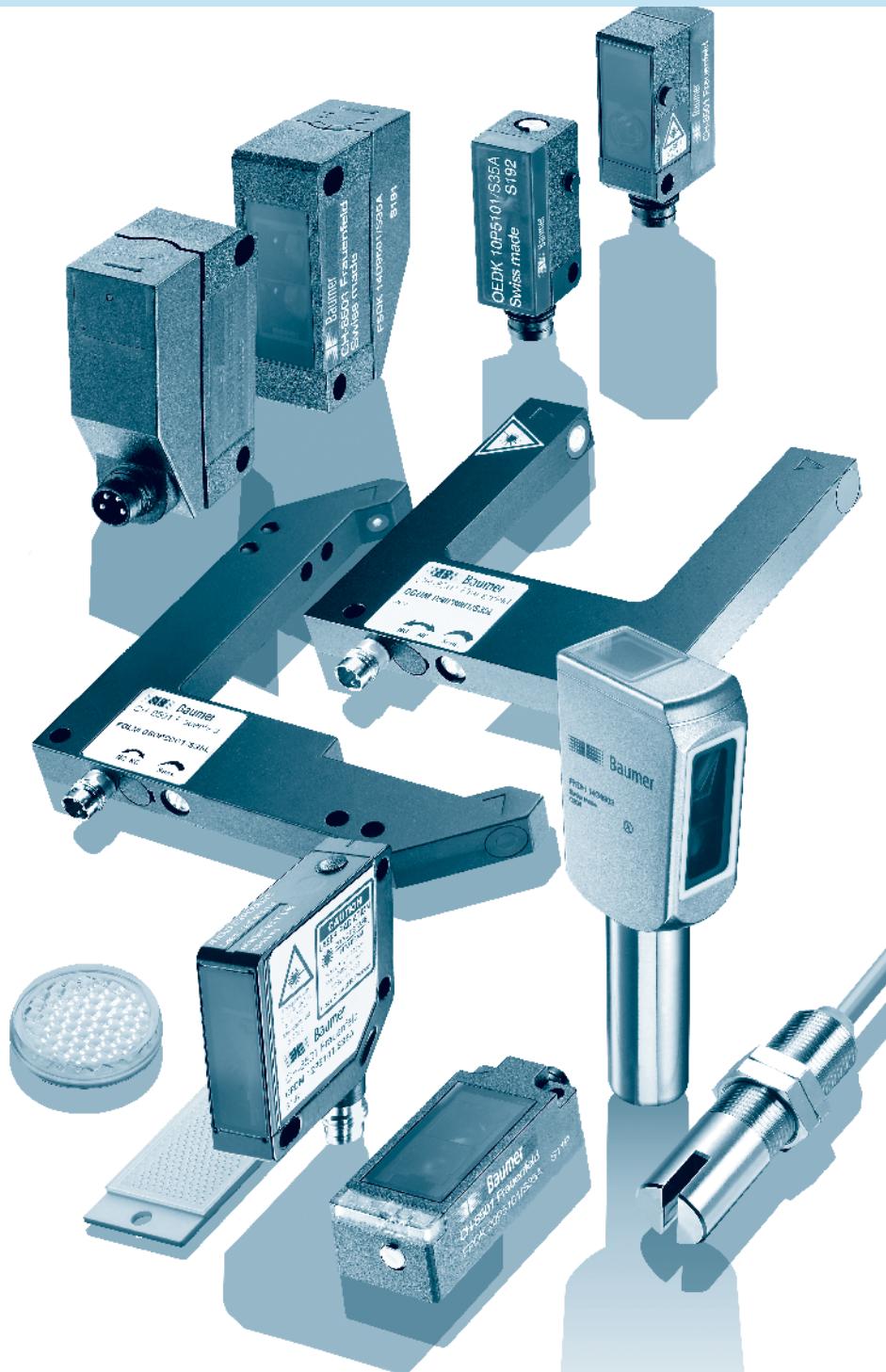
operating temperature -30 ... +70 °C

order reference

FOC 500C6Y00 (use with fiber optic sensor FVDK 66 / FVDK 67)

dimension drawing

Light barriers



SmartReflect Light barriers
Retro-reflective sensors
Through beam sensors
Fork and angle sensors

Page 198
Page 214
Page 250
Page 282

red light LED version

product family	FNCK 07	FNDK 07	FNDK 14	FNDH 14	FNDR 14
					
version	MINOS	MINOS	Tray and bottle detection Foil detection standard object detection	standard object detection Tray and bottle detection Foil detection	standard object detection Tray and bottle detection Foil detection
width / diameter	8 mm	8 mm	14,8 mm	19,6 mm	19,6 mm
response time / release time	< 0,5 ms	< 0,5 ms	< 1,8 ms	< 1,8 ms	< 1,8 ms
sensing distance adjustment	Teach-in	Teach-in	Teach-in and IO-Link	Teach-in Teach-in and IO-Link	Teach-in Teach-in and IO-Link
push-pull			■	■	■
NPN	■	■			
PNP	■	■			
cable	■	■		■	
fylead connector	■	■		■	
connector			■		■
housing material	plastic	plastic	plastic	metal	metal
			IO-Link	IO-Link	IO-Link
page	202	204	206	208	210

laser version

product family	ONDK 25
	
version	standard object detection
width / diameter	23,4 mm
response time / release time	< 10 ms
sensing distance adjustment	Teach-in
push-pull	■
connector	■
housing material	plastic
page	212



General information

SmartReflect light barriers offer the safest and most convenient type of object detection.

Applications

- If there is no room for the installation of a separate receiver or reflector
- If cleaning agents could damage the reflector



Characteristics and advantages

Maximum security

- Most secure object detection due to the barrier principle
- Higher process reliability by eliminating the reflector as the weak spot
- No functional impairment due to contamination

Reduced operating costs

- Time savings during installation, as no separate reflector / receiver is necessary
- No regular reflector exchange necessary
- Expensive reflector cleaning not required



Technology and operation

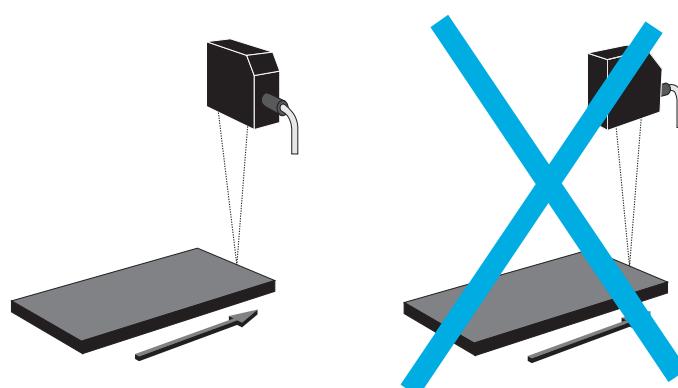


Contrary to diffuse or through beam sensors, SmartReflect light barriers feature a closed light beam which is set up between the sensor and machine. The sensor switches when an object interrupts the light beam. The only requirement is the presence of a defined background, e.g. a machine part, within the sensing range of the sensor, which closes the light beam.

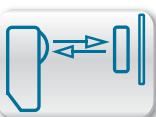
Mounting and adjustment

The SmartReflect light barrier has to be aligned with a machine part within its sensing range. This machine part is then set using the teach-in.

It should be noted that there is a dead band directly in front of the machine part that is set automatically during teach-in. The dead band is determined by the specification of the sensing range (S_a) as a percentage (%) of the background position (S_{de}).



It should be noted that an object to be detected must approach the active range of the sensor from the side in order to avoid switching errors.



Tw = 10 ... 45 mm

- ultra compact housing with cable rear side
- sensing distance adjustable via Teach-in
- suppression of mutual optical interference



general data

type	light barrier
light source	pulsed red LED
background position Sde	17 ... 45 mm
scanning range sa	82% Sde
light indicator	LED green
output indicator	LED yellow
sensing distance adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

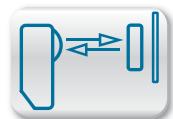
mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

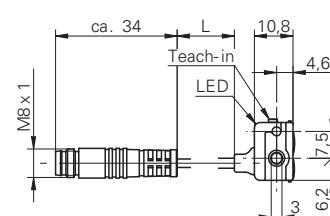
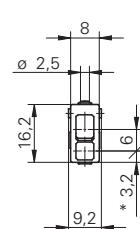
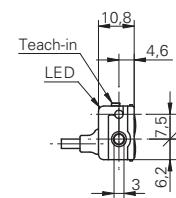
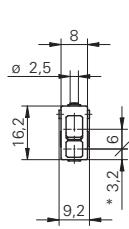
operating temperature	-20 ... +50 °C
protection class	IP 65

order reference	connection types	output circuit
FNCK 07N6910	cable rear side, 2 m	NPN
FNCK 07N6910/KS35A	flylead connector M8 4 pin	NPN
FNCK 07P6910	cable rear side, 2 m	PNP
FNCK 07P6910/KS35A	flylead connector M8 4 pin	PNP



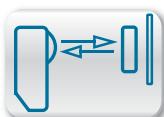
MINOS FNCK 07
Tw = 10 ... 45 mm

dimension drawings



* emitter axis

* emitter axis cable length L = 200 mm


Tw = 10 ... 45 mm

- ultra compact housing with cable bottom side
- sensing distance adjustable via Teach-in
- suppression of mutual optical interference


general data

type	light barrier
light source	pulsed red LED
background position Sde	17 ... 45 mm
scanning range sa	82% Sde
light indicator	LED green
output indicator	LED yellow
sensing distance adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

order reference	connection types	output circuit
FNDK 07N6910	cable bottom side, 2 m	NPN
FNDK 07N6910/KS35A	flylead connector M8 4 pin	NPN
FNDK 07P6910	cable bottom side, 2 m	PNP
FNDK 07P6910/KS35A	flylead connector M8 4 pin	PNP

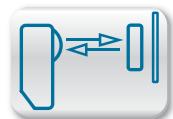
connection diagrams

connectors

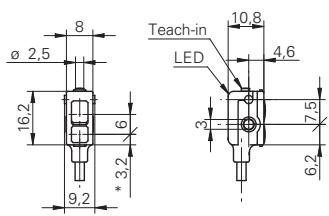
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

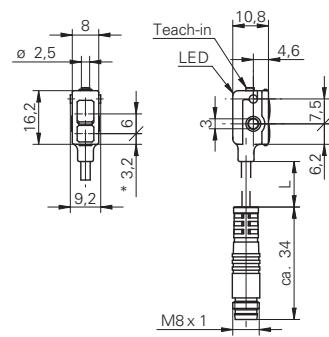
MINOFIX mounting kit	10150844
for details, see accessories section	

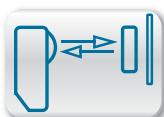


dimension drawings



* emitter axis





Tw = 55 ... 200 mm

IO-Link

- short response time
- sensing distance adjustable via Teach-in
- IO-Link

**general data**

type	light barrier
light source	pulsed red LED
alignment / soiled lens indicator	flashing light indicator
power on indication	LED green
output indicator	LED red
sensing distance adjustment	Teach-in and IO-Link
wave length	660 nm

electrical data

response time / release time	< 1,8 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	30 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes

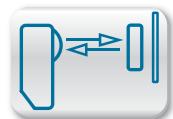
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

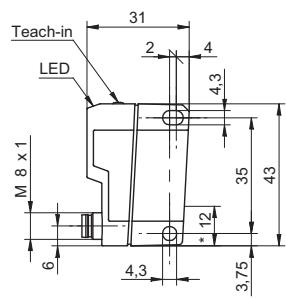
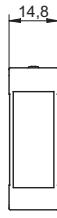
ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 67

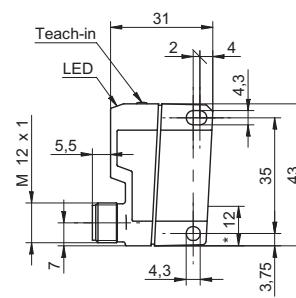
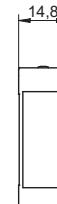
order reference	version	background position Sde	connection types	reverse polarity protection	scanning range sa	minimal signal attenuation
FNDK 14G6902/S14/IO	Tray and bottle detection	200 ... 800 mm on V4A	connector M12 4 pin	yes, Vs to GND	-	30 %
FNDK 14G6902/S35A/IO	Tray and bottle detection	200 ... 800 mm on V4A	connector M8 4 pin	yes, Vs to GND	-	30 %
FNDK 14G6903/S14/IO	Foil detection	200 ... 800 mm on V4A	connector M12 4 pin	yes	-	12 %
FNDK 14G6903/S35A/IO	Foil detection	200 ... 800 mm on V4A	connector M8 4 pin	yes	-	12 %
FNDK 14G6904/S14/IO	standard object detection	50 ... 800 mm on V4A	connector M12 4 pin	yes	96% Sde	-
FNDK 14G6904/S35A/IO	standard object detection	50 ... 800 mm on V4A	connector M8 4 pin	yes	96% Sde	-



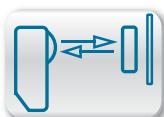
dimension drawings



* emitter axis



* emitter axis



Tw = 50 ... 800 mm

IO-Link

- hygiene design
- IO-Link
- remote Teach-in

**general data**

type	light barrier
special type	Hygiene design
light source	pulsed red LED
alignment / soiled lens indicator	flashing light indicator
power on indication	LED green
output indicator	LED red
wave length	660 nm
Approvals/certificates	Ecolab EHEDG

electrical data

response time / release time	< 1,8 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	40 mA
current consumption typ.	35 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes

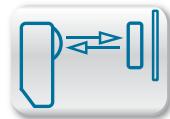
mechanical data

type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA

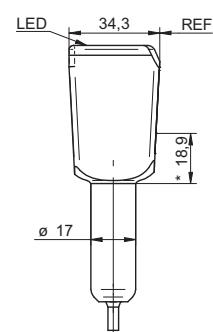
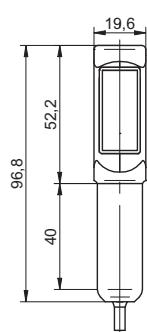
ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 68/69K & proTect+
storage temperature	-30 ... +70 °C

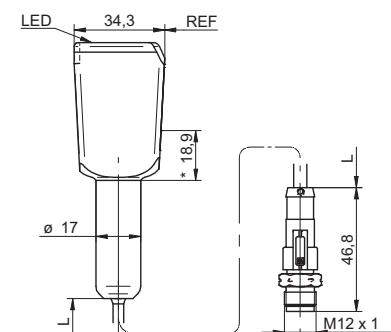
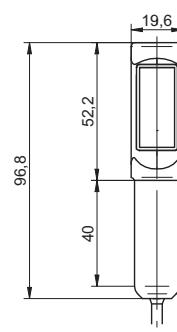
order reference	version	background position Sde	connection types	sensing distance adjustment	reverse polarity protection	scanning range	min. signal attenuation
FNDH 14G6901	standard object detection	50 ... 800 mm on V4A	cable 4 pin, 2 m	Teach-in	yes	96% Sde	-
FNDH 14G6901/IO	standard object detection	50 ... 800 mm on V4A	cable 4 pin, 2 m	Teach-in and IO-Link	yes	96% Sde	-
FNDH 14G6901/KS34A	standard object detection	50 ... 800 mm on V4A	fylead connector M12, L=300 mm	Teach-in	yes	96% Sde	-
FNDH 14G6901/KS34A/IO	standard object detection	50 ... 800 mm on V4A	fylead connector M12, L=300 mm	Teach-in and IO-Link	yes	96% Sde	-
FNDH 14G6902	Tray and bottle detection	200 ... 800 mm on V4A	cable 4 pin, 2 m	Teach-in	yes, Vs to GND	-	30 %
FNDH 14G6902/IO	Tray and bottle detection	200 ... 800 mm on V4A	cable 4 pin, 2 m	Teach-in and IO-Link	yes, Vs to GND	-	30 %
FNDH 14G6902/KS34A	Tray and bottle detection	200 ... 800 mm on V4A	fylead connector M12, L=300 mm	Teach-in	yes, Vs to GND	-	30 %
FNDH 14G6902/KS34A/IO	Tray and bottle detection	200 ... 800 mm on V4A	fylead connector M12, L=300 mm	Teach-in and IO-Link	yes, Vs to GND	-	30 %
FNDH 14G6903	Foil detection	200 ... 800 mm on V4A	cable 4 pin, 2 m	Teach-in	yes	-	12 %
FNDH 14G6903/IO	Foil detection	200 ... 800 mm on V4A	cable 4 pin, 2 m	Teach-in and IO-Link	yes	-	12 %
FNDH 14G6903/KS34A	Foil detection	200 ... 800 mm on V4A	fylead connector M12, L=300 mm	Teach-in	yes	-	12 %
FNDH 14G6903/KS34A/IO	Foil detection	200 ... 800 mm on V4A	fylead connector M12, L=300 mm	Teach-in and IO-Link	yes	-	12 %



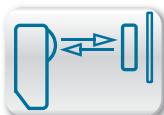
dimension drawings



* emitter axis



* emitter axis



Tw = 50 ... 800 mm

IO-Link

- washdown design
- IO-Link
- remote Teach-in

**general data**

type	light barrier
special type	Washdown design
light source	pulsed red LED
alignment / soiled lens indicator	flashing light indicator
power on indication	LED green
output indicator	LED red
wave length	660 nm
Approvals/certificates	Ecolab

electrical data

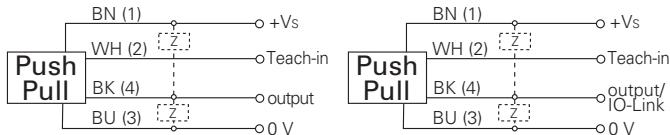
response time / release time	< 1,8 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	40 mA
current consumption typ.	35 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes

mechanical data

width / diameter	19,6 mm
height / length	51 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA
connection types	connector M12

ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 68/69K & proTect+
storage temperature	-30 ... +70 °C

connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

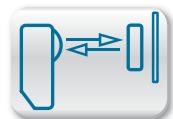
accessories

SENSOFIX mounting kit	11046279
mounting bracket	11046278
stainless steel reflector	FTDR 050R060
stainless steel reflector	FTDR 017W035
for details, see accessories section	

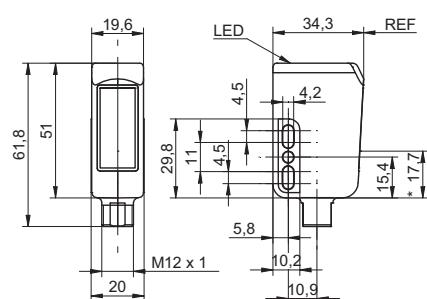
remarks

Sensor FDA compliant and Ecolab approved
 IO-Link: output signal, service status, object presence
 sensitivity adjustable: via Teach-in wire input
 LSR = Liquid Silicon Rubber

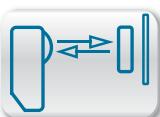
order reference	version	background position Sde	sensing distance adjustment	reverse polarity protection	scanning range sa	minimal signal attenuation
FNDR 14G6901/S14	standard object detection	50 ... 800 mm on V4A	Teach-in	yes	96% Sde	-
FNDR 14G6901/S14/IO	standard object detection	50 ... 800 mm on V4A	Teach-in and IO-Link	yes	96% Sde	-
FNDR 14G6902/S14	Tray and bottle detection	200 ... 800 mm on V4A	Teach-in	yes, Vs to GND	-	30 %
FNDR 14G6902/S14/IO	Tray and bottle detection	200 ... 800 mm on V4A	Teach-in and IO-Link	yes, Vs to GND	-	30 %
FNDR 14G6903/S14	Foil detection	200 ... 800 mm on V4A	Teach-in	yes	-	12 %
FNDR 14G6903/S14/IO	Foil detection	200 ... 800 mm on V4A	Teach-in and IO-Link	yes	-	12 %



dimension drawing



* emitter axis



Tw = 100 ... 2000 mm



- long sensing range
- qTeach

general data

type	light barrier
version	standard object detection
light source	pulsed red laser diode
background position Sde	100 ... 2000 mm
scanning range sa	90% ... 98% Sde
alignment / soiled lens indicator	flashing light indicator
power on indication	LED green
light indicator	LED yellow
sensing distance adjustment	Teach-in
laser class	1
wave length	656 nm
beam diameter	3,7 ... 22 mm

electrical data

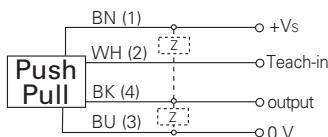
response time / release time	< 10 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	80 mA
voltage drop Vd	< 3,5 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	23,4 mm
height / length	63 mm
depth	45 mm
type	rectangular
housing material	plastic (SAN LURAN 378P)
front (optics)	PMMA
connection types	connector M12 4 pin

ambient conditions

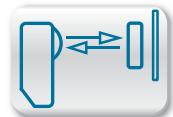
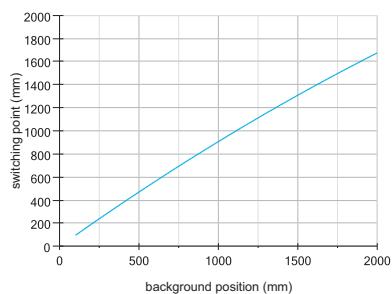
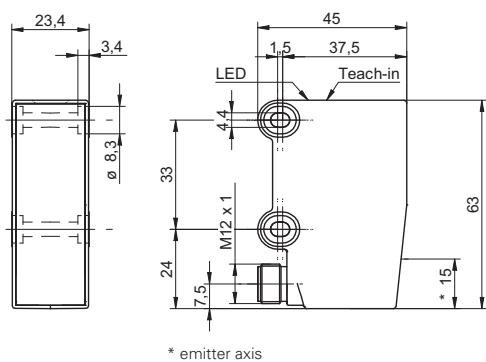
operating temperature	0 ... +50 °C
protection class	IP 67
storage temperature	-10 ... +70 °C

connection diagram**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

order reference

ONDK 25G6911/S14

**switching point****Sd = 100 ... 1000 mm****dimension drawing**

red light LED version

product family	FPCK 07	FPDK 07	FPDK 10	FPDM 12	FPDK 14	FRDK 14	FPDH 14
							
version					single lens optics	for transparent objects	
width / diameter	8 mm	8 mm	10,4 mm	12,4 mm	14,8 mm	14,8 mm	19,6 mm
actual range Sb	0,6 m	0,6 m	3,5 m	5 m	3,2 m 7 m	7 m	3 m
response time / release time	< 0,5 ms	< 0,5 ms	< 0,5 ms	< 1 ms	< 1 ms	< 0,1 ms	< 1 ms
sensitivity adjustment	Teach-in	Teach-in	no potentiometer, 240°	no	no	Teach-in	no
NPN	■	■	■	■	■	■	■
PNP	■	■	■	■	■	■	■
cable	■	■	■	■	■	■	■
flylead connector	■	■					■
connector			■	■	■	■	
housing material	plastic	plastic	plastic	metal	plastic	plastic	metal
page	218	220	222	224	228	230	232

laser version

product family	OPDM 12	OPDK 14	OPDK 14	OPDM 16
				
version	single lens optics	single lens optics	for transparent objects single lens optics	
width / diameter	12,4 mm	14,8 mm	14,8 mm	15,4 mm
actual range Sb	4,5 m 7 m	10 m	4,5 m	7,5 m 11 m
response time / release time	< 0,05 ms < 0,1 ms	< 0,25 ms	< 0,25 ms	< 0,1 ms
sensitivity adjustment	no	Teach-in	Teach-in	no potentiometer, 270°
NPN	■			
PNP	■	■	■	■
cable	■	■	■	■
connector	■	■	■	■
housing material	metal	plastic	plastic	metal
page	226	236	238	244

FPDR 14 **FPDM 16** **FPDM 16** **FPAM 18** **FPDK 20**



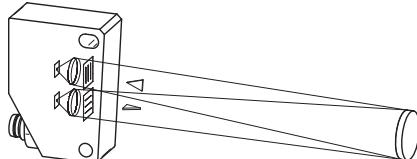
		for transparent objects		
19,6 mm	15,4 mm	15,4 mm	18 mm	20 mm
3 m	7,3 m	6 m	3,2 m	5,5 m
< 1 ms	< 1 ms	< 2,5 ms	< 1 ms	< 0,5 ms
no	no potentiometer, 10 turn	Teach-in	no	potentiometer, 270°
■	■		■	■
■	■	■	■	■
	■		■	
■	■	■	■	■
metal	metal	metal	metal	plastic

234 **240** **242** **246** **248**



General information

The emitter and receiver are installed in the same housing. The emitted infrared, red or laser light is returned by a triple reflector or a reflective film to the receiver. The output changes its state when the object breaks the light beam (sensor receives no light).



Applications

- Stack height monitoring
- Detection of objects located at any position on a conveyor belt
- Detection of transparent objects
- Detection of glossy objects on a conveyor belt
- Retro-reflective laser sensors with single-lens optics allow the precise detection of objects through small openings and the smallest distances between the sensor and the reflector.

Characteristics and advantages

Polarizing filter

This filter allows objects to be detected regardless of the texture and color of the surface. Glossy and reflective objects are also reliably detected.

Single-lens optics

Because the emitted and received beams are on the same axis, the direction of approach of the object is irrelevant, and it is possible to look through small openings. Reflectors can also be used in close-range without signal breakdown.

Transparent objects

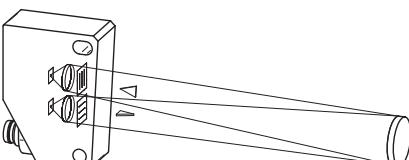
Special versions of retro-reflective sensors can also reliably detect transparent objects such as packaging films, PET bottles and glassware.

Short response times

Retro-reflective laser sensors with response times of 0,05 ms and focused laser beams correctly detect the smallest, fast-moving objects (0,1 mm in diameter).

Technology and operation

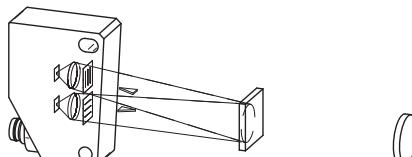
The polarizing filter permits the emitted light to pass in only one polarization plane. The triple reflector depolarizes the light on reflection. A part of the light reflected back to the receiver passes the second polarization filter, offset by 90°, and is detected by the receiver.





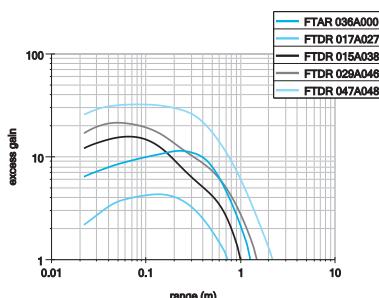
Technology and operation

A glossy object in the light beam reflects the light without changing its polarization direction. This light cannot pass through the polarization filter in front of the receive. A glossy object therefore also breaks the light beam.

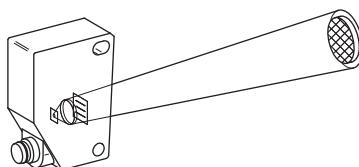


Mounting and adjustment

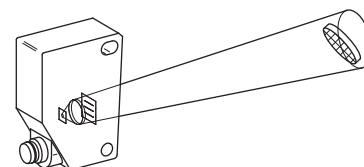
Each sensor has a separate excess gain curve. As the operating reliability depends heavily on the ambient conditions, it must be ensured that the sensor operates with the highest possible excess signal gain.



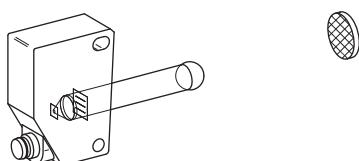
With narrow light beams as used in laser sensors, the size of the light spot on the reflector in relation to the triple structure is crucial factor when it comes to choosing the reflector or the reflective type. A special reflective type or reflector for laser sensors should be used for spot diameters of up to 1,5mm, while the use of reflectors with microstructures is recommended for spot diameters of up to 3 mm. It should also be ensured that the reflective type or reflector is not placed close to the focus.



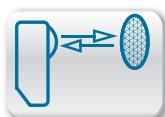
The reflector is aligned and centered.



The reflector may not be tilted by more than 15°.



For a correct function, the object must cover the reflector or at least have the size of the beam diameter on the distance.



Sb = 0,6 m

- ultra compact housing
- sensing range adjustable via Teach-in
- suppression of mutual optical interference



general data

type	retro-reflective sensor
light source	pulsed red LED
actual range Sb	0,6 m
nominal range Sn	0,8 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

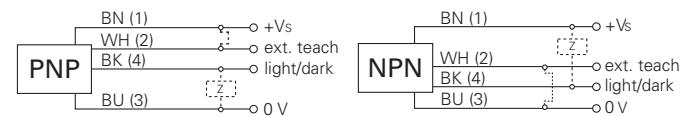
width / diameter	8 mm
height / length	17,8 mm
depth	12,6 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

order reference	connection types	output circuit
FPCK 07N6901	cable rear side, 2 m	NPN
FPCK 07N6901/KS35A	flylead connector M8 4 pin	NPN
FPCK 07P6901	cable rear side, 2 m	PNP
FPCK 07P6901/KS35A	flylead connector M8 4 pin	PNP

connection diagrams

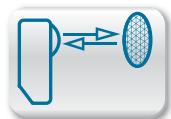


connectors

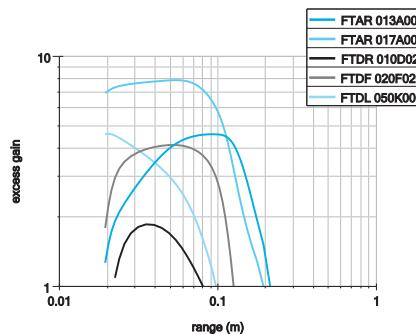
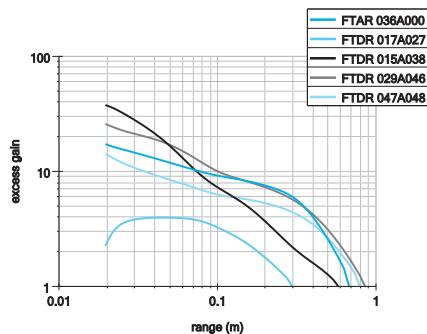
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

MINOFIX mounting kit	10150844
for details, see accessories section	



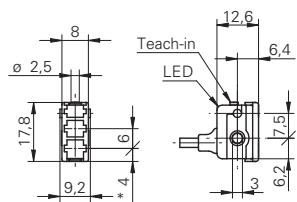
excess gain curves



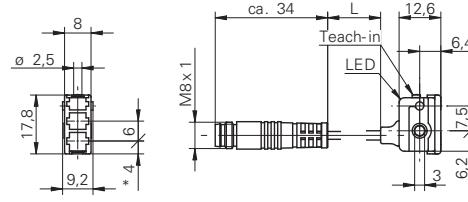
reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 210 mm
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 190 mm
FTAR 036A000	$\varnothing 46$ mm	Sn = 680 mm
FTDR 010D020	15 x 25 mm	Sn = 80 mm
FTDR 017A027	20 x 42 mm	Sn = 290 mm
FTDR 015A038	18 x 40 mm	Sn = 570 mm
FTDR 029A046	32,5 x 48 mm	Sn = 830 mm
FTDR 047A048	54 x 75 mm	Sn = 790 mm
FTDF 020F020	20 x 20 mm	Sn = 120 mm
FTDL 050K000/... m	tape 50 x ... mm	Sn = 97 mm

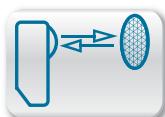
dimension drawings



* emitter axis



* emitter axis cable length L = 200 mm



Sb = 0,6 m

- ultra compact housing
- sensing range adjustable via Teach-in
- suppression of mutual optical interference



general data

type	retro-reflective sensor
light source	pulsed red LED
actual range Sb	0,6 m
nominal range Sn	0,8 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

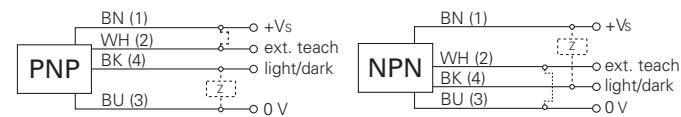
width / diameter	8 mm
height / length	17,8 mm
depth	12,6 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

order reference	connection types	output circuit
FPDK 07N6901	cable bottom side, 2 m	NPN
FPDK 07N6901/KS35A	flylead connector M8 4 pin	NPN
FPDK 07P6901	cable bottom side, 2 m	PNP
FPDK 07P6901/KS35A	flylead connector M8 4 pin	PNP

connection diagrams

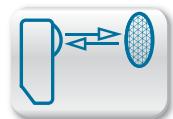


connectors

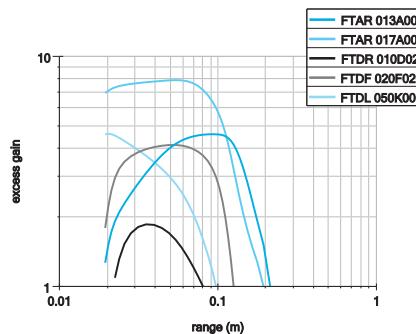
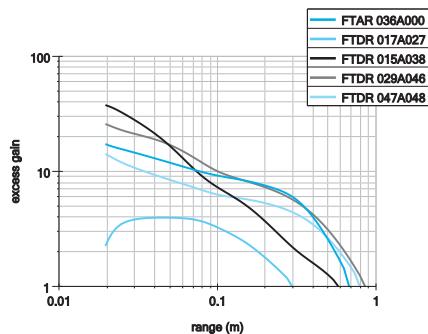
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

MINOFIX mounting kit	10150844
for details, see accessories section	



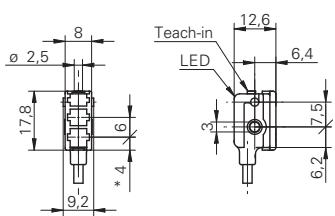
excess gain curves



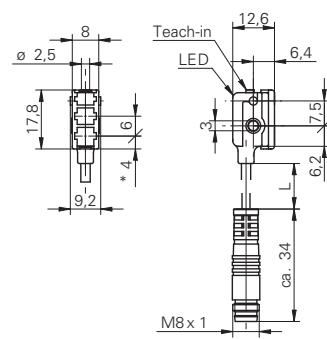
reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 210 mm
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 190 mm
FTAR 036A000	$\varnothing 46$ mm	Sn = 680 mm
FTDR 010D020	15 x 25 mm	Sn = 80 mm
FTDR 017A027	20 x 42 mm	Sn = 290 mm
FTDR 015A038	18 x 40 mm	Sn = 570 mm
FTDR 029A046	32,5 x 48 mm	Sn = 830 mm
FTDR 047A048	54 x 75 mm	Sn = 790 mm
FTDF 020F020	20 x 20 mm	Sn = 120 mm
FTDL 050K000/... m	tape 50x... mm	Sn = 97 mm

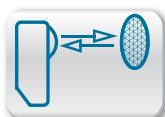
dimension drawings



* emitter axis



* emitter axis cable length L = 200 mm

**Sb = 3,5 m**

- compact housing
- polarization filter to detect shiny objects
- suppression of mutual optical interference

**general data**

type	retro-reflective sensor
light source	pulsed red LED
actual range Sb	3,5 m
nominal range Sn	4 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
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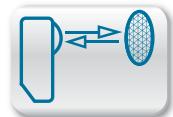
connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

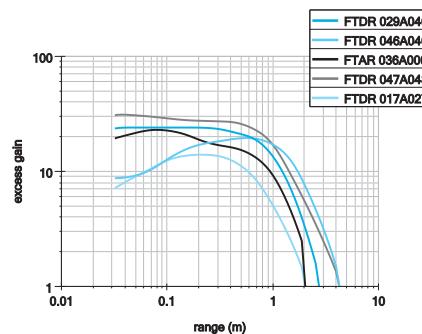
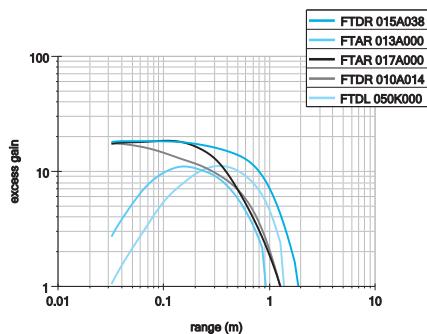
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

order reference	connection types	output circuit	sensitivity adjustment	protection class
FPDK 10N5130	cable 4 pin, 2 m	NPN	no	IP 65
FPDK 10N5130/S35A	connector M8 4 pin	NPN	no	IP 67
FPDK 10N5135	cable 4 pin, 2 m	NPN	potentiometer, 240°	IP 65
FPDK 10N5135/S35A	connector M8 4 pin	NPN	potentiometer, 240°	IP 67
FPDK 10P5130	cable 4 pin, 2 m	PNP	no	IP 65
FPDK 10P5130/S35A	connector M8 4 pin	PNP	no	IP 67
FPDK 10P5135	cable 4 pin, 2 m	PNP	potentiometer, 240°	IP 65
FPDK 10P5135/S35A	connector M8 4 pin	PNP	potentiometer, 240°	IP 67



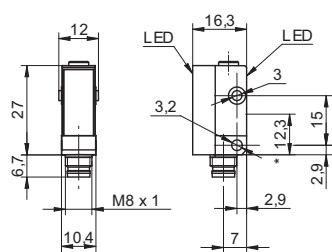
excess gain curves



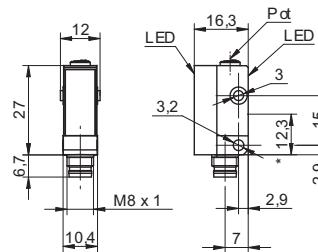
reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 0,9 m
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 1,2 m
FTAR 036A000	$\varnothing 46$ mm	Sn = 2 m
FTDR 010D014	12,8 x 16,8 mm	Sn = 1,2 m
FTDR 017A027	20 x 42 mm	Sn = 2 m
FTDR 015A038	18 x 40 mm	Sn = 1,8 m
FTDR 029A046	32,5 x 48 mm	Sn = 2,7 m
FTDR 047A048	54 x 75 mm	Sn = 4 m
FTDL 050K000/...	m tape 50 x ... mm	Sn = 1,3 m

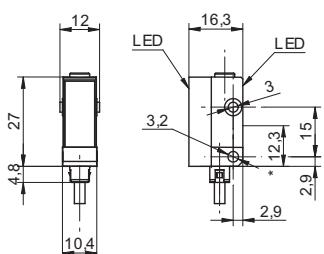
dimension drawings



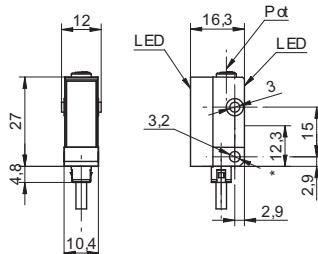
* emitter axis



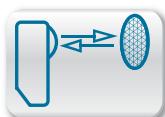
* emitter axis



* emitter axis



* emitter axis

**S_b = 5 m**

- rugged miniature metal housing
- polarization filter to detect shiny objects
- available with alarm output

**general data**

type	retro-reflective sensor
light source	pulsed red LED
actual range S _b	5 m
nominal range S _n	5,2 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

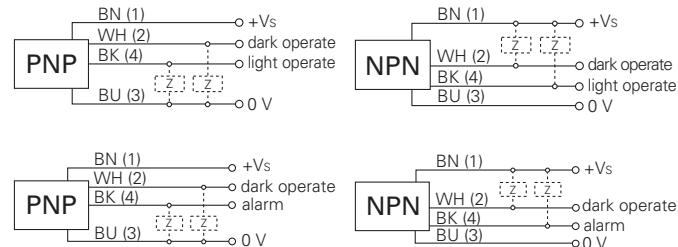
response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop V _d	< 1,8 VDC
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	12,4 mm
height / length	35 mm
depth	35 mm
type	rectangular
housing material	die-cast zinc
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

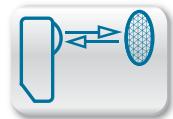
connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

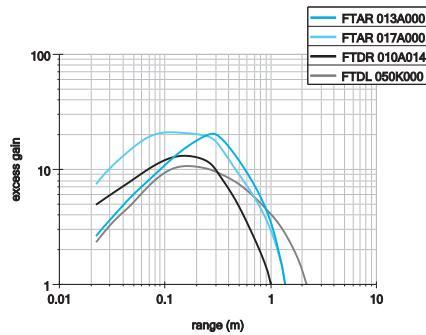
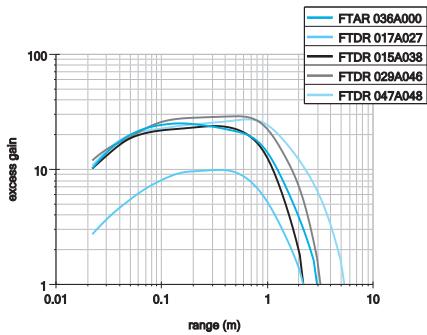
accessories

SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	

order reference	connection types	output circuit	output function
FPDM 12N3401	cable 4 pin, 2 m	NPN	alarm output dark
FPDM 12N3401/S35A	connector M8 4 pin	NPN	alarm output dark
FPDM 12N5101	cable 4 pin, 2 m	NPN	light / dark operate
FPDM 12N5101/S35A	connector M8 4 pin	NPN	light / dark operate
FPDM 12P3401	cable 4 pin, 2 m	PNP	alarm output dark
FPDM 12P3401/S35A	connector M8 4 pin	PNP	alarm output dark
FPDM 12P5101	cable 4 pin, 2 m	PNP	light / dark operate
FPDM 12P5101/S35A	connector M8 4 pin	PNP	light / dark operate



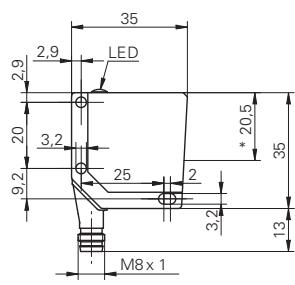
excess gain curves



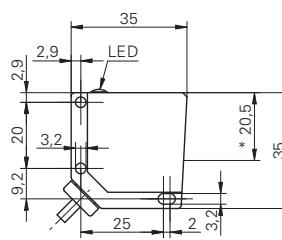
reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 1,2 m
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 1,2 m
FTAR 036A000	$\varnothing 46$ mm	Sn = 2,9 m
FTDR 010D014	12,8 x 16,8 mm	Sn = 1 m
FTDR 017A027	20 x 42 mm	Sn = 2,1 m
FTDR 015A038	18 x 40 mm	Sn = 2,1 m
FTDR 029A046	32,5 x 48 mm	Sn = 3,1 m
FTDR 047A048	54 x 75 mm	Sn = 5,2 m
FTDL 050K000/...	m tape 50 x ... mm	Sn = 2,1 m

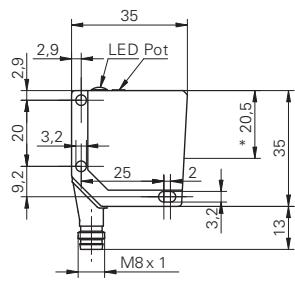
dimension drawings



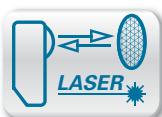
* emitter axis



* emitter axis



* emitter axis

**Sb = 7 m**

- rugged miniature metal housing
- single lens optics
- short response time

**general data**

type	retro-reflective laser sensor
version	single lens optics
light source	pulsed red laser diode
repeat accuracy	< 0,1 mm at laser focus
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
power on indication	LED green
sensitivity adjustment	no
laser class	2
wave length	650 nm

actual range Sb = 4,5 m

nominal range Sn	5 m
actual range Sb = 7 m	8 m

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

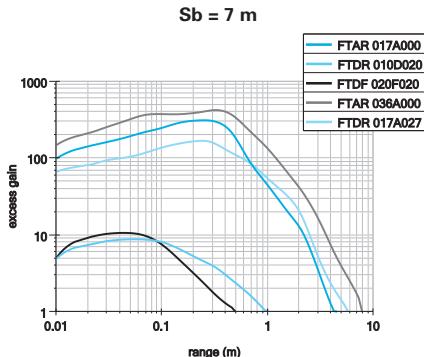
width / diameter	12,4 mm
height / length	35 mm
depth	35 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

order reference	actual range Sb	connection types	output circuit	response time / release time	distance to focus
OPDM 12N5101/S35A	7 m	connector M8 4 pin	NPN	< 0,1 ms	400 mm
OPDM 12P5101	7 m	cable 4 pin, 2 m	PNP	< 0,1 ms	400 mm
OPDM 12P5101/S35A	7 m	connector M8 4 pin	PNP	< 0,1 ms	400 mm
OPDM 12P5102/S35A	4,5 m	connector M8 4 pin	PNP	< 0,1 ms	100 mm
OPDM 12P5103/S35A	7 m	connector M8 4 pin	PNP	< 0,1 ms	parallel beam
OPDM 12P5104/S35A	4,5 m	connector M8 4 pin	PNP	< 0,05 ms	100 mm

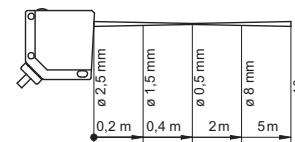
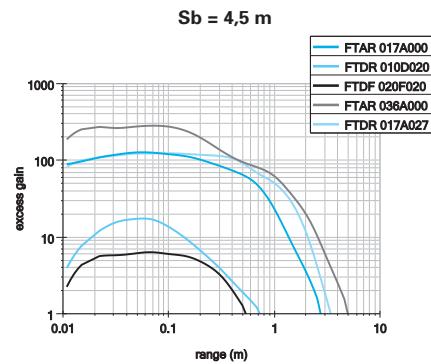
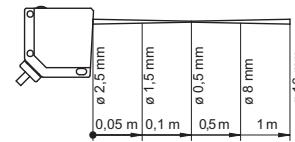
excess gain curves



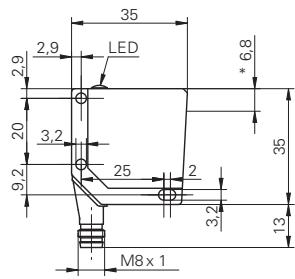
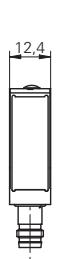
reflectors

FTAR 017A000	ø 20,7 mm	Sn = 4,1 m
FTAR 036A000	ø 46 mm	Sn = 8 m
FTDR 010D020	15 x 25 mm	Sn = 0,95 m
FTDR 017A027	20 x 42 mm	Sn = 5,7 m
FTDF 020F020	20 x 20 mm	Sn = 0,5 m

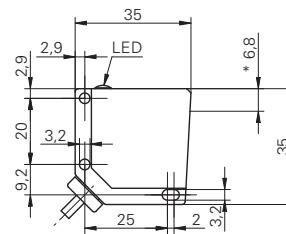
beam characteristics (typically)

S_b = 7 m**S_b = 4,5 m**

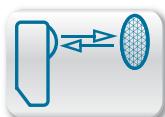
dimension drawings



* emitter and receiver axis



* emitter and receiver axis

**Sb = 7 m**

- polarization filter to detect shiny objects
- single lens optics (FPDK 14x5111/S35A)
- suppression of mutual optical interference

**general data**

type	retro-reflective sensor
light source	pulsed red LED
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no
wave length	660 nm
suppression of reciprocal influence	yes

actual range Sb = 3,2 m

version	single lens optics
nominal range Sn	3,8 m

actual range Sb = 7 m

nominal range Sn	7,2 m
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electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

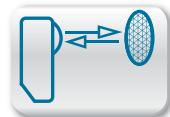
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

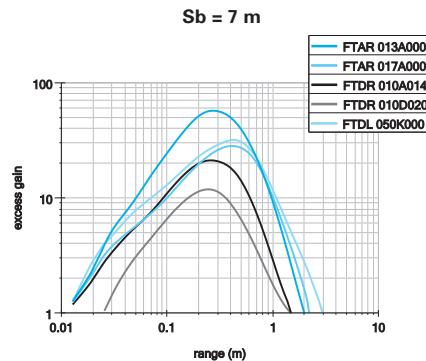
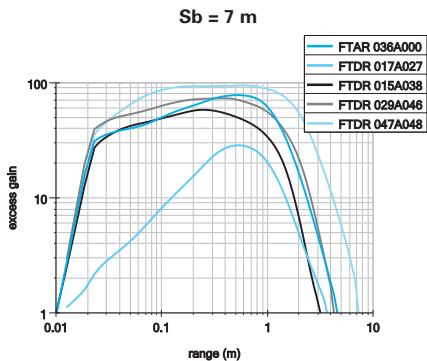
ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

order reference	actual range Sb	connection types	output circuit
FPDK 14N5101	7 m	cable 4 pin, 2 m	NPN
FPDK 14N5101/S14	7 m	connector M12 4 pin	NPN
FPDK 14N5101/S35A	7 m	connector M8 4 pin	NPN
FPDK 14N5111	3,2 m	cable 4 pin, 2 m	NPN
FPDK 14N5111/S14	3,2 m	connector M12 4 pin	NPN
FPDK 14N5111/S35A	3,2 m	connector M8 4 pin	NPN
FPDK 14P5101	7 m	cable 4 pin, 2 m	PNP
FPDK 14P5101/S14	7 m	connector M12 4 pin	PNP
FPDK 14P5101/S35A	7 m	connector M8 4 pin	PNP
FPDK 14P5111	3,2 m	cable 4 pin, 2 m	PNP
FPDK 14P5111/S14	3,2 m	connector M12 4 pin	PNP
FPDK 14P5111/S35A	3,2 m	connector M8 4 pin	PNP

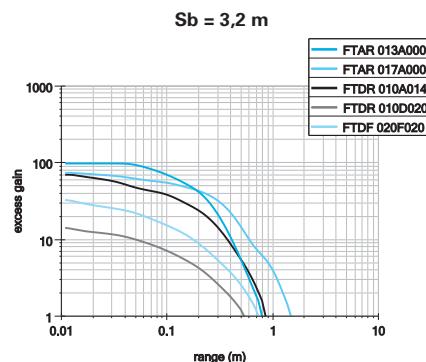
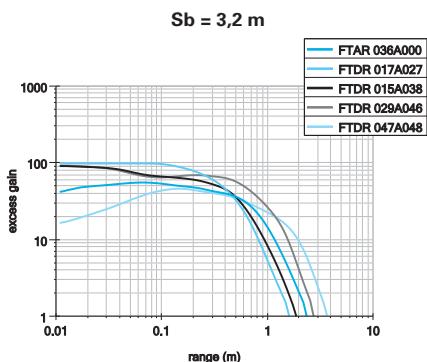


excess gain curves



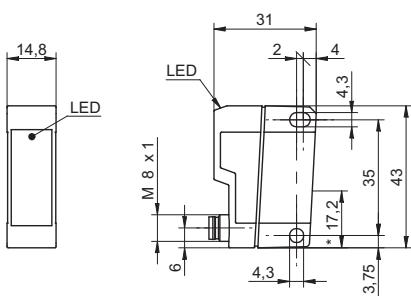
reflectors

FTAR 013A000	ø 15 mm	S _n = 2 m
FTAR 017A000	ø 20,7 mm	S _n = 2,1 m
FTAR 036A000	ø 46 mm	S _n = 4,5 m
FTDR 010D14	12,8 x 16,8 mm	S _n = 1,4 m
FTDR 010D020	15 x 25 mm	S _n = 1,4 m
FTDR 017A027	20 x 42 mm	S _n = 3,6 m
FTDR 015A038	18 x 40 mm	S _n = 3,1 m
FTDR 029A046	32,5 x 48 mm	S _n = 4,2 m
FTDR 047A048	54 x 75 mm	S _n = 7,2 m
FTDL 050K000/... m	tape 50 x ... mm	S _n = 2,9 m

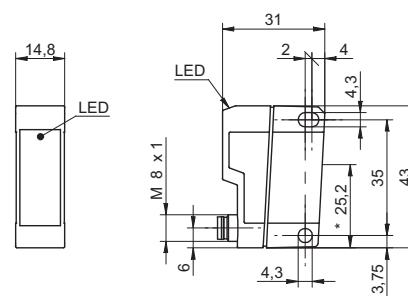


FTAR 013A000	ø 15 mm	S _n = 0,8 m
FTAR 017A000	ø 20,7 mm	S _n = 1,4 m
FTAR 036A000	ø 46 mm	S _n = 2,2 m
FTDR 010D14	12,8 x 16,8 mm	S _n = 0,8 m
FTDR 010D020	15 x 25 mm	S _n = 0,5 m
FTDR 017A027	20 x 42 mm	S _n = 1,5 m
FTDR 015A038	18 x 40 mm	S _n = 1,8 m
FTDR 029A046	32,5 x 48 mm	S _n = 2,8 m
FTDR 047A048	54 x 75 mm	S _n = 3,8 m
FTDF 020F020	20 x 20 mm	S _n = 0,7 m

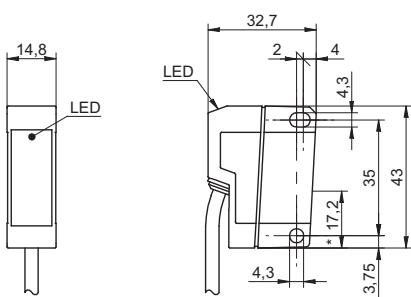
dimension drawings



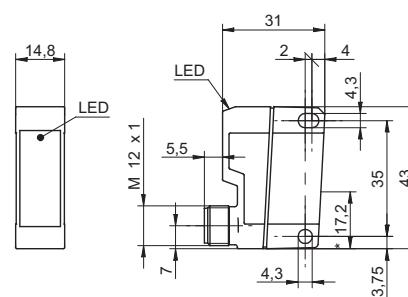
* emitter axis FPDK 14x5101/S35A



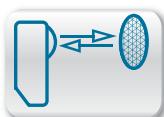
* emitter and receiver axis FPDK 14x5111... single lens optics



* emitter axis FPDK 14x5101



* emitter axis FPDK 14x5101/S14

**Sb = 7 m**

- designed for detection of transparent objects
- sensitivity adjustable via Teach-in
- short response time

**general data**

type	retro-reflective sensor
version	for transparent objects
light source	pulsed red LED
actual range Sb	7 m
nominal range Sn	8 m
polarization filter	no
light indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	660 nm

electrical data

response time / release time	< 0,1 ms
teach-in signal time	> 500 µs
adaption time	< 20 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	40 mA
current consumption typ.	35 mA
voltage drop Vd	< 2,2 VDC
output function	light / dark operate switchable
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

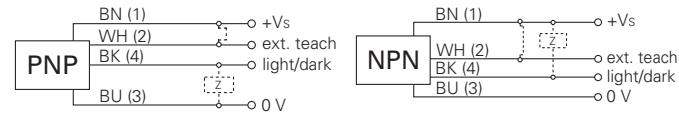
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

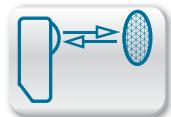
order reference	connection types	output circuit
FRDK 14N6901	cable 4 pin, 2 m	NPN
FRDK 14N6901/S14	connector M12 4 pin	NPN
FRDK 14N6901/S35A	connector M8 4 pin	NPN
FRDK 14P6901	cable 4 pin, 2 m	PNP
FRDK 14P6901/S14	connector M12 4 pin	PNP
FRDK 14P6901/S35A	connector M8 4 pin	PNP

connection diagrams**connectors**

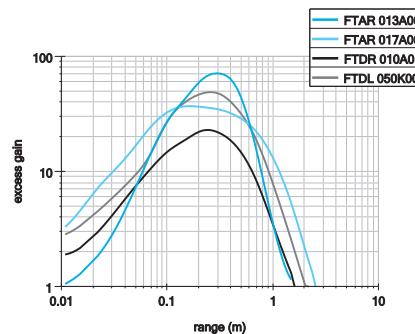
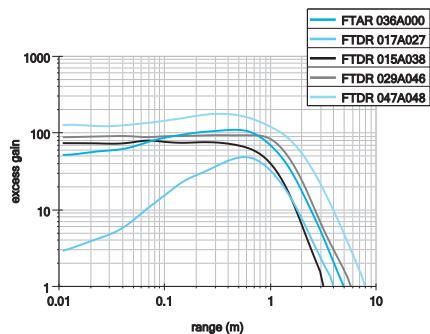
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	



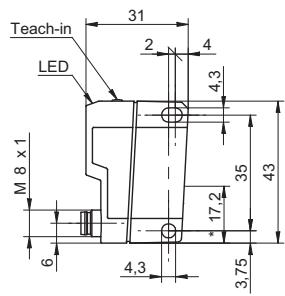
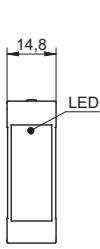
excess gain curves



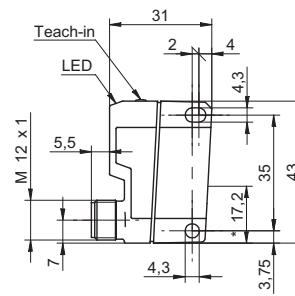
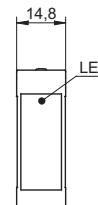
reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 1,7 m
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 2,4 m
FTAR 036A000	$\varnothing 46$ mm	Sn = 5 m
FTDR 010A014	12,8 x 16,8 mm	Sn = 1,7 m
FTDR 017A027	20 x 42 mm	Sn = 4 m
FTDR 015A038	18 x 40 mm	Sn = 2,1 m
FTDR 029A046	32,5 x 48 mm	Sn = 5,8 m
FTDR 047A048	54 x 75 mm	Sn = 8 m
FTDL 050K000/...	m tape 50 x ... mm	Sn = 2 m

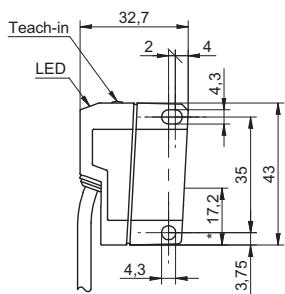
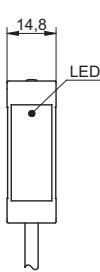
dimension drawings



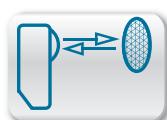
* emitter axis



* emitter axis



* emitter axis

**Sb = 3 m**

- hygiene design
- EHEDG certified

**general data**

type	retro-reflective sensor
special type	Hygiene design
light source	pulsed red LED
actual range Sb	3 m
nominal range Sn	3,5 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no
wave length	660 nm
suppression of reciprocal influence	yes
Approvals/certificates	Ecolab EHEDG

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	19,6 mm
height / length	52,2 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA

ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 68/69K & proTect+
storage temperature	-30 ... +70 °C

order reference**FPDH 14N5101****FPDH 14N5101/KS34A****FPDH 14P5101****FPDH 14P5101/KS34A****connection types**

cable 4 pin, 2 m

flylead connector M12, L=300 mm

cable 4 pin, 2 m

flylead connector M12, L=300 mm

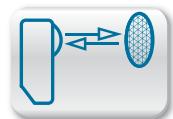
output circuit

NPN

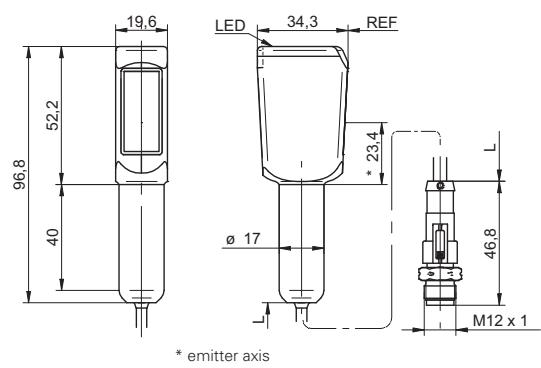
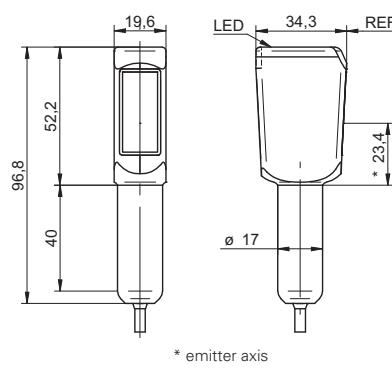
NPN

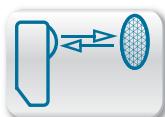
PNP

PNP



dimension drawings



**Sb = 3 m**

- washdown design
- Ecolab approved

**general data**

type	retro-reflective sensor
special type	Washdown design
light source	pulsed red LED
actual range Sb	3 m
nominal range Sn	3,5 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no
wave length	660 nm
suppression of reciprocal influence	yes
Approvals/certificates	Ecolab

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	19,6 mm
height / length	51 mm
depth	34,3 mm
type	rectangular
housing material	stainless steel 1.4404 (V4A); LSR
front (optics)	PMMA
connection types	connector M12

ambient conditions

operating temperature	-30 ... +60 °C
protection class	IP 68/69K & proTect+
storage temperature	-30 ... +70 °C

order reference	output circuit
FPDR 14N5101/S14	NPN
FPDR 14P5101/S14	PNP

connection diagrams**connectors**

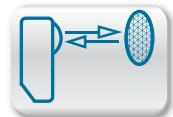
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

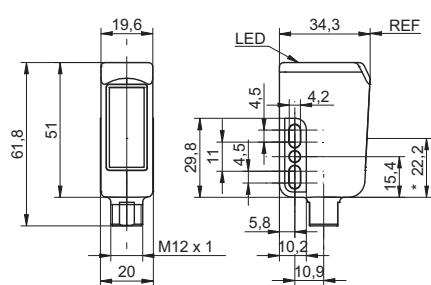
SENSOFIX mounting kit	11046279
mounting bracket	11046278
reflector	FTDR 051E051
for details, see accessories section	

remarks

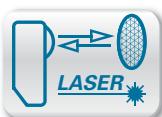
Sensor FDA compliant and Ecolab approved
LSR = Liquid Silicon Rubber



dimension drawing



* emitter axis

**Sb = 10 m**

- single lens optics
- long sensing range
- short response time

**general data**

type	retro-reflective laser sensor
version	single lens optics
light source	pulsed red laser diode
actual range Sb	10 m
nominal range Sn	11 m
repeat accuracy	< 0,1 mm at laser focus
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
power on indication	LED green
sensitivity adjustment	Teach-in
laser class	1
distance to focus	400 mm
wave length	650 nm

electrical data

response time / release time	< 0,25 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2,2 VDC
output function	light / dark operate
output circuit	PNP
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

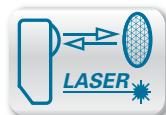
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

laser warning**CLASS 1 LASER PRODUCT**

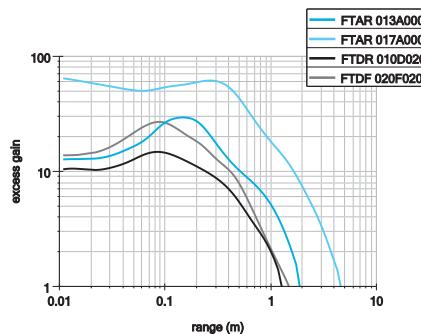
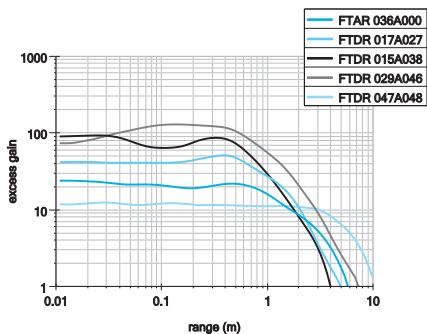
Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

order reference

order reference	connection types
OPDK 14P5901	cable 4 pin, 2 m
OPDK 14P5901/S14	connector M12 4 pin
OPDK 14P5901/S35A	connector M8 4 pin



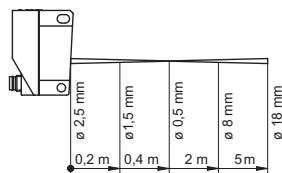
excess gain curves



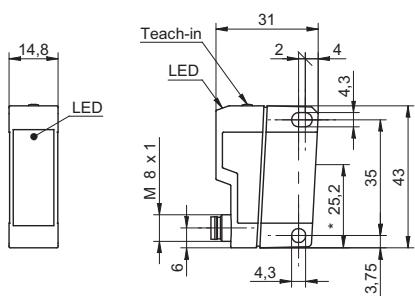
reflectors

FTAR 013A000	$\varnothing 15\text{ mm}$	$Sn = 1,9\text{ m}$
FTAR 017A000	$\varnothing 20,7\text{ mm}$	$Sn = 4,4\text{ m}$
FTAR 036A000	$\varnothing 46\text{ mm}$	$Sn = 5,8\text{ m}$
FTDR 010D020	$15 \times 25\text{ mm}$	$Sn = 1,1\text{ m}$
FTDR 017A027	$20 \times 42\text{ mm}$	$Sn = 5\text{ m}$
FTDR 015A038	$18 \times 40\text{ mm}$	$Sn = 4\text{ m}$
FTDR 029A046	$32,5 \times 48\text{ mm}$	$Sn = 7,2\text{ m}$
FTDR 047A048	$54 \times 75\text{ mm}$	$Sn = 11\text{ m}$
FTDF 020F020	$20 \times 20\text{ mm}$	$Sn = 1,2\text{ m}$

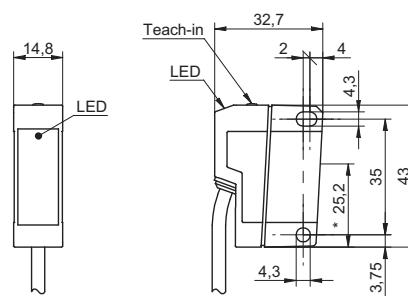
beam characteristic (typically)



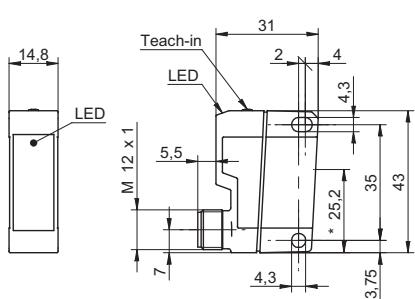
dimension drawings



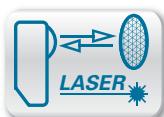
* emitter and receiver axis



* emitter and receiver axis



* emitter and receiver axis

**Sb = 4,5 m**

- designed for detection of transparent objects
- single lens optics
- short response time

**general data**

type	retro-reflective laser sensor
version	for transparent objects single lens optics
light source	pulsed red laser diode
actual range Sb	4,5 m
nominal range Sn	5,2 m
repeat accuracy	< 0,1 mm at laser focus
polarization filter	yes
light indicator	LED yellow
power on indication	LED green
sensitivity adjustment	Teach-in
laser class	1
distance to focus	100 mm
wave length	650 nm

electrical data

response time / release time	< 0,25 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2,2 VDC
output circuit	PNP
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

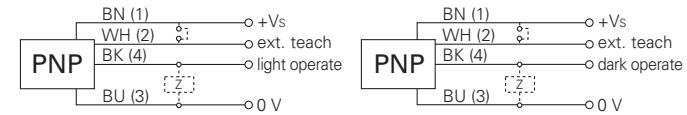
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

order reference	connection types	output function	teach value stored after power-off
OPDK 14P1902	cable 4 pin, 2 m	light operate	volatile
OPDK 14P1902/S14	connector M12 4 pin	light operate	volatile
OPDK 14P1902/S35A	connector M8 4 pin	light operate	volatile
OPDK 14P1903	cable 4 pin, 2 m	light operate	non volatile
OPDK 14P1903/S14	connector M12 4 pin	light operate	non volatile
OPDK 14P1903/S35A	connector M8 4 pin	light operate	non volatile
OPDK 14P3902	cable 4 pin, 2 m	dark operate	volatile
OPDK 14P3902/S14	connector M12 4 pin	dark operate	volatile
OPDK 14P3902/S35A	connector M8 4 pin	dark operate	volatile
OPDK 14P3903	cable 4 pin, 2 m	dark operate	non volatile
OPDK 14P3903/S14	connector M12 4 pin	dark operate	non volatile
OPDK 14P3903/S35A	connector M8 4 pin	dark operate	non volatile

connection diagrams**connectors**

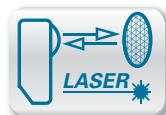
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

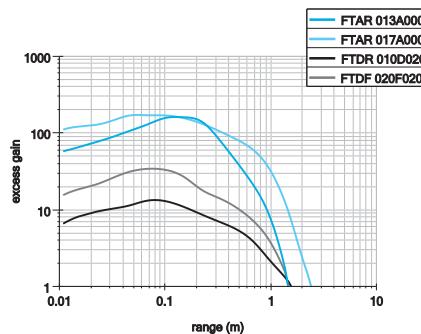
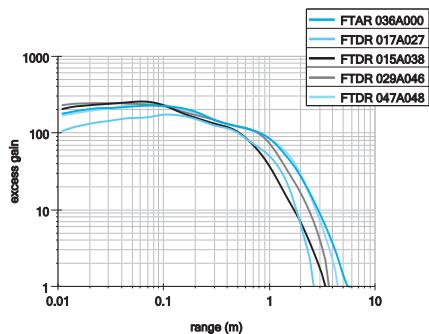
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

CLASS 1 LASER PRODUCT

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



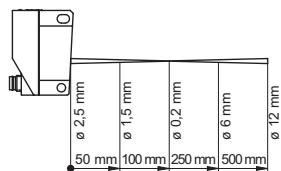
excess gain curves



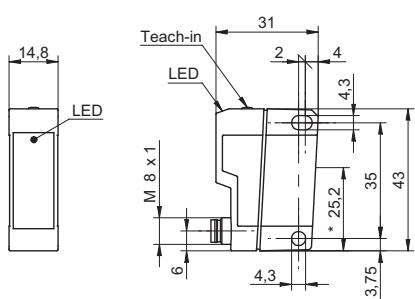
reflectors

FTAR 013A000	$\varnothing 15\text{ mm}$	$Sn = 1,4\text{ m}$
FTAR 017A000	$\varnothing 20,7\text{ mm}$	$Sn = 2,2\text{ m}$
FTAR 036A000	$\varnothing 46\text{ mm}$	$Sn = 4,2\text{ m}$
FTDR 010D020	$15 \times 25\text{ mm}$	$Sn = 1,4\text{ m}$
FTDR 017A027	$20 \times 42\text{ mm}$	$Sn = 2,6\text{ m}$
FTDR 015A038	$18 \times 40\text{ mm}$	$Sn = 3,2\text{ m}$
FTDR 029A046	$32,5 \times 48\text{ mm}$	$Sn = 3,6\text{ m}$
FTDR 047A048	$54 \times 75\text{ mm}$	$Sn = 5,2\text{ m}$
FTDF 020F020	$20 \times 20\text{ mm}$	$Sn = 1,4\text{ m}$

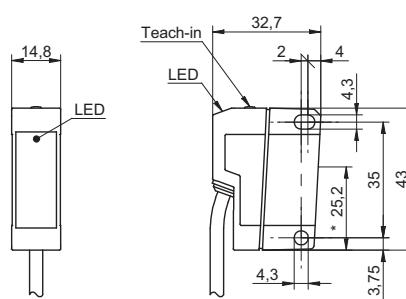
beam characteristic (typically)



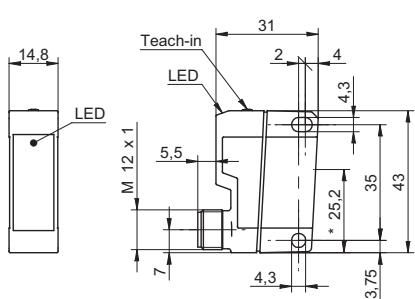
dimension drawings



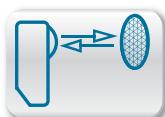
* emitter and receiver axis



* emitter and receiver axis



* emitter and receiver axis

**Sb = 7,3 m**

- rugged metal housing
- sensing range adjustable via potentiometer
- polarization filter to detect shiny objects

**general data**

type	retro-reflective sensor
light source	pulsed red LED
actual range Sb	7,3 m
nominal range Sn	8,5 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	36 mA
current consumption typ.	26 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

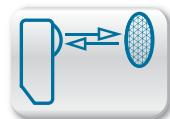
mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	PMMA

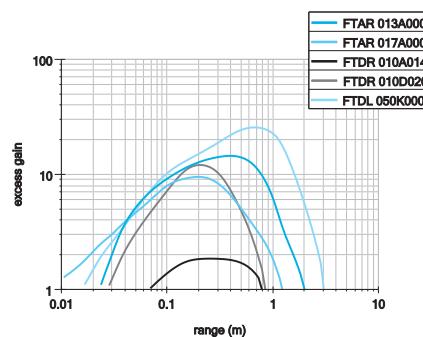
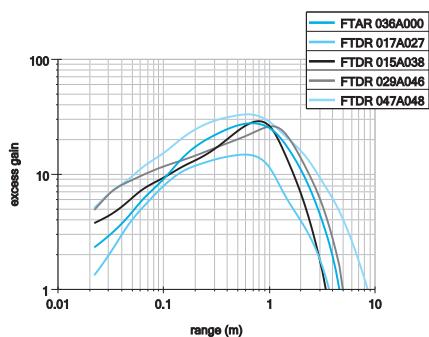
ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

order reference	connection types	output circuit	sensitivity adjustment
FPDM 16N5101	cable 4 pin, 2 m	NPN	no
FPDM 16N5101/S14	connector M12 4 pin	NPN	no
FPDM 16P5101	cable 4 pin, 2 m	PNP	no
FPDM 16P5101/S14	connector M12 4 pin	PNP	no
FPDM 16P5105	cable 4 pin, 2 m	PNP	potentiometer, 10 turn
FPDM 16P5105/S14	connector M12 4 pin	PNP	potentiometer, 10 turn



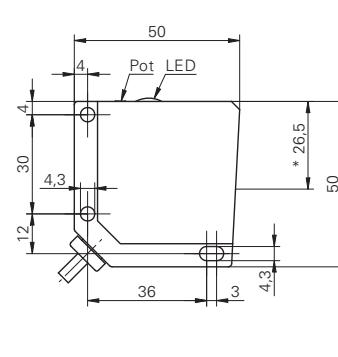
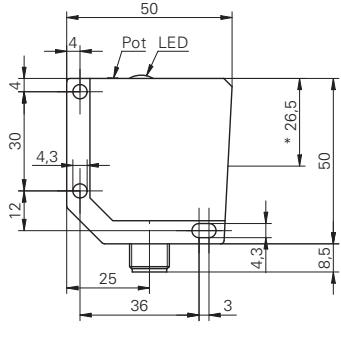
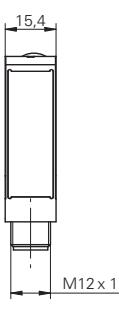
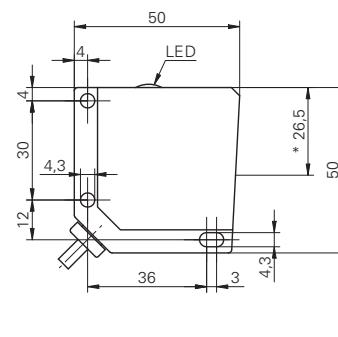
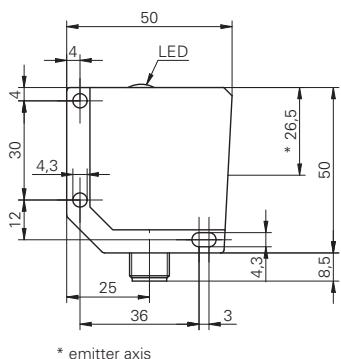
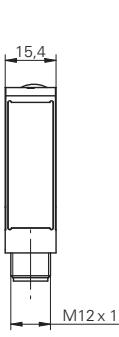
excess gain curves

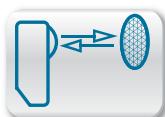


reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 2 m
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 1,1 m
FTAR 036A000	$\varnothing 46$ mm	Sn = 4,5 m
FTDR 010D014	12,8 x 16,8 mm	Sn = 0,8 m
FTDR 010D020	15 x 25 mm	Sn = 0,8 m
FTDR 017A027	20 x 42 mm	Sn = 3,6 m
FTDR 015A038	18 x 40 mm	Sn = 3,2 m
FTDR 029A046	32,5 x 48 mm	Sn = 5 m
FTDR 047A048	54 x 75 mm	Sn = 8,5 m
FTDL 050K000/... m	tape 50 x ... mm	Sn = 3 m

dimension drawings



**S_b = 6 m**

- rugged metal housing
- designed for detection of transparent objects
- sensitivity adjustable via Teach-in

**general data**

type	retro-reflective sensor
version	for transparent objects
light source	pulsed red LED
actual range S _b	6 m
nominal range S _n	7,2 m
polarization filter	yes
light indicator	LED yellow
sensitivity adjustment	Teach-in
wave length	660 nm

electrical data

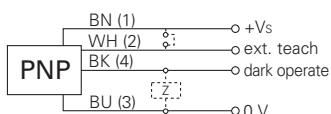
response time / release time	< 2,5 ms
adaption time	< 25 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop V _d	< 1,8 VDC
output function	dark operate
output circuit	PNP
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	PMMA
connection types	connector M12 4 pin

ambient conditions

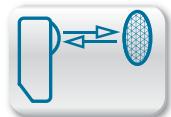
operating temperature	-25 ... +65 °C
protection class	IP 67

order reference**FPDM 16P3921/S14****connection diagram****connectors**

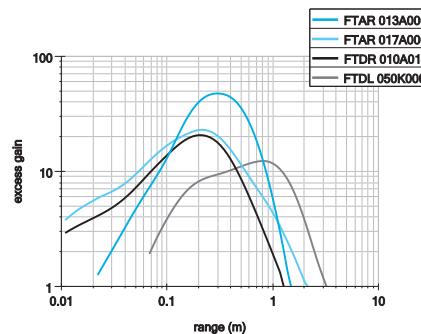
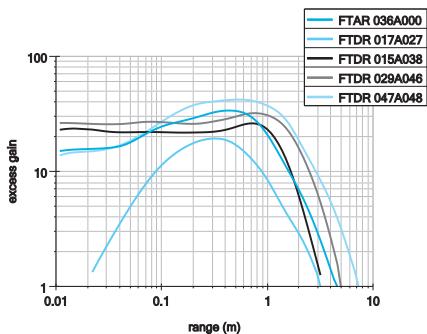
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

SENSOFIX mounting kit	10151721
mounting bracket	10113917
lens cleaning air nozzle bracket	10116407
for details, see accessories section	



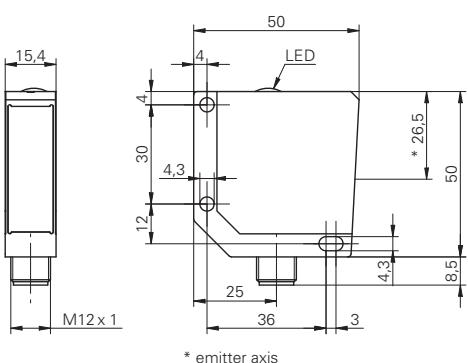
excess gain curves

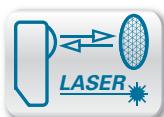


reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 1,5 m
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 2,1 m
FTAR 036A000	$\varnothing 46$ mm	Sn = 4,6 m
FTDR 010D014	12,8 x 16,8 mm	Sn = 1,3 m
FTDR 017A027	20 x 42 mm	Sn = 3,1 m
FTDR 015A038	18 x 40 mm	Sn = 3,2 m
FTDR 029A046	32,5 x 48 mm	Sn = 5 m
FTDR 047A048	54 x 75 mm	Sn = 7,2 m
FTDL 050K000/...	m tape 50 x ... mm	Sn = 3 m

dimension drawing



**Sb = 11 m**

- rugged metal housing
- high repeatability
- short response time

general data

type	retro-reflective laser sensor
light source	pulsed red laser diode
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
laser class	1
wave length	650 nm

actual range Sb = 7,5 m

nominal range Sn	8,3 m
repeat accuracy	< 0,1 mm at laser focus
sensitivity adjustment	potentiometer, 270°
distance to focus	80 mm
actual range Sb = 11 m	
nominal range Sn	12 m
repeat accuracy	< 1,5 mm at 0 ... 0,5 m
sensitivity adjustment	no
distance to focus	400 mm

electrical data

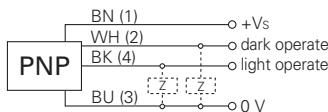
response time / release time	< 0,1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	70 mA
current consumption typ.	60 mA
voltage drop Vd	< 2 VDC
output function	light / dark operate
output circuit	PNP
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

**connection diagram****connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

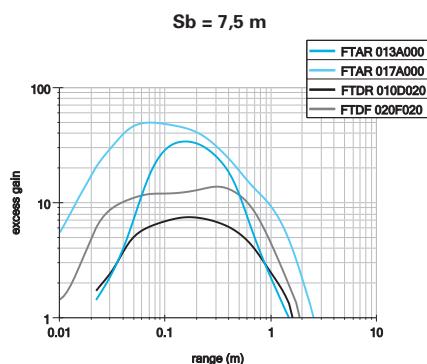
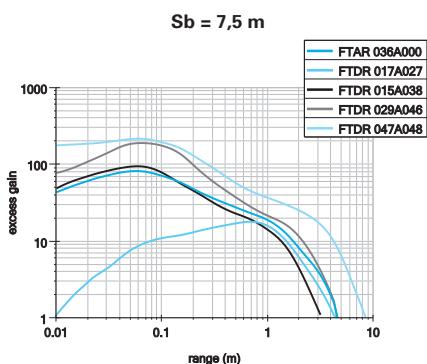
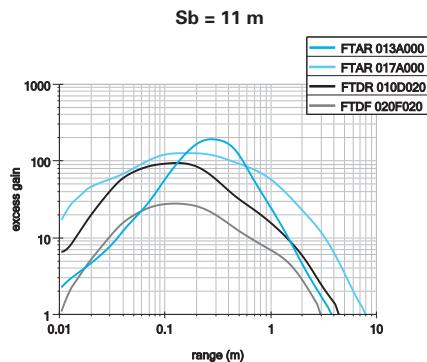
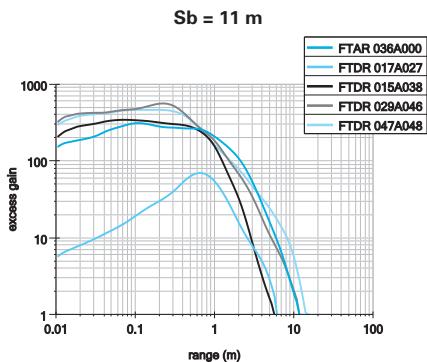
SENSOFIX mounting kit	10151721
mounting bracket	10113917
lens cleaning air nozzle bracket	10116407
for details, see accessories section	

laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

order reference	actual range Sb	connection types
OPDM 16P5102	11 m	cable 4 pin, 2 m
OPDM 16P5102/S14	11 m	connector M12 4 pin
OPDM 16P5103/S14	7,5 m	connector M12 4 pin

excess gain curves



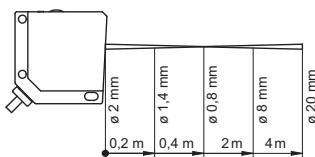
reflectors

FTAR 013A000	ø 15 mm	S _n = 1,3 m
FTAR 017A000	ø 20,7 mm	S _n = 2,4 m
FTAR 036A000	ø 46 mm	S _n = 4,4 m
FTDR 010D020	15 x 25 mm	S _n = 1,4 m
FTDR 017A027	20 x 42 mm	S _n = 4,4 m
FTDR 015A038	18 x 40 mm	S _n = 3,1 m
FTDR 029A046	32,5 x 48 mm	S _n = 4,4 m
FTDR 047A048	54 x 75 mm	S _n = 8,3 m
FTDF 020F020	20 x 20 mm	S _n = 1,8 m

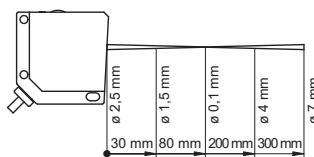
FTAR 013A000	ø 15 mm	S _n = 3,8 m
FTAR 017A000	ø 20,7 mm	S _n = 8 m
FTAR 036A000	ø 46 mm	S _n = 11 m
FTDR 010D020	15 x 25 mm	S _n = 4,2 m
FTDR 017A027	20 x 42 mm	S _n = 6 m
FTDR 015A038	18 x 40 mm	S _n = 5,5 m
FTDR 029A046	32,5 x 48 mm	S _n = 11 m
FTDR 047A048	54 x 75 mm	S _n = 12 m
FTDF 020F020	20 x 20 mm	S _n = 3 m

beam characteristics (typically)

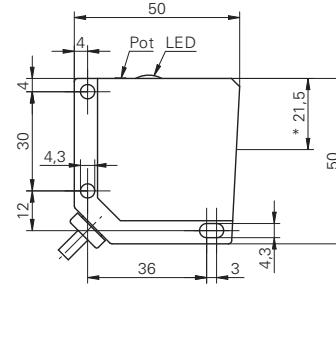
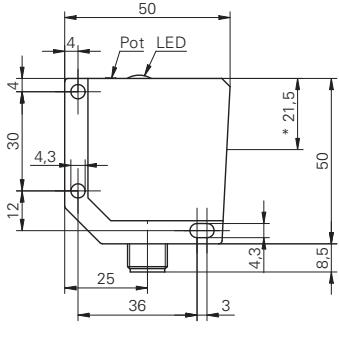
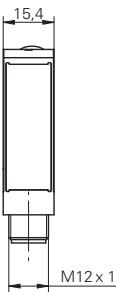
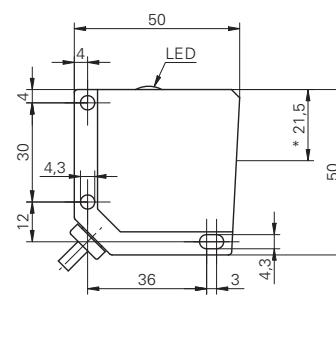
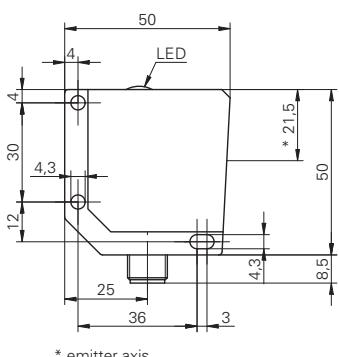
S_b = 11 m

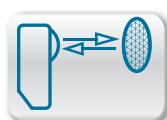


S_b = 7,5 m



dimension drawings



**Sb = 3,2 m**

- rugged metal housing
- polarization filter to detect shiny objects

general data

type	retro-reflective sensor
light source	pulsed red LED
actual range Sb	3,2 m
nominal range Sn	4 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

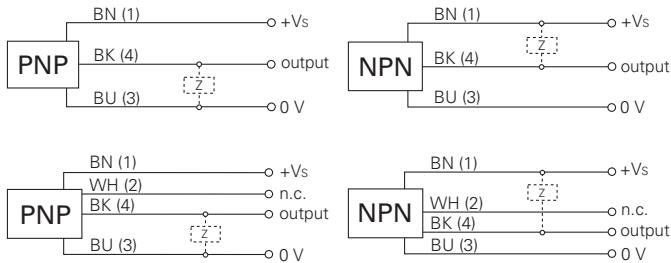
response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	22 mA
voltage drop Vd	< 1,8 VDC
output function	dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	18 mm
type	cylindrical
housing material	brass nickel plated / PC
front (optics)	PMMA
ambient conditions	
operating temperature	-25 ... +55 °C
protection class	IP 67

order reference

connection types	height / length	output circuit
cable 3 pin, 2 m	57 mm	NPN
connector M12 4 pin	67 mm	NPN
cable 3 pin, 2 m	57 mm	PNP
connector M12 4 pin	67 mm	PNP

connection diagrams**connectors**

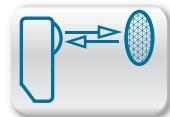
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

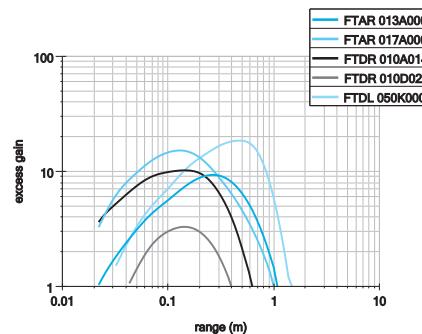
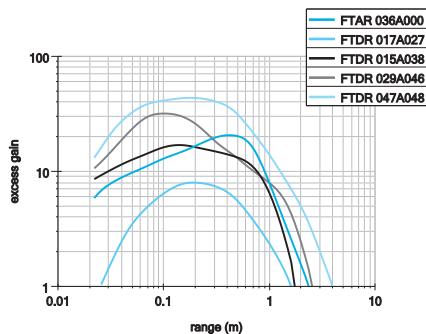
accessories

SENSOFIX mounting kit	10151658
glass cover	10103068
doubling lens	10107408
cap nut	10101480

for details, see accessories section



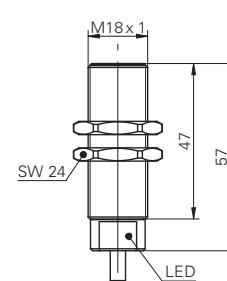
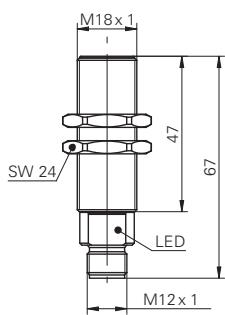
excess gain curves

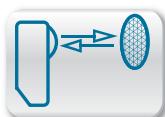


reflectors

FTAR 013A000	$\varnothing 15\text{ mm}$	$Sn = 1,1\text{ m}$
FTAR 017A000	$\varnothing 20,7\text{ mm}$	$Sn = 1\text{ m}$
FTAR 036A000	$\varnothing 46\text{ mm}$	$Sn = 2,2\text{ m}$
FTDR 010D014	$12,8 \times 16,8\text{ mm}$	$Sn = 0,6\text{ m}$
FTDR 010D020	$15 \times 25\text{ mm}$	$Sn = 0,4\text{ m}$
FTDR 017A027	$20 \times 42\text{ mm}$	$Sn = 1,6\text{ m}$
FTDR 015A038	$18 \times 40\text{ mm}$	$Sn = 1,7\text{ m}$
FTDR 029A046	$32,5 \times 48\text{ mm}$	$Sn = 2,3\text{ m}$
FTDR 047A048	$54 \times 75\text{ mm}$	$Sn = 4\text{ m}$
FTDL 050K000/... m	tape $50 \times \dots \text{ mm}$	$Sn = 1,4\text{ m}$

dimension drawings





Sb = 5,5 m

- cross-technology housing concept
- polarization filter to detect shiny objects
- small mounting depth



general data

type	retro-reflective sensor
light source	pulsed red LED
actual range Sb	5,5 m
nominal range Sn	6,8 m
polarization filter	yes
alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	25 mA
current consumption typ.	22 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

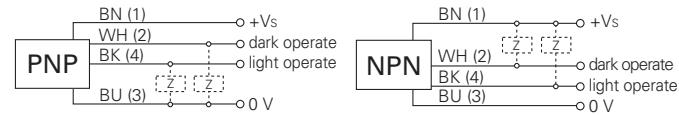
width / diameter	20 mm
height / length	42 mm
depth	15 mm
type	rectangular
housing material	plastic (PBT-ASA)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

order reference	output circuit
FPDK 20N5101/S35A	NPN
FPDK 20P5101/S35A	PNP

connection diagrams

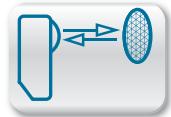


connectors

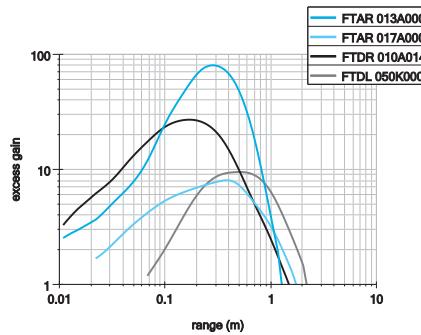
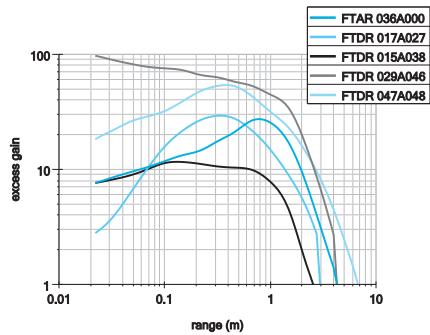
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

SENSOFIX mounting kit	10150326
for details, see accessories section	



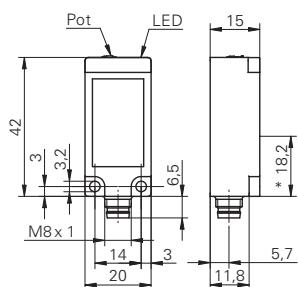
excess gain curves



reflectors

FTAR 013A000	$\varnothing 15$ mm	Sn = 1,2 m
FTAR 017A000	$\varnothing 20,7$ mm	Sn = 1,8 m
FTAR 036A000	$\varnothing 46$ mm	Sn = 4,2 m
FTDR 010D014	12,8 x 16,8 mm	Sn = 1,3 m
FTDR 017A027	20 x 42 mm	Sn = 3 m
FTDR 015A038	18 x 40 mm	Sn = 2,4 m
FTDR 029A046	32,5 x 48 mm	Sn = 4,2 m
FTDR 047A048	54 x 75 mm	Sn = 6,8 m
FTDL 050K000/...	m tape 50 x ... mm	Sn = 2,1 m

dimension drawing



red light LED version

product family	FSCK 07 / FECK 07	FSDK 07 / FEDK 07	FSDM 08 / FEDM 08	FSDM 08 / FEDM 08	FSAM 08 / FEAM 08	FSDK 10 / FEDK 10	FSDM 12 / FEDM 12
							
width / diameter	8 mm	10,4 mm	12,4 mm				
actual range Sb	2 m	2 m	0,7 m	2,5 m	2,5 m	5 m	6 m
response time / release time	< 0,5 ms	< 0,5 ms	< 2,5 ms	< 2,5 ms	< 2,5 ms	< 1,4 ms	< 1 ms
sensitivity adjustment	Teach-in	Teach-in	no	no	no	potentiometer, 270°	no
NPN	■	■				■	
PNP	■	■	■	■	■	■	■
cable	■	■	■	■	■	■	■
flylead connector	■	■				■	
connector			■	■	■	■	■
housing material	plastic	plastic	metal	metal	metal	plastic	metal
page	254	256	258	260	262	264	268

laser version

product family	OSDK 10 / OEDK 10	OSDK 14 / OEDK 14	OSDM 16 / OEMD 16
			
width / diameter	10,4 mm	14,8 mm	15,4 mm
actual range Sb	8 m	8 m	8 m
response time / release time	< 0,2 ms	< 0,5 ms	< 0,1 ms
sensitivity adjustment	potentiometer, 270°	no	potentiometer, 270°
NPN	■		
PNP	■	■	■
cable	■		■
connector	■	■	■
housing material	plastic	plastic	metal
page	266	272	276

FSDK 14 / FEDK 14	FSDM 16 / FEDM 16	FSAM 18 / FEAM 18	FSDK 20 / FEDK 20
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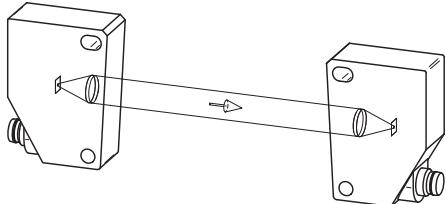


14,8 mm	15,4 mm	18 mm	20 mm
12 m	3 m 8 m	16 m	6 m
< 1,2 ms	< 1 ms	< 1 ms	< 0,5 ms
no potentiometer, 10 turn	no potentiometer, 270°	potentiometer, 270°	potentiometer, 270°
■		■	■
■	■	■	■
	■	■	
■	■	■	■
plastic	metal	metal	plastic
270	274	278	280



General information

An emitter in a separate housing transmits the light to a separate receiver. The object is detected when it breaks the emitted beam.



Applications

- Detection of objects at a great distance – through beam sensors have the longest ranges.
- Monitoring of doors and entrances
- Due to the good repeatability throughout the entire range, positioning of objects
- Reliable detection of high-gloss objects such as mirrors, wafers or chrome-plated surfaces

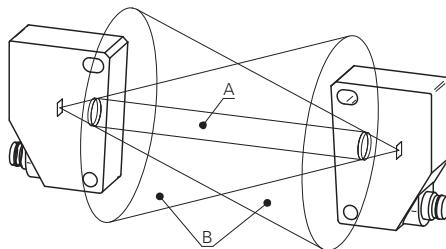
Characteristics and advantages

- Due to the separated configuration, long ranges with large signal excess gain can be achieved in comparison with equivalent retro-reflective systems. Through beam sensors are therefore most suitable for operation in unfavorable ambient conditions such as dirt, dust and moisture.
- The clearly defined, consistent active zone permits highly constant repeatability throughout the entire sensing distance.
- The switching point is independent of the surface properties of the object.



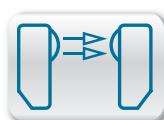
Technology and operation

The active area (A) of a through beam sensor is equal to the diameter of the lens of the receiver or emitter. The acceptance zone (B) of the emitter and receiver is larger. However, this is only important for adjustment and for operation close to glossy surfaces. With focused through beam laser sensors, the active area is the diameter of the laser beam if this is smaller than the receiver lens or the front opening at the receiver end.



Mounting and adjustment

The emitter and receiver must be aimed at each other. The narrower the angle of radiation and reception, the more accurately this must be conducted.

**Sb = 2 m**

- ultra compact housing
- sensing range adjustable via Teach-in
- test input

**general data**

type	through beam sensor
actual range Sb	2 m
nominal range Sn	2,5 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in

emitter

light source	pulsed red LED
wave length	660 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	20 mA
reverse polarity protection	yes

receiver

response time / release time	< 0,5 ms
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes

emitter

current consumption typ.	12 mA
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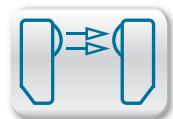
mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

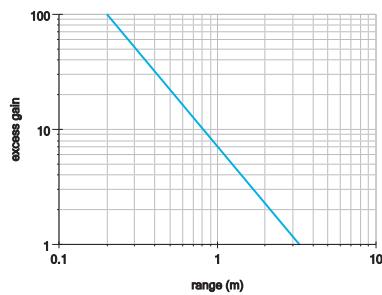
ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

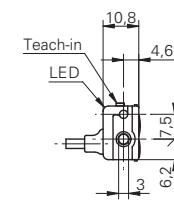
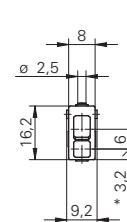
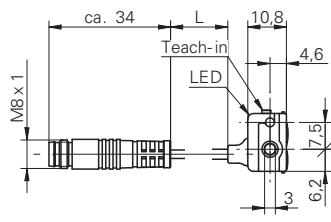
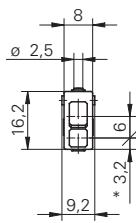
order reference	emitter / receiver	connection types	output circuit
FECK 07N6901	receiver	cable rear side, 2 m	NPN
FECK 07N6901/KS35A	receiver	flylead connector M8 4 pin	NPN
FECK 07P6901	receiver	cable rear side, 2 m	PNP
FECK 07P6901/KS35A	receiver	flylead connector M8 4 pin	PNP
FSCK 07D9601	emitter	cable rear side, 2 m	-
FSCK 07D9601/KS35A	emitter	flylead connector M8 4 pin	-



excess gain curve

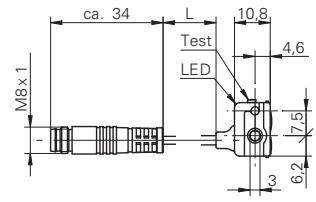
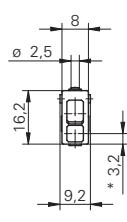


dimension drawings

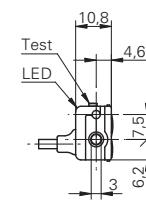
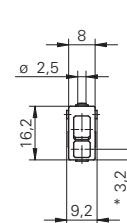


* receiver axis cable length L = 200 mm

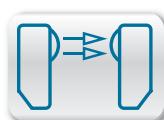
* receiver axis



* emitter axis cable length L = 200 mm



* emitter axis

**Sb = 2 m**

- ultra compact housing
- sensing range adjustable via Teach-in
- test input

**general data**

type	through beam sensor
actual range Sb	2 m
nominal range Sn	2,5 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in

emitter

light source	pulsed red LED
wave length	660 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	20 mA
reverse polarity protection	yes

receiver

response time / release time	< 0,5 ms
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes

emitter

current consumption typ.	12 mA
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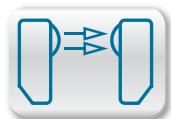
mechanical data

width / diameter	8 mm
height / length	16,2 mm
depth	10,8 mm
type	rectangular
housing material	plastic (PMMA, MABS, PA)
front (optics)	PMMA

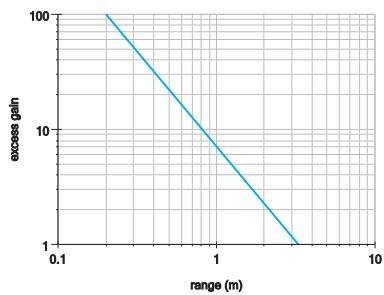
ambient conditions

operating temperature	-20 ... +50 °C
protection class	IP 65

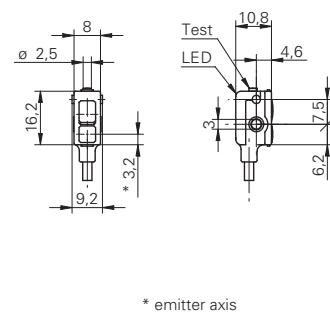
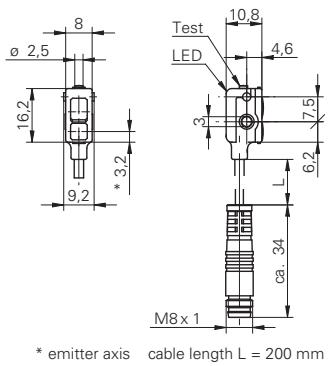
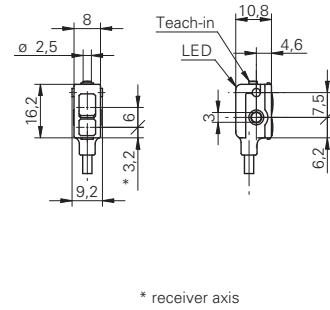
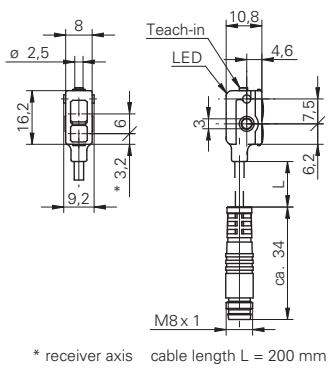
order reference	emitter / receiver	connection types	output circuit
FEDK 07N6901	receiver	cable bottom side, 2 m	NPN
FEDK 07N6901/KS35A	receiver	flylead connector M8 4 pin	NPN
FEDK 07P6901	receiver	cable bottom side, 2 m	PNP
FEDK 07P6901/KS35A	receiver	flylead connector M8 4 pin	PNP
FSDK 07D9601	emitter	cable bottom side, 2 m	-
FSDK 07D9601/KS35A	emitter	flylead connector M8 4 pin	-

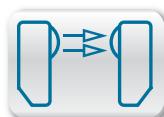


excess gain curve



dimension drawings



**Sb = 0,7 m**

- subminiature metal housing
- small rectangular design

**general data**

type	through beam sensor
actual range Sb	0,7 m
nominal range Sn	1 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED red
sensitivity adjustment	no

emitter

light source	pulsed infrared diode
wave length	880 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 2,5 ms
current consumption max. (no load)	24 mA

current consumption typ.	24 mA
--------------------------	-------

voltage drop Vd	< 2 VDC
-----------------	---------

output circuit	PNP
----------------	-----

output current	< 100 mA
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short circuit protection	yes
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emitter

current consumption max. (no load)	48 mA
current consumption typ.	17 mA

mechanical data

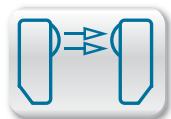
width / diameter	8 mm
height / length	58 mm
depth	12 mm

type	rectangular
housing material	aluminum anodized
front (optics)	PC

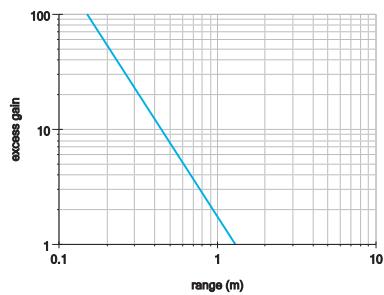
ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 65

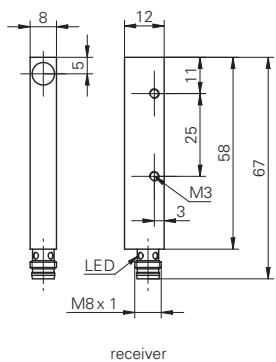
order reference	emitter / receiver	connection types	output function
FEDM 08P1001	receiver	cable 3 pin, 2 m	light operate
FEDM 08P1001/S35L	receiver	connector M8, 3 pin	light operate
FEDM 08P3001	receiver	cable 3 pin, 2 m	dark operate
FEDM 08P3001/S35L	receiver	connector M8, 3 pin	dark operate
FSDM 08D9001	emitter	cable 3 pin, 2 m	-
FSDM 08D9001/S35	emitter	connector M8, 3 pin	-



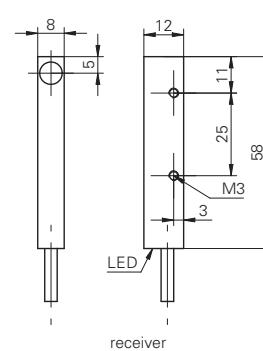
excess gain curve



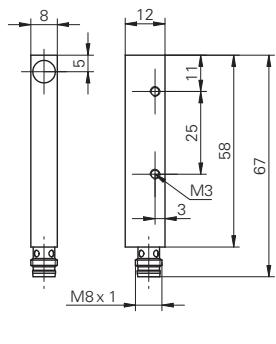
dimension drawings



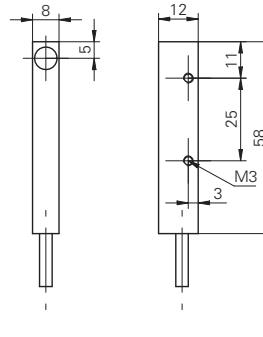
receiver



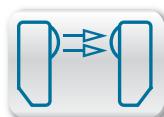
receiver



emitter



emitter

**Sb = 2,5 m**

- subminiature metal housing
- small rectangular design

**general data**

type	through beam sensor
actual range Sb	2,5 m
nominal range Sn	3 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED red
sensitivity adjustment	no

emitter

light source	pulsed infrared diode
wave length	880 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 2,5 ms
current consumption max. (no load)	24 mA

current consumption typ.	24 mA
voltage drop Vd	< 2 VDC

output circuit	PNP
output current	< 100 mA

short circuit protection	yes
emitter	

current consumption max. (no load)	48 mA
current consumption typ.	17 mA

mechanical data

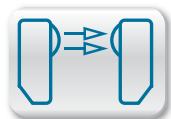
width / diameter	8 mm
height / length	58 mm

depth	15 mm
type	rectangular

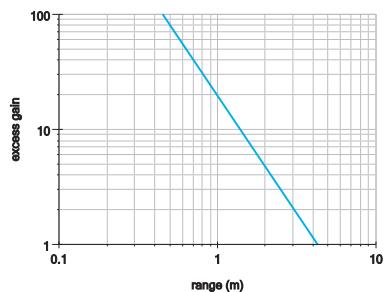
housing material	aluminum anodized
front (optics)	PC

ambient conditions	
operating temperature	-25 ... +65 °C
protection class	IP 65

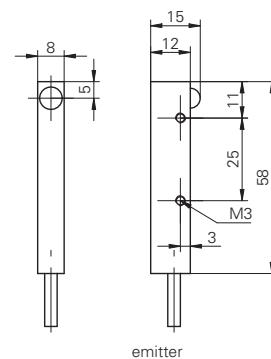
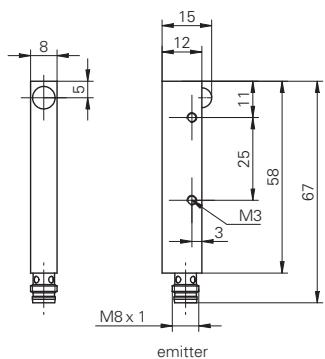
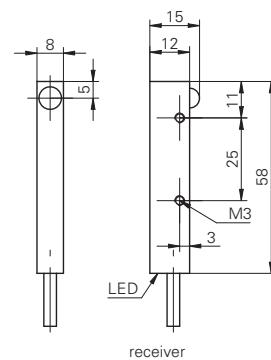
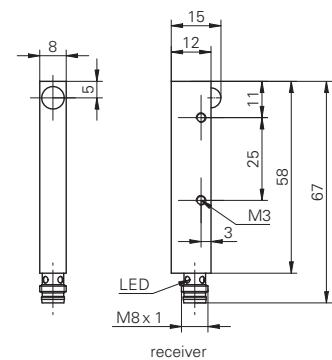
order reference	emitter / receiver	connection types	output function
FEDM 08P1002	receiver	cable 3 pin, 2 m	light operate
FEDM 08P1002/S35L	receiver	connector M8, 3 pin	light operate
FEDM 08P3002	receiver	cable 3 pin, 2 m	dark operate
FEDM 08P3002/S35L	receiver	connector M8, 3 pin	dark operate
FSDM 08D9002	emitter	cable 3 pin, 2 m	-
FSDM 08D9002/S35	emitter	connector M8, 3 pin	-

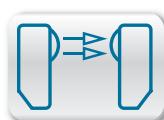


excess gain curve



dimension drawings



**Sb = 2,5 m**

- subminiature metal housing
- cylindrical design

**general data**

type	through beam sensor
actual range Sb	2,5 m
nominal range Sn	3 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED red
sensitivity adjustment	no

emitter

light source	pulsed infrared diode
wave length	880 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 2,5 ms
current consumption max. (no load)	24 mA

current consumption typ.	24 mA
voltage drop Vd	< 2 VDC

output circuit	PNP
output current	< 100 mA

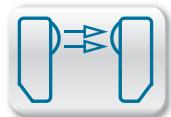
short circuit protection	yes
emitter	

current consumption max. (no load)	48 mA
current consumption typ.	17 mA

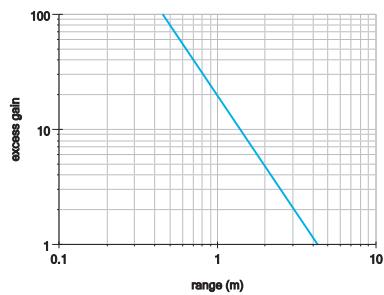
mechanical data	
width / diameter	8 mm
housing material	brass nickel plated
front (optics)	PC

ambient conditions	
operating temperature	-25 ... +65 °C
protection class	IP 65

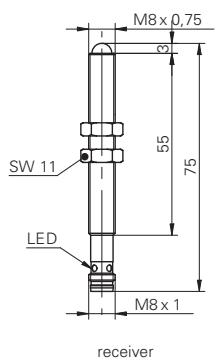
order reference	emitter / receiver	connection types	type	height / length	output function
FEAM 08P1002	receiver	cable 3 pin, 2 m	cylindrical threaded	59 mm	light operate
FEAM 08P1002/S35L	receiver	connector M8, 3 pin	cylindrical	75,5 mm	light operate
FEAM 08P3002	receiver	cable 3 pin, 2 m	cylindrical	59 mm	dark operate
FEAM 08P3002/S35L	receiver	connector M8, 3 pin	cylindrical	75,5 mm	dark operate
FSAM 08D9002	emitter	cable 3 pin, 2 m	cylindrical	59 mm	-
FSAM 08D9002/S35	emitter	connector M8, 3 pin	cylindrical	75,5 mm	-



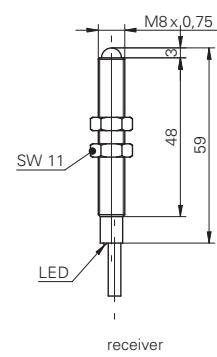
excess gain curve



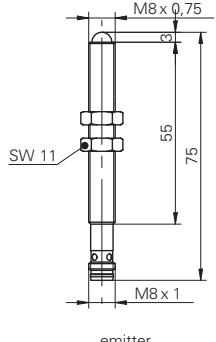
dimension drawings



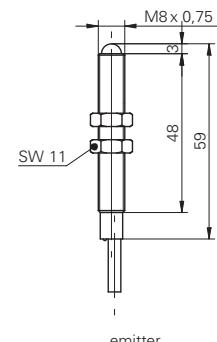
receiver



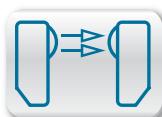
receiver



emitter



emitter

**Sb = 5 m**

- compact housing
- sensing range adjustable via potentiometer
- test input

**general data**

type	through beam sensor
actual range Sb	5 m
nominal range Sn	6 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°

emitter

light source	pulsed red LED
wave length	660 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 1,4 ms
current consumption max. (no load)	16 mA
current consumption typ.	16 mA
voltage drop Vd	< 1,8 VDC
output current	< 100 mA
short circuit protection	yes

emitter

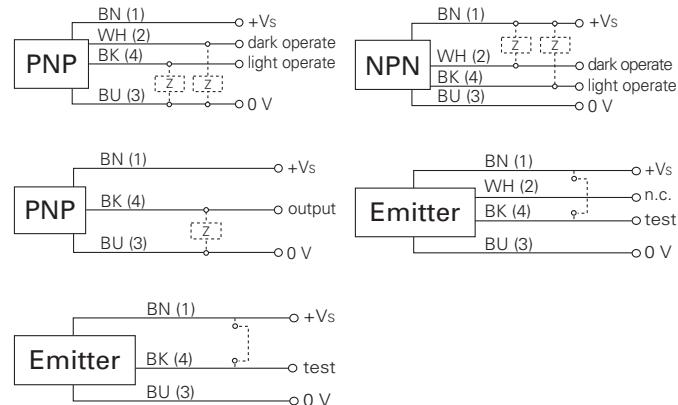
current consumption max. (no load)	23 mA
current consumption typ.	15 mA

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
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connection diagrams**connectors**

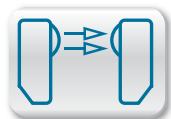
ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

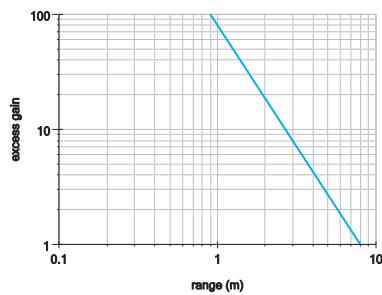
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

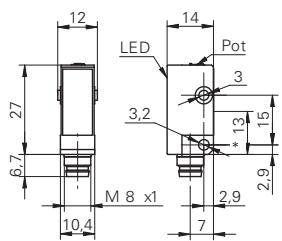
order reference	emitter / receiver	connection types	output circuit	output function	protection class
FEDK 10N5101	receiver	cable 4 pin, 2 m	NPN	light / dark operate	IP 65
FEDK 10N5101/S35A	receiver	connector M8 4 pin	NPN	light / dark operate	IP 67
FEDK 10P1101/KS35	receiver	fylead connector M8 3 pin	PNP	light operate	IP 65
FEDK 10P3101/KS35	receiver	fylead connector M8 3 pin	PNP	dark operate	IP 65
FEDK 10P5101	receiver	cable 4 pin, 2 m	PNP	light / dark operate	IP 65
FEDK 10P5101/S35A	receiver	connector M8 4 pin	PNP	light / dark operate	IP 67
FSDK 10D9001/KS35	emitter	fylead connector M8 3 pin	-	-	IP 65
FSDK 10D9601	emitter	cable 4 pin, 2 m	-	-	IP 65
FSDK 10D9601/S35A	emitter	connector M8 4 pin	-	-	IP 67



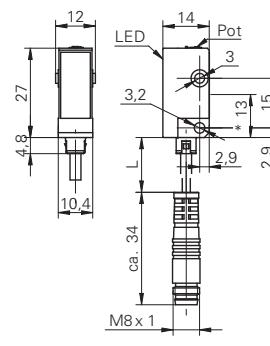
excess gain curve



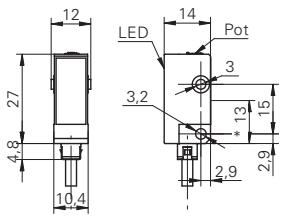
dimension drawings



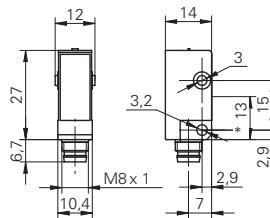
* receiver axis



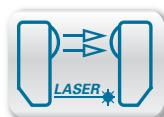
* receiver axis cable length L = 200 mm



* receiver axis



* emitter axis

**Sb = 8 m**

- long range
- short response time

general data

type	through beam laser sensor
actual range Sb	8 m
nominal range Sn	10 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°

emitter

light source	pulsed red laser diode
laser class	1
distance to focus	parallel beam
wave length	650 nm

electrical data

voltage supply range +Vs	11 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 0,2 ms
current consumption max. (no load)	16 mA
current consumption typ.	16 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes

emitter

current consumption max. (no load)	30 mA
current consumption typ.	25 mA

mechanical data

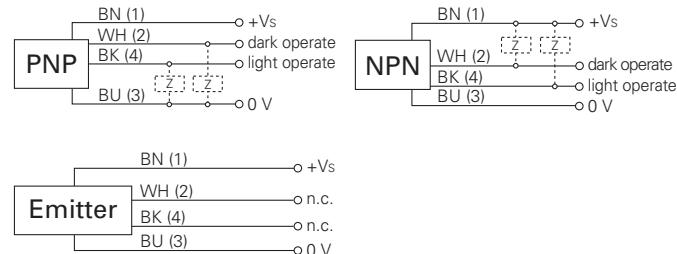
width / diameter	10,4 mm
height / length	27 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

receiver

depth	14 mm
depth	16,3 mm

ambient conditions

operating temperature	-10 ... +50 °C
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**connection diagrams****connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

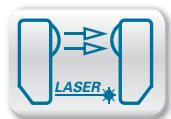
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

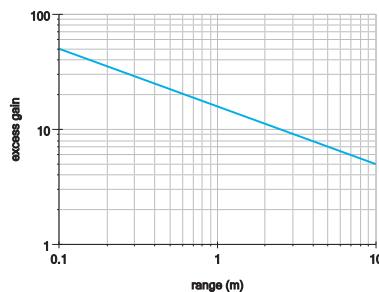
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

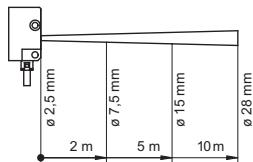
order reference	emitter / receiver	connection types	output circuit	protection class
OEDK 10N5105	receiver	cable 4 pin, 2 m	NPN	IP 65
OEDK 10N5105/S35A	receiver	connector M8 4 pin	NPN	IP 67
OEDK 10P5105	receiver	cable 4 pin, 2 m	PNP	IP 65
OEDK 10P5105/S35A	receiver	connector M8 4 pin	PNP	IP 67
OSDK 10D9005	emitter	cable 4 pin, 2 m	-	IP 65
OSDK 10D9005/S35A	emitter	connector M8 4 pin	-	IP 67



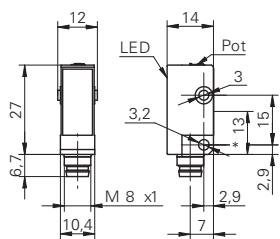
excess gain curve



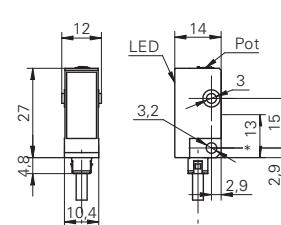
beam characteristic (typically)



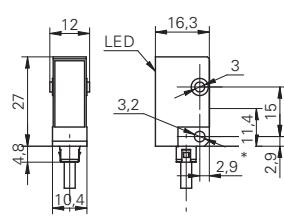
dimension drawings



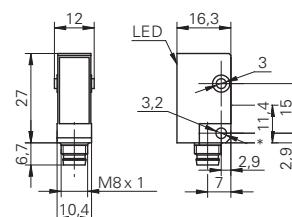
* receiver axis



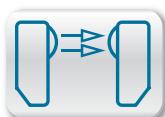
* receiver axis



* emitter axis



* emitter axis

**Sb = 6 m**

- rugged miniature metal housing
- test input

**general data**

type	through beam sensor
actual range Sb	6 m
nominal range Sn	7,5 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no

emitter

light source	pulsed red LED
wave length	660 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 1 ms
current consumption max. (no load)	17 mA
current consumption typ.	17 mA

voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output circuit	PNP
output current	< 100 mA
short circuit protection	yes

emitter

current consumption max. (no load)	30 mA
current consumption typ.	18 mA

mechanical data

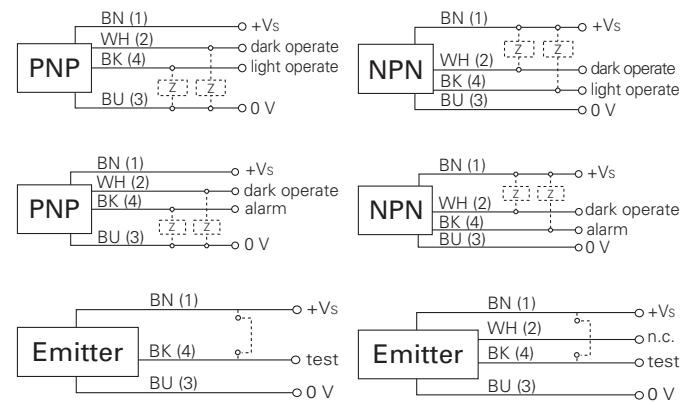
width / diameter	12,4 mm
height / length	35 mm
depth	35 mm

type	rectangular
housing material	die-cast zinc
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

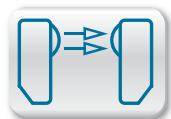
order reference	emitter / receiver	connection types
FEDM 12P5101	receiver	cable 4 pin, 2 m
FEDM 12P5101/S35A	receiver	connector M8 4 pin
FSDM 12D9601	emitter	cable 3 pin, 2 m
FSDM 12D9601/S35A	emitter	connector M8 4 pin

connection diagrams**connectors**

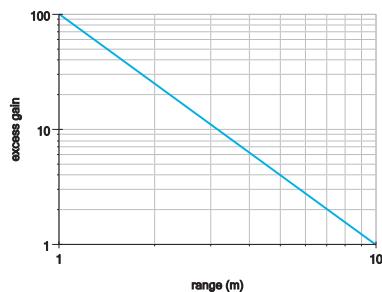
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

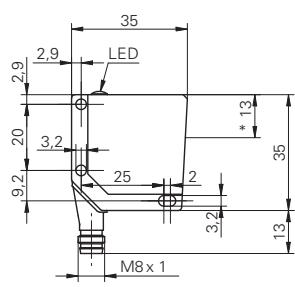
SENSOFIX mounting kit	10150328
mounting bracket	10113873
for details, see accessories section	



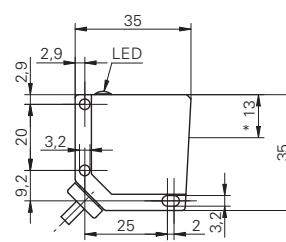
excess gain curve



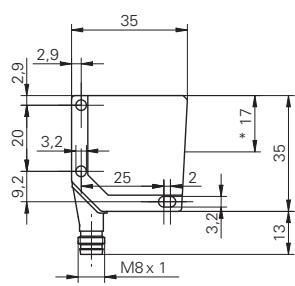
dimension drawings



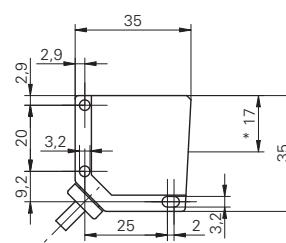
* receiver axis



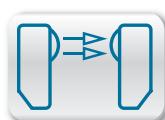
* receiver axis



* emitter axis



* emitter axis

**S_b = 12 m**

- long range
- test input

**general data**

type	through beam sensor
actual range S _b	12 m
nominal range S _n	15 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no

emitter

light source	pulsed red LED
wave length	660 nm

electrical data

voltage supply range +V _s	10 ... 30 VDC
current consumption max. (no load)	20 mA
reverse polarity protection	yes

receiver

response time / release time	< 1,2 ms
current consumption typ.	20 mA
voltage drop V _d	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes

emitter

current consumption typ.	12 mA
--------------------------	-------

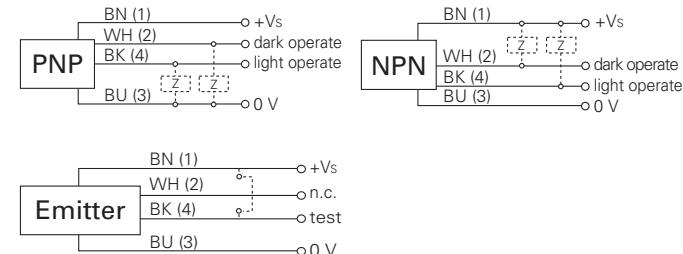
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

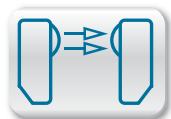
order reference	emitter / receiver	output circuit
FEDK 14N5101/S35A	receiver	NPN
FEDK 14P5101/S35A	receiver	PNP
FSDK 14D9601/S35A	emitter	-

connection diagrams**connectors**

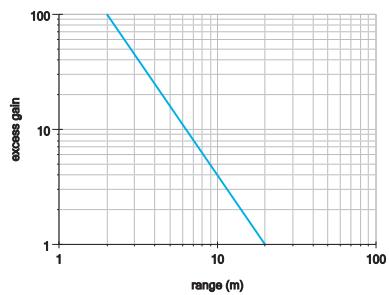
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

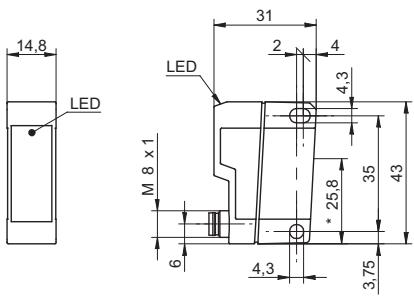
SENSOFIX mounting kit	10149011
mounting bracket	10134964
slot aperture stickers	10144075
for details, see accessories section	



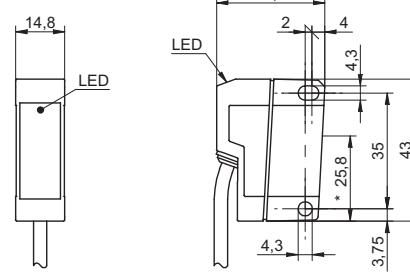
excess gain curve



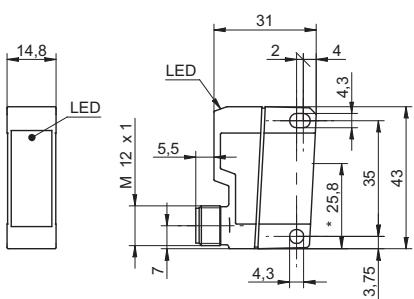
dimension drawings



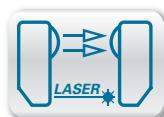
* emitter and receiver axis



* emitter and receiver axis



* emitter and receiver axis

**Sb = 8 m**

- long range
- short response time

**general data**

type	through beam laser sensor
actual range Sb	8 m
nominal range Sn	10 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	no

emitter

light source	pulsed red laser diode
power on indication	LED green
laser class	1
distance to focus	parallel beam
wave length	650 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 0,5 ms
current consumption max. (no load)	20 mA
current consumption typ.	20 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output circuit	PNP
output current	< 100 mA
short circuit protection	yes

emitter

current consumption max. (no load)	35 mA
current consumption typ.	25 mA

mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA
connection types	connector M8 4 pin

ambient conditions

protection class	IP 67
------------------	-------

receiver

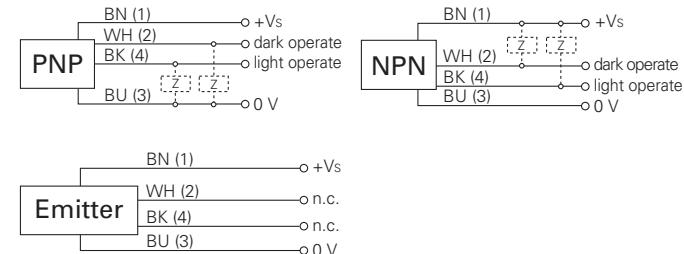
operating temperature	-25 ... +65 °C
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emitter

operating temperature	10 ... +50 °C
-----------------------	---------------

order reference

OEDK 14P5101/S35A	emitter / receiver
OSDK 14D9001/S35A	emitter

connection diagrams**connectors**

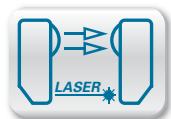
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

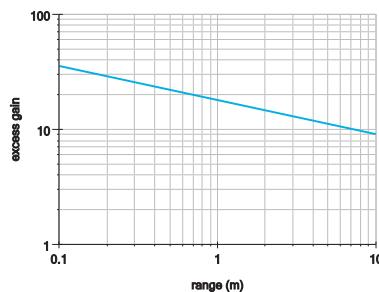
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

laser warning**CLASS 1 LASER PRODUCT**

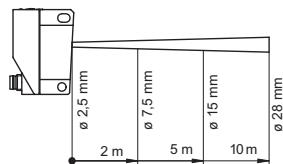
Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



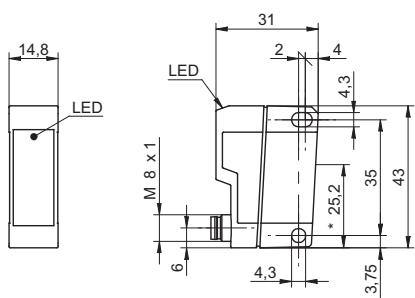
excess gain curve



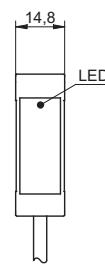
beam characteristic (typically)



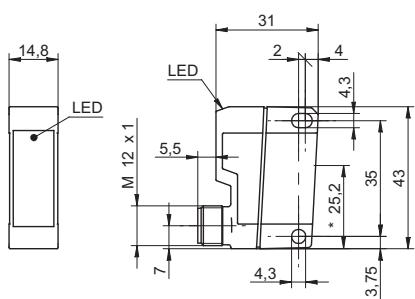
dimension drawings



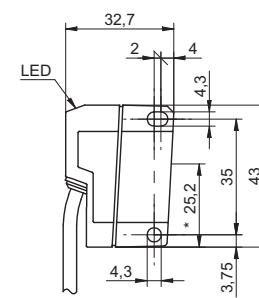
* emitter and receiver axis



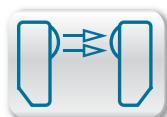
* emitter and receiver axis



* emitter and receiver axis



* emitter and receiver axis

**S_b = 8 m**

- rugged metal housing
- sensing range adjustable via potentiometer

**general data**

type	through beam sensor
------	---------------------

receiver

alignment / soiled lens indicator	flashing light indicator
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light indicator	LED yellow
-----------------	------------

emitter

light source	pulsed red LED
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wave length	660 nm
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electrical data

voltage supply range +Vs	10 ... 30 VDC
--------------------------	---------------

reverse polarity protection	yes
-----------------------------	-----

receiver

response time / release time	< 1 ms
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current consumption max. (no load)	17 mA
------------------------------------	-------

current consumption typ.	17 mA
--------------------------	-------

voltage drop Vd	< 1,8 VDC
-----------------	-----------

output function	light / dark operate
-----------------	----------------------

output circuit	PNP
----------------	-----

output current	< 200 mA
----------------	----------

short circuit protection	yes
--------------------------	-----

emitter

current consumption max. (no load)	30 mA
------------------------------------	-------

current consumption typ.	18 mA
--------------------------	-------

test input	disable emitter: +Vs enable emitter: 0 V
------------	---

mechanical data

width / diameter	15,4 mm
------------------	---------

height / length	50 mm
-----------------	-------

depth	50 mm
-------	-------

type	rectangular
------	-------------

housing material	die-cast zinc
------------------	---------------

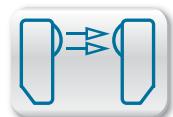
front (optics)	PMMA
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ambient conditions

operating temperature	-25 ... +65 °C
-----------------------	----------------

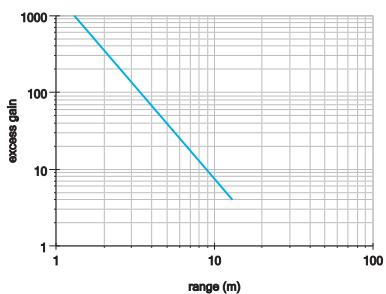
protection class	IP 67
------------------	-------

order reference	emitter / receiver	nominal range S _n	actual range S _b	connection types	sensitivity adjustment
FEDM 16P5101	receiver	10 m	8 m	cable 4 pin, 2 m	no
FEDM 16P5101/S14	receiver	10 m	8 m	connector M12 4 pin	no
FEDM 16P5105	receiver	3,5 m	3 m	cable 4 pin, 2 m	potentiometer, 10 turn
FEDM 16P5105/S14	receiver	3,5 m	3 m	connector M12 4 pin	potentiometer, 10 turn
FSDM 16D9601	emitter	10 m	8 m	cable 3 pin, 2 m	-
FSDM 16D9601/S14	emitter	10 m	8 m	connector M12 4 pin	-

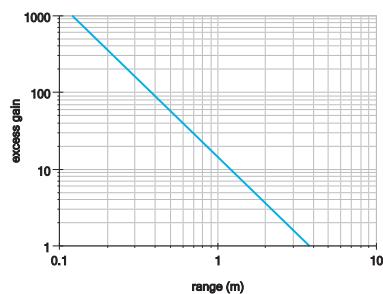


excess gain curves

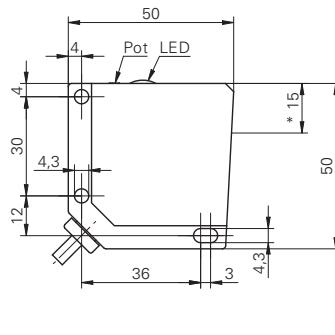
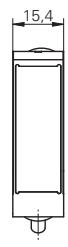
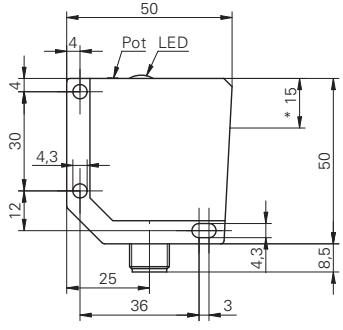
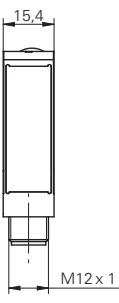
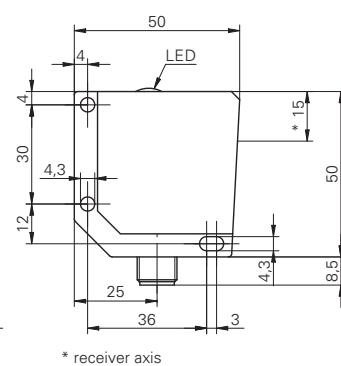
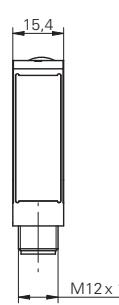
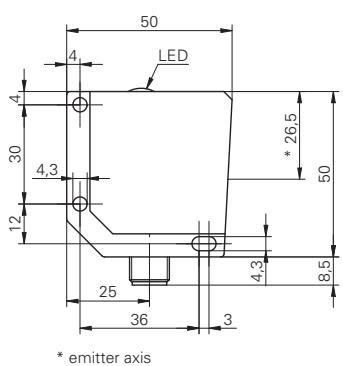
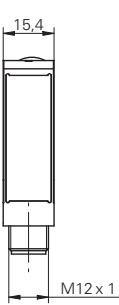
S_b = 8 m

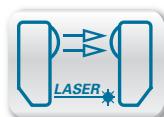


S_b = 3 m



dimension drawings



**Sb = 8 m**

- long range
- short response time

**general data**

type	through beam laser sensor
actual range Sb	8 m
receiver	
nominal range Sn	10 m
alignment / soiled lens indicator	LED green
output indicator	LED yellow
sensitivity adjustment	potentiometer, 270°
emitter	
light source	pulsed red laser diode
repeat accuracy	< 0,4 mm at laser focus
laser class	1
distance to focus	400 mm
wave length	675 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes
receiver	
response time / release time	< 0,1 ms
current consumption max. (no load)	30 mA
current consumption typ.	30 mA
voltage drop Vd	< 2 VDC
output circuit	PNP
output current	< 200 mA
short circuit protection	yes
emitter	
current consumption max. (no load)	75 mA
current consumption typ.	60 mA

mechanical data

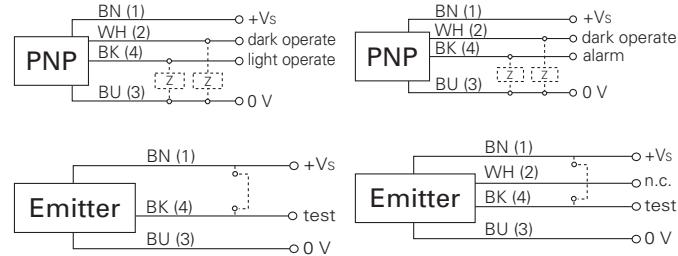
width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

protection class	IP 67
receiver	
operating temperature	-25 ... +65 °C
emitter	
operating temperature	10 ... +50 °C

order reference

	emitter / receiver	connection types	output function
OEDM 16P3401	receiver	cable 4 pin, 2 m	alarm output dark
OEDM 16P3401/S14	receiver	connector M12 4 pin	alarm output dark
OEDM 16P5101	receiver	cable 4 pin, 2 m	light / dark operate
OEDM 16P5101/S14	receiver	connector M12 4 pin	light / dark operate
OSDM 16D9601	emitter	cable 3 pin, 2 m	-
OSDM 16D9601/S14	emitter	connector M12 4 pin	-

connection diagrams**connectors**

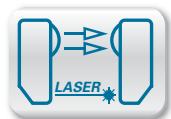
ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

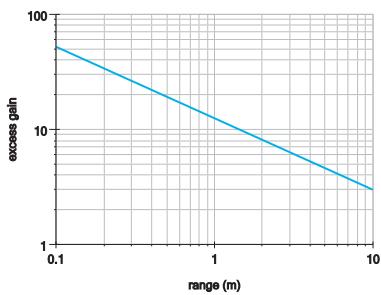
SENSOFIX mounting kit	10151721
mounting bracket emitter	10119373
mounting bracket receiver	10113917
lens cleaning air nozzle bracket	10116407
for details, see accessories section	

laser warning**CLASS 1 LASER PRODUCT**

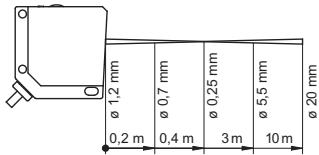
Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



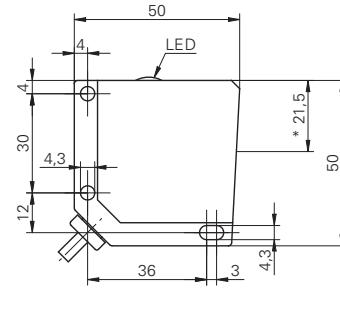
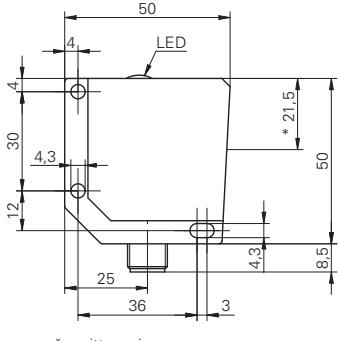
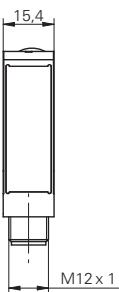
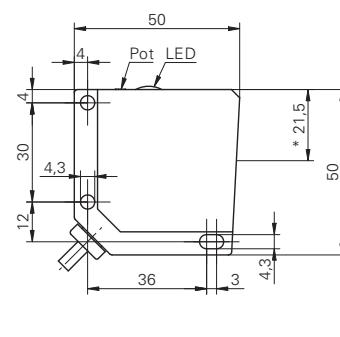
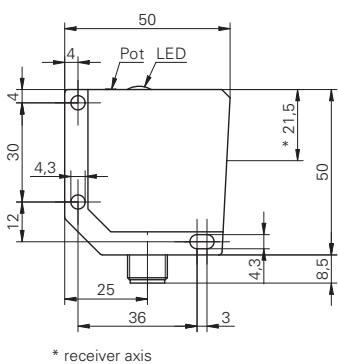
excess gain curve

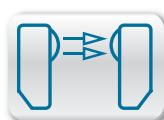


beam characteristic (typically)



dimension drawings



**Sb = 16 m**

- subminiature metal housing
- cylindrical design

**general data**

type	through beam sensor
actual range Sb	16 m
nominal range Sn	20 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°

emitter

light source	pulsed infrared diode
wave length	880 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

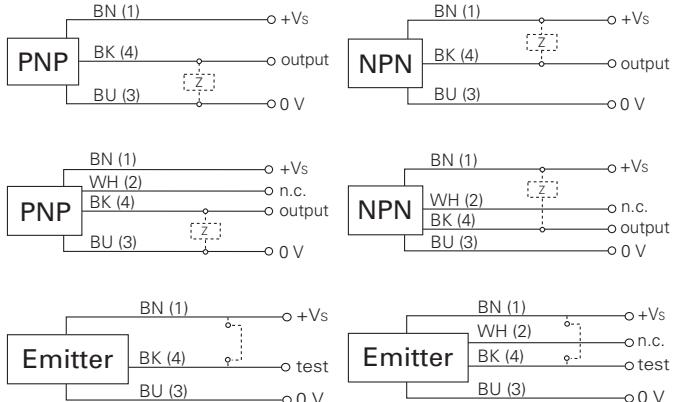
response time / release time	< 1 ms
current consumption max. (no load)	20 mA
current consumption typ.	20 mA

voltage drop Vd	< 1,8 VDC
output function	dark operate
output current	< 200 mA
short circuit protection	yes
emitter	

current consumption max. (no load)	40 mA
current consumption typ.	30 mA

mechanical data	
width / diameter	18 mm
type	cylindrical
housing material	brass nickel plated / PC
front (optics)	PC

ambient conditions	
operating temperature	-25 ... +55 °C
protection class	IP 67

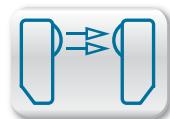
connection diagrams**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

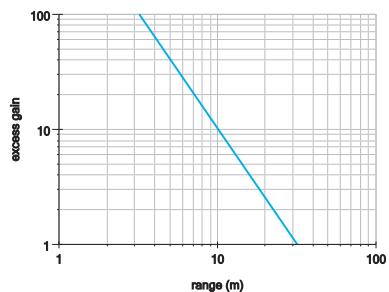
accessories

SENSOFIX mounting kit	10151658
glass cover	10103068
cap nut	10101480
for details, see accessories section	

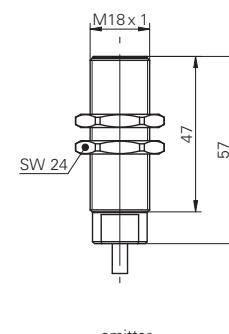
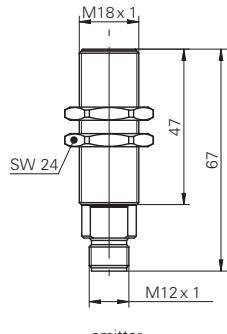
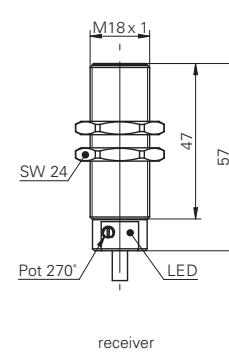
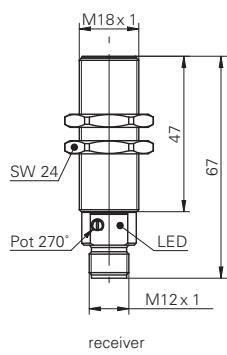
order reference	emitter / receiver	connection types	height / length	output circuit
FEAM 18N3150	receiver	cable 3 pin, 2 m	57 mm	NPN
FEAM 18N3150/S14	receiver	connector M12 4 pin	67 mm	NPN
FEAM 18P3150	receiver	cable 3 pin, 2 m	57 mm	PNP
FEAM 18P3150/S14	receiver	connector M12 4 pin	67 mm	PNP
FSAM 18D9651	emitter	cable 3 pin, 2 m	57 mm	-
FSAM 18D9651/S14	emitter	connector M12 4 pin	67 mm	-

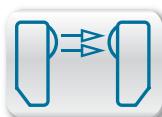


excess gain curve



dimension drawings



**Sb = 6 m**

- cross-technology housing concept
- small mounting depth
- test input

general data

type	through beam sensor
actual range Sb	6 m
nominal range Sn	8 m

receiver

alignment / soiled lens indicator	flashing light indicator
light indicator	LED yellow
sensitivity adjustment	potentiometer, 270°

emitter

light source	pulsed red LED
wave length	660 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
reverse polarity protection	yes

receiver

response time / release time	< 0,5 ms
current consumption max. (no load)	20 mA

current consumption typ.	20 mA
--------------------------	-------

voltage drop Vd	< 1,8 VDC
-----------------	-----------

output function	light / dark operate
-----------------	----------------------

output current	< 100 mA
----------------	----------

short circuit protection	yes
--------------------------	-----

emitter

current consumption max. (no load)	25 mA
------------------------------------	-------

current consumption typ.	22 mA
--------------------------	-------

mechanical data

width / diameter	20 mm
height / length	42 mm

depth	15 mm
-------	-------

type	rectangular
------	-------------

housing material	plastic (PBT-ASA)
------------------	-------------------

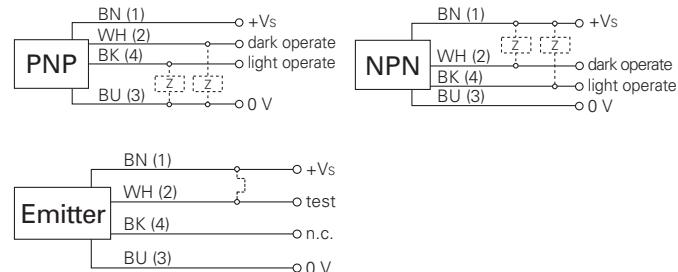
front (optics)	PMMA
----------------	------

connection types	connector M8 4 pin
------------------	--------------------

ambient conditions

operating temperature	-25 ... +65 °C
-----------------------	----------------

protection class	IP 67
------------------	-------

**connection diagrams****connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

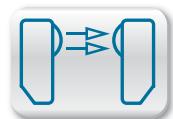
additional cable connectors and field wireable connectors, see accessories

accessories

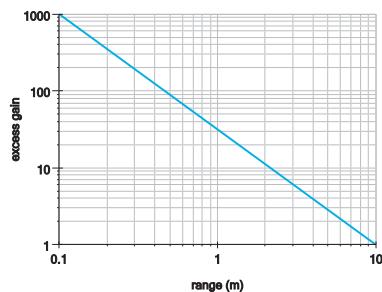
SENSOFIX mounting kit	10150326
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for details, see accessories section

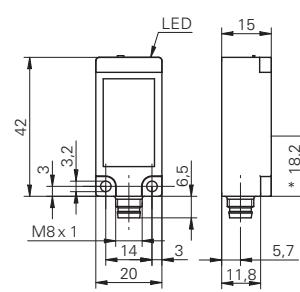
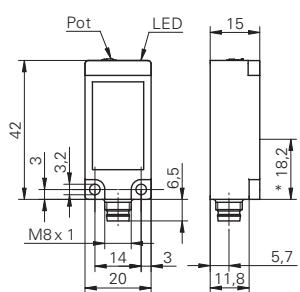
order reference	emitter / receiver	output circuit
FEDK 20N5101/S35A	receiver	NPN
FEDK 20P5101/S35A	receiver	PNP
FSDK 20D9601/S35A	emitter	-



excess gain curve



dimension drawings



red light LED version

product family	FGUM 030	FGUM 050	FGUM 080	FGUM 020	FGUM 030	FGUM 050	FGUM 080
							
width / diameter	50 mm	70 mm	100 mm	40 mm	50 mm	70 mm	100 mm
fork width Sb	30 mm	50 mm	80 mm	20 mm	30 mm	50 mm	80 mm
response time / release time	< 0,166 ms	< 0,166 ms	< 0,166 ms	< 0,125 ms	< 0,125 ms	< 0,125 ms	< 0,125 ms
sensitivity adjustment	Teach-in: button / remote	Teach-in: button / remote	Teach-in: button / remote	potentiometer, 270°	potentiometer, 270°	potentiometer, 270°	potentiometer, 270°
PNP	■	■	■	■	■	■	■
cable							
connector	■	■	■	■	■	■	■
housing material	metal	metal	metal	metal	metal	metal	metal
page	287	288	289	290	291	292	293

laser version

product family	OGUM 030	OGUM 050	OGUM 080	OGUM 120
				
width / diameter	60 mm	80 mm	110 mm	150 mm
fork width Sb	30 mm	50 mm	80 mm	120 mm
response time / release time	< 0,166 ms	< 0,166 ms	< 0,166 ms	< 0,166 ms
sensitivity adjustment	potentiometer, 270°	potentiometer, 270°	potentiometer, 270°	potentiometer, 270°
PNP	■	■	■	■
connector	■	■	■	■
housing material	metal	metal	metal	metal
page	295	296	297	298

FGUM 120 **FGLM 050** **FGLM 080** **FGLM 120**

144 mm 75 mm 105 mm 150 mm

120 mm 60 mm 100 mm 158 mm

< 0,25 ms < 0,125 ms < 0,125 ms < 0,25 ms

potentiometer, 270° potentiometer, 270° potentiometer, 270° potentiometer, 270°

■ ■ ■ ■

■ ■ ■ ■

metal metal metal metal

294 299 300 301



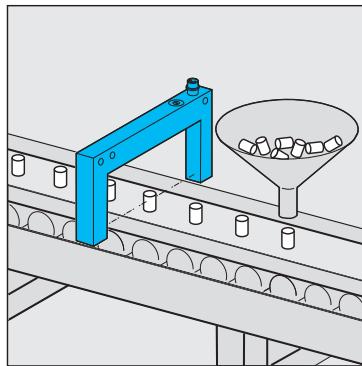
Introduction

Fork and angle sensors comprise an emitter and a receiver optimally aligned to one another and installed in a torsionally rigid metal housing. This enables highly accurate scanning and positioning of objects, as is required in automatic feeders, vibration conveyors and other applications, while high repeatability is ensured by precise collimator optics. Equipped with a laser light source, fork sensors can even position the very smallest of parts in the micron range. Time-consuming alignment and adjustment usually required for through beam sensors is unnecessary. Compared to through beam sensors, the electric wiring features just one cable connection.

Typical applications

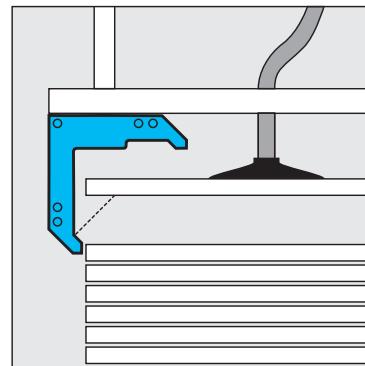
Thanks to their simple handling and optimally aligned optics, fork and angle sensors are extremely versatile. To enable optimum installation, different fork widths as well as U- and L-shaped versions are available.

Scanning and positioning



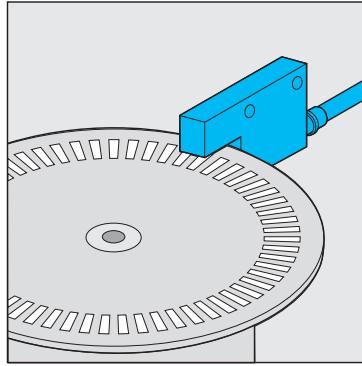
Scanning very small objects down to 50 µm in an automatic feeder

Stack height monitoring



Monitoring cardboard sheet stack heights

Rotational speed monitoring



Rotational speed monitoring of shafts using pulse disks



Features and benefits

Easy installation and adjustment

The emitter and receiver are already optimally aligned to one another in a torsionally rigid metal housing.

Innovative shapes

The special L-shape of the angle sensor enables optimum approach towards the optical axis.

Fast processes

Switching frequencies of up to 50 kHz allow rotational speed measurements.

Rugged

Use possible even in harsh ambient conditions thanks to metal housing and protection class IP 67.

Technology and function

Fork and angle sensors as well as through beam sensors are founded on the same basic principle.

The scratch-resistant, mineral glass collimator optics used in the fork and angle sensors FGUM/FGLM and OGUM produces a homogeneous, very narrow light beam. This feature gives the sensor its high detection accuracy, which is guaranteed over the entire beam range from all sides.

The largest laser fork sensor can reliably and repeatedly detect a 50 µm object over the entire 120 mm range.

The virtually parallel light beam and the small beam angle of the receiver optics make it possible to install the fork and angle sensors side by side without affecting each other and even produce, for example, small light barriers.

Sensitivity adjustment features a choice of two different adjustment methods – easy manual adjustment of sensitivity using a potentiometer or variable adjustment options by automatic teach-in.

Potentiometer

Easy sensitivity adjustment thanks to mechanical 270° potentiometer directly on the fork sensor.

Teach-in

The teach-in function enables rapid and easy commissioning in the field. The teach-in operation can be performed using the integrated teach-in button or the external teach-in cable.



Mounting and adjustment

The almost parallel light beam and the small beam angle of the receiver optics make it possible to install the sensors side by side without affecting each other and even construct, for example, small light barriers.

Attach the fork and angle sensors so that the object can pass freely through the scanning range. The receiver side should be protected from direct exposure to external light sources.

Potentiometer adjustment

Sensitivity is highest when the potentiometer is turned fully counterclockwise, enabling the smallest possible parts to be scanned with minimal power of the beam.

When the potentiometer is turned fully clockwise, sensitivity is lowest, so only larger parts are scanned. The power of the beam is highest and the fork/angle sensor has high excess gain to combat dirt.

Teach-in adjustment

The dynamic teach-in facility enables the sensor to calculate the optimum sensitivity level during operation, resulting in new potential applications.

For example, the smallest objects can be taught in without precise positioning simply by passing the light beam.

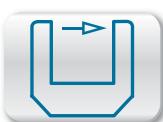
To initiate the dynamic teach-in procedure, the yellow teach-in button must be held down for 2 seconds. At least two objects should pass the light beam of the fork sensor during the following 2-4 seconds of the active teach-in phase. The LED indicates the active teach-in phase by flashing rapidly. If the teach-in procedure was completed successfully, this is clearly and visibly indicated by two flashes of the LED.

The active teach-in phase can be defined individually using an external teach-in facility. The longer a pulse is applied to the external teach-in cable, the longer the sensor teaches in its surrounding. When the external teach-in facility is employed, the teach-in button can also be automatically disabled.

Adjustment of light/dark switching

The output functions NO (dark-switching) and NC (light-switching) can be adjusted using a rotary switch. The required switch position is indicated on the type plate. To prevent accidental switching, the rotary switch is covered by a rubber cap.

Important: always set the switch for the output function fully clockwise or counter-clockwise. Intermediate positions lead to undefined output states.



Sb = 30 mm

- sensitivity adjustable via Teach-in
- smallest detectable object 0,3 mm
- rugged metal housing



general data

type	through beam sensor
object size	> 0,3 mm
repeat accuracy	< 0,03 mm
hysteresis	< 0,1 mm
ambient light immunity	< 20 kLux
sensitivity adjustment	Teach-in: button / remote
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	50 mm
fork width Sb	30 mm
height / length	60 mm
penetration depth	35 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8

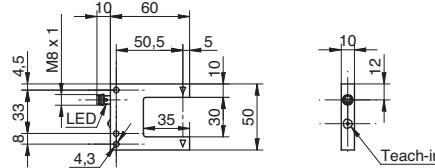
ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

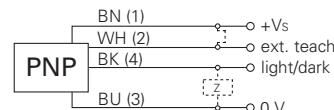
connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

dimension drawing

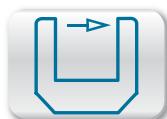


connection diagram



order reference

FGUM 030P6901/S35A

**Sb = 50 mm**

- sensitivity adjustable via Teach-in
- smallest detectable object 0,3 mm
- rugged metal housing

**general data**

type	through beam sensor
object size	> 0,3 mm
repeat accuracy	< 0,03 mm
hysteresis	< 0,1 mm
ambient light immunity	< 20 kLux
sensitivity adjustment	Teach-in: button / remote
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

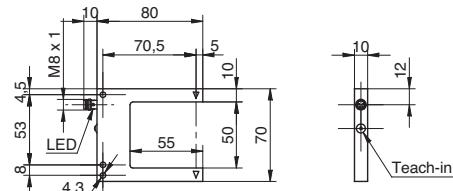
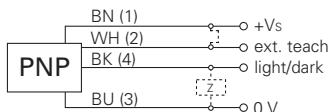
width / diameter	70 mm
fork width Sb	50 mm
height / length	80 mm
penetration depth	55 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8

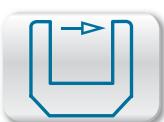
ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

dimension drawing**connection diagram****order reference****FGUM 050P6901/S35A**



Sb = 80 mm

- sensitivity adjustable via Teach-in
- smallest detectable object 0,3 mm
- rugged metal housing



general data

type	through beam sensor
object size	> 0,3 mm
repeat accuracy	< 0,03 mm
hysteresis	< 0,1 mm
ambient light immunity	< 20 kLux
sensitivity adjustment	Teach-in: button / remote
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	100 mm
fork width Sb	80 mm
height / length	80 mm
penetration depth	55 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8

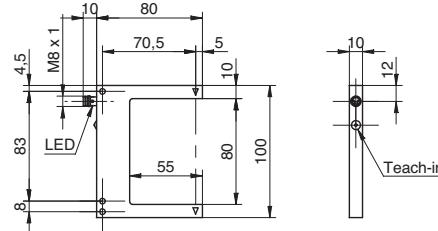
ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

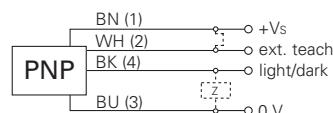
connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

dimension drawing



connection diagram



order reference

FGUM 080P6901/S35A


Sb = 20 mm

- sensitivity adjustable via potentiometer
- fork width 20 mm
- rugged metal housing



general data

type	through beam sensor
object size	> 0,4 mm
repeat accuracy	< 0,02 mm
hysteresis	< 0,1 mm
ambient light immunity	< 50 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,125 ms
switching frequency	< 4 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	40 mm
fork width Sb	20 mm
height / length	50 mm
penetration depth	25 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

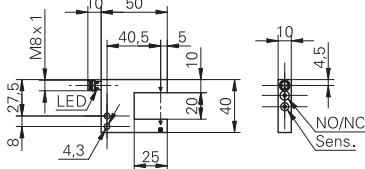
accessories

PNP to NPN-converter	10149587
for details, see accessories section	

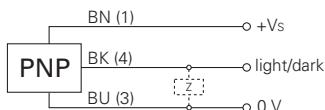
order reference

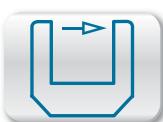
FGUM 020P8001/S35L

dimension drawing



connection diagram




Sb = 30 mm

- sensitivity adjustable via potentiometer
- fork width 30 mm
- rugged metal housing

**general data**

type	through beam sensor
object size	> 0,5 mm
repeat accuracy	< 0,02 mm
hysteresis	< 0,25 mm
ambient light immunity	< 140 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,125 ms
switching frequency	< 4 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	50 mm
fork width Sb	30 mm
height / length	60 mm
penetration depth	35 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

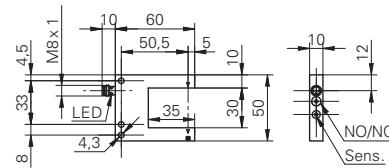
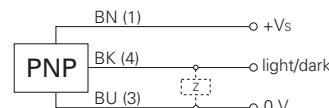
connectors

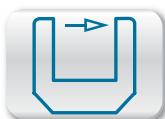
ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing**connection diagram****order reference**
FGUM 030P8001/S35L



Sb = 50 mm



- sensitivity adjustable via potentiometer
- fork width 50 mm
- rugged metal housing

general data

type	through beam sensor
object size	> 0,5 mm
repeat accuracy	< 0,04 mm
hysteresis	< 0,25 mm
ambient light immunity	< 80 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,125 ms
switching frequency	< 4 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	70 mm
fork width Sb	50 mm
height / length	80 mm
penetration depth	55 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

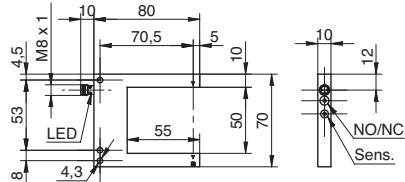
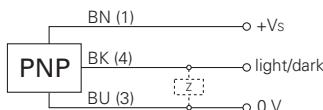
connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

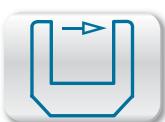
additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing**connection diagram****order reference**

FGUM 050P8001/S35L



Sb = 80 mm



- sensitivity adjustable via potentiometer
- fork width 80 mm
- rugged metal housing

general data

type	through beam sensor
object size	> 0,5 mm
repeat accuracy	< 0,06 mm
hysteresis	< 0,25 mm
ambient light immunity	< 80 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,125 ms
switching frequency	< 4 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	100 mm
fork width Sb	80 mm
height / length	80 mm
penetration depth	55 mm
depth	10 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

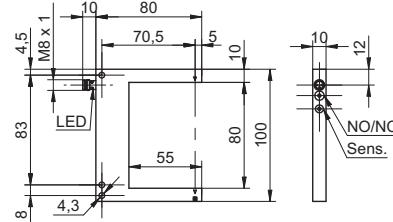
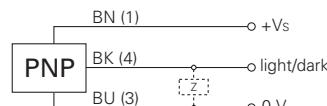
connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

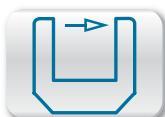
additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing**connection diagram****order reference**

FGUM 080P8001/S35L


Sb = 120 mm

- sensitivity adjustable via potentiometer
- fork width 120 mm
- rugged metal housing



general data

type	through beam sensor
object size	> 0,8 mm
repeat accuracy	< 0,06 mm
hysteresis	< 0,25 mm
ambient light immunity	< 50 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,25 ms
switching frequency	< 2 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	40 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	144 mm
fork width Sb	120 mm
height / length	90 mm
penetration depth	60 mm
depth	12 mm
type	U profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

connectors

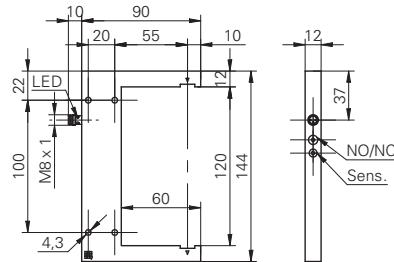
ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

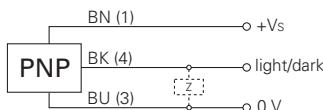
accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing



connection diagram



order reference		
FGUM 120P8001/S35L		

**Sb = 30 mm**

- precise laser fork sensor in rugged metal housing
- smallest detectable object 0,05 mm
- high repeatability

general data

type	through beam sensor
object size	> 0,05 mm
repeat accuracy	< 0,01 mm
hysteresis	< 0,02 mm
ambient light immunity	< 100 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red laser diode
wave length	670 nm
laser class	1
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	60 mm
fork width Sb	30 mm
height / length	60 mm
penetration depth	35 mm
depth	10 mm
type	U profile
housing material	aluminum anodized
connection types	connector M8, 3 pin

ambient conditions

operating temperature	5 ... +45 °C
protection class	IP 67

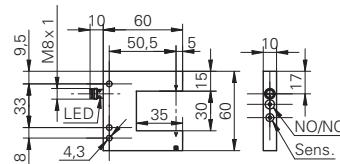
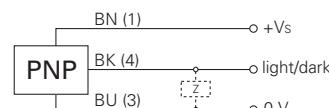
connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing**connection diagram****laser warning****CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

order reference

OGUM 030P8001/S35L

**Sb = 50 mm**

- precise laser fork sensor in rugged metal housing
- smallest detectable object 0,05 mm
- high repeatability

general data

type	through beam sensor
object size	> 0,05 mm
repeat accuracy	< 0,01 mm
hysteresis	< 0,02 mm
ambient light immunity	< 100 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red laser diode
wave length	670 nm
laser class	1
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	80 mm
fork width Sb	50 mm
height / length	80 mm
penetration depth	55 mm
depth	10 mm
type	U profile
housing material	aluminum anodized
connection types	connector M8, 3 pin

ambient conditions

operating temperature	5 ... +45 °C
protection class	IP 67

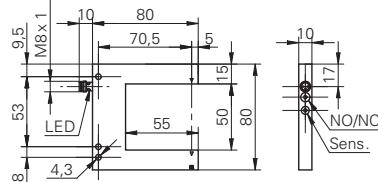
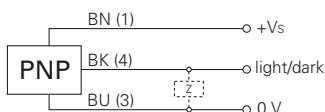
connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

order reference**OGUM 050P8001/S35L****dimension drawing****connection diagram****laser warning****CLASS 1 LASER PRODUCT**Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007



Sb = 80 mm



- precise laser fork sensor in rugged metal housing
- smallest detectable object 0,05 mm
- high repeatability

general data

type	through beam sensor
object size	> 0,05 mm
repeat accuracy	< 0,01 mm
hysteresis	< 0,02 mm
ambient light immunity	< 100 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red laser diode
wave length	670 nm
laser class	1
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	110 mm
fork width Sb	80 mm
height / length	80 mm
penetration depth	55 mm
depth	10 mm
type	U profile
housing material	aluminum anodized
connection types	connector M8, 3 pin

ambient conditions

operating temperature	5 ... +45 °C
protection class	IP 67

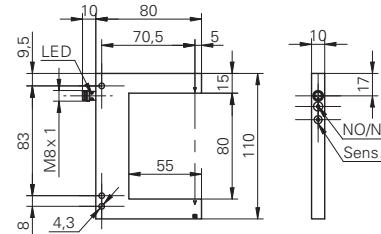
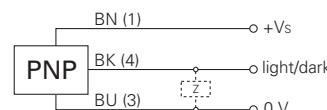
connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing**connection diagram****laser warning****CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

order reference

OGUM 080P8001/S35L

**Sb = 120 mm**

- precise laser fork sensor in rugged metal housing
- smallest detectable object 0,05 mm
- high repeatability

**general data**

type	through beam sensor
object size	> 0,05 mm
repeat accuracy	< 0,01 mm
hysteresis	< 0,02 mm
ambient light immunity	< 100 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red laser diode
wave length	670 nm
laser class	1
light indicator	LED yellow

electrical data

response time / release time	< 0,166 ms
switching frequency	< 3 kHz
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	150 mm
fork width Sb	120 mm
height / length	90 mm
penetration depth	60 mm
depth	12 mm
type	U profile
housing material	aluminum anodized
connection types	connector M8, 3 pin

ambient conditions

operating temperature	5 ... +45 °C
protection class	IP 67

connectors

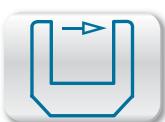
ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

order reference**OGUM 120P8001/S35L**


Sb = 60 mm

- optical axis approachable in x-, y- and z-direction
- smallest detectable object 0,5 mm
- rugged metal housing


general data

type	through beam sensor
object size	> 0,5 mm
repeat accuracy	< 0,06 mm
hysteresis	< 0,25 mm
ambient light immunity	< 80 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,125 ms
switching frequency	< 4 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	75 mm
fork width Sb	60 mm
height / length	75 mm
penetration depth	50 mm
depth	10 mm
type	L profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

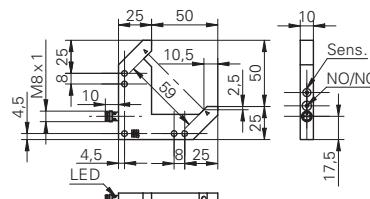
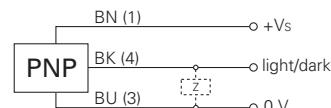
connectors

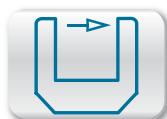
ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing

connection diagram

order reference
FGLM 050P8001/S35L



Sb = 100 mm

- optical axis approachable in x-, y- and z-direction
- smallest detectable object 0,7 mm
- rugged metal housing



general data

type	through beam sensor
object size	> 0,7 mm
repeat accuracy	< 0,06 mm
hysteresis	< 0,25 mm
ambient light immunity	< 70 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,125 ms
switching frequency	< 4 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	30 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	105 mm
fork width Sb	100 mm
height / length	105 mm
penetration depth	80 mm
depth	10 mm
type	L profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

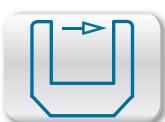
additional cable connectors and field wireable connectors, see accessories

accessories

PNP to NPN-converter	10149587
for details, see accessories section	

order reference

FGLM 080P8001/S35L



Sb = 158 mm

- optical axis approachable in x-, y- and z-direction
- smallest detectable object 1 mm
- rugged metal housing

**general data**

type	through beam sensor
object size	> 1 mm
repeat accuracy	< 0,06 mm
hysteresis	< 0,25 mm
ambient light immunity	< 50 kLux
sensitivity adjustment	potentiometer, 270°
light source	pulsed red LED
wave length	660 nm
light indicator	LED yellow

electrical data

response time / release time	< 0,25 ms
switching frequency	< 2 kHz
voltage supply range +Vs	10 ... 35 VDC
current consumption max. (no load)	40 mA
output function	light / dark operate switchable
output circuit	PNP
voltage drop Vd	< 2,8 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	150 mm
fork width Sb	158 mm
height / length	150 mm
penetration depth	120 mm
depth	12 mm
type	L profile
housing material	die-cast zinc
connection types	connector M8, 3 pin

ambient conditions

operating temperature	-10 ... +60 °C
protection class	IP 67

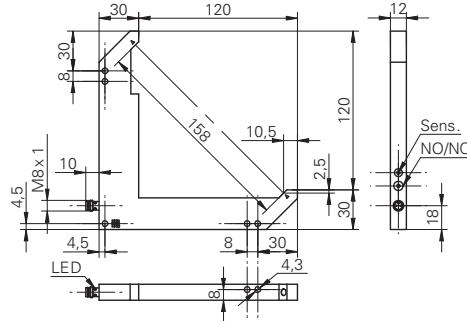
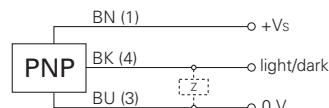
connectors

ESG 32SH0200	3 pin	2 m straight
ESW 31SH0200	3 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

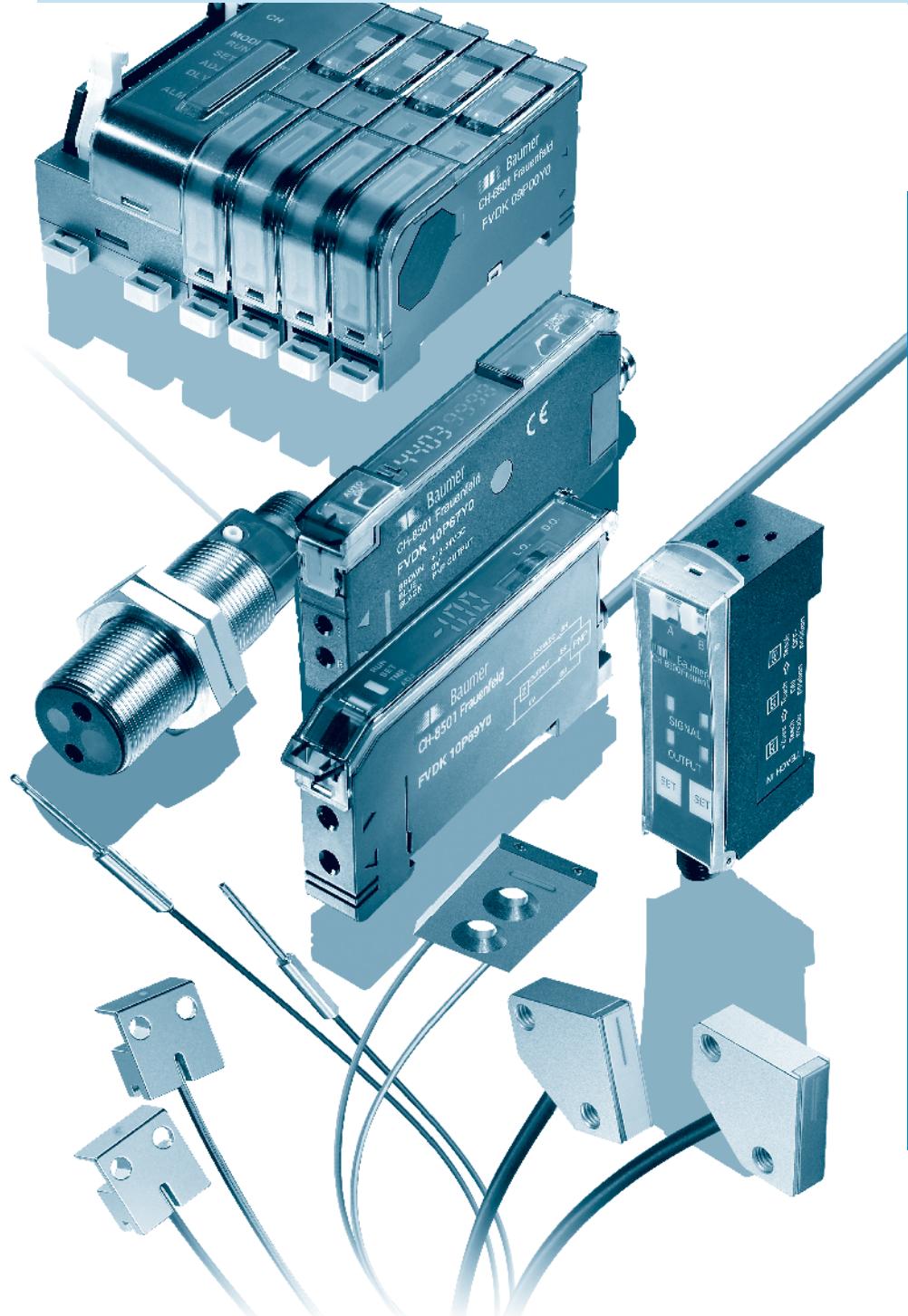
accessories

PNP to NPN-converter	10149587
for details, see accessories section	

dimension drawing**connection diagram****order reference**

FGLM 120P8001/S35L

Fiber optics and fiber optic sensors



Plastic fiber optic sensors
Plastic fiber optics
Glass fiber optic sensors
Glass fiber optics

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Page 324
Page 333
Page 340

product family	FVDK 10	FVDK 80	FVDK 66	FVDK 66	FVDK 67	FVDK 67	FVDK 67
							
version		small hysteresis fast version high sensitivity		master slave		master slave	2 outputs
width / diameter	10,4 mm	10 mm	10 mm	10 mm	10 mm	10 mm	10 mm
actual range Sb (FSE 200C1002)	160 mm 240 mm 440 mm	100 mm 240 mm 440 mm	340 mm	340 mm	1200 mm	1200 mm	1200 mm
sensing distance Tw (FUE 200C1003)	45 mm	30 mm 70 mm 120 mm	130 mm	130 mm	300 mm	300 mm	300 mm
response time / release time	< 1 ms	< 0,05 ms < 0,5 ms	0,25 ... 1 ms	0,25 ... 1 ms	0,05 ... 5 ms 0,058 ... 5 ms	0,05 ... 5 ms 0,058 ... 5 ms	0,14 ... 5 ms
analog 1 ... 5 VDC							
NPN	■	■	■	■	■	■	■
PNP	■	■	■	■	■	■	■
cable	■	■	■	■	■	■	■
flylead connector	■						
connector	■		■		■		■
housing material	plastic	plastic	plastic	plastic	plastic	plastic	plastic
page	312	313	314	315	316	317	318

Plastic fiber optic sensors

FVDK 12

FVDK 12

FVDK 22

FWDK 84



integrated alarm output	fast version	integrated alarm output	
12 mm	12 mm	22 mm	10 mm
320 mm	140 mm	320 mm	90 mm
90 mm	40 mm	90 mm	25 mm

< 1 ms	< 0,05 ms	< 1 ms	1 ... 50 ms
■			■
■	■	■	
■		■	■
■	■	■	
plastic	plastic	plastic	plastic

319

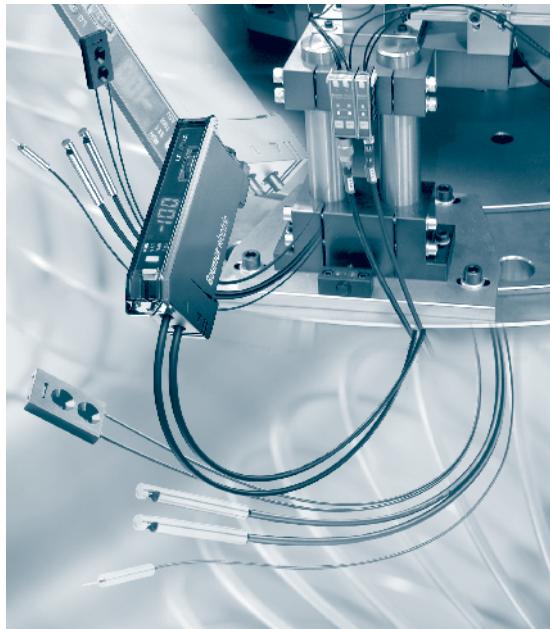
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General information



Fiber optics are the extended vision of conventional sensors and, due to their miniature construction, can be installed directly in the most difficult ambient conditions. As only light is conveyed, fiber optics are intrinsically safe, which adds to their range of applications. Plastic fiber optics are characterized primarily by the properties of the employed raw material – the plastic. Advances in the manufacture of plastics permit bending radii of just 1 mm for the optical fibers, which is completely impossible for glass fibers. Fiber materials are now available which are extremely tolerant to bending and thereby make their use in drag chains possible.

Typical applications

Due to their versatility, optical fibers can be used in the most diverse applications. The small, space-saving sensing heads are very suitable for use in very constricted conditions. It is also possible to monitor whole areas or execute precise positioning by the different arrangements of the fibers.

- Due to the light weight and space-saving construction, optical fibers can be integrated directly in pick & place tools
- Detection, differentiation and positioning of the most diverse objects
- Monitoring of whole areas with fiber optic arrays with linear fiber arrangement
- Use at high, low or constantly fluctuating ambient temperatures
- Detection of levels or leaks, including hazardous liquids
- Detection of transparent media such as glass, wafers or films with focused fiber optic reflective types



Characteristics and advantages

Independent of the environment

As only light is conveyed, electromagnetic fields, high or low temperatures have no effect on the functional reliability.

Space-saving

The smallest sensing heads have a diameter of 1,5 mm and are only 10 mm long. With bending radii of just 1 mm, it is possible to integrate the eye of the sensor even in the most constricted places.

Precise light spots

Fiber cross-sections of only 0,25 mm generate a fine core beam in fiber optic through beam types, whereas doubling lenses in fiber optic reflective types permit precise light spots of 0,1 mm.

Application-specific fiber arrangement

The coaxial fiber arrangement permits optimum light distribution over the receiver fibers and thereby makes precise positioning of objects possible. Also, fiber optic arrays with a linear fiber arrangement allow a whole area to be monitored or the detection of randomly conveyed objects.

Application feedback

Multi-digit displays integrated in the fiber optic sensors permit the stability of the application to be assessed and make fault analyses possible.

Fast processes

Fiber optic sensors with response times of only 50 microseconds allow the detection of objects even in very fast processes.



Technology and operation

The technology is based on intensity differences. The fiber optic through beam types detect an object breaking the light beam between the emitter and receiver. The fiber optic reflective types evaluate the amount of light reflected back from an object. The high-resolution analog/digital conversion in the fiber optic sensors permits very slight changes to be evaluated. This is important where the detection of small objects or differentiation of the finest contrasts is demanded.

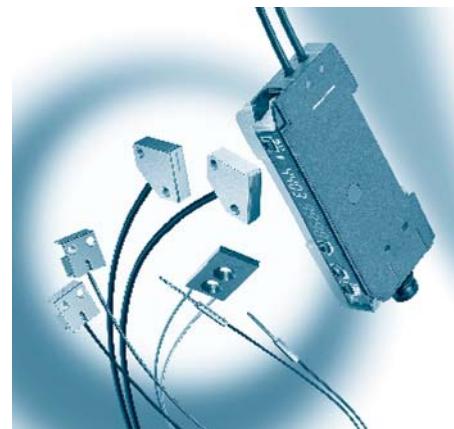
Fundamentally, the fiber optics form a unit with the corresponding processing units, and the type of fiber optic head is mainly decisive for the detection of objects. The table below is intended to provide aid in understanding the large range of different sensing heads:

Version/type	Properties	Field of application	Example types
Standard	Large selection of different shapes. Economical	Standard applications, simple object detection	FUE 200C1002 FUE 200C1004
Coaxial	Homogenous light distribution over all receiver fibers. Lens adaptation possible	Optimally suited for positioning tasks. Highly accurate in combination with focusing lenses	FCE 200C1Y00 FCE 200D1Y00
Side light exit	90° light exit Reduced beam angle More installation space	Constricted conditions	FUE 200C4Y00 FSE 200C4002
Array	Linear arrangement of the fibers. Line lengths of 5,25 – 21mm. Reflective or through beam types	Detection of objects which cannot be precisely conveyed. Measurement of object sizes or edge positions	FUE 200C6Y00 FSE 200C6Y00
Longer range Parallel beam	Integrated lens Small beam angle Long range	Object detection and positioning over a long distance. No influencing by interfering objects close to the optical fiber	FLE 200C1Y00 FPE 200C1Y00
Highly flexible	Min. bending radius down to 1 mm Suitable for flexible installation	Constricted conditions	FUE 200E1Y00 FSE 200F6Y00
Bendable	Extremely bendable, designed for bending more than 1 million times.	For use in drag chains or on moving parts	FUE 100E2Y00 FSE 200D1Y50
Small light spot	In combination with focusing lenses, a light spot of only 0,1mm can be produced.	Detection of very small objects Highly accurate edge positioning	FCE 050C1Y10 with lens 134544
Level detection	Special sensing tip to avoid liquid residues. Version for pipe/hose fitting	Detection of levels in different liquids, in or out of contact	FUL 200D2Y00 FSL 500C6Y00 FOC 500C6900
Spezial versions	Heat and cold resistant Chemical and oil resistant	For extreme environmental. Conditions such as chemical or aggressive surroundings or temperatures from -60 ... +350 °C	FUG 200C1900 FSC 200C4400



Fiber optic sensors of the ranges FVDK 66 and FVDK 67 – versatile and multifunctional

The generation of multifunction fiber optic sensors is particularly suitable for handling processes, where very fast movements as well as exact positioning or the detection of very small objects are important. A single sensor undertakes the tasks which were formerly performed by many different sensors. The user can choose from 3 to 8 different operating modes from very short response time to high sensitivity to adapt the sensor optimally to his application. Despite the all-in-one concept, the requirement for simple operation is also fulfilled.



	FVDK 67	FVDK 66
Sensing range (FSE 200C1002)	1200 mm	340 mm
Sensing distance (FUE 200C1003)	300 mm	130 mm
Min. response time	50 μ sec	250 μ sec
Speed / sensing modes	5 levels	3 levels
Adjustment	Automatically via teach-in manually with +/- button	Automatically via teach-in manually with +/- button
Suppression of reciprocal influences	8 sensors	2 sensors
Long-term stability	yes	yes
Timer	On- or Off-Delay On- and Off-Delay One-Shot One-Shot and On-Delay	On- or Off-Delay
Available versions	Standard With external teach-in Master/Slave 2 switching outputs	Standard With external teach-in Master/Slave
Additional functions	Factory setup Rotate display Delay / freeze display Keylock Chemical and oil resistant	Factory setup Rotate display

Reduced wiring

With the master/slave version up to 16 sensors can be connected together to one unit (consisting of one master and the appropriate number of slaves). Only the power of the master has to be wired. The slaves are supplied through the side plug. For maximum flexibility in the wiring of the individual sensor signals each slave has a single-core cable. Series 66 and 67 can be combined in any order.

Application feedback

The application feedback is particularly important during commissioning if consistent detection is to be ensured. The switching point and the relative received signal are indicated simultaneously on the 2x4 digit display of the FVDK 67 range. With this information it can be determined at a glance whether the switching point has been optimally adjusted.

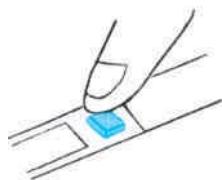
Long-term stability

In both sensor series measures have been taken to ensure the long-term stability of the switching function. This is done either by compensating the aging of the emitting LED or by repositioning the switching threshold.



Teach-in or potentiometer? Just simple operation

The fiber optic sensors of the FVDK 12, 22, 60, 80 and FWDK 84 ranges are characterized particularly by their simple handling. The sensitivity can be adjusted either with a potentiometer or a Teach-in button. Differently colored LEDs or simple displays provide the adjustment feedback. The sensor ranges differ primarily in their speed, sensitivity, hysteresis functions and supplementary functions such as timers, external Teach-in or logical output gates. However, all have the same thing in common: regardless of where the sensor is installed, the adjustment can be made practically without the need for operating instructions.



Type FVDK 12

- Integrated, dynamic Teach-in allows the most reliable detection of moving objects or small parts for which it is difficult to find an exact Teach-in position
- High-speed version with a response time of only 50 µs
- Integrated alarm output warns in advance of excessive soiling
- Protection class IP 65

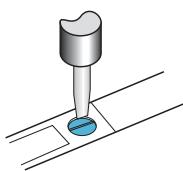


Type FVDK 22

- Two sensors in one housing reduces the necessary wiring
- The two integrated sensors do not interfere with each other
- It is possible to link the two outputs logically
- Version with external Teach-in from the controller



Teach-in or potentiometer?
Just simple operation

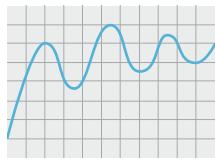


Type FVDK 10

- Smallest fiber optic sensor
- Easy and quick sensitivity adjustment with potentiometer
- Protection against optical interference between up to 3 optical fibers

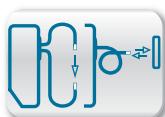
Type FVDK 80

- 3-turn potentiometer allows accurate adjustment of the sensitivity
- Version with low hysteresis of 10 % (full scale) permits accurate positioning
- High-speed version with a response time of only 50 µs
- Integrated alarm output warns in advance of excessive soiling
- Protection against optical interference between up to 3 optical fibers



Type FWDK 84

- Analog voltage output 1 – 5 VDC
- Adjustable resolution of 0,3 to 6 % (full scale)
- In combination with a fiber optic array, object sizes or positions can be determined within a range of up to 21 mm

**S_b = 160 mm****T_w = 45 mm**

- sensitivity adjustable via potentiometer
- suppression of mutual optical interference

general data

actual range S _b (FSE 200C1002)	160 mm
sensing distance T _w (FUE 200C1003)	45 mm
light source	pulsed red LED
light indicator	LED yellow
alignment / soiled lens indicator	flashing light indicator
adjustment	potentiometer, 270°
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	30 mA
current consumption typ.	20 mA
voltage drop V _d	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	14 mm
type	rectangular
housing material	plastic (ASA)

ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 40

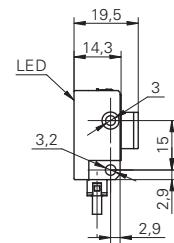
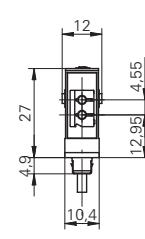
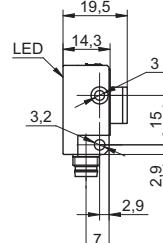
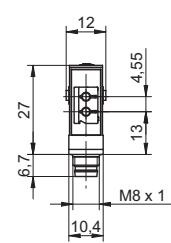
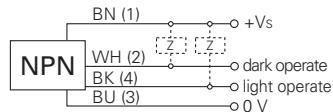
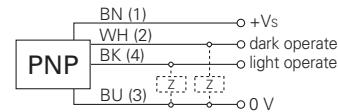
connectors

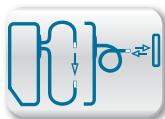
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

order reference	output circuit	connection types
FVDK 10N5101	NPN	cable, 2 m
FVDK 10N5101/S35A	NPN	connector M8
FVDK 10P5101	PNP	cable, 2 m
FVDK 10P5101/S35A	PNP	connector M8

**dimension drawings****connection diagrams**



Sb = 440 mm
Tw = 120 mm



- sensitivity adjustable via potentiometer
- fast and high sensitivity version available
- integrated alarm output

general data

light source	pulsed red LED
light indicator	LED green
alignment / soiled lens indicator	LED green, flashing
output indicator	LED red
adjustment	potentiometer
wave length	680 nm
suppression of reciprocal influence	yes

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
voltage drop Vd	< 1 VDC
output function	light / dark operate switchable
off delay	40 ms
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10 mm
height / length	29,7 mm
depth	60 mm
type	rectangular
housing material	polycarbonate/ABS

ambient conditions

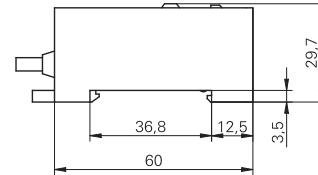
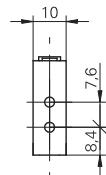
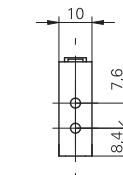
operating temperature	-20 ... +60 °C
protection class	IP 40

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

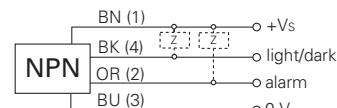
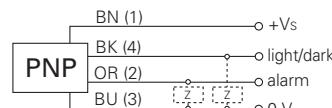
additional cable connectors and field wireable connectors, see accessories

dimension drawings

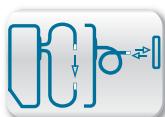


cable length L = 200 mm

connection diagrams



order reference	actual range Sb (FSE 200C1002)	sensing distance Tw (FUE 200C1003)	response time / release time	output circuit	connection types	version
FVDK 10N81Y0	240 mm	70 mm	< 0,5 ms	NPN	cable, 2 m	small hysteresis
FVDK 10N82Y0	100 mm	30 mm	< 0,05 ms (release time +0,02 ms)	NPN	cable, 2 m	fast version
FVDK 10N83Y0	440 mm	120 mm	< 0,5 ms	NPN	cable, 2 m	high sensitivity
FVDK 10P81Y0	240 mm	70 mm	< 0,5 ms	PNP	cable, 2 m	small hysteresis
FVDK 10P81Y0/KS35A	240 mm	70 mm	< 0,5 ms	PNP	flylead connector M8 4 pin	small hysteresis
FVDK 10P82Y0	100 mm	30 mm	< 0,05 ms (release time +0,02 ms)	PNP	cable, 2 m	fast version
FVDK 10P82Y0/KS35A	100 mm	30 mm	< 0,05 ms (release time +0,02 ms)	PNP	flylead connector M8 4 pin	fast version
FVDK 10P83Y0	440 mm	120 mm	< 0,5 ms	PNP	cable, 2 m	high sensitivity
FVDK 10P83Y0/KS35A	440 mm	120 mm	< 0,5 ms	PNP	flylead connector M8 4 pin	high sensitivity



S_b = 340 mm
T_w = 130 mm

- 2x4 digit display indicates the switching point and receiving light level
- easy operation



general data

actual range S _b (FSE 200C1002)	340 mm
sensing distance T _w (FUE 200C1003)	130 mm
light source	pulsed red LED
light indicator	2 x 4-digit display
output indicator	LED yellow
wave length	645 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	0,25 ... 1 ms (adjustable)
voltage supply range +Vs	10,8 ... 26,4 VDC
current consumption max. (no load)	30 mA
voltage drop Vd	< 2,1 VDC
output function	light / dark operate switchable
on / off delay	1 ... 5000 ms
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10 mm
height / length	33,8 mm
depth	70,2 mm
type	rectangular
housing material	polycarbonate/ABS

ambient conditions

operating temperature	-20 ... +55 °C
protection class	IP 40

connectors

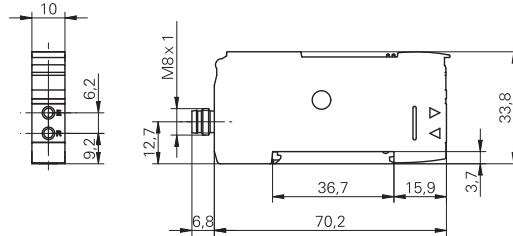
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

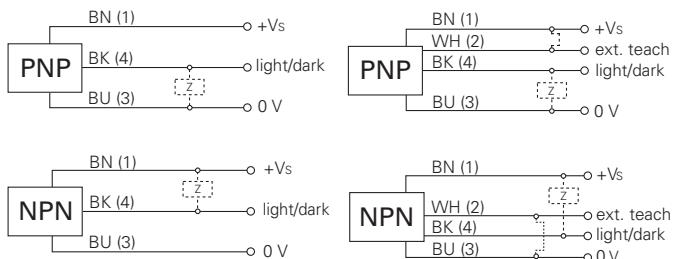
accessories

mounting bracket for mounting on DIN Rail	10159806
for details, see accessories section	

dimension drawing



connection diagrams



order reference	adjustment	output circuit	connection types
FVDK 10N66Y0	Teach-in	NPN	cable, 2 m
FVDK 10N66Y0/S35A	Teach-in	NPN	connector M8 4 pin
FVDK 10N66YR	Teach-in: button / external	NPN	cable, 2 m
FVDK 10P66Y0	Teach-in	PNP	cable, 2 m
FVDK 10P66Y0/S35A	Teach-in	PNP	connector M8 4 pin
FVDK 10P66YR	Teach-in: button / external	PNP	cable, 2 m



Sb = 340 mm
Tw = 130 mm

- master/slave system with up to 15 extension units
- 2x4 digit display



general data

actual range Sb (FSE 200C1002)	340 mm
sensing distance Tw (FUE 200C1003)	130 mm
light source	pulsed red LED
light indicator	2 x 4-digit display
output indicator	LED yellow
adjustment	Teach-in
wave length	645 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	0,25 ... 1 ms (adjustable)
voltage supply range +Vs	10,8 ... 26,4 VDC
current consumption max. (no load)	30 mA
voltage drop Vd	< 2,1 VDC
output function	light / dark operate switchable
on / off delay	1 ... 5000 ms
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10 mm
height / length	33,8 mm
depth	70,2 mm
type	rectangular
housing material	polycarbonate/ABS
connection types	cable, 2 m

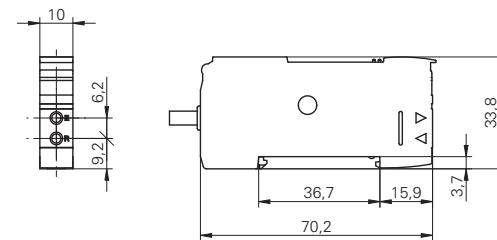
ambient conditions

operating temperature	-20 ... +55 °C
protection class	IP 40

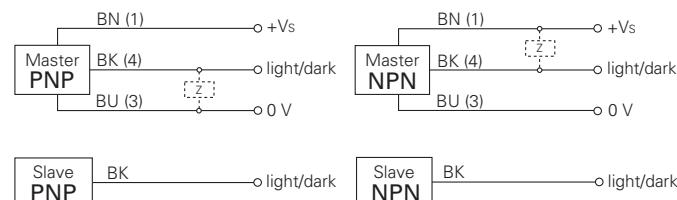
accessories

mounting bracket for mounting on DIN Rail	10159806
for details, see accessories section	

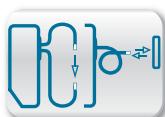
dimension drawing



connection diagrams

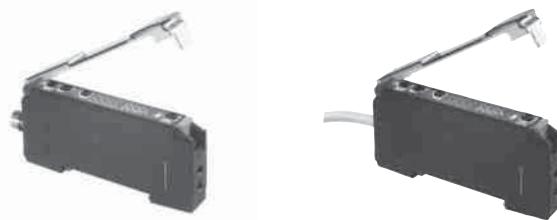


order reference	output circuit	version
FVDK 10N66YM	NPN	master
FVDK 10N66YS	NPN	slave
FVDK 10P66YM	PNP	master
FVDK 10P66YS	PNP	slave



S_b = 1200 mm
T_w = 300 mm

- 2x4 digit display indicates the switching point and receiving light level
- versatile applicable due to 8 integrated operating



general data

actual range S _b (FSE 200C1002)	1200 mm
sensing distance T _w (FUE 200C1003)	300 mm
light source	pulsed red LED
light indicator	2 x 4-digit display
output indicator	LED orange
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

voltage supply range +Vs	10,8 ... 26,4 VDC
current consumption max. (no load)	30 mA
voltage drop V _d	< 2,1 VDC
output function	light / dark operate switchable
on / off delay	0,25 ... 20000 ms
min. output pulse length	0,25 ... 20000 ms
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10 mm
height / length	33,8 mm
depth	70,2 mm
type	rectangular
housing material	polycarbonate/ABS

ambient conditions

operating temperature	-20 ... +55 °C
protection class	IP 40

connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular

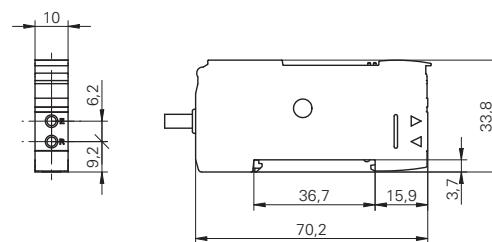
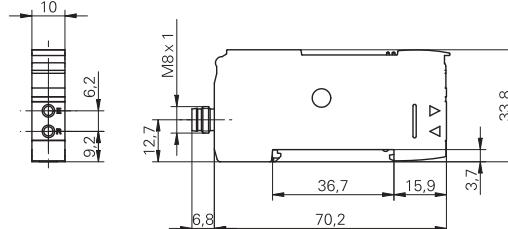
additional cable connectors and field wireable connectors, see accessories

accessories

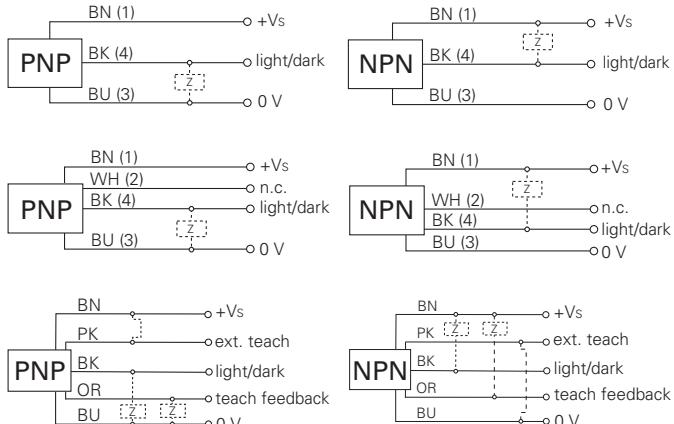
mounting bracket for mounting on DIN Rail	10159806
for details, see accessories section	

order reference	adjustment	response time / release time	output circuit	output current	connection types
FVDK 10N67Y0	Teach-in	0,05 ... 5 ms (adjustable)	NPN	< 100 mA	cable, 2 m
FVDK 10N67Y0/S35A	Teach-in	0,05 ... 5 ms (adjustable)	NPN	< 100 mA	connector M8 4 pin
FVDK 10N67YR	Teach-in: button / external	0,05 ... 5 ms (adjustable)	NPN	< 50 mA	cable, 2 m
FVDK 10P67Y0	Teach-in	0,058 ... 5 ms (adjustable)	PNP	< 100 mA	cable, 2 m
FVDK 10P67Y0/S35A	Teach-in	0,058 ... 5 ms (adjustable)	PNP	< 100 mA	connector M8 4 pin
FVDK 10P67YR	Teach-in: button / external	0,058 ... 5 ms (adjustable)	PNP	< 50 mA	cable, 2 m

dimension drawings



connection diagrams





Sb = 1200 mm
Tw = 300 mm



- master/slave system with up to 16 extension units
- integrated dynamic auto-teach-in function
- 2x4 digit display

general data

actual range Sb (FSE 200C1002)	1200 mm
sensing distance Tw (FUE 200C1003)	300 mm
light source	pulsed red LED
light indicator	2 x 4-digit display
output indicator	LED orange
adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

voltage supply range +Vs	10,8 ... 26,4 VDC
current consumption max. (no load)	30 mA
voltage drop Vd	< 2,1 VDC
output function	light / dark operate switchable
on / off delay	0,25 ... 20000 ms
min. output pulse length	0,25 ... 20000 ms
output current	< 50 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10 mm
height / length	33,8 mm
depth	70,2 mm
type	rectangular
housing material	polycarbonate/ABS

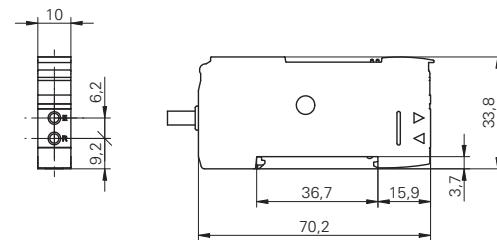
ambient conditions

operating temperature	-20 ... +55 °C
protection class	IP 40

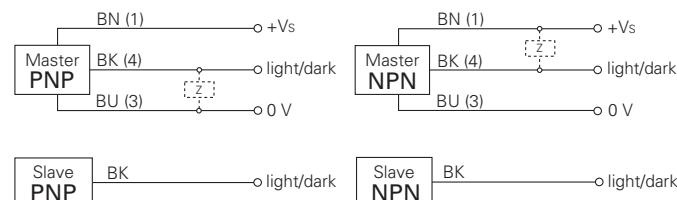
accessories

mounting bracket for mounting on DIN Rail	10159806
for details, see accessories section	

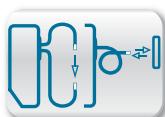
dimension drawing



connection diagrams



order reference	response time / release time	output circuit	connection types	version
FVDK 10N67YM	0,05 ... 5 ms (adjustable)	NPN	cable, 2 m	master
FVDK 10N67YS	0,05 ... 5 ms (adjustable)	NPN	cable (output only), 2 m	slave
FVDK 10P67YM	0,058 ... 5 ms (adjustable)	PNP	cable, 2 m	master
FVDK 10P67YS	0,058 ... 5 ms (adjustable)	PNP	cable (output only), 2 m	slave



S_b = 1200 mm
T_w = 300 mm

- 2 independently adjustable outputs
- suppression of mutual optical interference
- 2x4 digit display



general data

version	2 outputs
actual range S _b (FSE 200C1002)	1200 mm
sensing distance T _w (FUE 200C1003)	300 mm
light source	pulsed red LED
light indicator	2 x 4-digit display
output indicator	LED orange
adjustment	Teach-in
wave length	660 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	0,14 ... 5 ms (adjustable)
voltage supply range +Vs	10,8 ... 26,4 VDC
current consumption max. (no load)	30 mA
voltage drop V _d	< 2,1 VDC
output function	light / dark operate switchable
on / off delay	0,25 ... 20000 ms
min. output pulse length	0,25 ... 20000 ms
output current	< 30 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10 mm
height / length	33,8 mm
depth	70,2 mm
type	rectangular
housing material	polycarbonate/ABS

ambient conditions

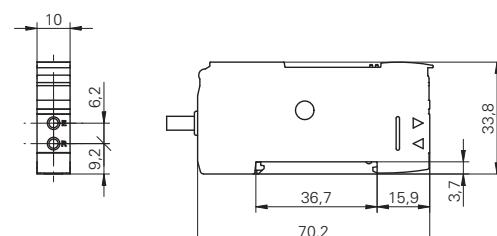
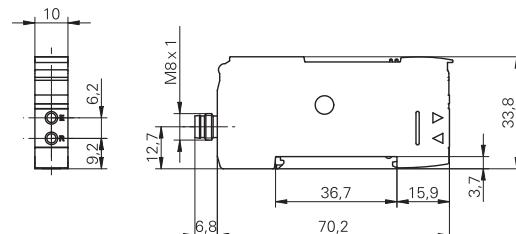
operating temperature	-20 ... +55 °C
protection class	IP 40

accessories

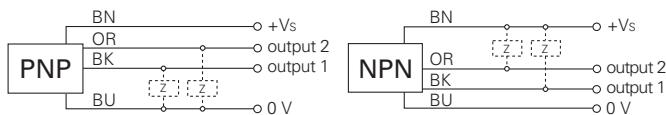
mounting bracket for mounting on DIN Rail	10159806
for details, see accessories section	

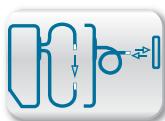
order reference	output circuit	connection types
FVDK 10N67Y2	NPN	cable, 2 m
FVDK 10P67Y2/S35A	PNP	connector M8 4 pin

dimension drawings



connection diagrams





Sb = 320 mm
Tw = 90 mm

- sensitivity adjustable via Teach-in
- integrated alarm output
- protection class IP 65



general data

actual range Sb (FSE 200C1002)	320 mm
sensing distance Tw (FUE 200C1003)	90 mm
light source	pulsed red LED
light indicator	LED green
alignment / soiled lens indicator	LED green, flashing
output indicator	LED yellow
adjustment	Teach-in
wave length	660 nm

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	46 mA
current consumption typ.	36 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate switchable
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	12 mm
height / length	33,2 mm
depth	60 mm
type	rectangular
housing material	PBT / PC

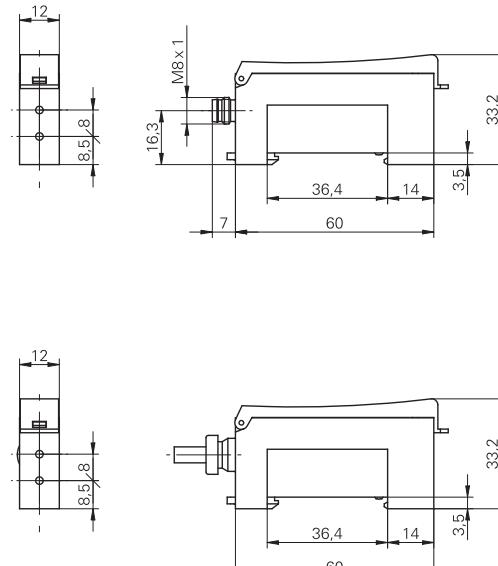
ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 65

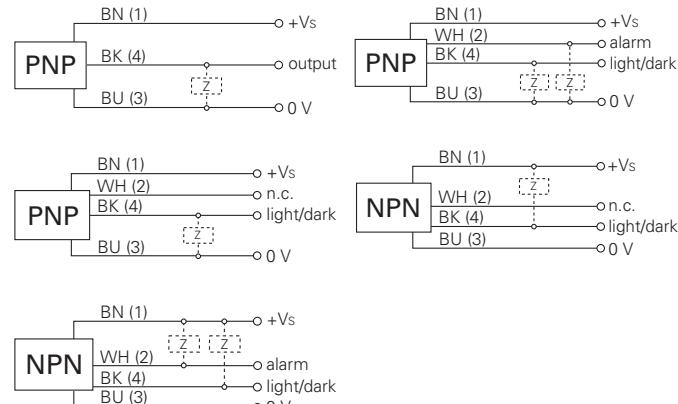
connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

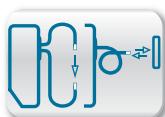
dimension drawings



connection diagrams



order reference	min. output pulse length	output circuit	connection types	version
FVDK 12N6101/S35A	-	NPN	connector M8 4 pin	-
FVDK 12N6401/S35A	-	NPN	connector M8 4 pin	integrated alarm output
FVDK 12P6101	-	PNP	cable, 2 m	-
FVDK 12P6101/S35A	-	PNP	connector M8 4 pin	-
FVDK 12P6401	-	PNP	cable, 2 m	integrated alarm output
FVDK 12P6401/S35A	-	PNP	connector M8 4 pin	integrated alarm output
FVDK 12P6501/S35A	40 ms	PNP	connector M8 4 pin	integrated alarm output


Sb = 140 mm


- short response time 50 µs
- fast version < 0,05 ms
- integrated alarm output

general data

version	fast version
actual range Sb (FSE 200C1002)	140 mm
sensing distance Tw (FUE 200C1003)	40 mm
light source	pulsed red LED
light indicator	LED green
alignment / soiled lens indicator	LED green, flashing
output indicator	LED yellow
adjustment	Teach-in
wave length	660 nm

electrical data

response time / release time	< 0,05 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	45 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate switchable
output circuit	PNP
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	12 mm
height / length	33,2 mm
depth	60 mm
type	rectangular
housing material	PBT / PC
connection types	connector M8 4 pin

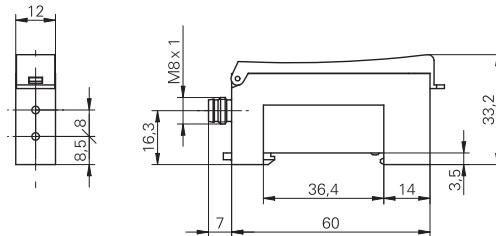
ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 65

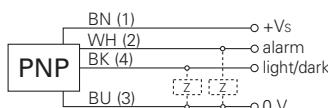
connectors

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

dimension drawing



connection diagram



order reference

FVDK 12P6410/S35A



Sb = 320 mm
Tw = 90 mm

- 2 sensors in one housing
- sensitivity adjustable via Teach-in
- optional logical output operation



general data

actual range Sb (FSE 200C1002) 320 mm

sensing distance Tw (FUE 200C1003) 90 mm

light source pulsed red LED

light indicator LED green

alignment / soiled lens indicator LED green, flashing

output indicator LED yellow

wave length 660 nm

suppression of reciprocal influence yes

electrical data

response time / release time < 1 ms

voltage supply range +Vs 10 ... 30 VDC

current consumption max. (no load) 68 mA

current consumption typ. 50 mA

voltage drop Vd < 1,8 VDC

output function light / dark operate switchable

output circuit PNP

output current < 100 mA

short circuit protection yes

reverse polarity protection yes

mechanical data

width / diameter 22 mm

height / length 33,2 mm

depth 60 mm

type rectangular

housing material PBT / PC

ambient conditions

operating temperature -25 ... +55 °C

protection class IP 65

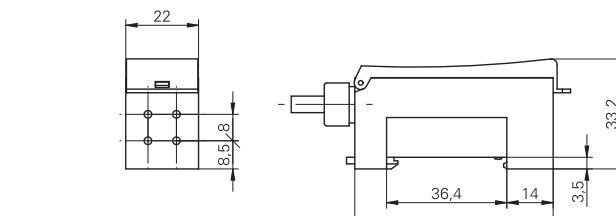
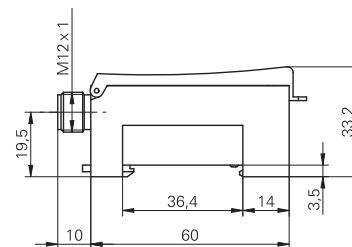
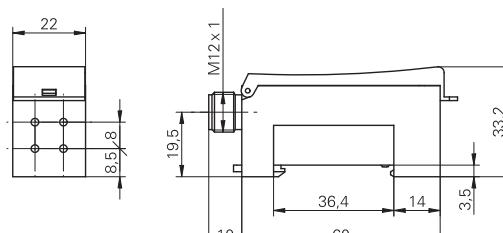
connectors

ES 34CP2 5 pin 2 m straight

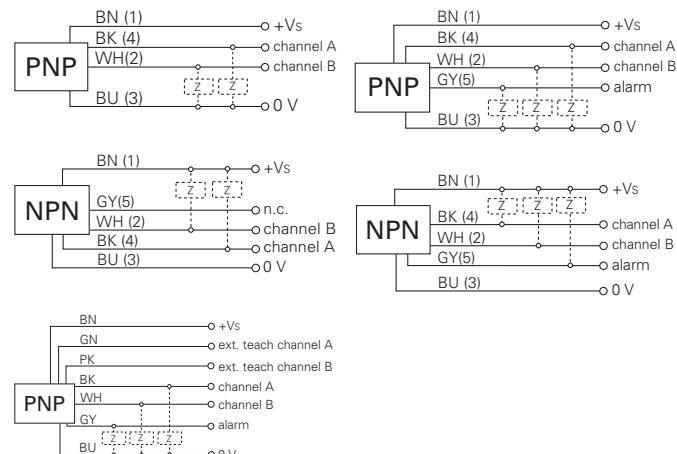
ES 33CP2 5 pin 2 m angular

additional cable connectors and field wireable connectors, see accessories

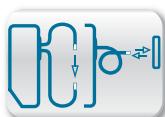
dimension drawings



connection diagrams



order reference	adjustment	min. output pulse length	connection types	version
FVDK 22P6101	Teach-in	-	cable, 2 m	-
FVDK 22P6101/S14C	Teach-in	-	connector M12 5 pin	-
FVDK 22P6401	Teach-in	-	cable, 2 m	integrated alarm output
FVDK 22P6401/S14C	Teach-in	-	connector M12 5 pin	integrated alarm output
FVDK 22P6420	Teach-in: button / external	-	cable, 2 m	integrated alarm output
FVDK 22P6501/S14C	Teach-in	40 ms	connector M12 5 pin	integrated alarm output



S_b = 90 mm
T_w = 25 mm

- analog output 1 ... 5 VDC
- adjustable resolution



general data

actual range S _b (FSE 200C1002)	90 mm
sensing distance T _w (FUE 200C1003)	25 mm
light source	pulsed red LED
alignment / soiled lens indicator	LED red
output indicator	LED green
adjustment	potentiometer
resolution	0,3 ... 6 % (Full Scale)
wave length	680 nm

electrical data

response time / release time	1 ... 50 ms (adjustable)
voltage supply range +Vs	10,8 ... 26,4 VDC
current consumption max. (no load)	40 mA
output circuit	analog 1 ... 5 VDC
load resistance	> 10 kOhm
short circuit protection	yes
reverse polarity protection	yes

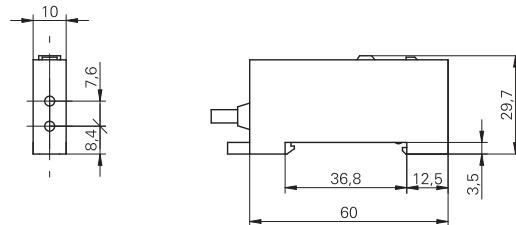
mechanical data

width / diameter	10 mm
height / length	29,7 mm
depth	60 mm
type	rectangular
housing material	polycarbonate/ABS
connection types	cable, 2 m

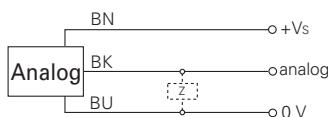
ambient conditions

operating temperature	-20 ... +60 °C
protection class	IP 40

dimension drawing



connection diagram



order reference

FWDK 10U84Y0

Plastic fiber optics

Reflective types

Series 10

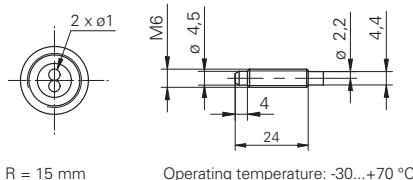
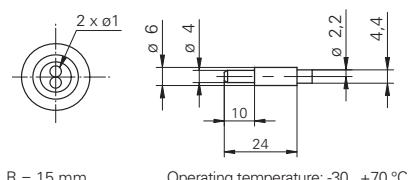
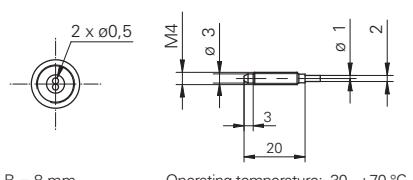
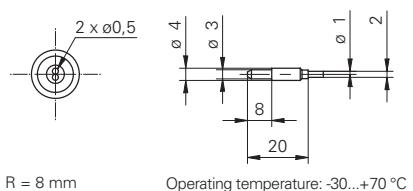
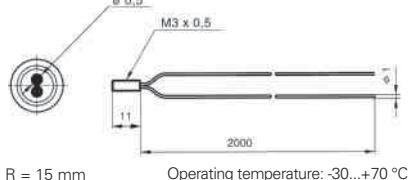
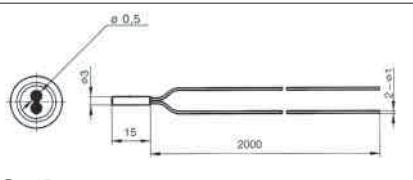
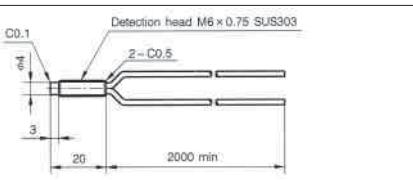
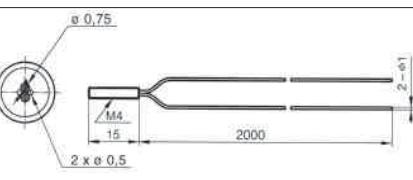
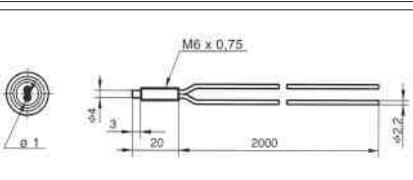
82 81 83
Series 82/81/83

Series 84

Legend of operating modes
 HS High Speed
 FT fast
 nL Standard
 HP High Sensitivity

Series 12/22

FT nL
Series 66HS nL HP
Series 67

Model Features	Shape $R = \text{min. bending radius}$	Part number	$TW = \text{sensing distance [mm]}$						
Standard M6 Sensing head: brass	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200C1003	<table border="1"> <tr><td>45</td></tr> <tr><td>30/70/120</td></tr> <tr><td>25</td></tr> <tr><td>90</td></tr> <tr><td>65/110</td></tr> <tr><td>33/260/300</td></tr> </table>	45	30/70/120	25	90	65/110	33/260/300
45									
30/70/120									
25									
90									
65/110									
33/260/300									
Standard ø 6 mm Smooth sensing head without thread Sensing head: aluminum	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200C2003	<table border="1"> <tr><td>45</td></tr> <tr><td>30/70/120</td></tr> <tr><td>25</td></tr> <tr><td>90</td></tr> <tr><td>65/110</td></tr> <tr><td>33/260/300</td></tr> </table>	45	30/70/120	25	90	65/110	33/260/300
45									
30/70/120									
25									
90									
65/110									
33/260/300									
Standard M4 Sensing head: brass	 $R = 8 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200C1004	<table border="1"> <tr><td>18</td></tr> <tr><td>12/25/45</td></tr> <tr><td>10</td></tr> <tr><td>35</td></tr> <tr><td>26/45</td></tr> <tr><td>12/100/120</td></tr> </table>	18	12/25/45	10	35	26/45	12/100/120
18									
12/25/45									
10									
35									
26/45									
12/100/120									
Standard ø 4 mm Smooth sensing head without thread Sensing head: aluminum	 $R = 8 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200C2004	<table border="1"> <tr><td>18</td></tr> <tr><td>12/25/45</td></tr> <tr><td>10</td></tr> <tr><td>35</td></tr> <tr><td>26/45</td></tr> <tr><td>12/100/120</td></tr> </table>	18	12/25/45	10	35	26/45	12/100/120
18									
12/25/45									
10									
35									
26/45									
12/100/120									
Standard M3 Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200D1Y00	<table border="1"> <tr><td>18</td></tr> <tr><td>12/25/45</td></tr> <tr><td>10</td></tr> <tr><td>35</td></tr> <tr><td>26/45</td></tr> <tr><td>12/100/120</td></tr> </table>	18	12/25/45	10	35	26/45	12/100/120
18									
12/25/45									
10									
35									
26/45									
12/100/120									
Standard ø 3 mm Smooth sensing head without thread Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200D2Y00	<table border="1"> <tr><td>18</td></tr> <tr><td>12/25/45</td></tr> <tr><td>10</td></tr> <tr><td>35</td></tr> <tr><td>26/45</td></tr> <tr><td>12/100/120</td></tr> </table>	18	12/25/45	10	35	26/45	12/100/120
18									
12/25/45									
10									
35									
26/45									
12/100/120									
Long-distance M6 Longer sensing distance than with the standard version. With integrated lens. Sensing head: stainless steel	 $R = 20 \text{ mm}$ Operating temperature: -30...+70 °C	FLE 200C1Y00	<table border="1"> <tr><td>70</td></tr> <tr><td>55/120/240</td></tr> <tr><td>45</td></tr> <tr><td>160</td></tr> <tr><td>100/170</td></tr> <tr><td>57/400/550</td></tr> </table>	70	55/120/240	45	160	100/170	57/400/550
70									
55/120/240									
45									
160									
100/170									
57/400/550									
Long-distance M4 Longer sensing distance than with the standard version. With integrated lens. Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FLE 200D1Y00	<table border="1"> <tr><td>40</td></tr> <tr><td>25/50/100</td></tr> <tr><td>18</td></tr> <tr><td>70</td></tr> <tr><td>50/85</td></tr> <tr><td>27/190/230</td></tr> </table>	40	25/50/100	18	70	50/85	27/190/230
40									
25/50/100									
18									
70									
50/85									
27/190/230									
Ultra flexible M6 Ultra flexible type with bending radius of 2 mm Sensing head: stainless steel	 $R = 2 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200E1Y00	<table border="1"> <tr><td>38</td></tr> <tr><td>20/44/85</td></tr> <tr><td>16</td></tr> <tr><td>60</td></tr> <tr><td>47/80</td></tr> <tr><td>24/180/220</td></tr> </table>	38	20/44/85	16	60	47/80	24/180/220
38									
20/44/85									
16									
60									
47/80									
24/180/220									

Plastic fiber optics Reflective types

Series 10

Series 82/81/83

Series 84

Series 12/22

FT nL

Series 66

HS nL HP

Series 67

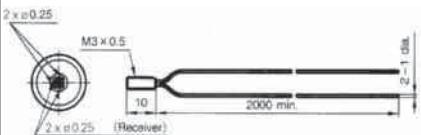
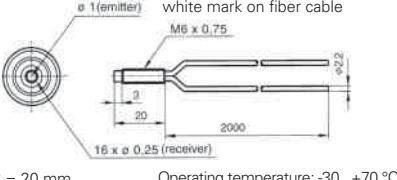
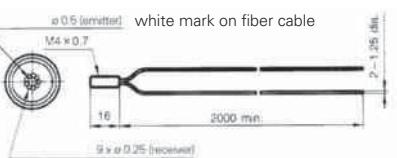
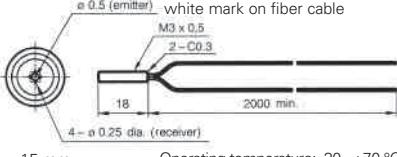
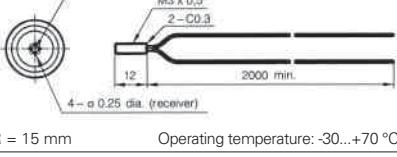
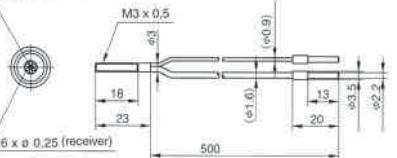
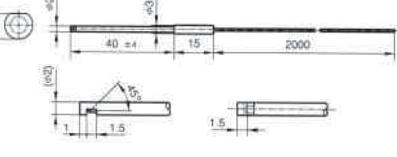
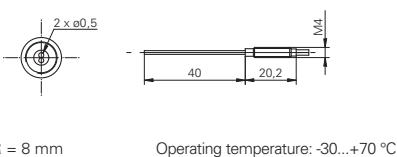
Legend of operating modes

HS High Speed

FT fast

nL Standard

HP High Sensitivity

Model Features	Shape R = min. bending radius	Part number	T_W = sensing distance [mm]						
Ultra flexible, pliable M3 Highly flexible, extremely pliable fiber with a min. bending radius of 4 mm. Suitable for drag chains. Sensing head: stainless steel	 R = 4 mm Operating temperature: -30...+70 °C	FUE 200F1Y00	<table border="1"> <tr><td>6</td></tr> <tr><td>6/12/20</td></tr> <tr><td>-</td></tr> <tr><td>15</td></tr> <tr><td>10/18</td></tr> <tr><td>5/40/50</td></tr> </table>	6	6/12/20	-	15	10/18	5/40/50
6									
6/12/20									
-									
15									
10/18									
5/40/50									
Coaxial M6 Suitable for positioning Sensing head: stainless steel	 R = 20 mm Operating temperature: -30...+70 °C	FCE 200C1Y00	<table border="1"> <tr><td>45</td></tr> <tr><td>30/70/120</td></tr> <tr><td>25</td></tr> <tr><td>90</td></tr> <tr><td>65/110</td></tr> <tr><td>33/260/300</td></tr> </table>	45	30/70/120	25	90	65/110	33/260/300
45									
30/70/120									
25									
90									
65/110									
33/260/300									
Coaxial M4 Suitable for positioning Sensing head: stainless steel	 R = 15 mm Operating temperature: -30...+70 °C	FCE 200C1Y01	<table border="1"> <tr><td>16</td></tr> <tr><td>12/20/40</td></tr> <tr><td>8</td></tr> <tr><td>25</td></tr> <tr><td>20/35</td></tr> <tr><td>12/80/110</td></tr> </table>	16	12/20/40	8	25	20/35	12/80/110
16									
12/20/40									
8									
25									
20/35									
12/80/110									
Coaxial M3 Suitable for positioning. Spot sizes of 0.1 mm possible with doubling lens (see fiber optic accessories). Sensing head: stainless steel	 R = 15 mm Operating temperature: -30...+70 °C	FCE 200D1Y00	<table border="1"> <tr><td>10</td></tr> <tr><td>8/15/30</td></tr> <tr><td>5</td></tr> <tr><td>20</td></tr> <tr><td>16/28</td></tr> <tr><td>8/65/95</td></tr> </table>	10	8/15/30	5	20	16/28	8/65/95
10									
8/15/30									
5									
20									
16/28									
8/65/95									
Coaxial M3 Suitable for positioning. Spot sizes of 0.1 mm possible with doubling lens (see fiber optic accessories). Sensing head: stainless steel	 R = 15 mm Operating temperature: -30...+70 °C	FCE 200D1Y01	<table border="1"> <tr><td>10</td></tr> <tr><td>8/15/30</td></tr> <tr><td>5</td></tr> <tr><td>20</td></tr> <tr><td>16/28</td></tr> <tr><td>8/65/95</td></tr> </table>	10	8/15/30	5	20	16/28	8/65/95
10									
8/15/30									
5									
20									
16/28									
8/65/95									
Coaxial, ultra flexible M3 Ultra flexible. Suitable for positioning. Spot sizes of 0.1 mm possible with doubling lens (see fiber optic accessories). Sensing head: stainless steel	 R = 15 mm Operating temperature: -30...+70 °C	FCE 050C1Y10	<table border="1"> <tr><td>10</td></tr> <tr><td>8/15/30</td></tr> <tr><td>5</td></tr> <tr><td>20</td></tr> <tr><td>13/22</td></tr> <tr><td>6/50/70</td></tr> </table>	10	8/15/30	5	20	13/22	6/50/70
10									
8/15/30									
5									
20									
13/22									
6/50/70									
Side view ø 2 mm Smaller outside diameter, suitable for constrained conditions. Sensing head: stainless steel	 R = 15 mm Operating temperature: -30...+70 °C	FCE 200E1Y00	<table border="1"> <tr><td>8</td></tr> <tr><td>6/13/26</td></tr> <tr><td>4</td></tr> <tr><td>18</td></tr> <tr><td>13/22</td></tr> <tr><td>6/50/70</td></tr> </table>	8	6/13/26	4	18	13/22	6/50/70
8									
6/13/26									
4									
18									
13/22									
6/50/70									
Smaller sensing head, flexible Chrome nickel sensing head which can be bent once. R > 7.5 mm. Other sensing head lengths on request. Sensing head: chrome nickel/brass	 R = 8 mm Operating temperature: -30...+70 °C	FUE 200C4Y00	<table border="1"> <tr><td>5</td></tr> <tr><td>3/9/14</td></tr> <tr><td>-</td></tr> <tr><td>10</td></tr> <tr><td>8/13</td></tr> <tr><td>4/30/45</td></tr> </table>	5	3/9/14	-	10	8/13	4/30/45
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3/9/14									
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4/30/45									
		FUE 200C1012	<table border="1"> <tr><td>18</td></tr> <tr><td>12/25/45</td></tr> <tr><td>10</td></tr> <tr><td>35</td></tr> <tr><td>26/45</td></tr> <tr><td>12/100/120</td></tr> </table>	18	12/25/45	10	35	26/45	12/100/120
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Plastic fiber optics

Reflective types

Series 10

82 81 83
Series 82/81/83

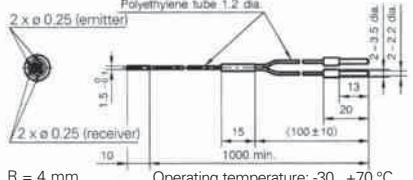
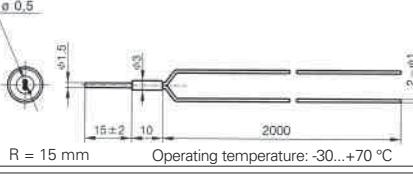
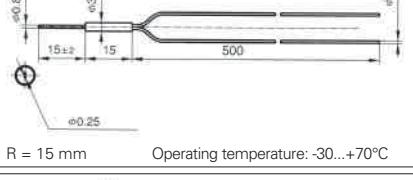
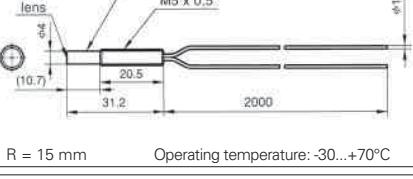
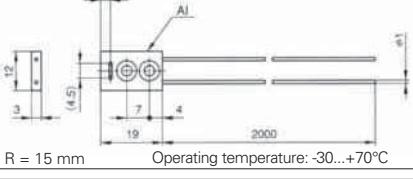
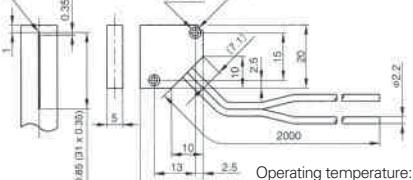
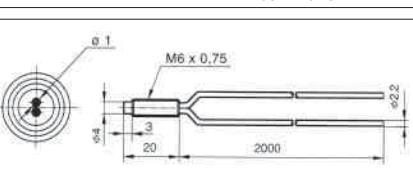
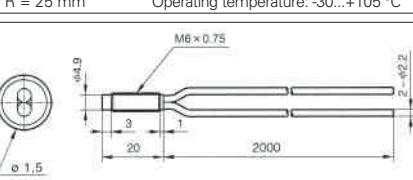
Series 84

Legend of operating modes

HS	High Speed
FT	fast
nL	Standard
HP	High Sensitivity

Series 12/22

FT nL
Series 66HS nL HP
Series 67

Model Features	Shape $R = \text{min. bending radius}$	Part number	$TW = \text{sensing distance [mm]}$												
Small sensing head ø 1,5 mm Highly flexible, extremely pliable fiber with a min. bending radius of 4 mm. Suitable for drag chains. Sensing head: stainless steel	 $R = 4 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 100E2Y00	<table border="0"> <tr><td>□</td><td>6</td></tr> <tr><td>■</td><td>6/12/20</td></tr> <tr><td>-</td><td>-</td></tr> <tr><td>□</td><td>15</td></tr> <tr><td>■</td><td>10/18</td></tr> <tr><td>■</td><td>5/40/50</td></tr> </table>	□	6	■	6/12/20	-	-	□	15	■	10/18	■	5/40/50
□	6														
■	6/12/20														
-	-														
□	15														
■	10/18														
■	5/40/50														
Small sensing head ø 1,5 mm Suitable for small spaces Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200C2Y00	<table border="0"> <tr><td>□</td><td>18</td></tr> <tr><td>■</td><td>12/25/45</td></tr> <tr><td>■</td><td>9</td></tr> <tr><td>□</td><td>35</td></tr> <tr><td>■</td><td>26/45</td></tr> <tr><td>■</td><td>12/90/120</td></tr> </table>	□	18	■	12/25/45	■	9	□	35	■	26/45	■	12/90/120
□	18														
■	12/25/45														
■	9														
□	35														
■	26/45														
■	12/90/120														
Small sensing head ø 0,82 mm Suitable for small spaces Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 050C2Y10	<table border="0"> <tr><td>□</td><td>3</td></tr> <tr><td>■</td><td>2/5/12</td></tr> <tr><td>-</td><td>-</td></tr> <tr><td>□</td><td>8</td></tr> <tr><td>■</td><td>5/9</td></tr> <tr><td>■</td><td>3/20/30</td></tr> </table>	□	3	■	2/5/12	-	-	□	8	■	5/9	■	3/20/30
□	3														
■	2/5/12														
-	-														
□	8														
■	5/9														
■	3/20/30														
Parallel beam M5 Sharp beam eliminates the influence of reflections from periphery. Spot size 3 mm at a distance of 20 mm. Sensing head: stainl. steel / Al	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FKE 200D1Y00	<table border="0"> <tr><td>□</td><td>10</td></tr> <tr><td>■</td><td>8/15/30</td></tr> <tr><td>■</td><td>5</td></tr> <tr><td>□</td><td>20</td></tr> <tr><td>■</td><td>13/22</td></tr> <tr><td>■</td><td>8/60/70</td></tr> </table>	□	10	■	8/15/30	■	5	□	20	■	13/22	■	8/60/70
□	10														
■	8/15/30														
■	5														
□	20														
■	13/22														
■	8/60/70														
Focus Suitable for detection of highly transparent objects (glass, foils) Sensing distance: 2,5 mm ±0,5 Sensing head: aluminum	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FFE 200D6Y00	<table border="0"> <tr><td>□</td><td>2.5</td></tr> <tr><td>■</td><td>2.5 (Series 81/83)</td></tr> <tr><td>-</td><td>-</td></tr> <tr><td>□</td><td>2.5</td></tr> <tr><td>■</td><td>2.5</td></tr> <tr><td>■</td><td>2.5</td></tr> </table>	□	2.5	■	2.5 (Series 81/83)	-	-	□	2.5	■	2.5	■	2.5
□	2.5														
■	2.5 (Series 81/83)														
-	-														
□	2.5														
■	2.5														
■	2.5														
Array Reliably detects small, thin or vibrating workpieces in an area of 10,85 mm. Sensing head: brass, Ni plated	 $R = 4 \text{ mm}$ Operating temperature: -30...+70 °C	FUE 200C6Y00	<table border="0"> <tr><td>□</td><td>45</td></tr> <tr><td>■</td><td>30/70/120</td></tr> <tr><td>■</td><td>20</td></tr> <tr><td>□</td><td>80</td></tr> <tr><td>■</td><td>50/85</td></tr> <tr><td>■</td><td>30/200/270</td></tr> </table>	□	45	■	30/70/120	■	20	□	80	■	50/85	■	30/200/270
□	45														
■	30/70/120														
■	20														
□	80														
■	50/85														
■	30/200/270														
Heat resistant M6 Heat resistant up to +105 °C Sensing head: stainless steel	 $R = 25 \text{ mm}$ Operating temperature: -30...+105 °C	FUA 200C1Y00	<table border="0"> <tr><td>□</td><td>40</td></tr> <tr><td>■</td><td>25/50/100</td></tr> <tr><td>■</td><td>18</td></tr> <tr><td>□</td><td>70</td></tr> <tr><td>■</td><td>47/80</td></tr> <tr><td>■</td><td>27/200/220</td></tr> </table>	□	40	■	25/50/100	■	18	□	70	■	47/80	■	27/200/220
□	40														
■	25/50/100														
■	18														
□	70														
■	47/80														
■	27/200/220														
Heat and cold resistant M6 Continuous use from -60 °C up to +150 °C Sensing head: stainless steel	 $R = 35 \text{ mm}$ Operating temperature: -60...+150 °C	FUB 200C1Y00	<table border="0"> <tr><td>□</td><td>45</td></tr> <tr><td>■</td><td>40/80/160</td></tr> <tr><td>■</td><td>28</td></tr> <tr><td>□</td><td>110</td></tr> <tr><td>■</td><td>75/130</td></tr> <tr><td>■</td><td>42/300/400</td></tr> </table>	□	45	■	40/80/160	■	28	□	110	■	75/130	■	42/300/400
□	45														
■	40/80/160														
■	28														
□	110														
■	75/130														
■	42/300/400														

Plastic fiber optics

Reflective types

Series 10

Series 82/81/83

Series 84

Legend of operating modes

HS High Speed

FT fast

nL Standard

HP High Sensitivity

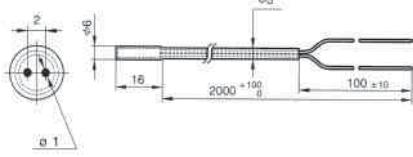
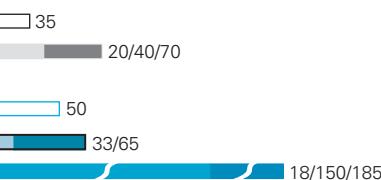
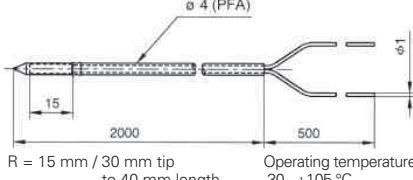
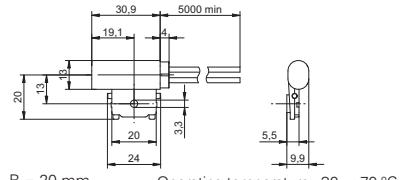
Series 12/22

FT nL

Series 66

HS nL HP

Series 67

Model Features	Shape R = min. bending radius	Part number	TW = sensing distance [mm]
Chemical proof For use in chemically aggressive environments. Fiber optic sensor is fully sheathed in PFA. Sensing head: stainless steel / PFA	 R = 80 mm Operating temperature: -30...+70 °C	FUC 200C2Y00	
Level recognition Detection of diverse liquids. Resistant to chemicals due to PFA sheath. Heat resistant up to +105 °C Sensing head: PFA	 R = 15 mm / 30 mm tip to 40 mm length Operating temperature: -30...+105 °C	FUL 200D2Y00	<p>Switches when immersed in liquid. Recommend fiber optic sensor Series 67. Do not use with Series 82!</p> <p>More information about liquid level recognition or leak detection, see chapter «level monitoring and leak detecting sensors».</p>
Leak monitoring Detects liquids escaping from tanks and trays. Resistant to chemicals due to PFA sheath. Sensing head: PFA	 R = 20 mm Operating temperature: -30...+70 °C	FOC 500C6Y00	<p>Fiber optic sensor is mounted directly on the floor or a base and switches on contact with escaping liquids. Recommend fiber optic sensor Series 67. Do not use with Series 82!</p> <p>More information can be found in chapter «Level and leak sensors».</p>

Plastic fiber optics

Through beam types

Series 10

82 81 83
Series 82/81/83

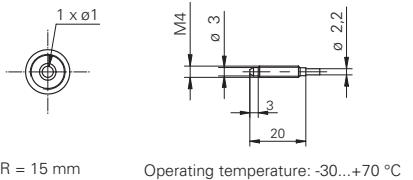
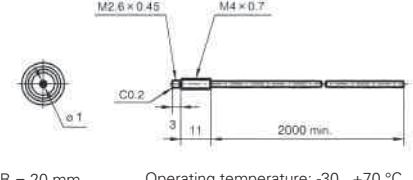
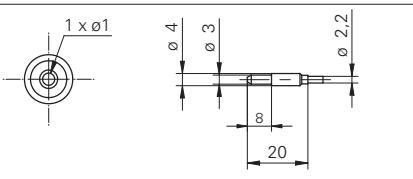
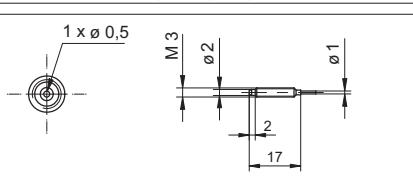
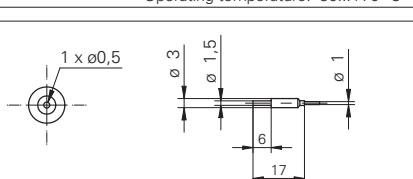
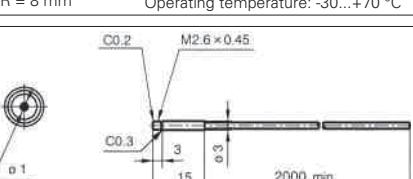
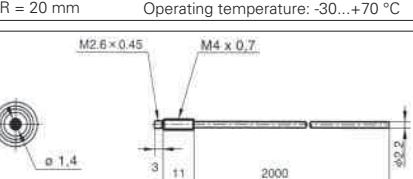
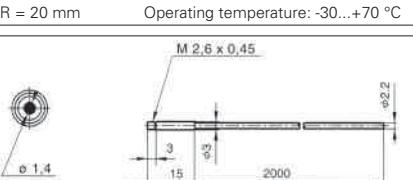
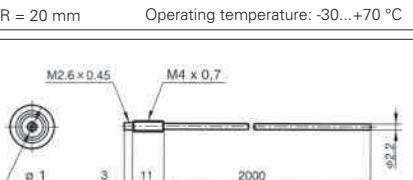
Series 84

Legend of operating modes
 HS High Speed
 FT fast
 nL Standard
 HP High Sensitivity

Series 12/22

FT nL
Series 66

HS nL HP
Series 67

Model Features	Shape $R = \text{min. bending radius}$	Part number	$S_b = \text{actual range [mm]}$
Standard M4 Sensing head: brass	 $R = 15 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200C1002	160 100/240/440 90 320 220/390 130/900/1200
Standard M4 Shorter version Sensing head: stainless steel	 $R = 20 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200C1Y00	160 100/240/440 90 320 220/390 130/900/1200
Standard ø 4 mm Smooth sensing head without thread Sensing head: aluminum	 $R = 15 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200C2002	160 100/240/440 90 320 220/390 130/900/1200
Standard M3 Sensing head: brass	 $R = 8 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200C1004	50 30/70/140 28 100 70/125 40/290/340
Standard ø 3 mm Smooth sensing head without thread Sensing head: aluminum	 $R = 8 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200C2004	50 30/70/140 28 100 70/125 40/290/340
Standard ø 3 mm Shorter version Smooth sensing head without thread Sensing head: stainless steel	 $R = 20 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200C2Y00	160 100/240/440 90 100 220/390 130/900/1200
Long distance M4 Twice the range of an M4 standard fiber optic sensor with integrated lens Sensing head: stainless steel	 $R = 20 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FWE 200C1Y00	300 220/510/950 190 680 400/690 260/1600/2350
Long distance ø 3 mm Smooth sensing head without thread, with integrated lens Sensing head: stainless steel	 $R = 20 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FWE 200C2Y00	300 220/510/950 190 680 400/690 260/1600/2350
Ultra flexible M4 Ultra flexible type with bending radius of 2 mm Sensing head: stainless steel	 $R = 2 \text{ mm}$ Operating temperature: $-30 \dots +70^\circ\text{C}$	FSE 200E1Y00	120 90/200/380 75 270 170/300 100/700/920

Plastic fiber optics Through beam types

Series 10

Series 82/81/83

Series 84

Series 12/22

Series 66

Series 67

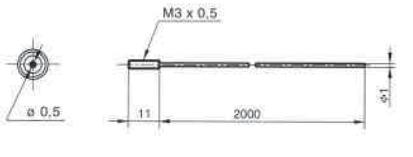
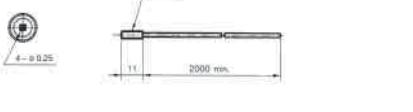
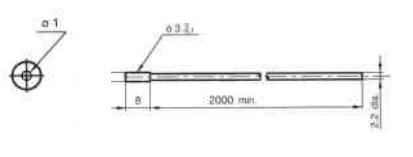
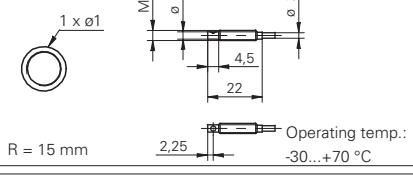
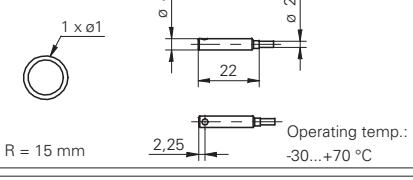
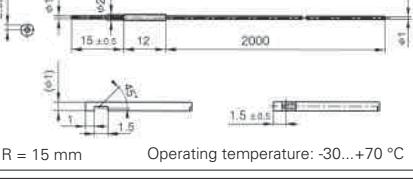
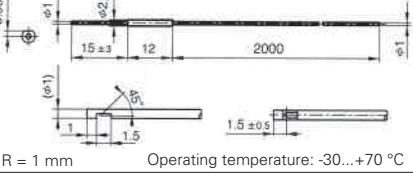
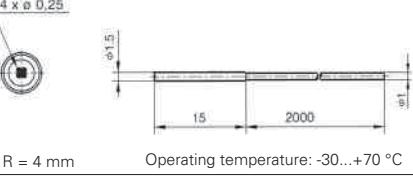
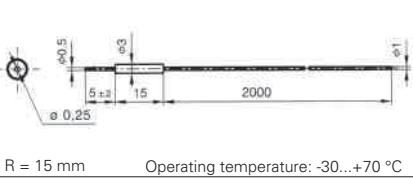
Legend of operating modes

HS High Speed

FT fast

nL Standard

HP High Sensitivity

Model Features	Shape $R = \text{min. bending radius}$	Part number	$S_b = \text{actual range [mm]}$						
Ultra flexible M3 Highly flexible fiber with a min. bending radius of 1 mm Sensing head: stainless steel	 $R = 1 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200F1Y00	<table border="1"> <tr><td>12</td></tr> <tr><td>10/23/43</td></tr> <tr><td>8</td></tr> <tr><td>30</td></tr> <tr><td>23/40</td></tr> <tr><td>14/95/140</td></tr> </table>	12	10/23/43	8	30	23/40	14/95/140
12									
10/23/43									
8									
30									
23/40									
14/95/140									
Highly flexible, pliable M3 Highly flexible, extremely pliable fiber with a min. bending radius of 4 mm. Suitable for drag chains. Sensing head: stainless steel	 $R = 4 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200D1Y50	<table border="1"> <tr><td>20</td></tr> <tr><td>20/40/100</td></tr> <tr><td>20</td></tr> <tr><td>45</td></tr> <tr><td>29/50</td></tr> <tr><td>18/120/180</td></tr> </table>	20	20/40/100	20	45	29/50	18/120/180
20									
20/40/100									
20									
45									
29/50									
18/120/180									
Ultra flexible, 3 mm Highly flexible fiber with a min. bending radius of 2 mm Sensing head: stainless steel	 $R = 2 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200E2Y00	<table border="1"> <tr><td>120</td></tr> <tr><td>90/200/380</td></tr> <tr><td>75</td></tr> <tr><td>270</td></tr> <tr><td>170/300</td></tr> <tr><td>100/700/920</td></tr> </table>	120	90/200/380	75	270	170/300	100/700/920
120									
90/200/380									
75									
270									
170/300									
100/700/920									
Side view M4 Sensing head: brass	 $R = 15 \text{ mm}$ Operating temp.: -30...+70 °C	FSE 200C4002	<table border="1"> <tr><td>100</td></tr> <tr><td>60/150/280</td></tr> <tr><td>55</td></tr> <tr><td>200</td></tr> <tr><td>150/260</td></tr> <tr><td>80/600/750</td></tr> </table>	100	60/150/280	55	200	150/260	80/600/750
100									
60/150/280									
55									
200									
150/260									
80/600/750									
Side view ø 4 mm Smooth sensing head without thread Sensing head: aluminum	 $R = 15 \text{ mm}$ Operating temp.: -30...+70 °C	FSE 200C4001	<table border="1"> <tr><td>100</td></tr> <tr><td>60/150/280</td></tr> <tr><td>55</td></tr> <tr><td>200</td></tr> <tr><td>150/260</td></tr> <tr><td>80/600/750</td></tr> </table>	100	60/150/280	55	200	150/260	80/600/750
100									
60/150/280									
55									
200									
150/260									
80/600/750									
Side view ø 1 mm Small sensing head Small target object detection Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200D4Y00	<table border="1"> <tr><td>18</td></tr> <tr><td>16/38/70</td></tr> <tr><td>14</td></tr> <tr><td>50</td></tr> <tr><td>32/55</td></tr> <tr><td>20/130/160</td></tr> </table>	18	16/38/70	14	50	32/55	20/130/160
18									
16/38/70									
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32/55									
20/130/160									
Side light exit, small sensing head 1 mm diameter, highly flexible Small target object detection Sensing head: stainless steel	 $R = 1 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200F4Y00	<table border="1"> <tr><td>18</td></tr> <tr><td>15/11/22</td></tr> <tr><td>14</td></tr> <tr><td>15</td></tr> <tr><td>10/17</td></tr> <tr><td>5/40/55</td></tr> </table>	18	15/11/22	14	15	10/17	5/40/55
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15/11/22									
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10/17									
5/40/55									
Small sensing head ø 1,5 mm Highly flexible, extremely pliable fiber with a min. bending radius of 4 mm. Suitable for drag chains. Sensing head: stainless steel	 $R = 4 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200D2Y00	<table border="1"> <tr><td>20</td></tr> <tr><td>18/40/80</td></tr> <tr><td>15</td></tr> <tr><td>55</td></tr> <tr><td>35/60</td></tr> <tr><td>20/140/190</td></tr> </table>	20	18/40/80	15	55	35/60	20/140/190
20									
18/40/80									
15									
55									
35/60									
20/140/190									
Small sensing head ø 0,5 mm Detection of very small objects. Light spot diameter 0,25 mm Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200D2Y50	<table border="1"> <tr><td>8</td></tr> <tr><td>5/11/21</td></tr> <tr><td>4</td></tr> <tr><td>15</td></tr> <tr><td>9/15</td></tr> <tr><td>5/35/52</td></tr> </table>	8	5/11/21	4	15	9/15	5/35/52
8									
5/11/21									
4									
15									
9/15									
5/35/52									

Plastic fiber optics

Through beam types

Series 10

82 81 83
Series 82/81/83

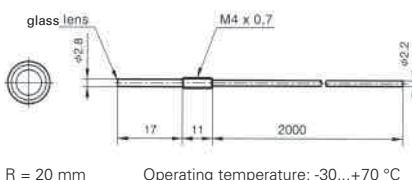
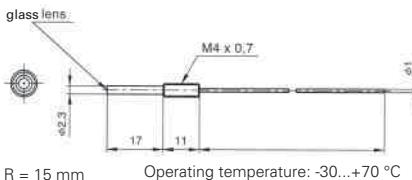
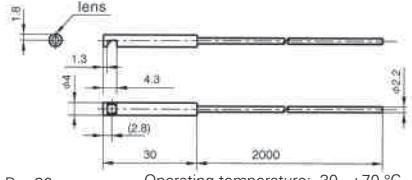
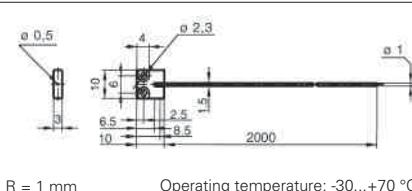
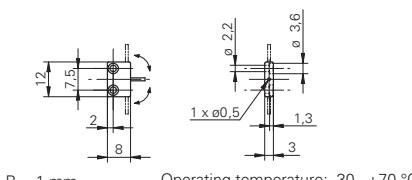
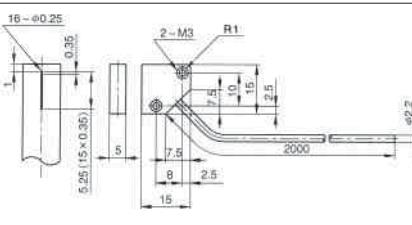
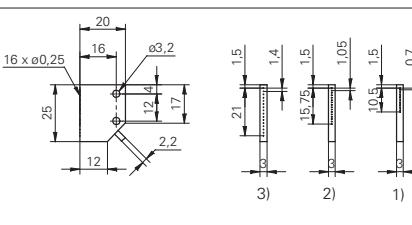
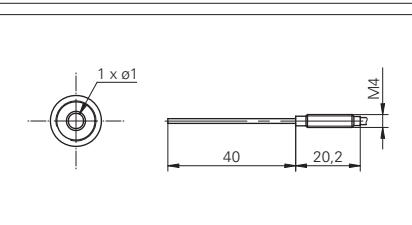
Series 84

Legend of operating modes

HS	High Speed
FT	fast
nL	Standard
HP	High Sensitivity

Series 12/22

FT nL
Series 66HS nL HP
Series 67

Model Features	Shape $R = \text{min. bending radius}$	Part number	$S_b = \text{actual range [mm]}$
Parallel beam M4, exit angle $\pm 2^\circ$ The small beam angle makes a precise, virtually parallel light beam. Sensing head: stainless steel	 $R = 20 \text{ mm}$ Operating temperature: -30...+70 °C	FPE 200C1Y00	600 460/1050/2000 390 1400 880/1500 490/3000/4000
Parallel beam M4, exit angle $\pm 1^\circ$ The small beam angle makes a precise, virtually parallel light beam. Sensing head: stainless steel	 $R = 15 \text{ mm}$ Operating temperature: -30...+70 °C	FPE 200D1Y00	320 260/600/1100 220 800 700/1200 340/2400/3600
Parallel beam, side view $\pm 2^\circ$ The small beam angle makes a precise, virtually parallel light beam. Sensing head: stainless steel	 $R = 30 \text{ mm}$ Operating temperature: -30...+70 °C	FPE 200C4Y00	400 340/750/1600 280 1000 880/1500 450/3000/4000
Flat sensing head, highly flexible fiber Can be mounted directly on a plate. Highly flexible fiber with a min. bending radius of 1 mm. Sensing head: brass, Ni plated	 $R = 1 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200F6Y00	115 13/30/55 11 40 23/40 17/110/140
Flat sensing head, highly flexible fiber Highly flexible fiber with a min. bending radius of 1 mm. Sensing head: POM	 $R = 1 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 100F6Y01	115 13/30/55 11 40 23/40 17/110/140
Array (fine light barrier) Reliably detects small, thin or vibrating workpieces in a light curtain of 5,25 mm. Sensing head: brass, Ni plated	 $R = 4 \text{ mm}$ Operating temperature: -30...+70 °C	FSE 200C6Y00	100 65/150/280 55 200 150/260 85/600/790
Array (fine light barrier) Reliably detects small, thin or vibrating workpieces in a light curtain: of 10,5, 15,75 and 21 mm. Sensing head: aluminum	 $R = 4 \text{ mm}$ Operating temperature: -30...+70 °C	1) FSE 200C6Y01 2) FSE 200C6Y15 3) FSE 200C6Y02	100 65/150/280 55 200 150/260 85/600/790
Small, bendable sensing head Chrome nickel sensing head which can be bent once. $R > 7.5 \text{ mm}$. Other sensing head lengths on request. Sensing head: chrome nickel / brass	 $R = 8 \text{ mm}$	FSE 200C1013	50 30/70/140 28 100 70/125 40/290/340

Plastic fiber optics

Through beam types

Series 10

82 81 83
Series 82/81/83

Series 84

Legend of operating modes

HS High Speed

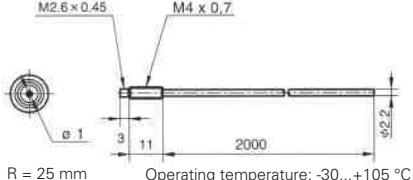
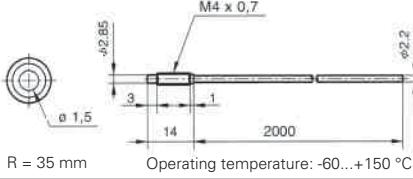
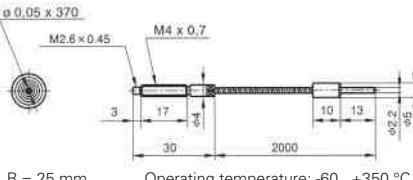
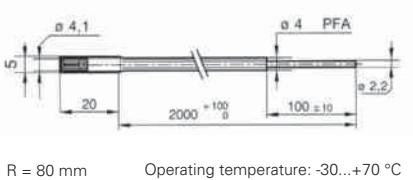
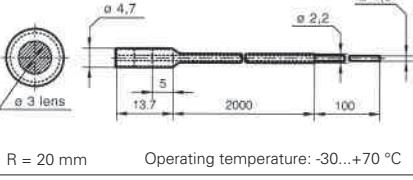
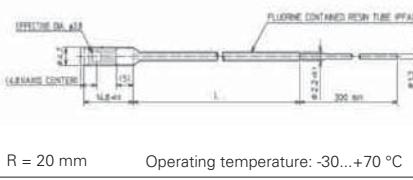
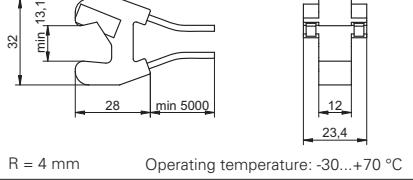
FT fast

nL Standard

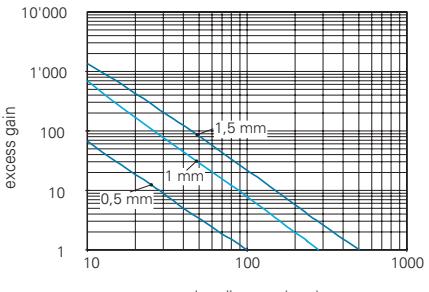
HP High Sensitivity

Series 12/22

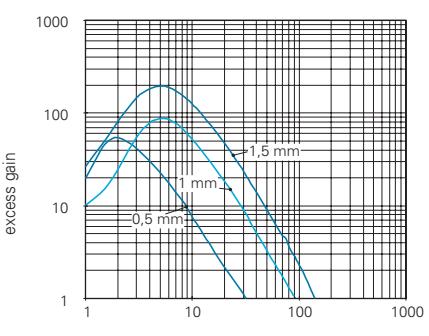
FT nL
Series 66HS nL HP
Series 67

Model Features	Shape $R = \text{min. bending radius}$	Part number	$S_b = \text{actual range [mm]}$						
Heat resistant M4 Heat resistant up to +105 °C Sensing head: stainless steel		FSA 200C1Y00	<table border="1"> <tr><td>100</td></tr> <tr><td>70/160/290</td></tr> <tr><td>60</td></tr> <tr><td>210</td></tr> <tr><td>150/260</td></tr> <tr><td>85/550/750</td></tr> </table>	100	70/160/290	60	210	150/260	85/550/750
100									
70/160/290									
60									
210									
150/260									
85/550/750									
Heat and cold resistant M4 Continuous use from -60 °C up to +150 °C Sensing head: stainless steel		FSB 200C1Y00	<table border="1"> <tr><td>160</td></tr> <tr><td>100/230/430</td></tr> <tr><td>85</td></tr> <tr><td>310</td></tr> <tr><td>220/390</td></tr> <tr><td>120/900/1300</td></tr> </table>	160	100/230/430	85	310	220/390	120/900/1300
160									
100/230/430									
85									
310									
220/390									
120/900/1300									
Heat and cold resistant M4 Continuous use from -60 °C up to +350 °C (Glass fiber optics) Sensing head: stainless steel		FSG 200C1Y00	<table border="1"> <tr><td>100</td></tr> <tr><td>70/160/290</td></tr> <tr><td>60</td></tr> <tr><td>210</td></tr> <tr><td>150/260</td></tr> <tr><td>85/550/750</td></tr> </table>	100	70/160/290	60	210	150/260	85/550/750
100									
70/160/290									
60									
210									
150/260									
85/550/750									
Chemical and oil proof For use in chemically aggressive environments. Fiber optic sensor is fully sheathed in PFA. Sensing head: stainless steel / PFA		FSC 200C2Y00	<table border="1"> <tr><td>550</td></tr> <tr><td>400/900/1700</td></tr> <tr><td>320</td></tr> <tr><td>1200</td></tr> <tr><td>880/1500</td></tr> <tr><td>500/3500/4000</td></tr> </table>	550	400/900/1700	320	1200	880/1500	500/3500/4000
550									
400/900/1700									
320									
1200									
880/1500									
500/3500/4000									
Chemical and oil proof For use in chemically aggressive environments. Fiber optic sensor is fully sheathed in PFA. Sensing head: stainless steel / PFA		FLC 200D2Y00	<table border="1"> <tr><td>500</td></tr> <tr><td>360/800/1600</td></tr> <tr><td>300</td></tr> <tr><td>1100</td></tr> <tr><td>880/1500</td></tr> <tr><td>420/3300/4000</td></tr> </table>	500	360/800/1600	300	1100	880/1500	420/3300/4000
500									
360/800/1600									
300									
1100									
880/1500									
420/3300/4000									
Chemical and oil proof, side view For use in chemically aggressive environments. Fiber optic sensor is fully sheathed in PFA. Sensing head: stainless steel / PFA		FSC 200C4Y00	<table border="1"> <tr><td>120</td></tr> <tr><td>90/200/380</td></tr> <tr><td>75</td></tr> <tr><td>270</td></tr> <tr><td>180/320</td></tr> <tr><td>105/750/1020</td></tr> </table>	120	90/200/380	75	270	180/320	105/750/1020
120									
90/200/380									
75									
270									
180/320									
105/750/1020									
Contact-free level detection Detects liquids in (semi-)transparent stand pipes/hoses with 3-13 mm diameter. Sensing head: PFI / PC		FSL 500C6Y00	<p>Fiber optic sensor is mounted directly on the hose/stand pipe and switches on contact with escaping liquids. Recommend fiber optic sensor Series 69 and 67. Do not use with Series 82! More information can be found in chapter «Level and leak sensors».</p>						

Plastic fiber optics / By the meter

through-beam types	fiber ø	fiber mm ²	min. bending radius	part nr. ¹⁾	excess gain curve (2 m cut fiber)
	0,5 mm	≈ 0,2 mm ²	8 mm	10114158	 <p>reduction of sensing distance: 4 % per meter (valid up to 10 m)</p>
	1 mm	≈ 0,8 mm ²	15 mm	10114157	
	1,5 mm	≈ 1,8 mm ²	25 mm	10123729	

Highly flexible version on demand.

reflective types	fiber ø	fiber mm ²	min. bending radius	part nr. ¹⁾	excess gain curve (2 m cut fiber)
	2 x 0,5 mm	≈ 2 x 0,2 mm ²	8 mm	10114594	 <p>reduction of sensing distance: 4 % per meter (valid up to 10 m)</p>
	2 x 1 mm	≈ 2 x 0,8 mm ²	15 mm	10114595	
	2 x 1,5 mm	≈ 2 x 1,8 mm ²	25 mm	10124878	

Highly flexible version on demand.

¹⁾ order designation in meters

product family	FZAM 18	FZAM 18	FZAM 18	FZAM 30	FVDM 15
					
width / diameter	18 mm	18 mm	18 mm	30 mm	15 mm
actual range Sb	310 mm	800 mm	800 mm	600 mm 1400 mm	1200 mm
sensing distance Tw	60 mm	150 mm	150 mm	110 mm 230 mm	240 mm
response time / release time	< 0,5 ms	< 1 ms	< 1 ms	< 0,25 ms < 2,5 ms	< 0,1 ms < 1 ms
adjustment	potentiometer, 15 turn	potentiometer, 270°	Teach-in	potentiometer, 20 turn	potentiometer, 20 turn
NPN	■	■	■	■	■
PNP	■	■	■	■	■
cable	■	■	■	■	■
connector		■	■		■
housing material	metal	metal	metal	metal	metal
page	336	337	338	339	344



General information

In contrast to plastic fiber optics, glass fiber optics contain hundreds of individual fibers. Each one conveys a part of the emitted light. Depending on the arrangement of the individual fibers, a homogeneous light spot or a line can be produced. Also, glass is a high-quality, durable material, which guarantees a long and constant service life. This is only one of the reasons that glass optical fibers are used in the telecommunications industry. The high heat resistance also allows fields of application which are difficult or completely impossible with other sensors.



Typical applications

The wide range of sheath materials and sensing heads make it possible for you to adapt the sensors optimally to your machine concept. A way can always be found to fasten the small fiber optic heads. Due to the different available lengths, the fiber optic sensor can be placed individually at an optimum point.

- Metal-sheathed optical fibers can also be used under harsh conditions
- Detection, differentiation and positioning of different objects
- Monitoring of areas using fiber optic arrays with linear fiber arrangement
- Use at high, low or constantly fluctuating ambient temperatures
- Ranges of up to 1,4 m with fiber optic through beam types

Characteristics and advantages

Independent of the environment

As only light is conveyed, electromagnetic fields or high/low temperatures have no effect on the functional reliability.

(plastic-sheathed: -25 ... +70 °C)

(metal-sheathed: -25 ... +250 °C)

Rugged

Metal-sheathed optical fibers are protected against mechanical effects (chips etc). All fiber optic sensors are fitted with a rugged metal housing.

Stable operation

High-quality glass fibers ensure stable operation for a long period. All fiber optic sensors are equipped with high-power infrared light sources, which provide sufficient excess gain even with a certain degree of soiling.

Area monitoring

Fiber optic arrays with a linear fiber arrangement permit an area to be monitored or the detection of objects which are not precisely conveyed.

Optimum installation

Apart from the common threaded types, fiber optic sensors with smooth sleeves or side light exit are available.

Fast processes

Fiber optic sensors with response times of only 50 microseconds permit the detection of objects even in very fast processes.

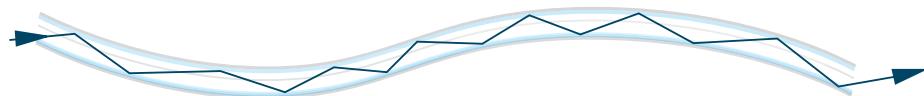


Technology and operation

By exploiting the so-called total reflection, it is possible to convey light in a medium such as glass without great loss.

Explanation of total reflection

When light waves reflect on a barrier layer between two media with different optical densities, they do not simply carry on in a straight line. When they penetrate from an optically denser medium (e.g. glass fiber core) into an optically thinner medium (e.g. glass sheath), there is a smaller angle, the critical angle, under which total reflection occurs. The light wave is reflected back and remains in the optically denser medium.



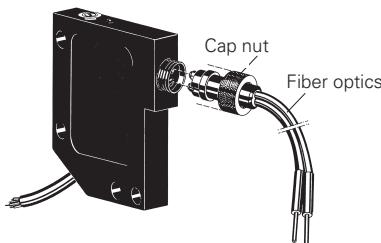
The glass sheath coating the core fiber is decisive for the transmission of light waves almost completely without loss. This ensures an optically consistent density of the sheath and the core and thereby permits a practically constant number of total reflections. This also occurs when the optical fiber is slightly bent. If there would be no core sheath, it would be highly decisive for the total reflection whether the optical fiber is used in an air medium or, for example, water. The critical angle would then change decisively, which could permit an undesired escape of light under certain circumstances.

In the sensing principle, fiber optic solutions are based on intensity differences. With fiber optic through beam types, an object breaking the light beam between the emitter and receiver is detected. With the fiber optic reflective types, the amount of light reflected by an object is evaluated.

For more information, see the section on plastic fiber optics in this chapter.

Mounting and adjustment

Fiber optics series 15



The cap nut to fasten the fiber optics is supplied with every order.

If damaged or lost, the cap nut can be ordered under the following number:

Cap nut 10103230

Fiber optics series 18

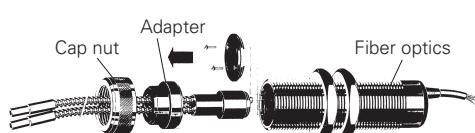


The adjusting plate and cap nut are supplied with every order.

If damaged or lost, they can be ordered under the following part numbers:

Adjusting plate 10101958
Cap nut 10101480

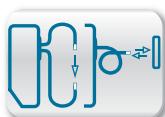
Fiber optics series 30



The adapter and the cap nut must be ordered as accessories with every order.

Adapter 10102757
Cap nut 10102801

For installation of the fiber optics, the cover must be removed.



Sb = 310 mm
Tw = 60 mm

- sensitivity adjustable via potentiometer (axial)
- rugged metal housing
- infrared light source



general data

actual range Sb	310 mm
sensing distance Tw	60 mm
light source	pulsed infrared diode
light indicator	LED yellow
alignment / soiled lens indicator	LED, flashing
adjustment	potentiometer, 15 turn
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 0,5 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	45 mA
current consumption typ.	30 mA
voltage drop Vd	< 1,8 VDC
output function	light operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	18 mm
height / length	50 mm
type	cylindrical threaded
housing material	brass nickel plated / PC
connection types	cable 3 pin, 2 m

ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 65

accessories

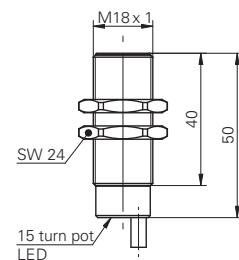
SENSOFIX mounting kit	10151658
adjusting plate	10101958
cap nut	10101480
for details, see accessories section	

remarks

cap nut and adjusting plate are included with fibre

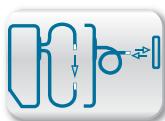
order reference	output circuit
FZAM 18N1155	NPN
FZAM 18P1155	PNP

dimension drawing



connection diagrams





**Sb = 800 mm
Tw = 150 mm**

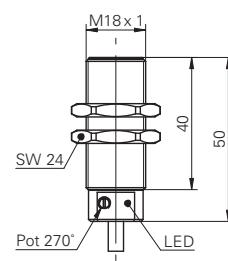
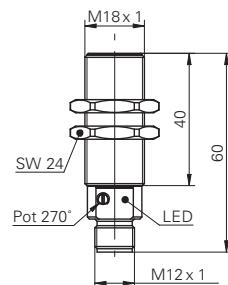
- sensitivity adjustable via potentiometer (radial)
- rugged metal housing
- infrared light source



general data

actual range Sb	800 mm
sensing distance Tw	150 mm
light source	pulsed infrared diode
light indicator	LED yellow
alignment / soiled lens indicator	LED, flashing
adjustment	potentiometer, 270°
wave length	880 nm
suppression of reciprocal influence	yes

dimension drawings



electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	45 mA
current consumption typ.	30 mA
voltage drop Vd	< 1,8 VDC
output function	light operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	18 mm
type	cylindrical threaded
housing material	brass nickel plated / PC

ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 67

connectors

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

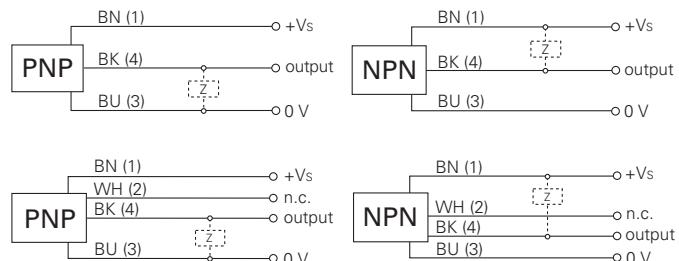
SENSOFIX mounting kit	10151658
adjusting plate	10101958
cap nut	10101480

for details, see accessories section

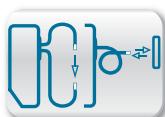
remarks

cap nut and adjusting plate are included with fibre

connection diagrams



order reference	height / length	output circuit	connection types
FZAM 18N1150	50 mm	NPN	cable 3 pin, 2 m
FZAM 18N1150/S14	60 mm	NPN	connector M12 4 pin
FZAM 18P1150	50 mm	PNP	cable 3 pin, 2 m
FZAM 18P1150/S14	60 mm	PNP	connector M12 4 pin



Sb = 800 mm
Tw = 150 mm

- sensitivity adjustable via Teach-in
- light / dark operation programmable
- rugged metal housing

general data

actual range Sb	800 mm
sensing distance Tw	150 mm
light source	pulsed infrared diode
light indicator	LED green
alignment / soiled lens indicator	LED green, flashing
output indicator	LED yellow
adjustment	Teach-in
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

response time / release time	< 1 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	55 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate switchable
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	18 mm
type	cylindrical threaded
housing material	brass nickel plated / PC

ambient conditions

operating temperature	-25 ... +55 °C
protection class	IP 67

connectors

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular

additional cable connectors and field wireable connectors, see accessories

accessories

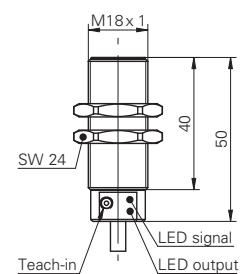
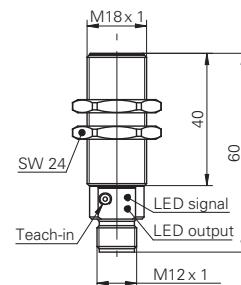
SENSOFIX mounting kit	10151658
adjusting plate	10101958
cap nut	10101480
for details, see accessories section	

remarks

cap nut and adjusting plate are included with fibre

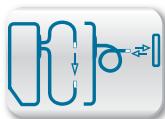


dimension drawings



connection diagrams





Sb = 1400 mm
Tw = 230 mm

- extended sensing distance
- fast version available
- rugged metal housing



general data

light source	pulsed infrared diode
light indicator	LED yellow
alignment / soiled lens indicator	LED, flashing
adjustment	potentiometer, 20 turn
wave length	880 nm

electrical data

voltage supply range +Vs	10 ... 30 VDC
voltage drop Vd	< 2,5 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	30 mm
height / length	66 mm
type	cylindrical threaded
housing material	brass nickel plated
connection types	cable 4 pin, 2 m

ambient conditions

operating temperature	0 ... +65 °C
protection class	IP 65

accessories

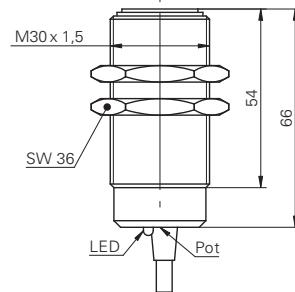
adapter	10102757
adapter (spec. for side view fibres)	10106042
cap nut	10102801

for details, see accessories section

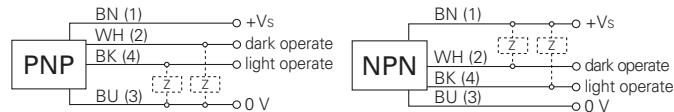
remarks

cap nut and adapter has to be ordered separately

dimension drawing



connection diagrams



order reference	actual range Sb	sensing distance Tw	response time / release time	current consumption max. (no load)	current consumption typ.	output circuit
FZAM 30N5001	600 mm	110 mm	< 0,25 ms	40 mA	30 mA	NPN
FZAM 30N5004	1400 mm	230 mm	< 2,5 ms	50 mA	33 mA	NPN
FZAM 30P5001	600 mm	110 mm	< 0,25 ms	40 mA	30 mA	PNP
FZAM 30P5004	1400 mm	230 mm	< 2,5 ms	50 mA	33 mA	PNP

Glass fiber optics for Series 18, 30

Reflective types

Series 18
20-turn pot.

Series 18
Side mounted pot.
Teach-in

Series 30
Fast version

Series 30
Extended Tw

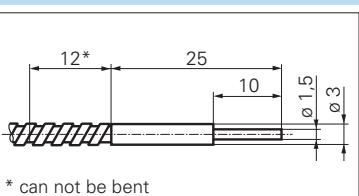
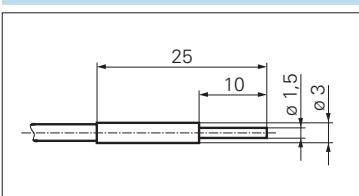
Fiber diameter 2 x 0,5 mm²

Sheath material: PVC ø 2,5 mm
(FUE ...)

Sheath material: brass chromium plated ø 4 mm (FUF ...)

Part number

TW = sensing distance [mm]



FUE 050A2004

FUF 050A2004

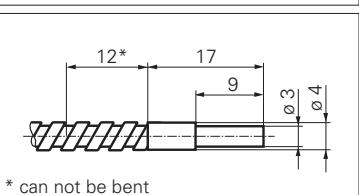
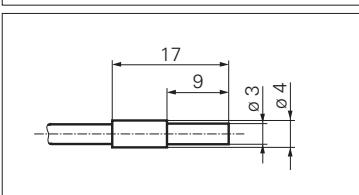
(length 50 cm)

10

20

15

35



FUE 050A2003

FUF 050A2005

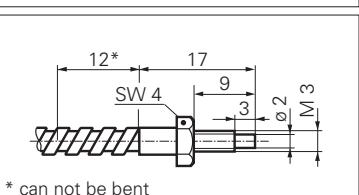
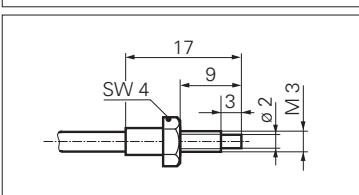
(length 50 cm)

10

20

15

35



FUE 050A1003

FUF 050A1005

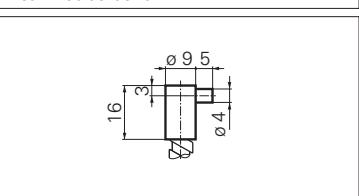
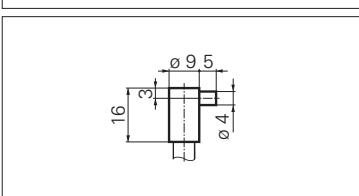
(length 50 cm)

10

20

15

35



FUE 050A4004

FUF 050A4004

(length 50 cm)

10

20

15

35

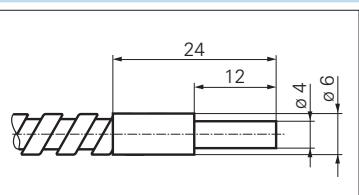
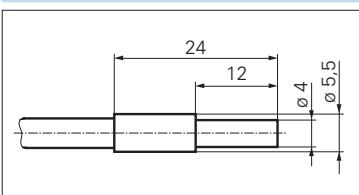
Fiber diameter 2 x 1 mm²

Sheath material: PUR ø 4,5 mm
(FUE ...)

Sheath material: brass chromium plated ø 5 mm (FUF ...)

Part number

TW = sensing distance [mm]



FUE 050A2002

FUF 050A2007

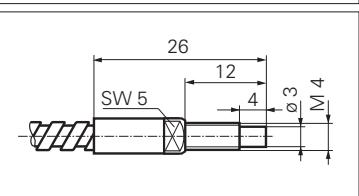
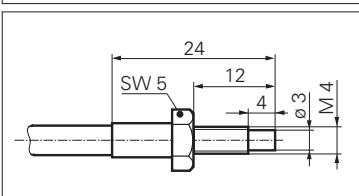
(length 50 cm)

15

40

30

70



FUE 050A1002

FUF 050A1007

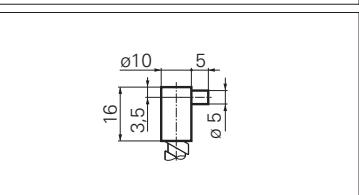
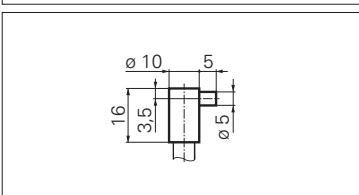
(length 50 cm)

15

40

30

70



FUE 050A4005

FUF 050A4005

(length 50 cm)

15

40

30

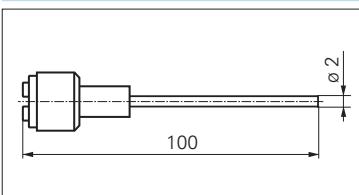
70

Fiber diameter 2 x 0,5 mm²

Sheath material: Chrome-nickel-steel ø 2 mm FUH 010A2002

Part number

TW = sensing distance [mm]



FUH 010A2002

(length 10 cm)

10

20

15

35

Glass fiber optics for Series 18, 30

Reflective types

Series 18
20-turn pot.

Series 18
Side mounted pot.
Teach-in

Series 30
Fast version

Series 30
Extended Tw

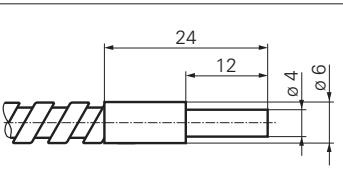
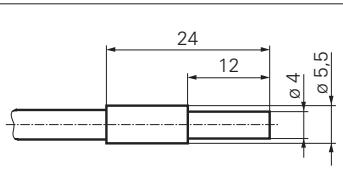
Fiber diameter 2 x 2 mm²

Sheath material: PUR ø 4,5 mm
(FUE ...)

Sheath material: brass chromium plated ø 5 mm (FUF ...)

Part number

TW = sensing distance [mm]



FUE 050A2011

FUF 050A2011
(length 50 cm)

35

80

60

115

FUE 100A2011

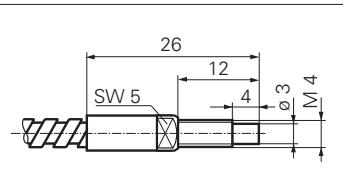
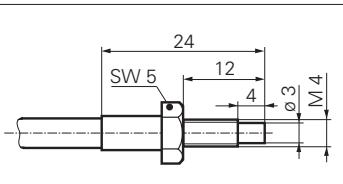
FUF 100A2011
(length 100 cm)

35

80

60

115



FUE 050A1011

FUF 050A1011
(length 50 cm)

35

80

60

115

FUE 100A1011

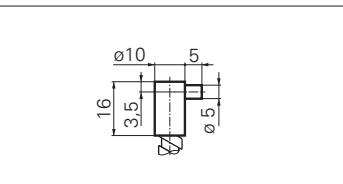
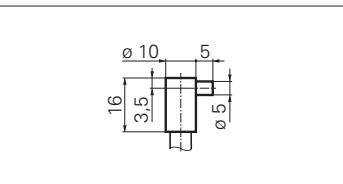
FUF 100A1011
(length 100 cm)

35

80

60

115



FUE 050A4003

FUF 050A4002
(length 50 cm)

35

80

60

115

FUE 100A4003

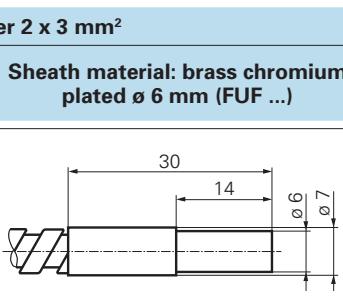
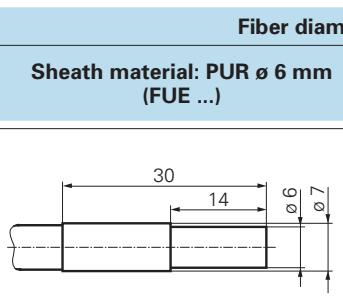
FUF 100A4002
(length 100 cm)

35

80

60

115



FUE 050A2008

FUF 050A2003
(length 50 cm)

60

150

100

210

FUE 100A2008

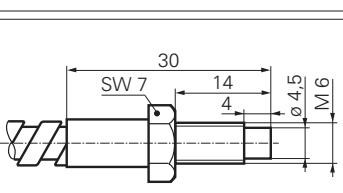
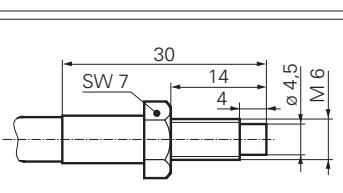
FUF 100A2003
(length 100 cm)

55

150

100

200



FUE 050A1008

FUF 050A1003
(length 50 cm)

60

150

100

210

FUE 100A1008

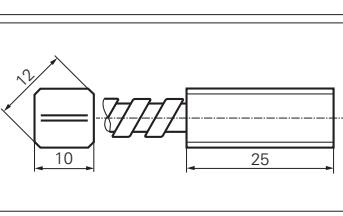
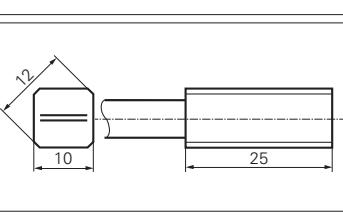
FUF 100A1003
(length 100 cm)

55

150

100

200



FUE 050A3001

FUF 050A3001
(length 50 cm)

60

150

100

210

FUE 100A3001

FUF 100A3001
(length 100 cm)

55

150

100

200

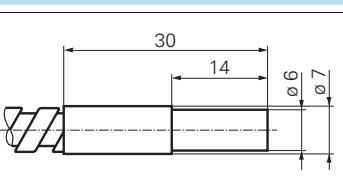
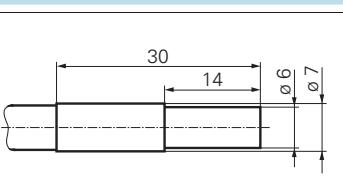
Fiber diameter 2 x 3 mm²

Sheath material: PUR ø 6 mm
(FUE ...)

Sheath material: brass chromium plated ø 6 mm (FUF ...)

Part number

TW = sensing distance [mm]



FUE 050A2001

FUF 050A2001
(length 50 cm)

60

150

110

230

FUE 100A2001

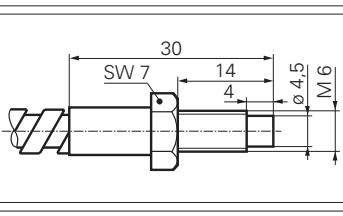
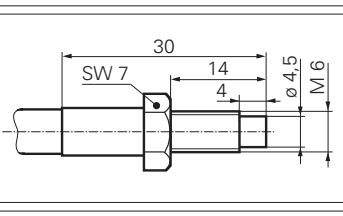
FUF 100A2001
(length 100 cm)

60

150

100

220



FUE 050A1001

FUF 050A1001
(length 50 cm)

60

150

110

230

FUE 100A1001

FUF 100A1001
(length 100 cm)

60

150

100

220

Glass fiber optics for Series 18, 30

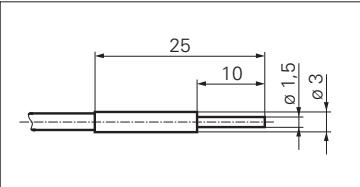
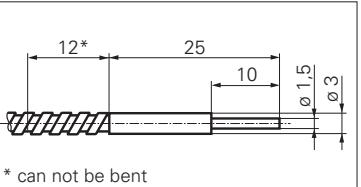
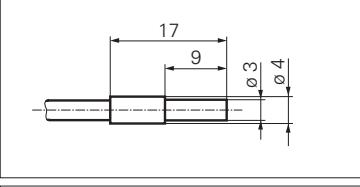
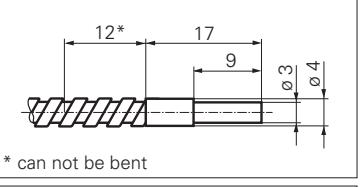
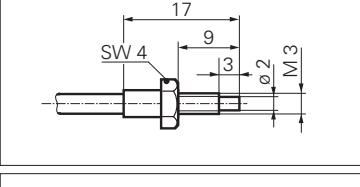
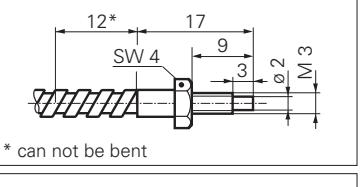
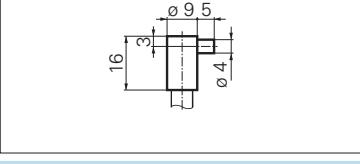
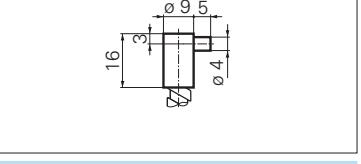
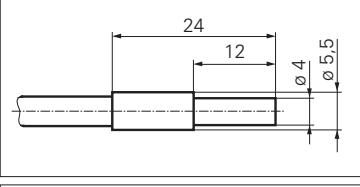
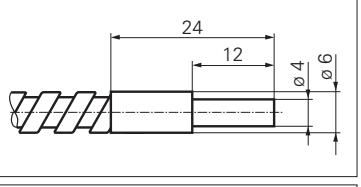
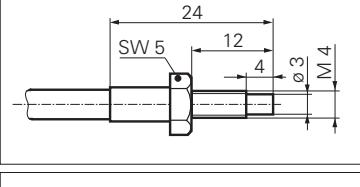
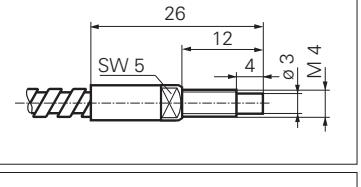
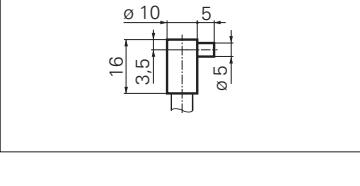
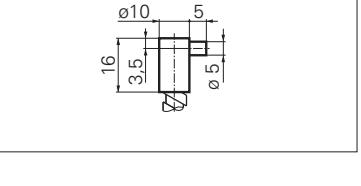
Through beam types

Series 18
20-turn pot.

Series 18
Side mounted pot.
Teach-in

Series 30
Fast version

Series 30
Extended Sb

Fiber diameter 2 x 1 mm ²		Part number	Sb = actual range [mm]
Sheath material: PVC ø 2,5 mm (FSE ...)	Sheath material: brass chromium plated ø 4 mm (FSF ...)		
		FSE 050A2002 FSF 050A2004 (length 50 cm)	90 270 200 450
* can not be bent	* can not be bent	FSE 100A2002 FSF 100A2004 (length 100 cm)	90 250 190 500
		FSE 050A2001 FSF 050A2005 (length 50 cm)	90 270 200 450
* can not be bent	* can not be bent	FSE 100A2001 FSF 100A2005 (length 100 cm)	90 250 190 500
		FSE 050A1001 FSF 050A1005 (length 50 cm)	90 270 200 450
* can not be bent	* can not be bent	FSE 100A1001 FSF 100A1005 (length 100 cm)	90 250 190 500
		FSE 050A4003 FSF 050A4003 (length 50 cm)	90 270 200 450
		FSE 100A4003 FSF 100A4003 (length 100 cm)	90 250 190 500
Fiber diameter 2 x 2 mm ²		Part number	Sb = actual range [mm]
Sheath material: PUR ø 4,5 mm (FSE ...)	Sheath material: brass chromium plated ø 5 mm (FSF ...)		
		FSE 050A2006 FSF 050A2002 (length 50 cm)	180 450 380 450
		FSE 100A2006 FSF 100A2002 (length 100 cm)	170 500 370 860
		FSE 050A1006 FSF 050A1002 (length 50 cm)	180 450 380 450
		FSE 100A1006 FSF 100A1002 (length 100 cm)	170 500 370 860
		FSE 050A4006 FSF 050A4002 (length 50 cm)	180 450 380 450
		FSE 100A4006 FSF 100A4002 (length 100 cm)	170 500 370 860

Glass fiber optics for Series 18, 30

Through beam types

Fiber diameter 2 x 4 mm ²		Part number	Sb = actual range [mm]
Sheath material: PVC ø 4 mm (FSE ...)	Sheath material: brass chromium plated ø 5 mm (FSF ...)		
		FSE 050A2003 FSF 050A2001 (length 50 cm)	310 500 500 500
		FSE 100A2003 FSF 100A2001 (length 100 cm)	300 800 600 1400
		FSE 050A1003 FSF 050A1001 (length 50 cm)	310 500 500 500
		FSE 100A1003 FSF 100A1001 (length 100 cm)	300 800 600 1400
		FSE 050A4004 FSF 050A4004 (length 50 cm)	310 500 500 500
		FSE 100A4004 FSF 100A4004 (length 100 cm)	300 800 600 1400

Arrays (for Series 18 only)

dimensions		Part number	Sb = actual range [mm]
A	B		
10	10	FSF 050A3020 FSE 050A3020 (length 50 cm)	310 500
10	10	FSF 100A3020 FSE 100A3020 (length 100 cm)	310 800
10	25	FSF 050A3021 FSE 050A3021 (length 50 cm)	350 500
12	40	FSF 100A3021 FSE 100A3021 (length 100 cm)	350 900

flare size s	A	B	C	D	E	F	G	part number
8 mm	10	10	-	-	-	-	25	FSF 050A3020 FSF 100A3020
8 mm	10	10	-	-	-	-	25	FSE 050A3020 FSE 100A3020
20 mm	10	25	9	6.5	12	3,2	40	FSF 050A3021 FSF 100A3021
35 mm	12	40	12	7.5	25	4,2	50	FSF 050A3022 FSF 100A3022
metal sheath (FSF...)							length 50 cm length 100 cm	
plastic sheath (FSE...) (PUR)							length 50 cm length 100 cm	



Sb = 1200 mm
Tw = 240 mm

- sensitivity adjustable via potentiometer
- fast version available
- rugged metal housing



general data

actual range Sb	1200 mm
sensing distance Tw	240 mm
light source	pulsed infrared diode
light indicator	LED yellow
alignment / soiled lens indicator	LED, flashing
adjustment	potentiometer, 20 turn
wave length	880 nm
suppression of reciprocal influence	yes

electrical data

voltage supply range +Vs	10 ... 30 VDC
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15 mm
height / length	60 mm
depth	45 mm
type	rectangular
housing material	die-cast aluminum

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 65

connectors

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular

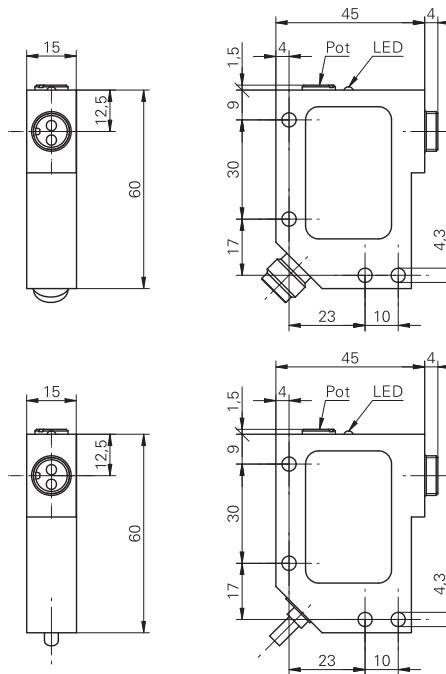
additional cable connectors and field wireable connectors, see accessories

accessories

mounting bracket	10103415
for details, see accessories section	

order reference	response time / release time	current consumption max. (no load)	current consumption typ.	output circuit	connection types
FVDM 15N5103	< 1 ms	46 mA	30 mA	NPN	cable 4 pin, 2 m
FVDM 15N5103/S14	< 1 ms	46 mA	30 mA	NPN	connector M12 4 pin
FVDM 15P5103	< 1 ms	46 mA	30 mA	PNP	cable 4 pin, 2 m
FVDM 15P5103/S14	< 1 ms	46 mA	30 mA	PNP	connector M12 4 pin
FVDM 15P5130	< 0,1 ms	60 mA	50 mA	PNP	cable 4 pin, 2 m
FVDM 15P5130/S14	< 0,1 ms	60 mA	50 mA	PNP	connector M12 4 pin

dimension drawings



connection diagrams



Glass fiber optics for Series 15

Reflective types

Series 15

Fiber diameter 2 x 0,5 mm ²		Part number	TW = sensing distance [mm]
Sheath material: PVC ø 2,5 mm (FUE ...)	Sheath material: brass chromium plated ø 4 mm (FUF ...)		
		FUE 025B2004 FUF 025B2004 (length 25 cm)	25
		FUE 025B2003 FUF 025B2003 (length 25 cm)	25
		FUE 025B1003 FUF 025B1003 (length 25 cm)	25
		FUE 025B4003 FUF 025B4006 (length 25 cm)	25
		FUE 050B4003 FUF 050B4006 (length 50 cm)	25
Fiber diameter 2 x 1 mm ²		Part number	TW = sensing distance [mm]
Sheath material: PUR ø 4,5 mm (FUE ...)	Sheath material: brass chromium plated ø 5 mm (FUF ...)		
		FUE 025B2002 FUF 025B2005 (length 25 cm)	60
		FUE 050B2002 FUF 050B2005 (length 50 cm)	60
		FUE 025B1002 FUF 025B1005 (length 25 cm)	60
		FUE 050B1002 FUF 050B1005 (length 50 cm)	60
		FUE 025B4005 FUF 025B4008 (length 25 cm)	60
		FUE 050B4005 FUF 050B4008 (length 50 cm)	60
Fiber diameter 2 x 0,5 mm ²		Part number	TW = sensing distance [mm]
Sheath material: Chrome-nickel-steel ø 2 mm FUH 010B2002	Sheath material: Chrome-nickel-steel ø 3 mm FUH 010B2001		
		FUH 010B2002 (length 10 cm)	25
		FUH 010B2001 (length 10cm)	60

Glass fiber optics for Series 15

Reflective types

Series 15

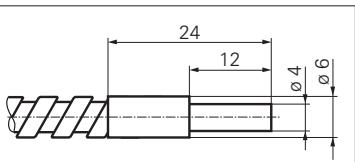
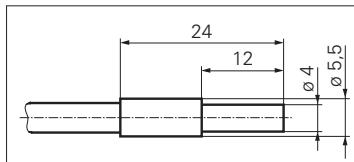
Fiber diameter 2 x 2 mm²

Sheath material: PUR ø 4,5 mm
(FUE ...)

Sheath material: brass chromium plated ø 5 mm (FUF ...)

Part number

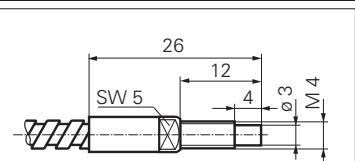
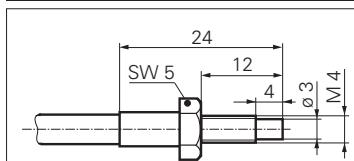
TW = sensing distance [mm]



FUE 025B2011

FUF 025B2011
(length 25 cm)

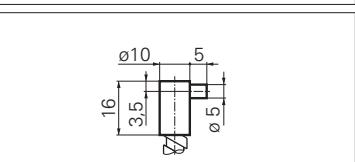
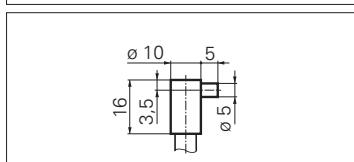
110



FUE 025B1011

FUF 025B1011
(length 25 cm)

110



FUE 025B4004

FUF 025B4002
(length 25 cm)

110

FUE 050B4004

FUF 050B4002
(length 50 cm)

100

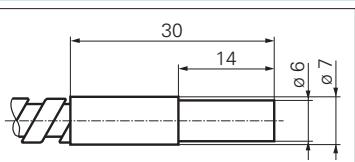
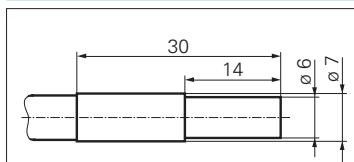
Fiber diameter 2 x 3 mm²

Sheath material: PUR ø 6 mm
(FUE ...)

Sheath material: brass chromium plated ø 6 mm (FUF ...)

Part number

TW = sensing distance [mm]



FUE 025B2008

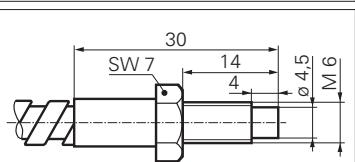
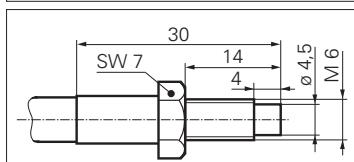
FUF 025B2002
(length 25 cm)

210

FUE 050B2008

FUF 050B2002
(length 50 cm)

200



FUE 025B1008

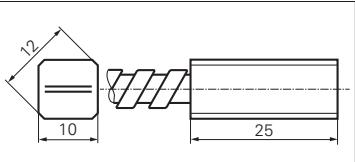
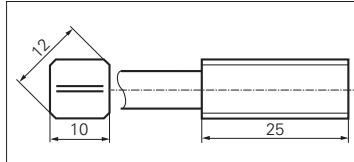
FUF 025B1002
(length 25 cm)

210

FUE 050B1008

FUF 050B1002
(length 50 cm)

200



FUE 025B3001

FUF 025B3001
(length 25 cm)

210

FUE 050B3001

FUF 050B3001
(length 50 cm)

200

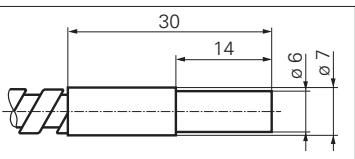
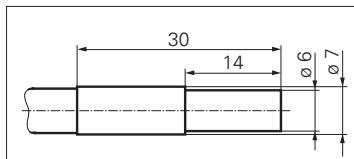
Fiber diameter 2 x 4 mm²

Sheath material: PUR ø 6 mm
(FUE ...)

Sheath material: brass chromium plated ø 6 mm (FUF ...)

Part number

TW = sensing distance [mm]



FUE 025B2001

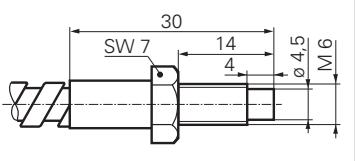
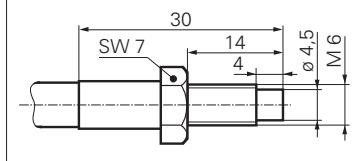
FUF 025B2001
(length 25 cm)

240

FUE 050B2001

FUF 050B2001
(length 50 cm)

230



FUE 025B1001

FUF 025B1001
(length 25 cm)

240

FUE 050B1001

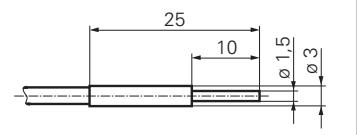
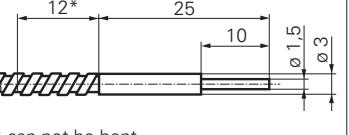
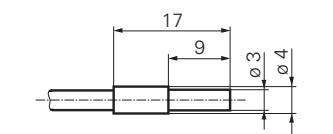
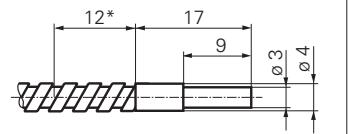
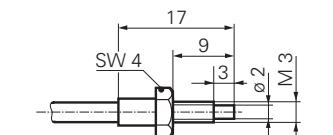
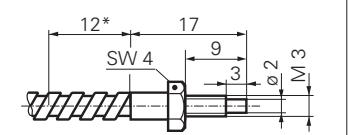
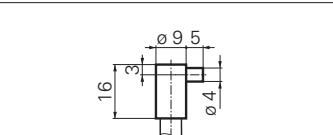
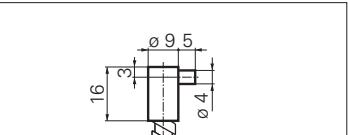
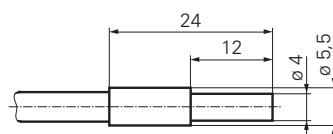
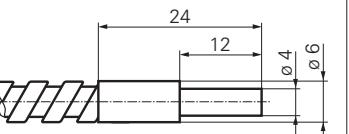
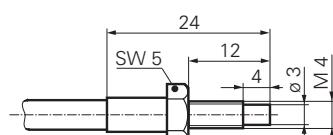
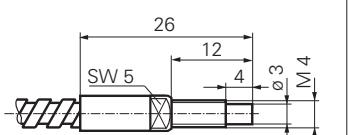
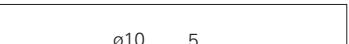
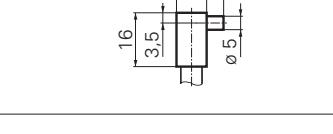
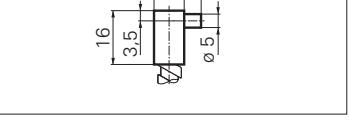
FUF 050B1001
(length 50 cm)

230

Glass fiber optics for Series 15

Through beam types

Series 15

Fiber diameter 2 x 1 mm ²		Part number	Sb = actual range [mm]
Sheath material: PVC ø 2,5 mm (FSE ...)	Sheath material: brass chromium plated ø 4 mm (FSF ...)		
		FSE 025B2002 FSF 025B2002 (length 25 cm)	140
		FSE 025B2001 FSF 025B2005 (length 25 cm)	140
		FSE 025B1001 FSF 025B1005 (length 25 cm)	140
		FSE 025B4003 FSF 025B4003 (length 25 cm)	140
		FSE 050B1003 FSF 050B1003 (length 50 cm)	320
Fiber diameter 2 x 2 mm ²		Part number	Sb = actual range [mm]
Sheath material: PUR ø 4,5 mm (FSE ...)	Sheath material: brass chromium plated ø 5 mm (FSF ...)		
		FSE 025B2006 FSF 025B2006 (length 25 cm)	160
		FSE 050B2006 FSF 050B2006 (length 50 cm)	450
		FSE 025B1007 FSF 025B1007 (length 25 cm)	160
		FSE 050B1007 FSF 050B1007 (length 50 cm)	450
		FSE 025B4006 FSF 025B4002 (length 25 cm)	160
		FSE 050B4006 FSF 050B4002 (length 50 cm)	450

Glass fiber optics for Series 15

Through beam types

Series 15

Fiber diameter 2 x 4 mm ²		Part number	Sb = actual range [mm]
Sheath material: PVC ø 4 mm (FSE ...)	Sheath material: brass chromium plated ø 5 mm (FSF ...)		
		FSE 025B2003 FSF 025B2001 (length 25 cm)	160
		FSE 050B2003 FSF 050B2001 (length 50 cm)	500
		FSE 025B1003 FSF 025B1001 (length 25 cm)	160
		FSE 050B1003 FSF 050B1001 (length 50 cm)	500
		FSE 025B4004 FSF 025B4004 (length 25 cm)	160
		FSE 050B4004 FSF 050B4004 (length 50 cm)	500

Vision sensors Edge/Profile recognition



Vision sensors *VeriSens*
ParCon and *PosCon* line sensors
SCATEC copy counter / edge sensor

Page 352
Page 365
Page 378

Vision sensors VeriSens®

Applications



- Presence and completeness check



- Acquisition of part location and correct position



- Reading of numbers and characters



- Reading of barcodes and matrix codes

Integration – easy and flexible



- Each 5 freely definable digital inputs / outputs
- Encoder interface



- Siemens SIMATIC® S7 function modules
- Process interface



- Visualization of live images and fault images
- Backup & Restore function



- Ethernet interface for system integration
- Gateway and NAT support



The image-processing VeriSens® vision sensors provide extensive capabilities for a variety of inspection tasks in automation technology. LED lighting, precision optics, a CCD or CMOS camera, processing electronics, and interfaces are integrated in the industrial-grade and compact metal housing (IP 67).

Fields of application

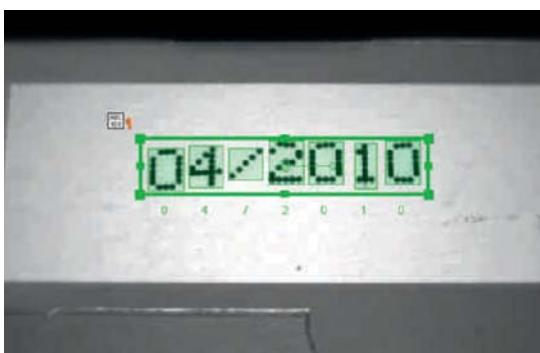
- Quality control
- Food & beverage
- Assembly/Handling
- Packaging industry
- Electronics industry
- Pharmaceutical industry

The unified user interface allows intuitive configuration of the vision sensors, even for non-experts in image processing. Visualization or a quick job switching when changing products are also available via a web interface.



Vision sensor *VeriSens*[®] for checking and sorting of products

- Presence control and acquisition of correct position of labels and caps



VeriSens[®] ID Series

Reading of text and 1D / 2D codes

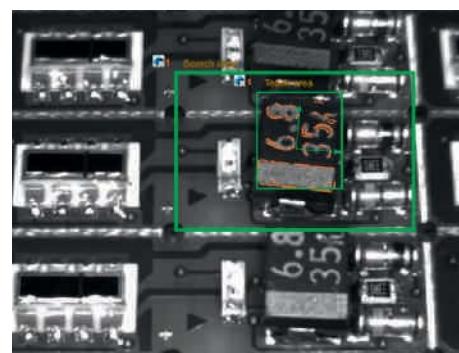
- Multi Reader for text and codes (incl. GS1)
- Reading of text without font training
- Several codes are read simultaneously



VeriSens[®] CS Series

Checking and sorting of products

- Presence and completeness check
- Part recognition and part sorting
- Checking of part geometry



VeriSens[®] XF / XC Series

Powerful for complex inspection tasks

- Largest set of *VeriSens*[®] functions
- Coordinate conversion for Pick & Place
- Result output via process interface



product family	VS ID100M03	VS ID110M03	VS CS100M03	VS XF100M03
				
	<i>VeriSens</i> ID-100	<i>VeriSens</i> ID-110	<i>VeriSens</i> CS-100	<i>VeriSens</i> XF-100
sensor	CMOS	CMOS	CMOS	CMOS
resolution (format)	752 × 480 px (1/3")	752 × 480 px (1/3")	752 × 480 px (1/3")	752 × 480 px (1/3")
lens (focal distance)	10 / 16 mm	10 mm	10 / 16 mm	10 / 16 mm
min. object distance	50 / 70 mm	50 mm	50 / 70 mm	50 / 70 mm
lighting LED white	■	■	■	■
lighting LED infrared	-	■	■	-
signal processing	processor Baumer FEX® 3.5	processor Baumer FEX® 3.5	processor Baumer FEX® 3.5	processor Baumer FEX® 4.0
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP RS 485	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP	setup Ethernet (10 Base-T / 100 Base-TX)	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP
housing material	Aluminum and PMMA	Aluminum and PMMA	Aluminum and PMMA	Aluminum and PMMA
page	354	355	356	358



VS XF200M03

VS XC100M

VS XC200M



VeriSens XF-200	VeriSens XC-100	VeriSens XC-200		
CMOS	CCD	CCD		
752 × 480 px (1/3")	640 × 480 px (1/4") 1280 × 960 px (1/3") 1600 × 1200 px (1/1.8")	640 × 480 px (1/4") 1280 × 960 px (1/3") 1600 × 1200 px (1/1.8")		
10 / 16 mm	none	none		
50 / 70 mm	depends on lens	depends on lens		
■	-	-		
■ (10 mm)	-	-		
processor FEX® 4.0	processor FEX® 4.0	processor Baumer FEX® 4.0		
setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP		
Aluminum and PMMA	Aluminum and PMMA	Aluminum and PMMA		
359	360	362		



focal distance = 10 / 16 mm



- multi-code reader for 1D/2D codes (incl. GS1)
- reads and verifies codes simultaneously
- quality control of codes according to ISO/AIM

general data

sensor	CMOS	
resolution (format)	752 × 480 px (1/3")	
type	monochrome	
illumination	white	
speed		
High Resolution Mode:	max. 50 inspections/sec	
High Speed Mode:	max. 100 inspections/sec	
objectiv (focal distance)	10 mm	16 mm
object distance min.	50 mm	70 mm
inspection field min.	26,4 × 16,9 mm	17,7 × 11,3 mm
number of jobs (products)	up to 255	
features per job	32	
signal processing	processor Baumer FEX® 3.5	
inputs	8 ... 30 VDC	
outputs	PNP 100 mA	
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz	
digital output	Pass / Fail 1-3, Flash sync, Alarm, Camera Ready, Output Enable	
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP RS 485	

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1$ A at 24 V)

mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	38 mm
type	rectangular
housing material	Aluminum and PMMA
weight	250 g

ambient conditions

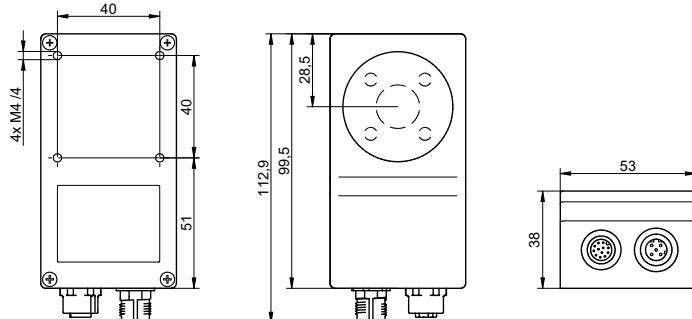
operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)
protection class	IP 67
vibration load	IEC 60068-2-6, IEC 60068-2-64
mechanical shock resistance	EN 60068-2-27

accessories

mounting bracket straight	10159905
mounting bracket angular	10159906
VeriSens Application Suite CD	included in delivery
for details, see accessories section	

order reference	lens	illumination
VS ID100M03W10RP	10 mm	white
VS ID100M03W16RP	16 mm	white

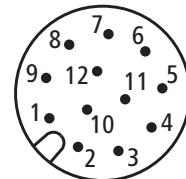
dimension drawing



Electrical connection

- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: RS 485+
- 10: IN4
- 11: IN5
- 12: RS 485-

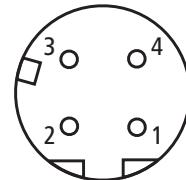
Type M12 / 12-pin



Ethernet interface

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin



connectors

ESG 34JP0200G	12-pin	2 m straight (shielded)
ESG 34JP0500G	12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	4-pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

functions

Barcode, Matrix code



focal distance = 10 mm

- multi reader for text and 1D/2D codes (incl. GS1)
- reads different fonts without font training
- verifies text (OCR/OCV), Quality control of codes



general data

sensor	CMOS
resolution (format)	752 × 480 px (1/3")
type	monochrome
illumination	white, infrared
speed	
High Resolution Mode:	max. 50 inspections/sec
High Speed Mode:	max. 100 inspections/sec
objectiv (focal distance)	10 mm
object distance min.	50 mm
inspection field min.	26,4 × 16,9 mm
number of jobs (products)	up to 255
features per job	32
signal processing	processor Baumer FEX® 3.5
inputs	8 ... 30 VDC
outputs	PNP 100 mA
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz
digital output	Pass / Fail 1-5, Flash sync , Alarm, Camera Ready, Output Enable
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1 \text{ A}$ at 24 V)

mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	38 mm
type	rectangular
housing material	Aluminum and PMMA
weight	250 g

ambient conditions

operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)

protection class	IP 67
vibration load	IEC 60068-2-6, IEC 60068-2-64

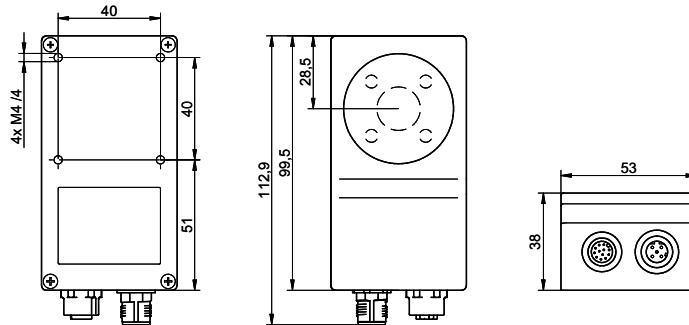
mechanical shock resistance	EN 60068-2-27
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accessories

mounting bracket straight	10159905
mounting bracket angular	10159906

VeriSens Application Suite CD	included in delivery
for details, see accessories section	

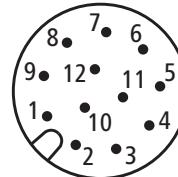
dimension drawing



Electrical connection

- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: OUT4
- 10: IN4
- 11: IN5
- 12: OUT5

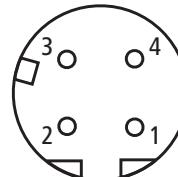
Type M12 / 12-pin



Ethernet interface

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin



connectors

ESG 34JP0200G	12-pin	2 m straight (shielded)
ESG 34JP0500G	12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	4-pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

order reference	lens	illumination
VS ID110M03W10EP	10 mm	white
VS ID110M03I10EP	10 mm	infrared

functions
Barcode, Matrix code, Text



focal distance = 10 / 16 mm



- presence and completeness check
- 360° part recognition, part sorting
- checks geometry of parts

general data

sensor	CMOS	
resolution (format)	752 × 480 px (1/3")	
type	monochrome	
illumination	white, infrared	
speed		
High Resolution Mode:	max. 50 inspections/sec	
High Speed Mode:	max. 100 inspections/sec	
objectiv (focal distance)	10 mm	16 mm
object distance min.	50 mm	70 mm
inspection field min.	26,4 × 16,9 mm	17,7 × 11,3 mm
number of jobs (products)	up to 255	
features per job	32	
signal processing	processor Baumer FEX® 3.5	
inputs	8 ... 30 VDC	
outputs	PNP 100 mA	
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz	
digital output	Pass / Fail 1-5, Flash sync, Alarm, Camera Ready, Output Enable	
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface: none	

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1$ A at 24 V)

mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	38 mm
type	rectangular
housing material	Aluminum and PMMA
weight	250 g

ambient conditions

operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)
protection class	IP 67
vibration load	IEC 60068-2-6, IEC 60068-2-64
mechanical shock resistance	EN 60068-2-27

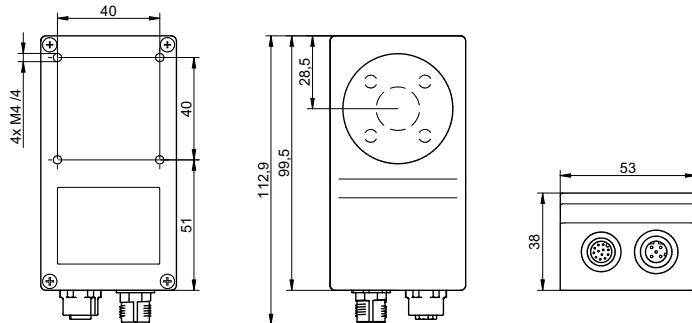
accessories

mounting bracket straight	10159905
mounting bracket angular	10159906
VeriSens Application Suite CD	included in delivery

for details, see accessories section

order reference	lens	illumination
VS CS100M03W10EP	10 mm	white
VS CS100M03W16EP	16 mm	white
VS CS100M03I10EP	10 mm	infrared
VS CS100M03I16EP	16 mm	infrared

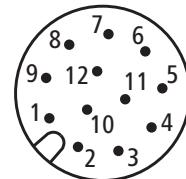
dimension drawing



Electrical connection

- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: OUT4
- 10: IN4
- 11: IN5
- 12: OUT5

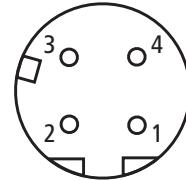
Type M12 / 12-pin



Ethernet interface

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin



connectors

ESG 34JP0200G	12-pin	2 m straight (shielded)
ESG 34JP0500G	12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	4-pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

functions

Part location on contours,
Distance, Circle,
Count contour points, Contour comparison, Brightness



focal distance = 10 / 16 mm



- presence and completeness check
- acquisition of part location and correct position
- coordinate conversion

general data

sensor	CMOS	
resolution (format)	752 × 480 px (1/3")	
type	monochrome	
illumination	white	
speed		
High Resolution Mode:	max. 50 inspections/sec	
High Speed Mode:	max. 100 inspections/sec	
objectiv (focal distance)	10 mm	16 mm
object distance min.	50 mm	70 mm
inspection field min.	26,4 × 16,9 mm	17,7 × 11,3 mm
number of jobs (products)	up to 255	
features per job	32	
signal processing	processor Baumer FEX® 3.5	
inputs	8 ... 30 VDC	
outputs	PNP 100 mA	
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz	
digital output	Pass / Fail 1-5, Flash sync, Alarm, Camera Ready, Output Enable	
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP	

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1$ A at 24 V)

mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	38 mm
type	rectangular
housing material	Aluminum and PMMA
weight	250 g

ambient conditions

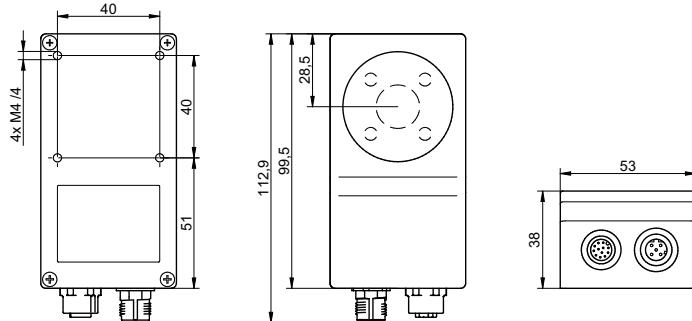
operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)
protection class	IP 67
vibration load	IEC 60068-2-6, IEC 60068-2-64
mechanical shock resistance	EN 60068-2-27

accessories

mounting bracket straight	10159905
mounting bracket angular	10159906
VeriSens Application Suite CD	included in delivery
for details, see accessories section	

order reference	lens	illumination
VS XF100M03W10EP	10 mm	white
VS XF100M03W16EP	16 mm	white

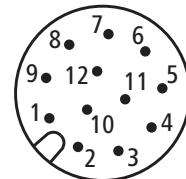
dimension drawing



Electrical connection

- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: OUT4
- 10: IN4
- 11: IN5
- 12: OUT5

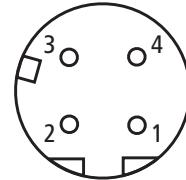
Type M12 / 12-pin



Ethernet interface

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin



connectors

ESG 34JP0200G	12-pin	2 m straight (shielded)
ESG 34JP0500G	12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	4-pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

functions

Part location on contours, Part location on edges, Part location on circle, Part location on text line, Distance, Circle, Angle, Count edges, Point position, Count contour points, Contour comparison, Brightness, Contrast, Area size, Count areas, Pattern comparison



focal distance = 10 / 16 mm

- presence and completeness check
- acquisition of part location and correct position
- identification of text and 1D/2D codes



general data

sensor	CMOS	
resolution (format)	752 × 480 px (1/3")	
type	monochrome	
illumination	white, infrared	
speed		
High Resolution Mode:	max. 50 inspections/sec	
High Speed Mode:	max. 100 inspections/sec	
objectiv (focal distance)	10 mm	16 mm
object distance min.	50 mm	70 mm
inspection field min.	26,4 × 16,9 mm	17,7 × 11,3 mm
number of jobs (products)	up to 255	
features per job	32	
signal processing	processor Baumer FEX® 3.5	
inputs	8 ... 30 VDC	
outputs	PNP 100 mA	
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz	
digital output	Pass / Fail 1-5, Flash sync, Alarm, Camera Ready, Output Enable	
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP	

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1 \text{ A}$ at 24 V)

mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	38 mm
type	rectangular
housing material	Aluminum and PMMA
weight	250 g

ambient conditions

operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)

protection class	IP 67
vibration load	IEC 60068-2-6, IEC 60068-2-64

mechanical shock resistance	EN 60068-2-27
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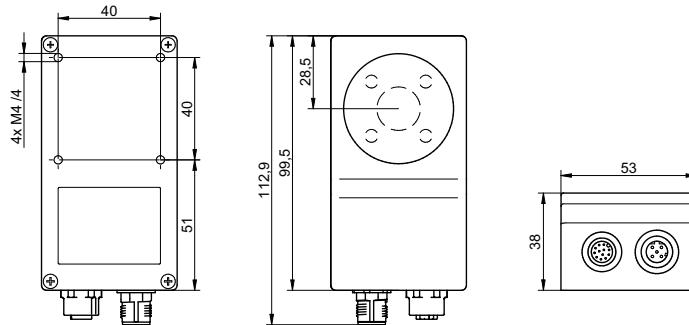
accessories

mounting bracket straight	10159905
mounting bracket angular	10159906
VeriSens Application Suite CD	included in delivery

for details, see accessories section

order reference	lens	illumination
VS XF200M03W10EP	10 mm	white
VS XF200M03W16EP	16 mm	white
VS XF200M03I10EP	10 mm	infrared

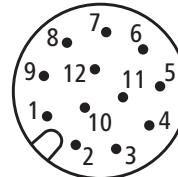
dimension drawing



Electrical connection

- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: OUT4
- 10: IN4
- 11: IN5
- 12: OUT5

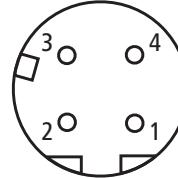
Type M12 / 12-pin



Ethernet interface

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin



connectors

ESG 34JP0200G	12-pin	2 m straight (shielded)
ESG 34JP0500G	12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	4-pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

functions

Part location on contours, Part location on edges, Part location on circle, Part location on text line, Distance, Circle, Angle, Count edges, Point position, Count contour points, Contour comparison, Brightness, Contrast, Area size, Count areas, Pattern comparison, Barcode, Matrix code, Text



- presence and completeness check
- acquisition of part location and correct position
- coordinate conversion



general data

sensor	CCD
resolution (format)	640 × 480 px (1/4") ¹⁾ 1280 × 960 px (1/3") ²⁾ 1600 × 1200 px (1/1.8") ³⁾
type	monochrome
speed	
High Resolution Mode:	max. 50 ¹⁾ / 12 ²⁾ / 7 ³⁾ inspect./sec
High Speed Mode:	max. 100 ¹⁾ / 25 ²⁾ / 15 ³⁾ inspect./sec
number of jobs (products)	up to 255
features per job	32
signal processing	Processor Baumer FEX® 4.0
inputs	8 ... 30 VDC
outputs	PNP 100 mA
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz
digital output	Pass / Fail 1-5, Flash sync, Alarm, Camera Ready, Output Enable
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1,5$ A at 24 V)

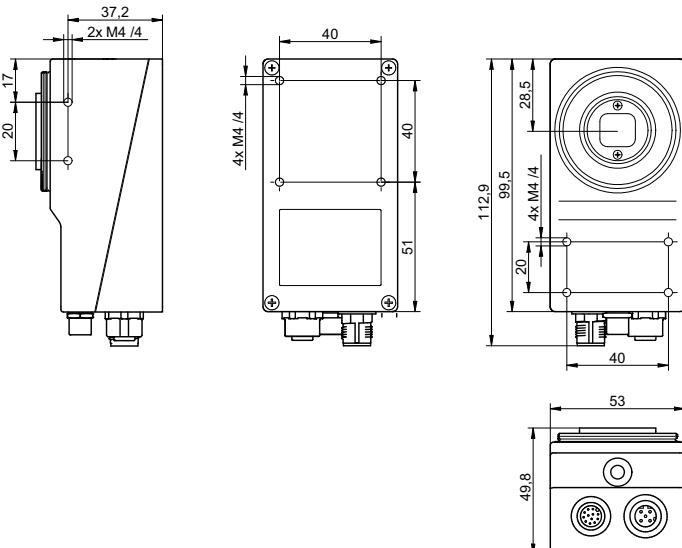
mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	49,8 mm (without lens / tube)
type	rectangular
housing material	Aluminum and PMMA
weight	300 g (without lens / tube)

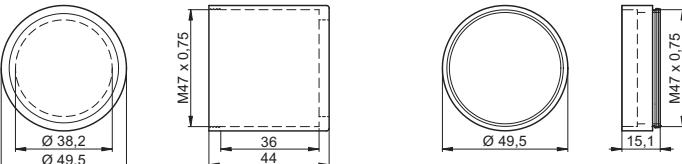
ambient conditions

operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)
protection class	IP 67 (with tube)
vibration load	IEC 60068-2-6, IEC 60068-2-64
mechanical shock resistance	EN 60068-2-27

dimension drawing device



dimension drawing tube / tube module



accessories

XC tube	11088325
XC tube module	11089149
mounting bracket straight	10159905
mounting bracket angular	10159906
VeriSens Application Suite CD	included in delivery
for details, see accessories section	

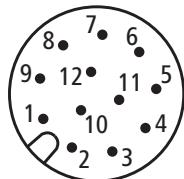
order reference	resolution
VS XC100M03X00EP	640 × 480 px (1/4")
VS XC100M12X00EP	1280 × 960 px (1/3")
VS XC100M20X00EP	1600 × 1200 px (1/1.8")

functions

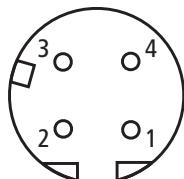
Part location on contours, Part location on edges,
Part location on circle, Part location on text line,
Distance, Circle, Angle, Count edges, Point position,
Count contour points, Contour comparison, Brightness, Contrast,
Area size, Count areas, Pattern comparison

**Electrical connection**

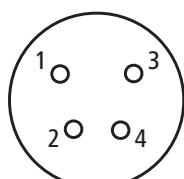
- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: OUT4
- 10: IN4
- 11: IN5
- 12: OUT5

Type M12 / 12-pin**Ethernet interface**

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin**Electr. connection illumination***

- 1: +24 V or +48 V Flash
- 2: +12 V or +24 V Flash
- 3: Ground
- 4: Flash Sync

Type M8 / 4-pin**connectors**

ESG 34JP0200G	M12 / 12-pin	2 m straight (shielded)
ESG 34JP0500G	M12 / 12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	M12 / 4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	M12 / 4-pin	5 m straight (shielded)
ESG32A/JSTBV0030	M8 / 4-pin	30 cm straight (shielded), to JST 3-pin
ESG32A/JSTSV0030	M8 / 4-pin	30 cm straight (shielded), to JST 2-pin

additional cable connectors and field wireable connectors, see
accessories



- presence and completeness check
- acquisition of part location and correct position
- identification of text and 1D/2D codes



general data

sensor	CCD
resolution (format)	640 × 480 px (1/4") ¹⁾ 1280 × 960 px (1/3") ²⁾ 1600 × 1200 px (1/1.8") ³⁾
type	monochrome
speed	
High Resolution Mode:	max. 50 ¹⁾ / 12 ²⁾ / 7 ³⁾ inspect./sec
High Speed Mode:	max. 100 ¹⁾ / 25 ²⁾ / 15 ³⁾ inspect./sec
number of jobs (products)	up to 255
features per job	32
signal processing	Processor Baumer FEX® 4.0
inputs	8 ... 30 VDC
outputs	PNP 100 mA
digital input	trigger, job selection, external teach-in, encoder (CH-A, CH-B) 500 kHz
digital output	Pass / Fail 1-5, Flash sync, Alarm, Camera Ready, Output Enable
communication	setup Ethernet (10 Base-T / 100 Base-TX) process interface TCP/IP

electrical data

voltage supply range +Vs	18 ... 30 VDC
power consumption max.	typ. 5 W ($I_{max} = 1,5$ A at 24 V)

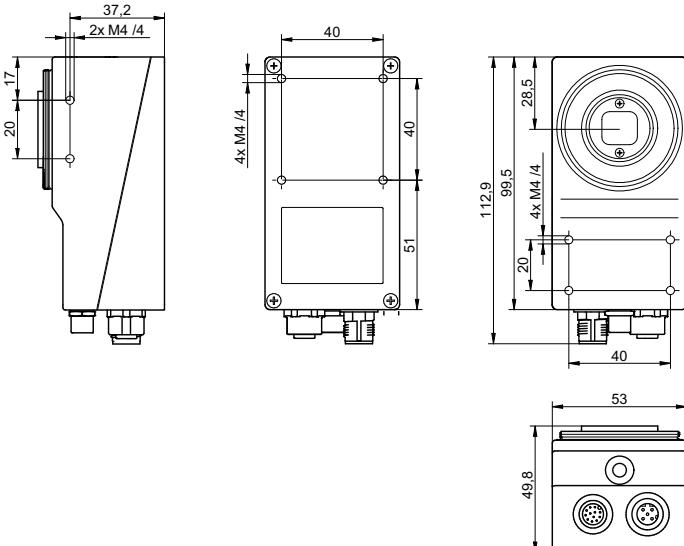
mechanical data

width / diameter	53 mm
height / length	99,5 mm
depth	49,8 mm (without lens / tube)
type	rectangular
housing material	Aluminum and PMMA
weight	300 g (without lens / tube)

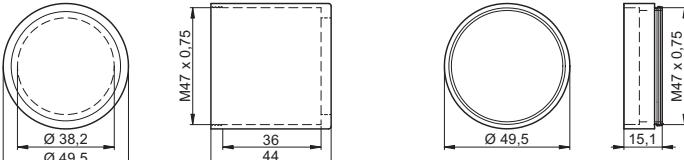
ambient conditions

operating temperature	+5 ... +50 °C
humidity	0 ... 90 % (non-condensing)
protection class	IP 67 (with tube)
vibration load	IEC 60068-2-6, IEC 60068-2-64
mechanical shock resistance	EN 60068-2-27

dimension drawing device



dimension drawing tube / tube module



accessories

XC tube	11088325
XC tube module	11089149
mounting bracket straight	10159905
mounting bracket angular	10159906
VeriSens Application Suite CD	included in delivery
for details, see accessories section	

order reference

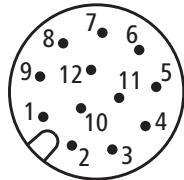
order reference	resolution
VS XC200M03X00EP	640 × 480 px (1/4")
VS XC200M12X00EP	1280 × 960 px (1/3")
VS XC200M20X00EP	1600 × 1200 px (1/1.8")

functions

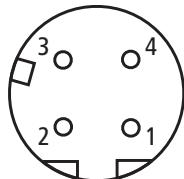
Part location on contours, Part location on edges,
Part location on circle, Part location on text line,
Distance, Circle, Angle, Count edges, Point position,
Count contour points, Contour comparison, Brightness, Contrast,
Area size, Count areas, Pattern comparison,
Barcode, Matrix code, Text

**Electrical connection**

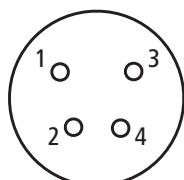
- 1: Power +18...30 VDC
- 2: Ground
- 3: IN1 (Trigger)
- 4: OUT1
- 5: IN2
- 6: OUT2
- 7: OUT3
- 8: IN3
- 9: OUT4
- 10: IN4
- 11: IN5
- 12: OUT5

Type M12 / 12-pin**Ethernet interface**

- 1: TD+
- 2: RD+
- 3: TD-
- 4: RD-

Type M12 / 4-pin**Electr. connection illumination***

- 1: +24 V or +48 V Flash
- 2: +12 V or +24 V Flash
- 3: Ground
- 4: Flash Sync

Type M8 / 4-pin**connectors**

ESG 34JP0200G	M12 / 12-pin	2 m straight (shielded)
ESG 34JP0500G	M12 / 12-pin	5 m straight (shielded)
KSG 34A/ KSG45AP0200G/E	M12 / 4-pin	2 m straight (shielded)
KSG 34A/ KSG45AP0500G/E	M12 / 4-pin	5 m straight (shielded)
ESG32A/JSTBV0030	M8 / 4-pin	30 cm straight (shielded), to JST 3-pin
ESG32A/JSTSV0030	M8 / 4-pin	30 cm straight (shielded), to JST 2-pin

additional cable connectors and field wireable connectors, see
accessories



product family	ZADM 034	ZADM 034	ZADM 034
	ParCon	ParCon	ParCon
type	measuring mode: edges, width	measuring mode: edges, width measuring mode: sum of all dark areas, edges	switchable
measuring field size	24 mm	22 mm	24 mm
measuring distance (to object)	0 ... 40 mm		0 ... 40 mm
measuring range towards object		0 ... 200 mm	
measuring frequency	> 1800 Hz > 2000 Hz	> 1100 Hz	> 4000 Hz
output signal	4 ... 20 mA	4 ... 20 mA	
PNP			■
analog	■	■	
connector	■	■	■
page	368	370	372

product family	ZADM 023	ZADM 023
	PosCon	PosCon
type	measuring mode: edges, center, width	measuring mode: edges, center, width
measuring field size	30 mm 150 mm 350 mm	
measuring field size (dep. on measuring dist.)		400 ... 875 mm
measuring distance (to object)	50 mm 200 mm 500 mm	640 ... 1400 mm
measuring frequency	> 500 Hz	> 500 Hz
analog and RS 485	■	■
output signal	4 ... 20 mA	4 ... 20 mA
connector	■	■
page	374	376

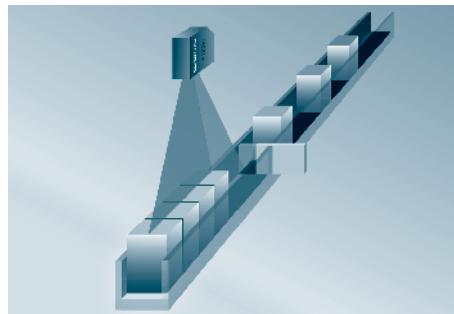


General information

Line sensors are used to detect object widths and object positions. The position / width is issued as an analog value with high accuracy proportional to the overall measuring area. Although smaller than a deck of playing cards, the sensors contain not only the complete signal conditioning, but also a long-life illumination unit.

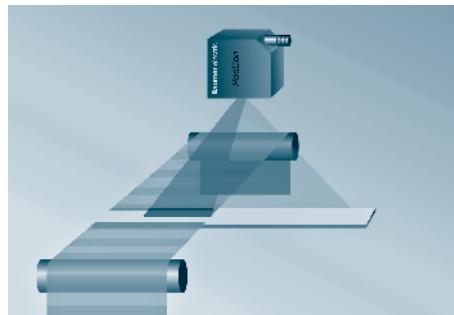
The simple switching version of the *ParCon* also allows the detection of small objects within the measuring area.

Applications



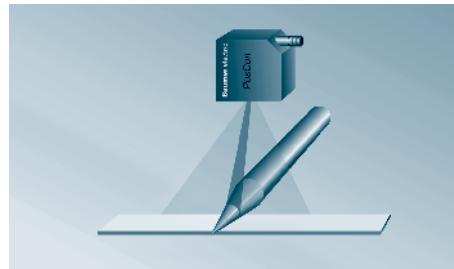
Edge detection (*PosCon, ParCon*)

- Control of textile, plastic or paper edges
- Positioning of objects by the edge
- Level measurement



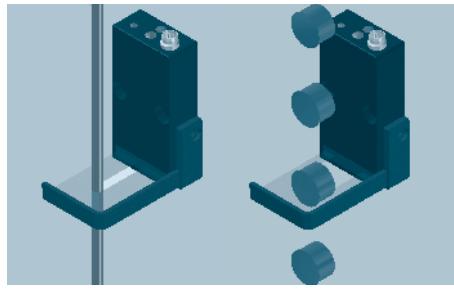
Width measurement (*PosCon, ParCon*)

- Width inspection during the production of fabric and rubber bands



Center position (*PosCon*)

- Position measurement by the object center, by which bands or objects of different width can be aligned centrally to each other



Counting and detecting objects (*ParCon*), switching output

- Detection and counting of small objects falling through the measurement area
- Wire and belt break monitoring



Characteristics and advantages

ParCon line sensor

- The two measuring modes (edge, width, center) can be set by a push of a button.
- Due to the parallel light beams, the vertical movement of fabric webs does not affect the measurement signal.
- The high measuring frequency of 1000 Hz in the analog sensor also allows rapid movements to be detected.
- Due to the high measuring frequency of 4 kHz, even small, rapidly moving parts are reliably detected.

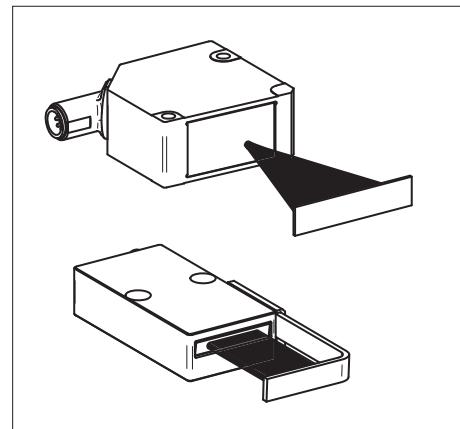
PosCon line sensor

- The measuring area can be restricted by a simple Teach-in process to suppress interfering objects and areas.
- The three different measuring modes (width, edge, center) can be set simply by a push of a button.
- Two threshold values can be programmed with the Teach-in button and serve as tolerance limits for the switching output.
- All functions available with the buttons can also be operated via an RS 485 interface.
- The position and other information can be read via the interface.
- Measurement is possible on transparent objects and films.

Technology and operation

With the line sensors, the light of the integrated illumination is reflected by a reflective film (special film) installed opposite the sensor and is received by the diode line. The length of the diode line and the optics determine the measuring area. Due to the narrow diode line, the measuring area is also only a narrow band. If an object obstructs a part of the light, no light falls on the corresponding part of the diode line. The integrated microcontroller processes the shaded areas and the transitions from dark to light and calculates the corresponding analog value according to the measuring mode.

The optics of the *PosCon* and the *ParCon* are constructed differently. The *PosCon* has a diverging measuring field. This makes large measuring areas of up to 800 mm possible. The specified measuring area is achieved at the nominal distance. It becomes larger or smaller proportionally with the distance. This causes an object to appear larger or smaller according to the distance.
The *ParCon* has a parallel measuring field, making an object appear equal in size in the entire measuring area.



Mounting and adjustment

The reflective tape specified in the documentation must be used for the *PosCon* and *ParCon*.

If the reflective tape is protected against abrasion by a Plexiglas or glass sheet, this must be tilted 7° to the sensor to ensure that the direct reflection does not reflect to the receiver. The reflective tape for the *ParCon* is covered by a protective film. If highly reflective objects are measured, it is conceivable that a direct reflection will occur just as strong as the light from the reflective film. In this case, measuring errors can occur. This can be prevented by tilting the sensor away from the object.



measuring field size = 24 mm

- measuring of edge position and object width
- parallel, uniform light beam
- high measuring frequency



general data

type	measuring mode: edges, width
measuring field size	24 mm
measuring distance (to object)	0 ... 40 mm
resolution	< 0,05 mm
smallest object recognizable	1 mm
linearity error	± 0,4 mm (S = 0...40 mm) ± 0,2 mm (S = 20...40 mm)
repeat accuracy	< 0,05 mm
power on indication	LED green
output indicator	LED yellow
light source	pulsed infrared diode
wave length	880 nm

electrical data

response time	< 0,6 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	120 mA
output circuit	analog
output signal	4 ... 20 mA
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	34 mm
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

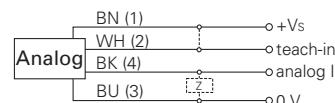
ambient conditions

operating temperature	0 ... +55 °C
protection class	IP 67

remarks

reflector bracket can be replaced with a reflective tape.

connection diagram



connectors

ESG 32AP0200G	4 pin	2 m straight (shielded)
ESG 32AP0500G	4 pin	5 m straight (shielded)
ESW 31AP0500G	4 pin	5 m angular (shielded)
additional cable connectors and field wireable connectors, see accessories		



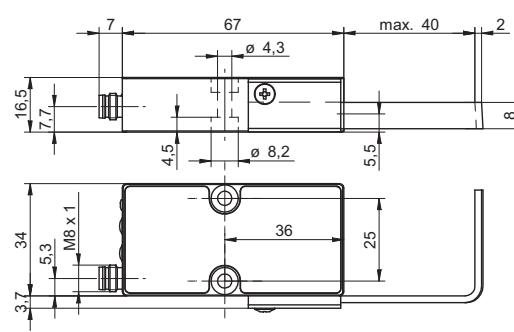
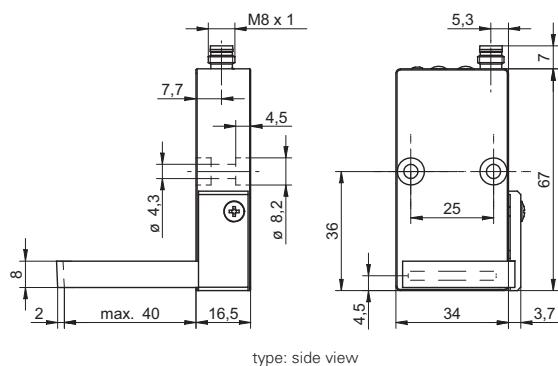
reflectors

FTDF 012M050	tape 12 x 50 mm (included)
FTDR 008M030/01	bracket for ZADM 034x240.xx01 (included)
FTDR 008M030/21	bracket for ZADM 034x240.xx21 (included)

optional

FTDF 050M234	tape 50 x 234 mm
--------------	------------------

dimension drawings





measuring field size = 22 mm



- measuring of edge position and object width
- parallel, uniform light beam
- high measuring frequency

general data

measuring field size	22 mm
measuring range towards object	0 ... 200 mm
measuring frequency	> 1100 Hz
resolution	< 0,1 mm (S = 0 ... 150 mm) < 0,2 mm (S = 150 ... 200 mm)
smallest object recognizable	3 mm
linearity error	± 1,75 mm (S = 0 ... 200 mm) ± 1 mm (S = 50 ... 150 mm)
repeat accuracy	< 0,1 mm (S = 0 ... 150 mm) < 0,2 mm (S = 150 ... 200 mm)
power on indication	LED green
output indicator	LED yellow
light source	pulsed infrared diode
wave length	880 nm

electrical data

response time	< 0,9 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	120 mA
output circuit	analog
output signal	4 ... 20 mA
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	34 mm
type	rectangular, front view
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +55 °C
protection class	IP 67

remarks

reflector bracket can be replaced with a reflective tape.

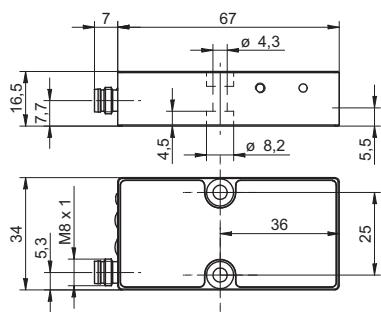
order reference	type
ZADM 034I220.0021	measuring mode: edges, width
ZADM 034I220.0022	measuring mode: sum of all dark areas, edges

**reflectors**

FTDF 035M050 tape 12 x 50 mm (included)

optional

FTDF 050M234 tape 50 x 234 mm

dimension drawing

type: front view



measuring field size = 24 mm

- detection of small objects
- measuring area 24 x 40 mm
- high measuring frequency



general data

type	switchable
measuring field size	24 mm
measuring distance (to object)	0 ... 40 mm
measuring frequency	> 4000 Hz
resolution	< 0,1 mm
smallest object recognizable	0,5 mm
hysteresis	0,4 mm
power on indication	LED green
light source	pulsed infrared diode
wave length	880 nm
adjustment	Teach-in

electrical data

response time	< 0,25 ms
output pulse length	10 ms
voltage supply range +Vs	12 ... 28 VDC
current consumption max. (no load)	120 mA
output circuit	PNP
output function	light / dark operate
output current	< 100 mA
voltage drop Vd	< 2,2 VDC
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

mechanical data

width / diameter	34 mm
housing material	aluminum
front (optics)	glass
connection types	connector M8 4 pin

ambient conditions

operating temperature	0 ... +55 °C
protection class	IP 67

remarks

reflector bracket can be replaced with a reflective tape.

order reference	type
ZADM 034P240.6901	rectangular, side view
ZADM 034P240.6921	rectangular, front view



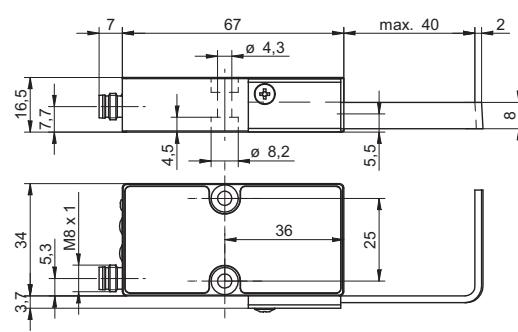
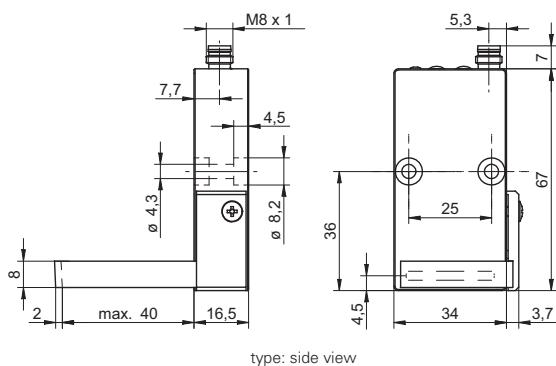
reflectors

FTDF 012M050	tape 12 x 50 mm (included)
FTDR 008M030/01	bracket for ZADM 034x240.xx01 (included)
FTDR 008M030/21	bracket for ZADM 034x240.xx21 (included)

optional

FTDF 050M234	tape 50 x 234 mm
--------------	------------------

dimension drawings





measuring field size = 350 mm



- Teach-in measuring range
- measuring mode: edges, center, width
- RS 485 interface

general data

type	measuring mode: edges, center, width
measuring frequency	> 500 Hz
linearity error relative	< 0,3 %
light source	pulsed infrared diode
wave length	880 nm
adjustment	Teach-in

measuring field size = 30 mm

measuring distance (to object)	50 mm
resolution	< 0,03 mm
smallest object recognizable	0,3 mm

measuring field size = 150 mm

measuring distance (to object)	200 mm
resolution	< 0,15 mm
smallest object recognizable	1,2 mm

measuring field size = 350 mm

measuring distance (to object)	500 mm
resolution	< 0,35 mm
smallest object recognizable	4 mm

electrical data

response time	< 2 ms
voltage supply range +Vs	15 ... 28 VDC
current consumption max. (no load)	150 mA
output signal	4 ... 20 mA
output current	< 100 mA
interface	analog and RS 485
baud rate	19200, adjustable
reverse polarity protection	yes, Vs to GND

mechanical data

type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 8 pin, rotatable

ambient conditions

operating temperature	0 ... +55 °C
protection class	IP 67

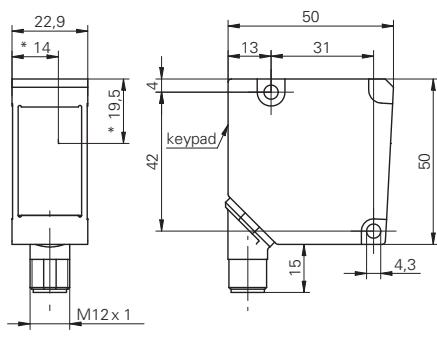
order reference	measuring field size	output function	switching output
ZADM 023H151.0001	150 mm	Out 1 / Alarm	PNP
ZADM 023H151.0002	150 mm	Out 1 / Alarm	NPN
ZADM 023H151.0011	150 mm	Out 1 / Out 2	PNP
ZADM 023H151.0012	150 mm	Out 1 / Out 2	NPN
ZADM 023H300.0001	30 mm	Out 1 / Alarm	PNP
ZADM 023H300.0002	30 mm	Out 1 / Alarm	NPN
ZADM 023H300.0011	30 mm	Out 1 / Out 2	PNP
ZADM 023H300.0012	30 mm	Out 1 / Out 2	NPN
ZADM 023H351.0001	350 mm	Out 1 / Alarm	PNP
ZADM 023H351.0002	350 mm	Out 1 / Alarm	NPN
ZADM 023H351.0011	350 mm	Out 1 / Out 2	PNP
ZADM 023H351.0012	350 mm	Out 1 / Out 2	NPN



reflectors

	reflector	reflector tape on reel	reflective tape
measuring range 30 mm	FTDR 005I040	FTDL 005I000/... m	width 5 mm FTDF 005I040 5 x 40 mm
measuring range 150 mm	FTDR 020I175	FTDL 020I000/... m	width 20 mm FTDF 020I175 20 x 175 mm
measuring range 350 mm	FTDR 035I395	FTDL 035I000/... m	width 35 mm FTDF 035I395 35 x 395 mm
		FTDL 610I000/... m	width 610 mm

dimension drawing





measuring field size = 875 mm



- Teach-in measuring range
- measuring mode: edges, center, width
- RS 485 interface

general data

type	measuring mode: edges, center, width
version	without filter for transparent objects
measuring field size (dep. on measuring dist.)	400 ... 875 mm
measuring distance (to object)	640 ... 1400 mm
measuring frequency	> 500 Hz
resolution	0,5 ... 1 mm
smallest object recognizable	8,5 ... 18 mm
linearity error relative	< 0,3 %
light source	pulsed infrared diode
wave length	880 nm
adjustment	Teach-in

electrical data

response time	< 2 ms
voltage supply range +Vs	15 ... 28 VDC
current consumption max. (no load)	150 mA
output signal	4 ... 20 mA
output current	< 100 mA
interface	analog and RS 485
baud rate	19200, adjustable
reverse polarity protection	yes, Vs to GND
short circuit protection	yes

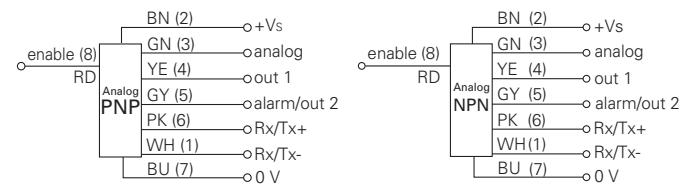
mechanical data

width / diameter	23 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
connection types	connector M12 8 pin, rotatable

ambient conditions

operating temperature	0 ... +55 °C
protection class	IP 67

connection diagrams



connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)
additional cable connectors and field wireable connectors, see accessories		

**reflectors**

FTDL 050I000/... m	on reel, width 35 mm
FTDL 610I000/... m	on reel, width 610 mm

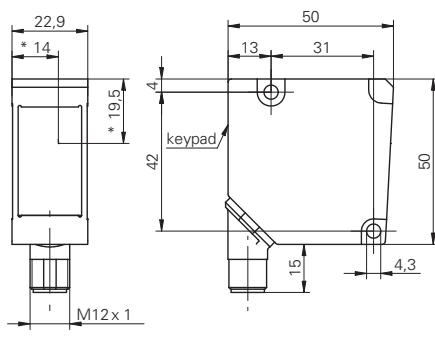
conversion factors

measuring distance (mm)	measuring field size (mm)
640	400
1400	875
meas. distance : meas. field size	= 1,6

measuring distance (mm)	smallest object (mm)
640	8,5
1400	18
meas. distance : smallest object	= 75

measuring distance (mm)	resolution (mm)
640	0,5
1400	1
meas. distance : resolution	= 1300

example	desired measuring field size	= 650 mm
meas. distance	650 mm x 1,6	= 1040 mm
resolution	1040 mm : 1300	= 0,8 mm
smallest object	1040 mm : 75	= 13,9 mm

dimension drawing

product family	FLDM 170	FLDM 170	FLDK 110	FLDK 110
	SCATEC-15	SCATEC-10	SCATEC-2	SCATEC-2 Gripper
measuring distance Sd	0 ... 120 mm	0 ... 90 mm	0 ... 60 mm 0 ... 120 mm	0 ... 120 mm
optimum operating distance	100 mm	70 mm	40 mm 100 mm	70 mm
counting rate	< 3'000'000,00 copies/h	< 3'000'000,00 copies/h	< 600'000,00 copies/h	
output pulse length	0,3 ... 500 ms selectable	0,3 ... 500 ms selectable	5 / 10 / 15 / 20 ms selectable	
sensitivity	single sheet/edge thickness 0,15 mm	single sheet/edge thickness 0,1 mm	single sheet/edge thickness 0,2 mm single sheet/edge thickness 0,25 mm	single sheet/edge thickness 0,25 mm
false pulse suppression	4 program options	4 program options	on/off switchable	
sensitivity adjustment	4 preset levels or level set by customer	4 preset levels or level set by customer	high/low switchable	
direct gap detection	yes	yes		
interface	serial for ScaDiag software	serial for ScaDiag software		
push-pull	■	■	■	■
opto isolated	■	■	■	
page	384	386	388	390

FLDK 110

FLDK 110

SCATEC-2
Box

0 ... 120 mm

100 mm

< 600'000,00 copies/h

5 / 10 ms selectable

single sheet/edge thickness
0,25 mm

SCATEC-J

0 ... 55 mm

40 mm

< 280'000,00 copies/h

10 ms

single sheet/edge thickness
1,5 mm

on/off switchable

no

392

394



General information



The sensors in the **SCATEC** range were developed specifically for non-contact counting of overlapped paper sheets and newspapers. Other flat objects conveyed in a lap stream or individually can also be counted. If such an object moves through the laser beam, the sensor replies with an electrical impulse with a fixed time period. The patented optical principle permits objects to be detected regardless of their color and surface; matte black objects are counted just as accurately as white glossy ones.

Characteristics and advantages

- **Counts regardless of the motion of product direction**
The copies are counted when an edge facing the laser beam moves through the beam, whether the direction of product motion is forwards or backwards.
- **Visible laser beam**
The red laser line is easily visible on the object and permits simple alignment.
- **Color insensitivity**
The integrated laser controller makes the SCATEC extremely insensitive to different surfaces of the object.
- **No blind region**
Large counted objects can even touch the sensor without causing counting errors.
- **Sensitivity adjustment**
Depending on the model, the sensitivity can be adjusted with a DIP switch, on the control panel or via the interface.
- **Edge indicator**
Yellow LED: light is on as long as an edge is in the laser beam.



Characteristics and advantages

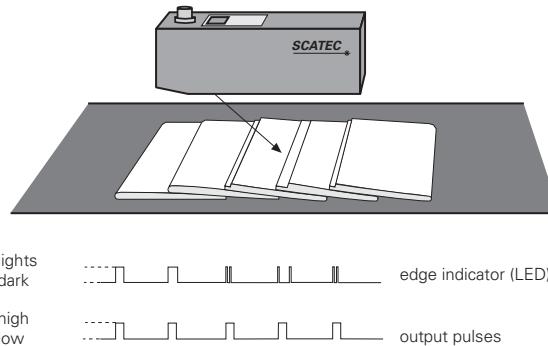
Multiple pulse suppression

Particularly with thick copies (newspapers, folded cardboard boxes etc.) or with a small prefold, multiple pulses which can occur at the edge can be suppressed by this function. Error pulse suppression operates by preventing further pulses from being emitted when an output pulse is active or during an idle time. The following programs guarantee optimum adjustment to all counting problems:

Fixed idle time: adjustable in milliseconds

Dynamic dead time: the microcontroller constantly monitors the pulse sequence and eliminates multiple pulses even if the conveying speed varies by dynamically adjusting the dead time to the pulse sequence.

Synchronization to the machine cycle: the **SCATEC** can be synchronized to the machine cycle (e.g. by an encoder) via a synchronization input. The dead time then corresponds to a defined distance which is absolutely independent of the conveying speed.



- No counting errors when the lap stream is interrupted

The **SCATEC** detects only the leading edge of an object. It does not detect trailing edges which become visible when the lap stream is interrupted. Projecting trailing edges can be suppressed by direct gap detection or by delaying the output pulse (**SCATEC-10** or **SCATEC-15**). An integrated retro-reflective sensor allows accurate detection of gaps in the lap stream. This can additionally increase the counting accuracy.

- Programming and diagnostic software

With the programming software **ScaDiag**, all functions and parameters can be simply adjusted on a PC. Furthermore, measurement sequences can be recorded and stored for diagnosis and troubleshooting.



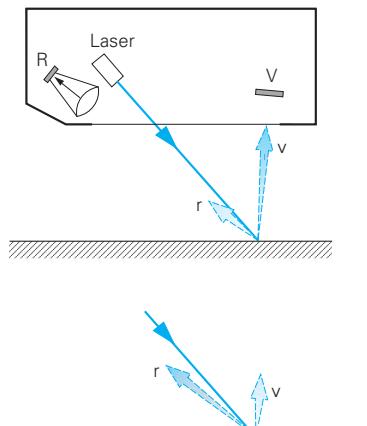
Technology and operation

Stated simply, the **SCATEC** consists of a laser light source and two photodetectors. The beam is aimed diagonally at the objects to be detected.

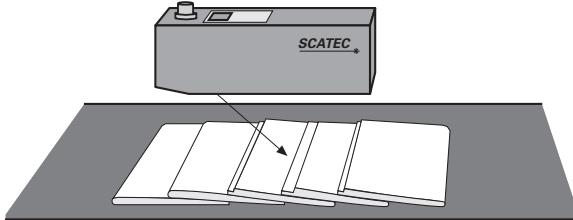
The photodetector **R** is located close to the laser light source and photodetector **V** is a little further away. The sensor determines the ratio between signal **v** (light diffused forwards) and signal **r** (light diffused backwards).

The ratio **v/r** differs widely depending on whether the beam strikes a flat surface or an edge. If an edge moves into the laser beam, the direct view from detector **V** to the laser strike point is obstructed, reducing signal **v**, and also the edge increases the backwards diffusion, which causes signal **r** to rise. Both effects make the ratio **v/r** much smaller at an edge than on a flat surface. If the ratio **v/r** falls below a specific threshold, this is interpreted by the sensor as an edge.

Due to the well-focused laser beam, the **SCATEC** detects even the smallest edges. There is no blind region directly beneath the sensor. Large counted objects may even touch the sensor without causing counting errors.



Mounting and adjustment



- The objects to be counted must have an edge facing the beam.
- The sensor must be installed parallel above the working plane.
- The laser beam should be blocked by a beam stop mounted parallel and just below the bearing surface. We recommend a light, matte object for this purpose (white paper, light and matte metal surface).



Sd = 0 ... 120 mm

- counting of up to 3 million copies/hour
- integrated copy counter
- encoder input

general data

measuring distance Sd	0 ... 120 mm
optimum operating distance	100 mm
counting rate	< 3'000'000,00 copies/h
object speed	< 5 m/sec
object cycle distance	> 1 mm
sensitivity	single sheet/edge thickness 0,15 mm
sync. input	yes
measuring point	visible red laser line 8 mm
light source	pulsed red laser diode
wave length	670 nm
laser class	2
edge indicator	LED yellow
power on indication	LED green
false pulse suppression	4 program options
direct gap detection	yes
sensitivity adjustment	4 preset levels or level set by customer

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	230 mA
output pulse length	0,3 ... 500 ms selectable
short circuit protection	yes
reverse polarity protection	yes
interface	serial for ScaDiag software

mechanical data

width / diameter	30 mm
type	rectangular
housing material	die-cast zinc
connector base (main connector)	DIN 45322, 6 pin
connector base (interface)	DIN 45326, 8 pin
front (optics)	glass

ambient conditions

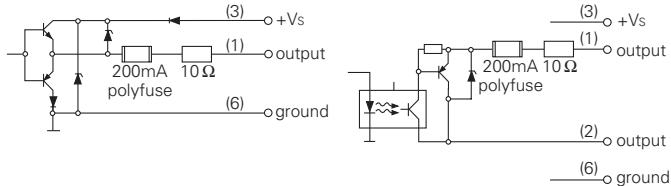
operating temperature	0 ... +50 °C
protection class	IP 54

order reference

FLDM 170C1030/S42	opto isolated
FLDM 170G1030/S42	push-pull



connection diagrams

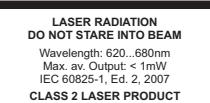


accessories

ScaDiag kit diagnostic program	10156491
includes interface converter and manual	
mounting plate for mounting on round rod	10157472

for details, see accessories section

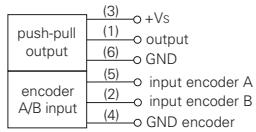
laser warning



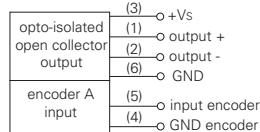
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



pin assignments

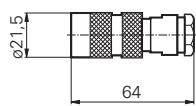


main connector push-pull

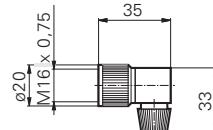


main connector open collector

connectors



10104236	6 pin	(included)
10153202	8 pin	(optional)



10153094	6 pin	(optional)
10153095	8 pin	(optional)

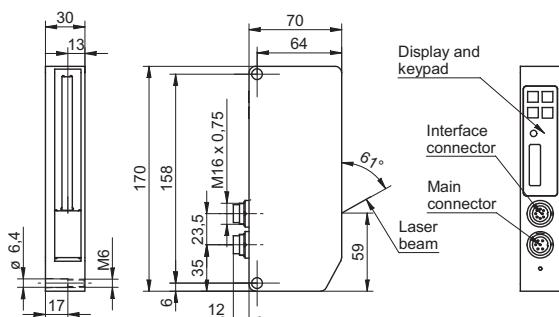
connector

ESG 16DP1000G main cable, length = 10 m, shielded, 6 pin

reflectors

FTDF 025F025 tape 25 x 25 mm
(included)

dimension drawing





Sd = 0 ... 90 mm

- counting of up to 3 million copies/hour
- integrated copy counter

general data

measuring distance Sd	0 ... 90 mm
optimum operating distance	70 mm
counting rate	< 3'000'000,00 copies/h
object speed	< 5 m/sec
object cycle distance	> 1 mm
sensitivity	single sheet/edge thickness 0,1 mm
sync. input	yes
measuring point	visible red laser line 6 mm
light source	pulsed red laser diode
wave length	670 nm
laser class	2
edge indicator	LED yellow
power on indication	LED green
false pulse suppression	4 program options
direct gap detection	yes
sensitivity adjustment	4 preset levels or level set by customer

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	230 mA
output pulse length	0,3 ... 500 ms selectable
short circuit protection	yes
reverse polarity protection	yes
interface	serial for ScaDiag software

mechanical data

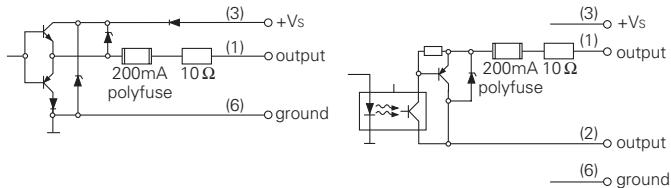
width / diameter	30 mm
type	rectangular
housing material	die-cast zinc
connector base (main connector)	DIN 45322, 6 pin
connector base (interface)	DIN 45326, 8 pin
front (optics)	glass

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 54



connection diagrams



accessories

ScaDiag kit diagnostic program	10156490
includes interface converter and manual	
mounting plate for mounting on round rod	10157472
for details, see accessories section	

laser warning

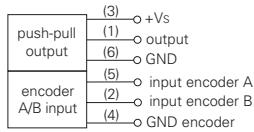


Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

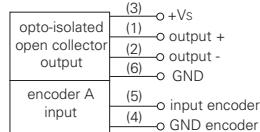
order reference	output circuit
FLDM 170C1011/S42	opto isolated
FLDM 170G1011/S42	push-pull



pin assignments

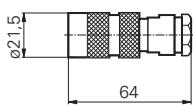


main connector push-pull



main connector open collector

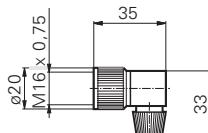
connectors



10104236

6 pin

(included)



10153094

6 pin

(optional)

connector

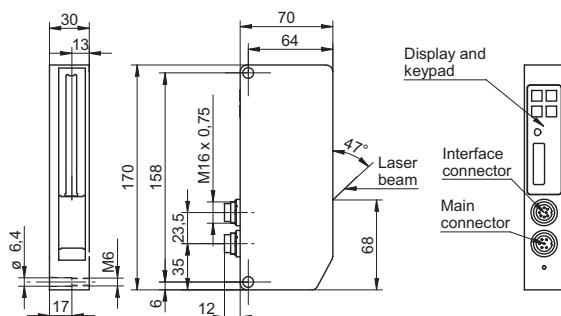
ESG 16DP1000G main cable, length = 10 m, shielded, 6 pin

reflectors

FTDF 025F025 tape 25 x 25 mm

(included)

dimension drawing





Sd = 0 ... 120 mm

- counting of up to 600'000 copies/hour
- standard connector M12x1
- compact design

**general data**

counting rate	< 600'000,00 copies/h
object speed	< 5 m/sec
object cycle distance	> 1 mm
sync. input	no
light source	pulsed red laser diode
wave length	670 nm
laser class	2
edge indicator	LED yellow
power on indication	LED green
false pulse suppression	on/off switchable

electrical data

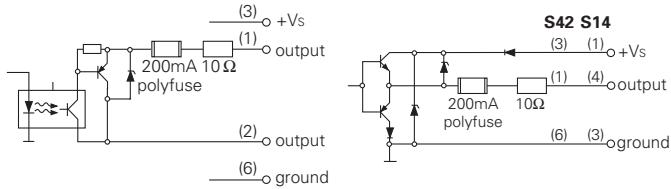
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	180 mA
output pulse length	5 / 10 / 15 / 20 ms selectable
short circuit protection	yes
reverse polarity protection	yes

mechanical data

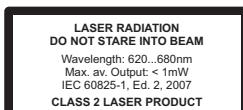
width / diameter	30 mm
type	rectangular
housing material	PA 6
front (optics)	glass

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 54

connection diagrams**accessories**

ScaDiag kit (S14) diagnostic program includes interface converter and manual	10156479
ScaDiag kit (S42) diagnostic program includes interface converter and manual	10156489
mounting plate for mounting on round rod	10157472
for details, see accessories section	

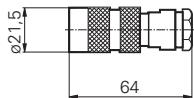
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

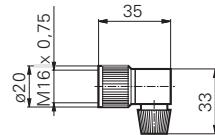
order reference	measuring distance Sd	sensitivity	output circuit	optimum operating distance	measuring point	connector base (main connector)	sensitivity adjustment
FLDK 110C1003/S42	0 ... 60 mm	single sheet/edge thickness 0,2 mm	opto isolated	40 mm	visible red laser line 2 mm	DIN 45322, 6 pin	high/low switchable
FLDK 110G1003/S14	0 ... 60 mm	single sheet/edge thickness 0,2 mm	push-pull	40 mm	visible red laser line 2 mm	M12 x 1, 4 pin	high/low switchable
FLDK 110G1003/S42	0 ... 60 mm	single sheet/edge thickness 0,2 mm	push-pull	40 mm	visible red laser line 2 mm	DIN 45322, 6 pin	high/low switchable
FLDK 110G1005/S14	0 ... 120 mm	single sheet/edge thickness 0,25 mm	push-pull	100 mm	visible red laser line 3 mm	M12 x 1, 4 pin	-



connectors



10104236 6 pin DIN 45322
(included)



10153094 6 pin DIN 45322
(optional)

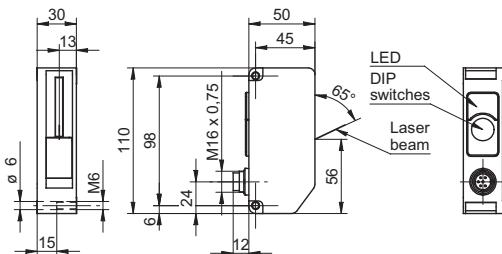
connectors M12 x 1

ESG 34AH0200	4 pin	2 m, straight
ESG 34AH0500	4 pin	5 m, straight
ESG 34AH1000	4 pin	10 m, straight

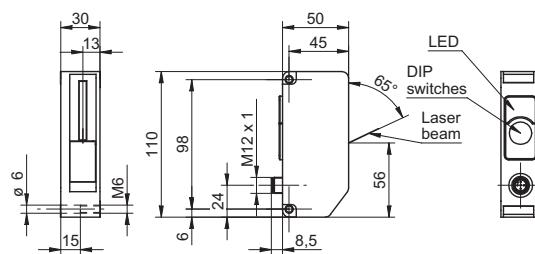
connectors M12 x 1

ESW 33AH0200	4 pin	2 m, angular
ESW 33AH0500	4 pin	5 m, angular
ESW 33AH1000	4 pin	10 m, angular

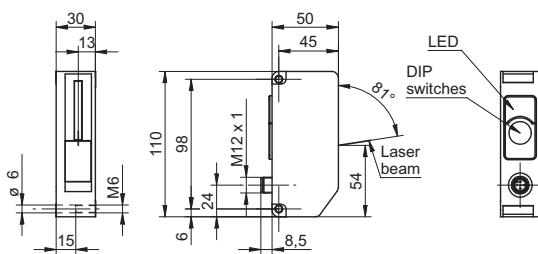
dimension drawings



FLDK 110x1003/S42



FLDK 110x1003/S14



FLDK 110G1005/S14



Sd = 0 ... 120 mm

- copy counting in conveyor clamps
- counts double copies
- synchronization input

general data

measuring distance Sd	0 ... 120 mm
optimum operating distance	70 mm
object speed	< 5 m/sec
sensitivity	single sheet/edge thickness 0,25 mm
sync. input	yes
measuring point	visible red laser line 2 mm
light source	pulsed red laser diode
wave length	650 nm
laser class	2
edge indicator	LED yellow
power on indication	LED green



electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	200 mA
output circuit	push-pull
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	30 mm
type	rectangular
housing material	PA 6
connector base (main connector)	DIN 45326, 8 pin
front (optics)	glass

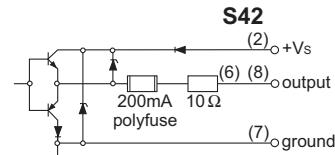
ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 54

order reference

FLDK 110G1903/S42

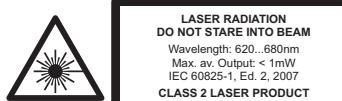
connection diagram



accessories

mounting plate for mounting on round rod	10157472
ScaDiag kit diagnostic program includes interface converter and manual	11051709
for details, see accessories section	

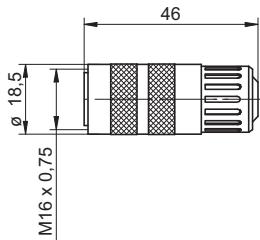
laser warning



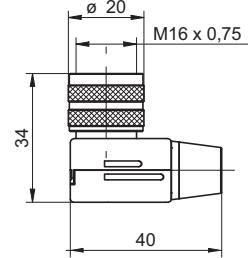
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007



connectors

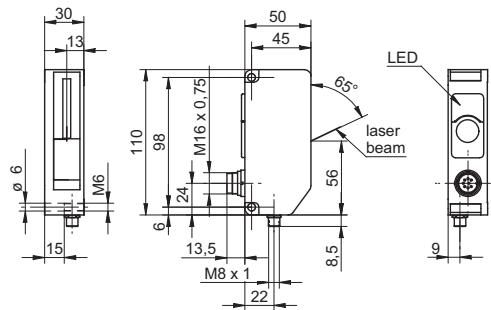


10153202 8 pin DIN 45322
(included)



10153095 8 pin DIN 45322
(optional)

dimension drawing





Sd = 0 ... 120 mm

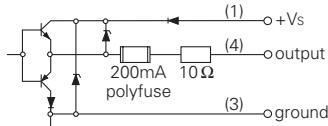
- counting boxes in a row
- counting of up to 600'000 boxes/hour
- compact design

general data

measuring distance Sd	0 ... 120 mm
optimum operating distance	100 mm
counting rate	< 600'000,00 copies/h
object speed	< 5 m/sec
sensitivity	single sheet/edge thickness 0,25 mm
sync. input	no
measuring point	visible red laser line 3 mm
light source	pulsed red laser diode
wave length	670 nm
laser class	2
edge indicator	LED yellow
power on indication	LED green
false pulse suppression	on/off switchable



connection diagram



accessories

mounting plate	10157472
for mounting on round rod	
ScaDiag kit diagnostic program includes interface converter and manual	
for details, see accessories section	

laser warning



LASER RADIATION
DO NOT STARE INTO BEAM
Wavelength: 620...680nm
Max. av. Output: < 1mW
IEC 60825-1, Ed. 2, 2007
CLASS 2 LASER PRODUCT

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

order reference

FLDK 110G1006/S14

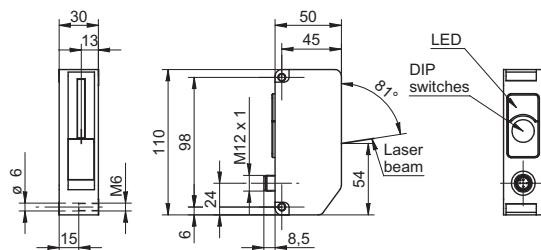
**connectors**

connectors M12 x 1

ESG 34AH0200	4 pin	2 m, straight
ESG 34AH0500	4 pin	5 m, straight
ESG 34AH1000	4 pin	10 m, straight

connectors M12 x 1

ESW 33AH0200	4 pin	2 m, angular
ESW 33AH0500	4 pin	5 m, angular
ESW 33AH1000	4 pin	10 m, angular

dimension drawing

**Sd = 0 ... 55 mm**

- Plug & Play
- counting of up to 280'000 copies/hour
- compact design

**general data**

measuring distance Sd	0 ... 55 mm
optimum operating distance	40 mm
counting rate	< 280'000,00 copies/h
object speed	< 2 m/sec
object cycle distance	> 13 mm
sensitivity	single sheet/edge thickness 1,5 mm
sync. input	no
measuring point	visible red point
light source	pulsed red laser diode
wave length	670 nm
laser class	2
edge indicator	LED yellow
power on indication	LED green
sensitivity adjustment	no

electrical data

voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	180 mA
output circuit	push-pull
output pulse length	10 ms
short circuit protection	yes
reverse polarity protection	yes

mechanical data

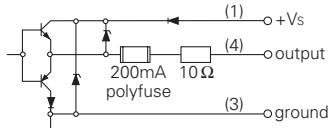
width / diameter	30 mm
type	rectangular
housing material	PA 6
connector base (main connector)	M12 x 1, 4 pin
front (optics)	glass

ambient conditions

operating temperature	0 ... +50 °C
protection class	IP 54

order reference

FLDK 110G1010/S14

connection diagram**accessories**

mounting plate	10157472
for mounting on round rod	
ScaDiag kit diagnostic program includes interface converter and manual	
for details, see accessories section	

laser warning

LASER RADIATION
DO NOT STARE INTO BEAM
Wavelength: 620...680nm
Max. av. Output: < 1mW
IEC 60825-1, Ed. 2, 2007
CLASS 2 LASER PRODUCT

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

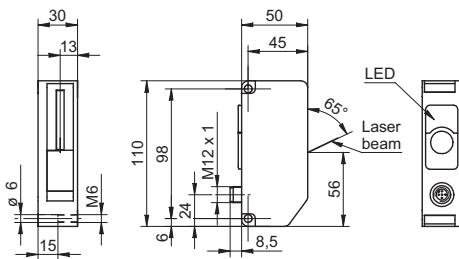
**connectors**

connectors M12 x 1

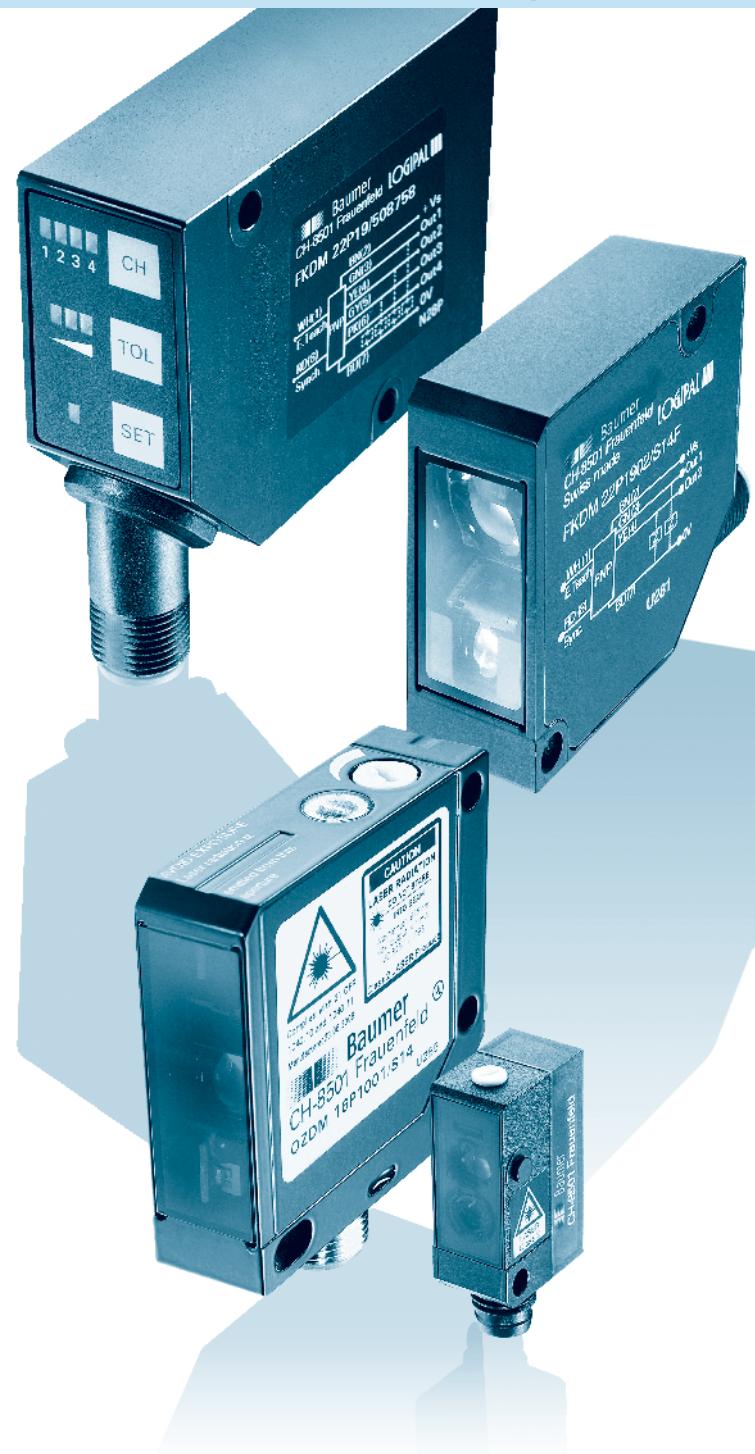
ESG 34AH0200	4 pin	2 m, straight
ESG 34AH0500	4 pin	5 m, straight
ESG 34AH1000	4 pin	10 m, straight

connectors M12 x 1

ESW 33AH0200	4 pin	2 m, angular
ESW 33AH0500	4 pin	5 m, angular
ESW 33AH1000	4 pin	10 m, angular

dimension drawing

Color/Contrast recognition



Color sensors *LOGIPAL*
Diffuse laser sensors for contrast detection

Page 398
Page 404

product family	FKDM 22	FKDM 22	FKDM 22
	<i>LOGIPAL</i>	<i>LOGIPAL</i>	<i>LOGIPAL</i>
sensing distance Tw	40 mm	40 mm	25 mm
sensor channels	4 (teachable)	2 (teachable)	4 (teachable)
size of measuring spot	3 mm x 5 mm	3 mm x 5 mm	0,7 mm x 1,3 mm
response time / release time	< 0,34 ms	< 0,34 ms	< 0,34 ms
NPN	■	■	■
PNP	■	■	■
device plug	connector M12, 8 pin, rotatable	connector M12, 8 pin, rotatable	connector M12, 8 pin, rotatable
page	400	401	402



General information

With the *LOGIPAL* color detection sensor, you can now use the color as a solution for sorting, quality monitoring and automation in your processes.

Applications

- Objects can be monitored and sorted by colored marks.
- The correct color of objects can be inspected or the objects can be sorted by their color.

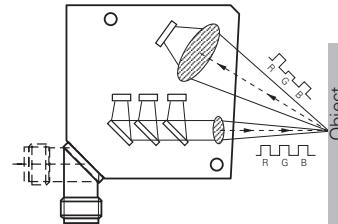
Characteristics and advantages

- **Simple operation:**
Four different colors can be programmed with just three buttons.
- **Finest color graduation:**
One of five tolerance stages can be chosen for each color.
- **Short response time:**
With a response time of only 0.34 ms, high detection rates can be achieved.
- **Synchronization input:**
Allows controlled measurement of the color.
- **External Teach-in input:**
Allows complete remote control of all Teach-in functions by serial data transfer.
An RS 232 interface transducer with galvanic isolation is available as an accessory.

Technology and operation

The sensor operates by the three-stage principle, meaning that it emits the three colors red, green and blue and then measures the color proportions of the three colors reflected by the object.

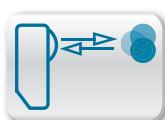
The color of an object is programmed in the Teach-in procedure. If the sensor recognizes this color again during operation, it activates the corresponding output. Optional tolerances permit it to detect large or small differences in color.



Mounting and adjustment

The use of the color sensor is as simple as for a diffuse sensor. Only the points below must be observed.

- For glossy objects, tilt the sensor to the side by up to 15 °.
- If you wish to detect very fine differences in color, the sensing distance of 40 mm has to be adhered.

**Tw = 40 mm**

- up to 4 colors can be distinguished properly
- spot size 3 x 5 mm
- rugged metal housing

**general data**

sensing distance Tw	40 mm
sensor channels	4 (teachable)
tolerance ranges	5-step teachable (LEDs)
size of measuring spot	3 mm x 5 mm
light source	LED red / green / blue
signal display (Teach)	LED orange
channel status display	LED yellow per channel
power on indication	LED green

electrical data

response time / release time	< 0,34 ms
voltage supply range +Vs	10 ... 30 VDC
power consumption	< 2 W
voltage drop Vd	< 1,8 VDC
output current (per channel)	< 100 mA
remote Teach-In input	protocol with return signal through channel 1-output
level (sync., teach)	high: 2/3 Vs...Vs low: 0 V...1/3 Vs
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	22,9 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
device plug	connector M12, 8 pin, rotatable

ambient conditions

operating temperature	-10 ... +55 °C
protection class	IP 67

connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)

additional cable connectors and field wireable connectors, see accessories

accessories

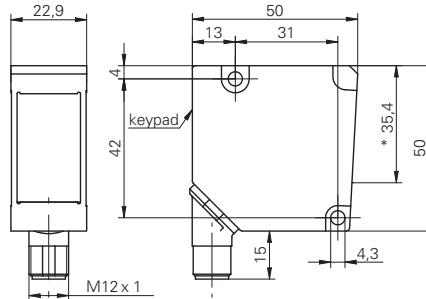
mounting bracket	10126220
converter RS 232	10134596

for details, see accessories section

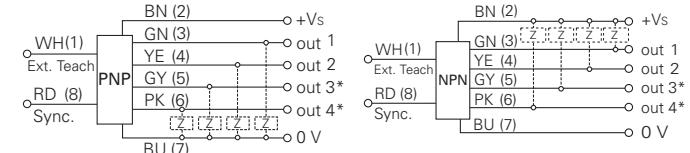
remarks

Complete remote control of the sensor is possible using the "Ext. Teach" input. The converter RS 232 is necessary.

order reference	output circuit	output function	sync. input
FKDM 22N1901/S14F	NPN	light operate	high active
FKDM 22P1901/S14F	PNP	light operate	low active
FKDM 22P3901/S14F	PNP	dark operate	low active

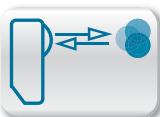
dimension drawing

* emitter axis

connection diagrams

* only in the 4-channel version

* only in the 4-channel version



Tw = 40 mm

- up to 2 colors can be distinguished properly
- spot size 3 x 5 mm
- rugged metal housing

**general data**

sensing distance Tw	40 mm
sensor channels	2 (teachable)
tolerance ranges	5-step teachable (LEDs)
size of measuring spot	3 mm x 5 mm
light source	LED red / green / blue
signal display (Teach)	LED orange
channel status display	LED yellow per channel
power on indication	LED green

electrical data

response time / release time	< 0,34 ms
voltage supply range +Vs	10 ... 30 VDC
power consumption	< 2 W
voltage drop Vd	< 1,8 VDC
output current (per channel)	< 100 mA
remote Teach-In input	protocol with return signal through channel 1-output
level (sync., teach)	high: 2/3 Vs...Vs low: 0 V...1/3 Vs
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	22,9 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass
device plug	connector M12, 8 pin, rotatable

ambient conditions

operating temperature	-10 ... +55 °C
protection class	IP 67

connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)

additional cable connectors and field wireable connectors, see accessories

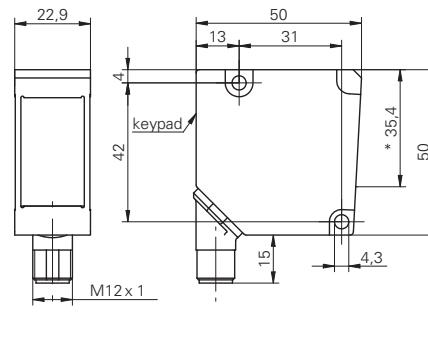
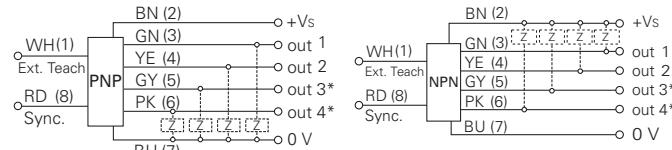
accessories

mounting bracket	10126220
converter RS 232	10134596

for details, see accessories section

remarks

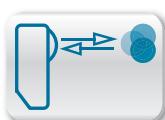
Complete remote control of the sensor is possible using the "Ext. Teach" input. The converter RS 232 is necessary.

dimension drawing**connection diagrams**

* only in the 4-channel version

* only in the 4-channel version

order reference	output circuit	output function	sync. input
FKDM 22N1902/S14F	NPN	light operate	high active
FKDM 22P1902/S14F	PNP	light operate	low active
FKDM 22P3902/S14F	PNP	dark operate	low active



Tw = 25 mm

- up to 4 colors can be distinguished properly
- spot size 0,7 x 1,3 mm
- rugged metal housing

**general data**

sensing distance Tw	25 mm
sensor channels	4 (teachable)
tolerance ranges	5-step teachable (LEDs)
size of measuring spot	0,7 mm x 1,3 mm
light source	LED red / green / blue
signal display (Teach)	LED orange
channel status display	LED yellow per channel
power on indication	LED green

electrical data

response time / release time	< 0,34 ms
voltage supply range +Vs	10 ... 30 VDC
power consumption	< 2 W
output function	light operate
voltage drop Vd	< 1,8 VDC
output current (per channel)	< 100 mA
remote Teach-In input	protocol with return signal through channel 1-output
level (sync., teach)	high: 2/3 Vs...Vs low: 0 V...1/3 Vs
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	22,9 mm
type	rectangular
housing material	aluminum anodized
front (optics)	glass
device plug	connector M12, 8 pin, rotatable

ambient conditions

operating temperature	-10 ... +55 °C
protection class	IP 67

connectors

ESG 34FP0200B	8 pin	2 m straight (shielded)
ESG 34FP0500B	8 pin	5 m straight (shielded)

additional cable connectors and field wireable connectors, see accessories

accessories

mounting bracket	10126220
converter RS 232	10134596

for details, see accessories section

remarks

Complete remote control of the sensor is possible using the "Ext. Teach" input. The converter RS 232 is neccessary.

order reference	output circuit	sync. input
FKDM 22N1911/S14F	NPN	high active
FKDM 22P1911/S14F	PNP	low active

white light version

product family	FKDK 14
	
type	diffuse contrast sensor
width / diameter	14,8 mm
sensing distance Tw	12,5 mm ±2 mm
response time / release time	< 0,05 ms
sensitivity adjustment	Teach-in
push-pull	■
cable	■
connector	■
housing material	plastic
page	406

laser version

product family	OZDK 10	OZDK 10	OZDK 14	OZDM 16	OZDM 16
					
type	diffuse contrast sensor	diffuse contrast sensor	diffuse contrast sensor	diffuse contrast sensor	diffuse contrast sensor
width / diameter	10,4 mm	10,4 mm	14,8 mm	15,4 mm	15,4 mm
sensing distance Tw	3 ... 150 mm	3 ... 150 mm	20 ... 300 mm	0 ... 250 mm	0 ... 250 mm
response time / release time	< 0,05 ms	< 0,05 ms	< 0,15 ms	< 0,1 ms	< 0,05 ms
sensitivity adjustment	potentiometer, 5 turn	potentiometer, 5 turn	Teach-in	potentiometer, 14 turn	potentiometer, 14 turn
NPN	■	■	■		■
PNP	■	■	■	■	■
cable	■	■	■	■	■
connector	■	■	■	■	■
housing material	plastic	plastic	plastic	metal	metal
page	408	410	412	414	416



General information

Diffuse contrast sensors can detect finest differences in contrast. Contrasts arise when surfaces bear bright and dark areas (e.g. a dark color mark on a bright primary color), or by structures on a surface (e.g. a weld seam).

Applications

- Recognize print marks (FKDK 14)

Print marks (or color marks) are usually dark-colored marks on a light background. The marks differ from the background in brightness and often in color.

- Detect edges, seams, grooves (laser sensors)

If a surface is observed from an oblique angle, the reflection behavior changes at an indentation, which to the sensor is equivalent to a contrast difference.

Characteristics and advantages

- White light sensor

The narrow white light line allows precise detection of color marks

- Laser sensors

Thanks to the focused beam, even the slightest edge up to 0.1 mm in height can be detected.

- Fast response time

Very short response times up to 50 µs allow "real time" recording of marks and thus increase the process accuracy.

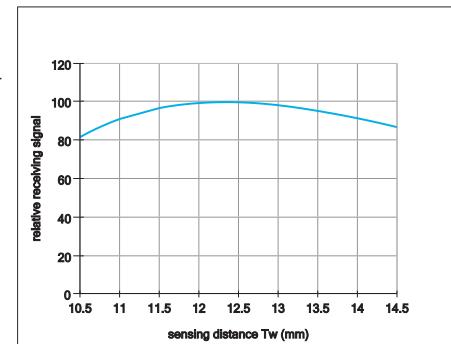
- Sensor with analog signal

Allows to import desired nominal values and to detect deviations thereof.

Technology and operation

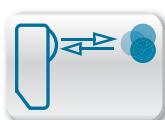
Diffuse contrast sensors are based on the intensity difference principle with a clearly defined small light spot. At the ideal operating distance the sensor is optimized so that the finest contrast differences are detected almost independent of small changes in distance.

The graph "Relative signal reception" was measured on white paper.



Mounting and adjustment

The sensor should usually be mounted inclined by 5° to 20° to the object surface, especially when shiny material is scanned. When scanning edges, grooves or indentations, the sensor must be aligned so that the direct reflection is detected when the indentation, groove, or edge enters the light beam.



Tw = 12.5 mm

- very short response time
- white light

**general data**

type	diffuse contrast sensor
light source	white LED
sensing distance Tw	12,5 mm ±2 mm
light indicator	LED green
output indicator	LED yellow
sensitivity adjustment	Teach-in
distance to focus	12,5 mm
beam height	3 mm
beam width	1 mm

electrical data

response time / release time	< 0,05 ms
voltage supply range +Vs	18 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop Vd	< 3 VDC
output function	light / dark operate
output circuit	push-pull
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

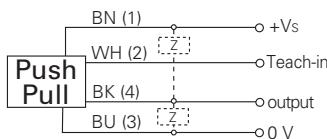
mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-25 ... +65 °C
protection class	IP 67

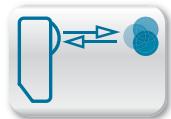
order reference	connection types
FKDK 14G6901	cable 4 pin, 2 m
FKDK 14G6901/S14	connector M12 4 pin
FKDK 14G6901/S35A	connector M8 4 pin

connection diagram**connectors**

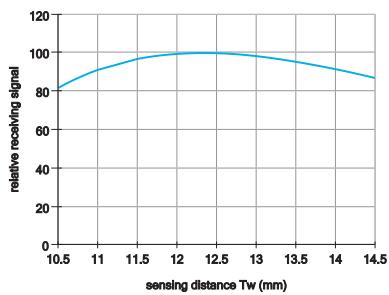
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

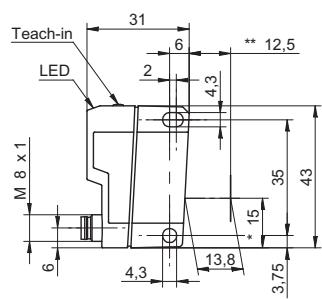
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	



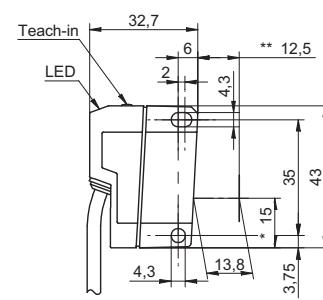
relative receiving signal



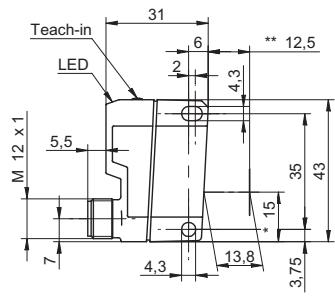
dimension drawings



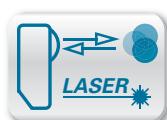
* emitter axis



* emitter axis



* emitter axis



Tw = 3 ... 150 mm

- compact housing
- high repeatability
- very short response time

**general data**

type	diffuse contrast sensor
version	line beam
light source	pulsed red laser diode
sensing distance Tw	3 ... 150 mm
optimum operating distance	35 ... 45 mm
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensitivity adjustment	potentiometer, 5 turn
laser class	1
distance to focus	40 mm
wave length	650 nm

electrical data

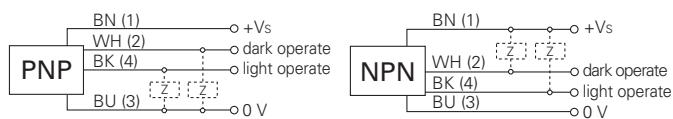
response time / release time	< 0,05 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
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connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

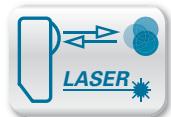
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

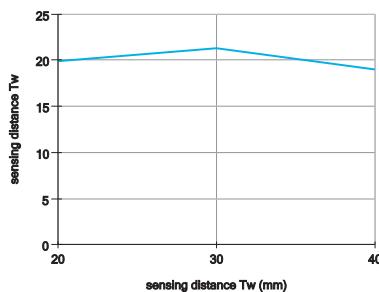
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

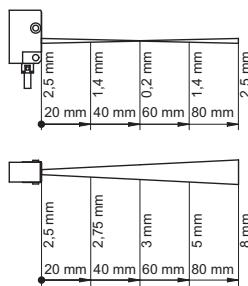
order reference	connection types	output circuit	protection class
OZDK 10N5150	cable 4 pin, 2 m	NPN	IP 65
OZDK 10N5150/S35A	connector M8 4 pin	NPN	IP 67
OZDK 10P5150	cable 4 pin, 2 m	PNP	IP 65
OZDK 10P5150/S35A	connector M8 4 pin	PNP	IP 67



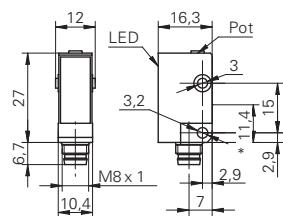
relative receiving signal



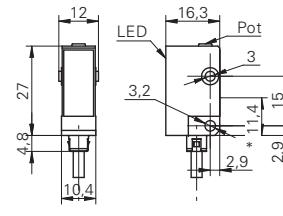
beam characteristic (typically)



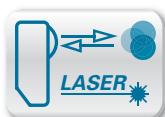
dimension drawings



* emitter axis



* emitter axis



Tw = 3 ... 150 mm

- compact housing
- high repeatability
- very short response time

**general data**

type	diffuse contrast sensor
light source	pulsed red laser diode
sensing distance Tw	3 ... 150 mm
optimum operating distance	20 ... 40 mm
detectable remission difference (on grey)	> 8 %
repeat accuracy	< 0,2 mm at laser focus
power on indication	LED green
light indicator	LED yellow
sensitivity adjustment	potentiometer, 5 turn
laser class	2
distance to focus	40 mm
wave length	650 nm

electrical data

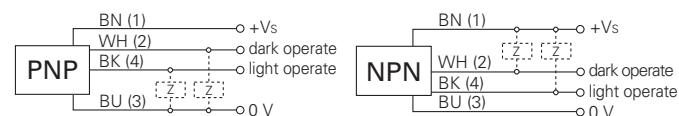
response time / release time	< 0,05 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	50 mA
current consumption typ.	40 mA
voltage drop Vd	< 1,8 VDC
output function	light / dark operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	10,4 mm
height / length	27 mm
depth	16,3 mm
type	rectangular
housing material	plastic (ASA)
front (optics)	PMMA

ambient conditions

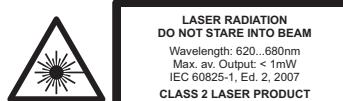
operating temperature	-10 ... +50 °C
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connection diagrams**connectors**

ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

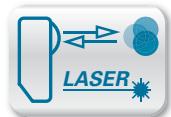
accessories

SENSOFIX mounting kit	10150326
mounting bracket (cable type)	10114501
mounting bracket (connector type)	10133792
for details, see accessories section	

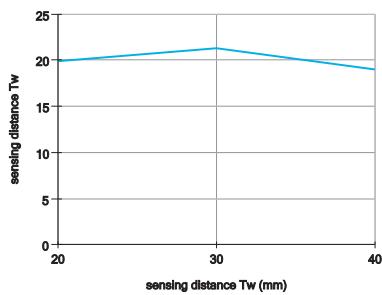
laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007

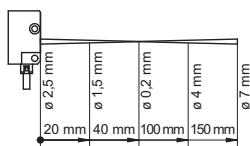
order reference	connection types	output circuit	protection class
OZDK 10N5101	cable 4 pin, 2 m	NPN	IP 65
OZDK 10N5101/S35A	connector M8 4 pin	NPN	IP 67
OZDK 10P5101	cable 4 pin, 2 m	PNP	IP 65
OZDK 10P5101/S35A	connector M8 4 pin	PNP	IP 67



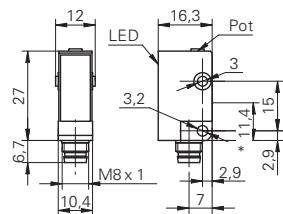
relative receiving signal



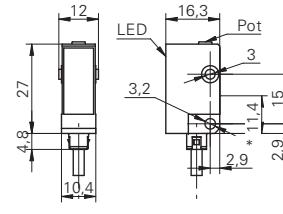
beam characteristic (typically)



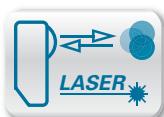
dimension drawings



* emitter axis



* emitter axis



Tw = 20 ... 300 mm

- very short response time
- high repeatability
- sensing distance adjustable via Teach-in

**general data**

type	diffuse contrast sensor
light source	pulsed red laser diode
sensing distance Tw	20 ... 300 mm
optimum operating distance	40 ... 60 mm
repeat accuracy	< 0,2 mm at laser focus
alignment / soiled lens indicator	flashing light indicator
power on indication	LED green
light indicator	LED yellow
sensitivity adjustment	Teach-in
laser class	2
distance to focus	115 mm
wave length	650 nm

electrical data

response time / release time	< 0,15 ms
voltage supply range +Vs	10 ... 30 VDC
current consumption max. (no load)	35 mA
current consumption typ.	25 mA
voltage drop Vd	< 2,2 VDC
output function	light operate
output current	< 100 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	14,8 mm
height / length	43 mm
depth	31 mm
type	rectangular
housing material	plastic (ASA, MABS)
front (optics)	PMMA

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

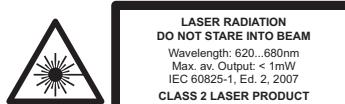
order reference	connection types	output circuit
OZDK 14N1901	cable 4 pin, 2 m	NPN
OZDK 14N1901/S14	connector M12 4 pin	NPN
OZDK 14N1901/S35A	connector M8 4 pin	NPN
OZDK 14P1901	cable 4 pin, 2 m	PNP
OZDK 14P1901/S14	connector M12 4 pin	PNP
OZDK 14P1901/S35A	connector M8 4 pin	PNP

connection diagrams**connectors**

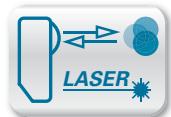
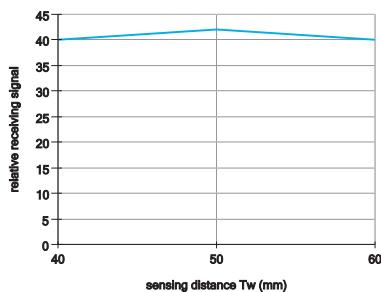
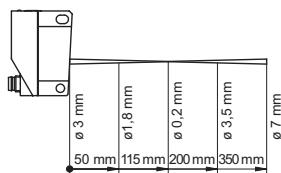
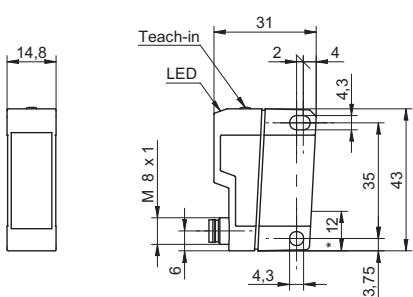
ESG 32AH0200	4 pin	2 m straight
ESW 31AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

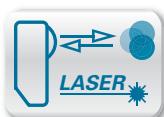
SENSOFIX mounting kit	10149011
mounting bracket	10134964
for details, see accessories section	

laser warning

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser notice No. 50, dated June 24, 2007


relative receiving signal

beam characteristic (typically)

dimension drawing


* emitter axis



Tw = 0 ... 250 mm

- with analog output
- high repeatability
- very short response time

**general data**

type	diffuse contrast sensor
light source	pulsed red laser diode
sensing distance Tw	0 ... 250 mm
optimum operating distance	40 ... 80 mm
detectable remission difference (on grey)	> 8 %
repeat accuracy	< 0,1 mm at laser focus
output indicator	LED yellow
sensitivity adjustment	potentiometer, 14 turn
laser class	1
distance to focus	80 mm
wave length	650 nm

electrical data

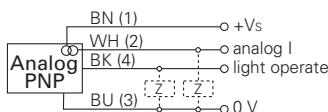
response time / release time	< 0,1 ms
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	65 mA
current consumption typ.	60 mA
voltage drop Vd	< 2 VDC
output function	light operate
output circuit	PNP / analog 4 ... 20 mA
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

connection diagram**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

accessories

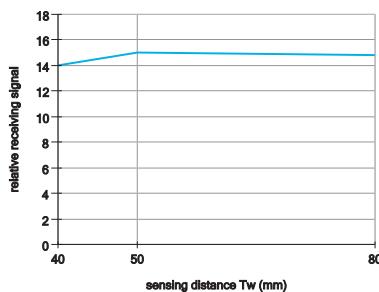
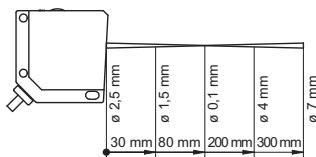
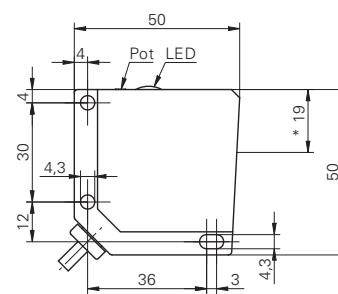
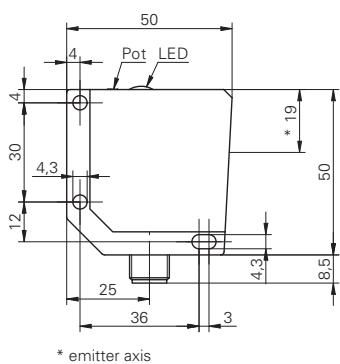
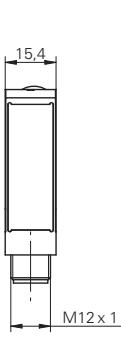
SENSOFIX mounting kit	10151721
mounting bracket	10113917
for details, see accessories section	

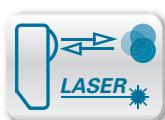
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

order reference

OZDM 16P1901	cable 4 pin, 2 m
OZDM 16P1901/S14	connector M12 4 pin


signal progression

beam characteristic (typically)

dimension drawings




Tw = 0 ... 250 mm

- rugged metal housing
- high repeatability
- very short response time

**general data**

type	diffuse contrast sensor
light source	pulsed red laser diode
sensing distance Tw	0 ... 250 mm
optimum operating distance	40 ... 80 mm
detectable remission difference (on grey)	> 8 %
repeat accuracy	< 0,1 mm at laser focus
output indicator	LED yellow
sensitivity adjustment	potentiometer, 14 turn
laser class	1
distance to focus	80 mm
wave length	650 nm

electrical data

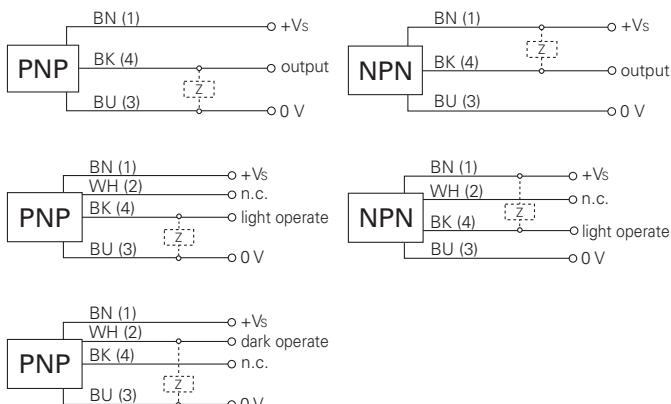
response time / release time	< 0,05 ms
voltage supply range +Vs	12 ... 30 VDC
current consumption max. (no load)	65 mA
current consumption typ.	60 mA
voltage drop Vd	< 2 VDC
output current	< 200 mA
short circuit protection	yes
reverse polarity protection	yes

mechanical data

width / diameter	15,4 mm
height / length	50 mm
depth	50 mm
type	rectangular
housing material	die-cast zinc
front (optics)	glass

ambient conditions

operating temperature	-10 ... +50 °C
protection class	IP 67

connection diagrams**connectors**

ESG 34AH0200	4 pin	2 m straight
ESW 33AH0200	4 pin	2 m angular
additional cable connectors and field wireable connectors, see accessories		

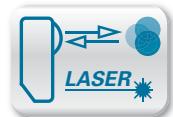
accessories

SENSOFIX mounting kit	10151721
mounting bracket	10113917
for details, see accessories section	

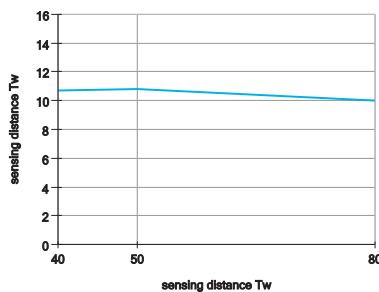
laser warning**CLASS 1 LASER PRODUCT**

Complies with 21 CFR 1040.10 and 1040.11
except for deviations pursuant to laser
notice No. 50, dated June 24, 2007

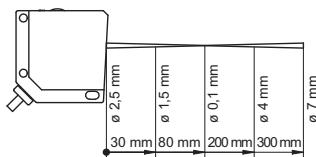
order reference	connection types	output circuit	output function
OZDM 16N1001	cable 3 pin, 2 m	NPN	light operate
OZDM 16N1001/S14	connector M12 4 pin	NPN	light operate
OZDM 16P1001	cable 3 pin, 2 m	PNP	light operate
OZDM 16P1001/S14	connector M12 4 pin	PNP	light operate
OZDM 16P3001	cable 3 pin, 2 m	PNP	dark operate
OZDM 16P3001/S14	connector M12 4 pin	PNP	dark operate



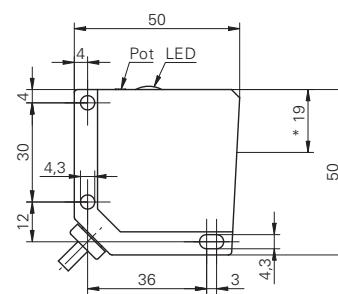
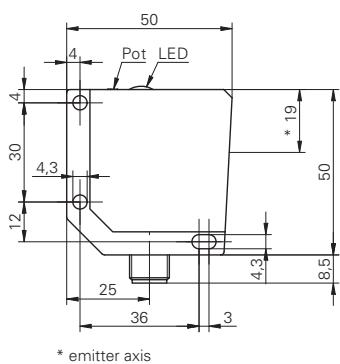
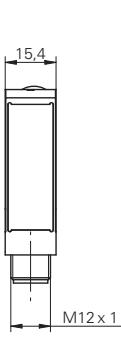
relative receiving signal



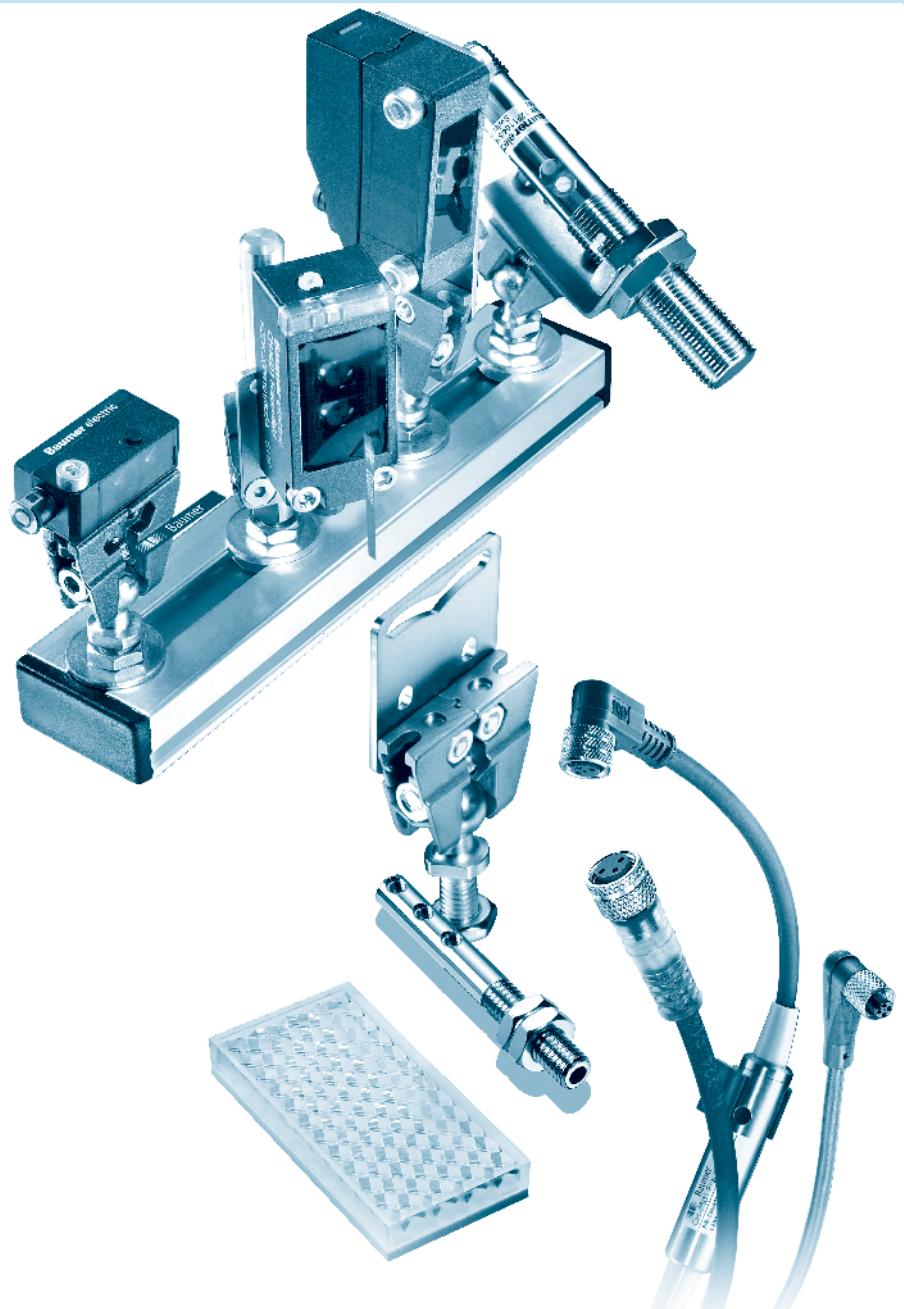
beam characteristic (typically)



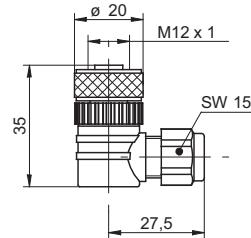
dimension drawings



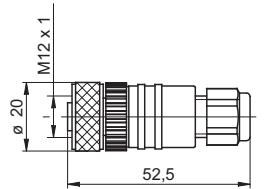
Accessories



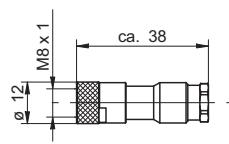
Connectors and mating connectors	Page 420
Connectors/Pin assignment	Page 425
Reflectors	Page 426
Divers	Page 431
Mounting	Page 433
Mounting kits Sensofix	Page 437
Hygienic and washdown	Page 439
Fiber optics	Page 441

ES 14 - Cable socket M12 angular, not pre-assembled

- Connector unshielded
- Connector only, no cable supplied
- 4 and 5 pin versions

ES 18 - Cable socket M12 straight, not pre-assembled

- Connector unshielded
- Connector only, no cable supplied
- 4 and 5 pin versions

ES 21 - Cable socket M8 straight, not pre-assembled

- Connector unshielded
- Connector only, no cable supplied
- 3 and 4 pin version

order reference

ES 14 PG7 Connector M12, 4 pin, angular

ES 14C PG7 Connector M12, 5 pin, angular

order reference

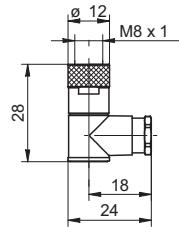
ES 18 PG7 Connector M12, 4 pin, straight

ES 18C PG7 Connector M12, 5 pin, straight

order reference

ES 21 Connector M8, 3 pin, straight

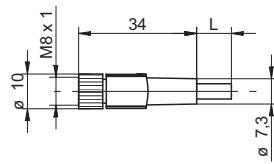
ES 21A Connector M8, 4 pin, straight

ES 22 - Cable socket M8 angular, not pre-assembled

- Connector unshielded
- Connector only, no cable supplied
- 3 and 4 pin versions

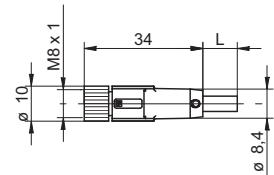
order reference

ES 22	Connector M8, 3 pin, angular
ES 22A	Connector M8, 4 pin, angular

ESG 32 - Connector M8 straight**order reference**

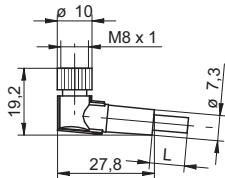
ESG 32AH0200	Connector M8, 4 pin, straight, 2 m
ESG 32AH0500	Connector M8, 4 pin, straight, 5 m
ESG 32AH1000	Connector M8, 4 pin, straight, 10 m
ESG 32SH0200	Connector M8, 3 pin, straight, 2 m
ESG 32SH0500	Connector M8, 3 pin, straight, 5 m
ESG 32SH1000	Connector M8, 3 pin, straight, 10 m

- Connector unshielded
- 3 and 4 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

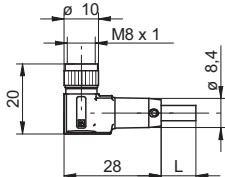
ESG 32G - Connector M8 straight, shielded**order reference**

ESG 32AH0200G	Connector M8, 4 pin, straight, 2 m, shielded
ESG 32AH0500G	Connector M8, 4 pin, straight, 5 m, shielded
ESG 32AH1000G	Connector M8, 4 pin, straight, 10 m, shielded
ESG 32SH0500G	Connector M8, 3 pin, straight, 5 m, shielded
ESG 32SH1000G	Connector M8, 3 pin, straight, 10 m, shielded

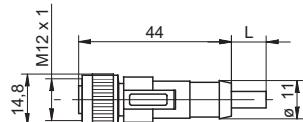
- Connector shielded, screen connected with cap nut
- 3 and 4 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

ESW 31 - Connector M8 angular

- Connector unshielded
- 3 and 4 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

ESW 31G - Connector M8 angular, shielded

- Connector shielded, screen connected with cap nut
- 3 and 4 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

ESG 34 - Connector M12 straight

- Connector unshielded
- 3, 4 and 5 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

order reference

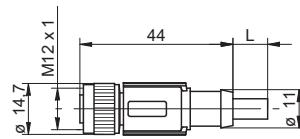
ESW 31AH0200	Connector M8, 4 pin, angular, 2 m
ESW 31AH0500	Connector M8, 4 pin, angular, 5 m
ESW 31AH1000	Connector M8, 4 pin, angular, 10 m
ESW 31SH0200	Connector M8, 3 pin, angular, 2 m
ESW 31SH0500	Connector M8, 3 pin, angular, 5 m
ESW 31SH1000	Connector M8, 3 pin, angular, 10 m

order reference

ESW 31AH0200G	Connector M8, 4 pin, angular, 2 m, shielded
ESW 31AH0500G	Connector M8, 4 pin, angular, 5 m, shielded
ESW 31AH1000G	Connector M8, 4 pin, angular, 10 m, shielded
ESW 31SH0200G	Connector M8, 3 pin, angular, 2 m, shielded
ESW 31SH0500G	Connector M8, 3 pin, angular, 5 m, shielded

order reference

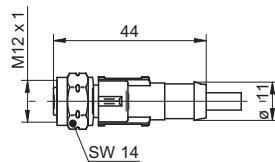
ESG 34AH0200	Connector M12, 4 pin, straight, 2 m
ESG 34AH0500	Connector M12, 4 pin, straight, 5 m
ESG 34AH1000	Connector M12, 4 pin, straight, 10 m
ESG 34CH0200	Connector M12, 5 pin, straight, 2 m
ESG 34CH0500	Connector M12, 5 pin, straight, 5 m
ESG 34SH0200	Connector M12, 3 pin, straight, 2 m
ESG 34SH0500	Connector M12, 3 pin, straight, 5 m
ESG 34SH1000	Connector M12, 3 pin, straight, 10 m

ESG 34G - Connector M12 straight, shielded

- Connector shielded, screen connected with cap nut
- 4, 5 and 8 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

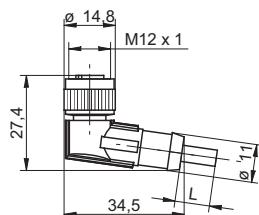
order reference

ESG 34AH0200G	Connector M12, 4 pin, straight, 2 m, shielded
ESG 34AH0500G	Connector M12, 4 pin, straight, 5 m, shielded
ESG 34AH1000G	Connector M12, 4 pin, straight, 10 m, shielded
ESG 34CH0200G	Connector M12, 5 pin, straight, 2 m, shielded
ESG 34CH0500G	Connector M12, 5 pin, straight, 5 m, shielded
ESG 34CH1000G	Connector M12, 5 pin, straight, 10 m, shielded
ESG 34FH0200G	Connector M12, 8 pin, straight, 2 m, shielded
ESG 34FH0500G	Connector M12, 8 pin, straight, 5 m, shielded
ESG 34FH1000G	Connector M12, 8 pin, straight, 10 m, shielded

ESG 34F - Connector M12 straight, PVC/V4A**order reference**

ESG 34AF0200	Connector M12, 4 pin, straight, 2 m, V4A-PVC
ESG 34AF0500	Connector M12, 4 pin, straight, 5 m, V4A-PVC
ESG 34AF1000	Connector M12, 4 pin, straight, 10 m, V4A-PVC
ESG 34AF2500	Connector M12, 4 pin, straight, 25 m, V4A-PVC

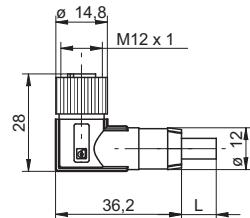
- Connector unshielded
- 4 pin version
- Cable coating PVC
- Cap nut material in stainless steel V4A
- Ecolab certified and FDA conform
- UL listed, number E315836

ESW 33 - Connector M12 angular

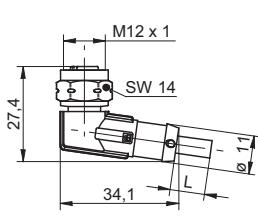
- Connector unshielded
- 3, 4 and 5 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

order reference

ESW 33AH0200	Connector M12, 4 pin, angular, 2 m
ESW 33AH0500	Connector M12, 4 pin, angular, 5 m
ESW 33AH1000	Connector M12, 4 pin, angular, 10 m
ESW 33CH0200	Connector M12, 5 pin, angular, 2 m
ESW 33CH0500	Connector M12, 5 pin, angular, 5 m
ESW 33SH0200	Connector M12, 3 pin, angular, 2 m
ESW 33SH0500	Connector M12, 3 pin, angular, 5 m
ESW 33SH1000	Connector M12, 3 pin, angular, 10 m

ESW 33G - Connector M12 angular, shielded

- Connector shielded, screen connected with cap nut
- 4, 5 and 8 pin versions
- Cable coating PUR
- Halogen-free
- Suitable for flexible cable carriers
- UL listed, number E315836

ESW 33F - Connector M12 angular, PVC/V4A

- Connector unshielded
- 4 pin version
- Cable coating PVC
- Cap nut material in stainless steel V4A
- Ecolab certified and FDA conform
- UL listed, number E315836

order reference

ESW 33AH0200G	Connector M12, 4 pin, angular, 2 m, shielded
ESW 33AH0500G	Connector M12, 4 pin, angular, 5 m, shielded
ESW 33AH1000G	Connector M12, 4 pin, angular, 10 m, shielded
ESW 33CH0500G	Connector M12, 5 pin, angular, 5 m, shielded
ESW 33FH0200G	Connector M12, 8 pin, angular, 2 m, shielded
ESW 33FH0500G	Connector M12, 8 pin, angular, 5 m, shielded
ESW 33FH1000G	Connector M12, 8 pin, angular, 10 m, shielded

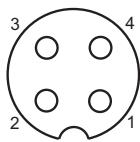
order reference

ESW 33AF0200	Connector M12, 4 pin, angular, 2 m, V4A-PVC
ESW 33AF0500	Connector M12, 4 pin, angular, 5 m, V4A-PVC
ESW 33AF2500	Connector M12, 4 pin, angular, 25 m, V4A-PVC

Accessories

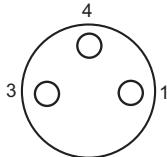
Connectors/Pin assignment

3 pin



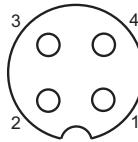
1 = BN
2 = n.c.
3 = BU
4 = WH

3 pin



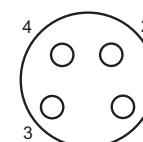
1 = BN
3 = BU
4 = BK

4 pin



1 = BN (+Vs)
2 = WH (output)
3 = BU (0V)
4 = BK (output)

4 pin



1 = BN
2 = WH
3 = BU
4 = BK

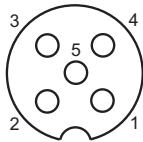
ESG 34
ESW 33

ES 21
ES 22
ESG 32
ESG 32G
ESW 31
ESW 31G

ES 14
ES 18
ESG 34
ESG 34F
ESG 34G
ESW 33
ESW 33F
ESW 33G

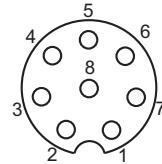
ES 21A
ES 22A
ESG 32
ESG 32G
ESW 31
ESW 31G

5 pin



1 = BN
2 = WH
3 = BU
4 = BK
5 = GY

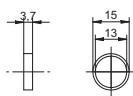
8 pin



1 = WH
2 = BN
3 = GN
4 = YE
5 = GY
6 = PK
7 = BU
8 = RD

ES 14C
ES 18C
ESG 34
ESG 34G
ESW 33
ESW 33G

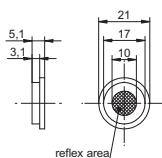
ESG 34G
ESW 33G

FTAR 013

- Fastening method self-adhesive
- Micro structure
- For Retro-reflective sensors

order reference

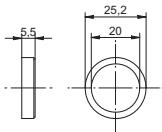
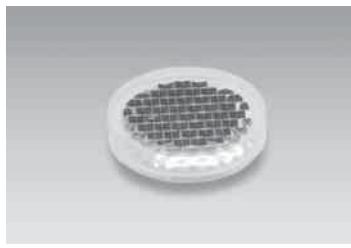
FTAR 013A000 Reflector round Ø 15 mm

FTAR 014

- Fastening method self-adhesive
- For Retro-reflective sensors

order reference

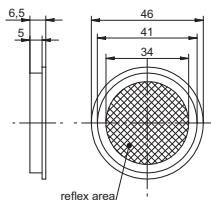
FTAR 014A000 Reflector round Ø 21 mm

FTAR 020

- Fastening method self-adhesive
- Micro structure
- For Retro-reflective sensors

order reference

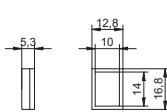
FTAR 020A000 Reflector round Ø 25,2 mm

FTAR 038

- Fastening method self-adhesive
- For Retro-reflective sensors

order reference

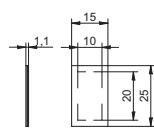
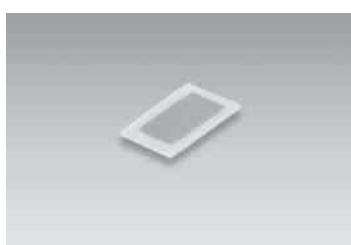
FTAR 038A000 Reflector round Ø 46 mm

FTDR 010A

- Fastening method self-adhesive
- For Retro-reflective sensors

order reference

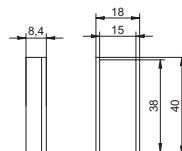
FTDR010A014 Reflector rectangular 16,8 x 12,8 mm

FTDR 010D

- Fastening method self-adhesive
- For laser light sensors

order reference

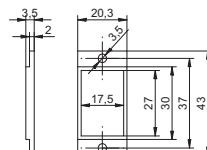
FTDR 010D020 Reflector rectangular 15 x 25 mm

FTDR 015

- Fastening method self-adhesive
- For Retro-reflective sensors

order reference

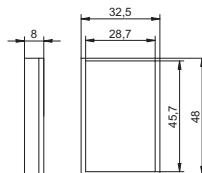
FTDR 015A038 Reflector rectangular 40 x 18 mm

FTDR 017

- Fastening method screw mounting
- Micro structure
- For Retro-reflective sensors

order reference

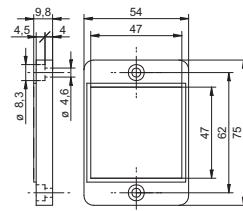
FTDR 017A027 Reflector rectangular 43 x 20,3 mm

FTDR 029

- Fastening method self-adhesive
- For Retro-reflective sensors

order reference

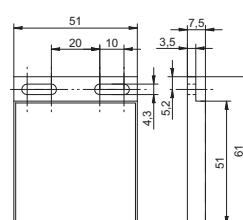
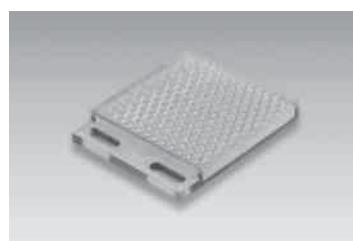
FTDR 029A046 Reflector rectangular 48 x 32,5 mm

FTDR 047

- Fastening method screw mounting
- For Retro-reflective sensors

order reference

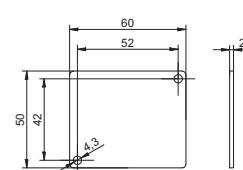
FTDR 047A048 Reflector rectangular 75 x 54 mm

FTDR 051

- Detergent resistant reflecteur
- Ecolab approved
- For Retro-reflective sensors

order reference

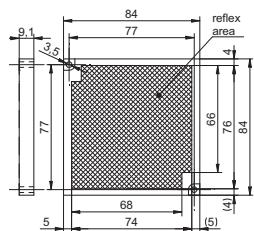
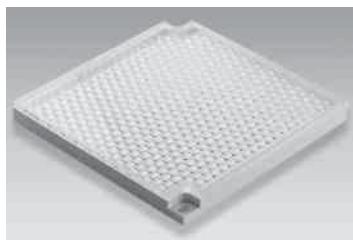
FTDR 051E051 Ecolab approved reflecteur

FTDR 050

- Stainless steel reflector for SmartReflect in washdown design
- Material: Stainless steel V4A

order reference

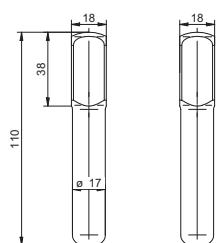
FTDR 050R060 Stainless steel reflector for SmartReflect in washdown design

FTDR 084

- Fastening method screw mounting
- For Retro-reflective sensors

order reference

FTDR 084A084 Reflector rectangular 84 x 84 mm

FTDR 017W

- Stainless steel reflector for SmartReflect in hygiene design
- EHEDG-certified

Accessorie: "mounting for sensors in hygienic design Ø17", order reference HI17-1H

order reference

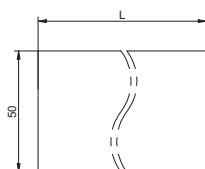
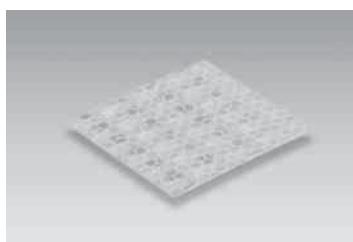
FTDR 017W035 Stainless steel reflector for SmartReflect in hygiene design

FTDF 020F

- Fastening method self-adhesive
- For laser light sensors

order reference

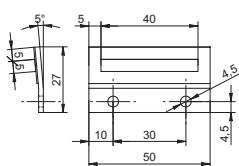
FTDF 020F020 Reflective type rectangular 20 x 20 mm

FTDL 050

- Fastening method self-adhesive
- For Retro-reflective sensors

order reference

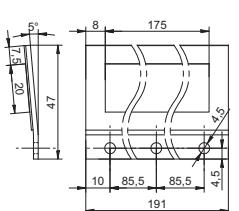
FTDL 050K000/... m Reflective type by the meter 50 x ... mm

FTDR 005

- Fastening method screw mounting
- For pocket-size line sensor *PosCon*

order reference

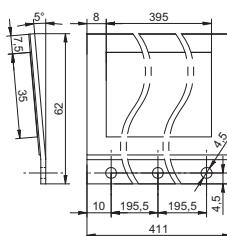
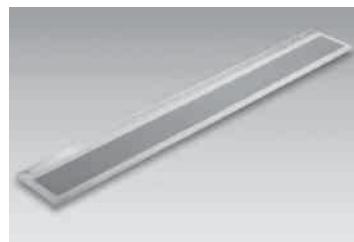
FTDR 005I040 Reflector rectangular 50 x 27 mm

FTDR 020

- Fastening method screw mounting
- For pocket-size line sensor *PosCon*

order reference

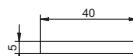
FTDR 020I175 Reflector rectangular 191 x 47 mm

FTDR 035

- Fastening method screw mounting
- For pocket-size line sensor *PosCon*

order reference

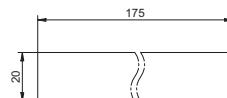
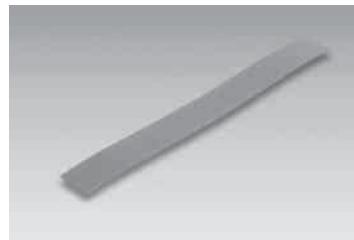
FTDR 035I395 Reflector rectangular 411 x 62 mm

FTDF 005

- Fastening method self-adhesive
- For pocket-size line sensor *PosCon*

order reference

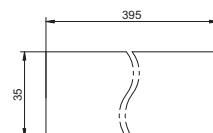
FTDF 005I040 Reflective type rectangular 40 x 5 mm

FTDF 020

- Fastening method self-adhesive
- For pocket-size line sensor *PosCon*

order reference

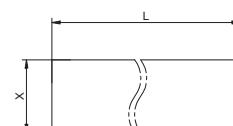
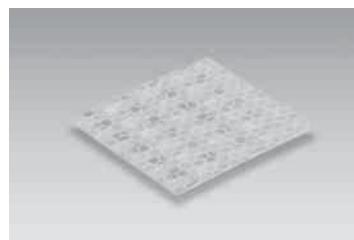
FTDF 020I175 Reflective type rectangular 175 x 20 mm

FTDF 035I

- Fastening method self-adhesive
- For pocket-size line sensor *PosCon*

order reference

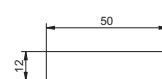
FTDF 035I395 Reflective type rectangular 335 x 35 mm

FTDL

- Fastening method self-adhesive, for pocket-size line sensor *PosCon*

order reference

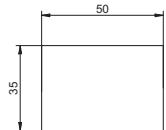
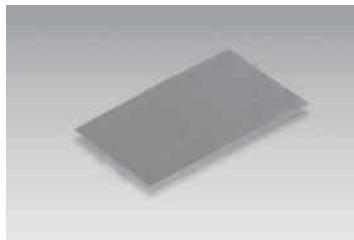
FTDL 005I000/... m	Reflective type by the meter 5 mm (x) wide
FTDL 020I000/... m	Reflective type by the meter 20 mm (x) wide
FTDL 035I000/... m	Reflective type by the meter 35 mm (x) wide
FTDL 050I000/... m	Reflective type by the meter 50 mm (x) wide
FTDL 610I000/... m	Reflective type by the meter 50 mm (x) wide

FTDF 012

- Fastening method self-adhesive
- For pocket-size line sensor *ParCon*

order reference

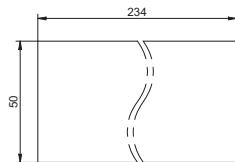
FTDF 012M050 Reflective type rectangular 50 x 12 mm

FTDF 035

- Fastening method self-adhesive
- For pocket-size line sensor *ParCon*

order reference

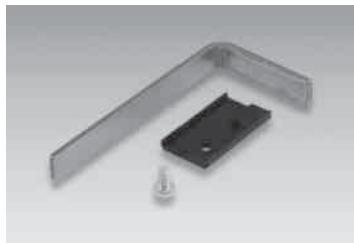
FTDF 035M050 | Reflective type rectangular 50 x 34 mm

FTDF 050

- Fastening method self-adhesive
- For pocket-size line sensor *ParCon*

order reference

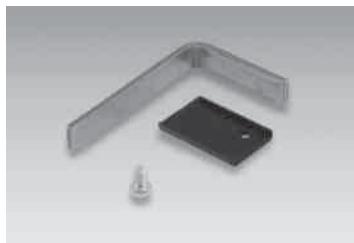
FTDF 050M234 | Reflective type rectangular 50 x 234 mm

FTDR 008/01

- Bracket with reflector film
- For pocket-size line sensor *ParCon*

order reference

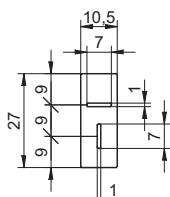
FTDR 008M030/01 | Reflector bracket high

FTDR 008/21

- Bracket with reflector film
- For pocket-size line sensor *ParCon*

order reference

FTDR 008M030/21 | Reflector bracket lateral

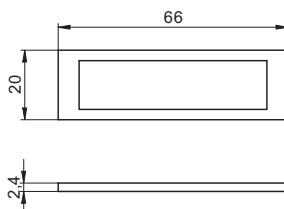
Slot aperture stickers series 14

- Material: Polyester foil
- Contents: 2 pieces
- self-adhesive

For use with FSDK 14 / FEDK 14

order reference

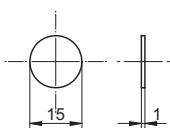
10144075 Slot aperture stickers series 14

Protector cap for Oxdm 20

- Material: PMMA
- Self-adhesive

order reference

10156878 Protector cap Oxdm 20

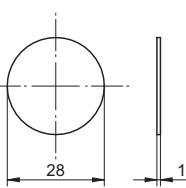
Glass cover for sensors series 18

- Material: glass

For use with cap nut series 18

order reference

10103068 Glass cover series 18

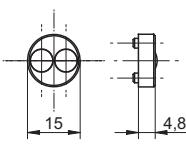
Glass cover for sensors series 30

- Material: glass

For use with cap nut series 30

order reference

10103226 Glass cover series 30

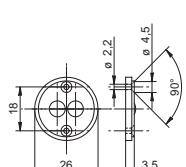
Doubling lens for sensors serie 18

- Material: PBTP / glass
- For double the sensing distance FZAM 18

For use with FZAM 18

order reference

10107250 Doubling lens series 18 FZAM 18

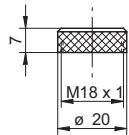
Doubling lens for sensors serie 30

- Material: PC / glass
- For double the sensing distance FZAM 30

For use with FZAM 30

order reference

10107408 Doubling lens series 30 FZAM 30

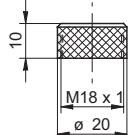
Cap nut for photoelectric sensors series 18

- Material: Nickel-plated brass

For use with FZAM 18 (with glass cover)

order reference

10103067 Cap nut glass cover for sensors series 18

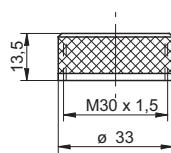
Cap nut for photoelectric sensors series 18

- Material: Nickel-plated brass

For use with FZAM 18 (with doubling lens)

order reference

10115913 Cap nut glass cover and doubling lens for sensors series 18

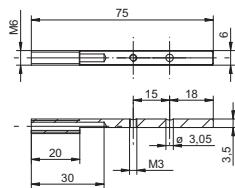
Cap nut for photoelectric sensors series 30

- Material: Nickel-plated brass

For use with FZAM 30 (with glass cover)

order reference

10102801 Cap nut glass cover for sensors series 30

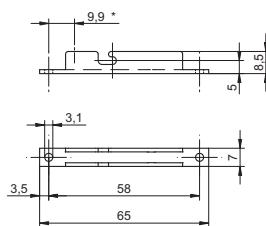
Mounting brad FHDK 04

- Material: Nickel-plated steel

For use with FHDK 04

order reference

10163196 Mounting brad FHDK 04

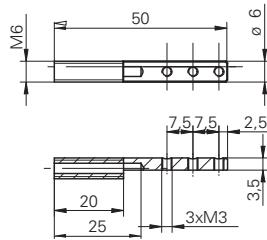
Bracket for profiles sensor series 04

- Material: Aluminum

For use with FHDK 04

order reference

10163299 Bracket for profiles FHDK 04

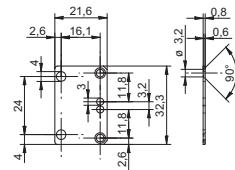
Minofix-Mounting kit for MINOS

- Material: brass nickel-plated

For use with FxxK 07 (MINOS)

order reference

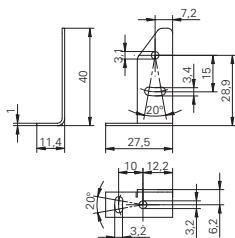
10150844 Minofix mounting 07

Mounting panel for sensors series 10

For use with UxDK 10, FxDK 10, OxDK 10

order reference

10162083 Mounting panel for sensors series 10

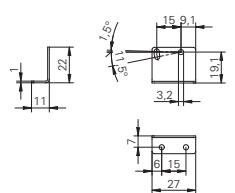
Mounting bracket for sensors series 10

- Material: Steel

For use with UxDK 10, FxDK 10, OxDK 10

order reference

10118798 Mounting bracket series 10

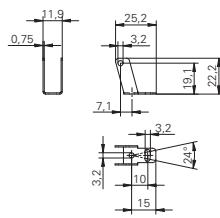
Mounting bracket for sensors series 10 (L design)

- Material: Steel

For use with UxDK 10, FxDK 10, OxDK 10

order reference

10133792 Mounting bracket series 10 L design

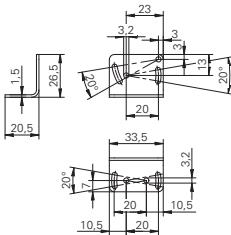
Mounting bracket for sensors series 10 (U design)

- Material: Steel

For use with UxDK 10, FxDK 10, OxDK 10 (only cable versions)

order reference

10114501 Mounting bracket series 10 (U design)

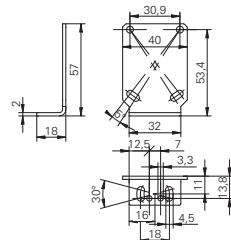
Mounting bracket for sensors series 12

- Material: Steel

For use with FxDM 12, OxDM 12

order reference

10113873 Mounting bracket series 12 (L design)

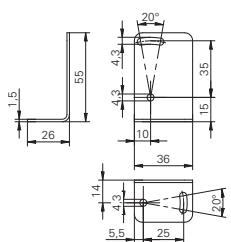
Mounting bracket for sensors series 13

- Material: Steel

For use with OxDM 13

order reference

10161695 Mounting bracket for sensors series 13 (L design)

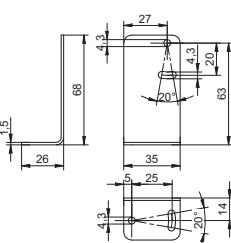
Mounting bracket for sensors series 14

- Material: Steel

For use with FxDK 14, OxDK 14

order reference

10134964 Mounting bracket series 14 (L design)

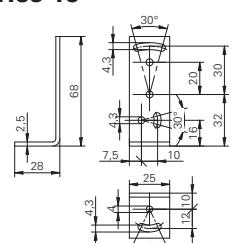
Mounting bracket for washdown sensors series 14

- Material: Stainless Steel

For use with FxDR 14

order reference

11046278 Mounting bracket series 14 washdown

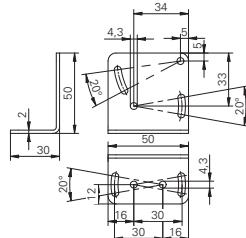
Mounting bracket for sensors series 15

- Material: Steel

For use with FxDM 15

order reference

10103415 Mounting bracket series 15 (L design)

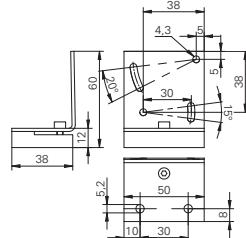
Mounting bracket for sensors series 16

- Material: Steel

For use with FxDM 16, OxDM 16

order reference

10113917 Mounting bracket series 16 (L design)

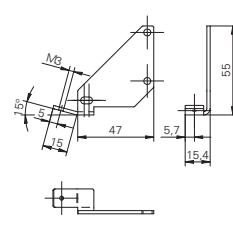
Feinjustagebefestigung Serie 16

- Material: Steel

Simplifies the alignment of the laser sensors series OSDM 16 / OEMD 16

order reference

10119373 Mounting bracket for fine adjustment series 16

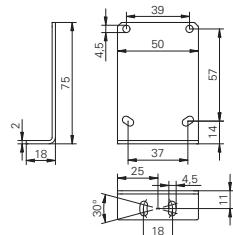
Lens cleaning air nozzle bracket

- Material: Steel

For use with FxDM 16, OxDM 16

order reference

10116407 Lens cleaning air nozzle bracket

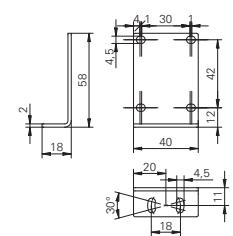
Mounting bracket for sensor OxDM 20

- Material: Steel

For use with OADM 20, OADM 250

order reference

11010227 Mounting bracket OxDM 20

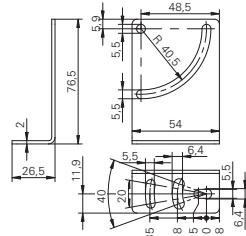
Mounting bracket for Logipal/PosCon

- Material: Steel

For use with ZADM 023, FKDM 22

order reference

10126220 Mounting bracket series 22 L design

Mounting bracket for sensors series 26

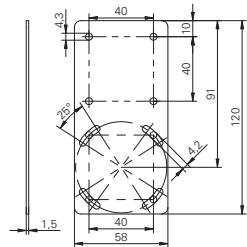
- Material: Steel

For use with FxDK 26

order reference

10112477 Mounting bracket series 26 (L design)

Mounting bracket for Verisens

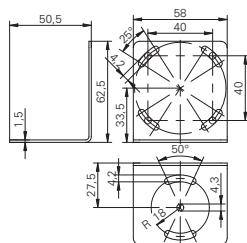
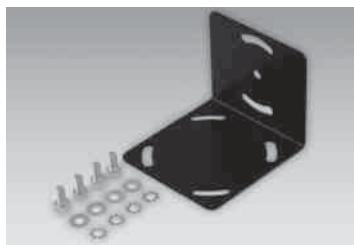


- Material: Steel

order reference

10159905 Mounting bracket for Verisens

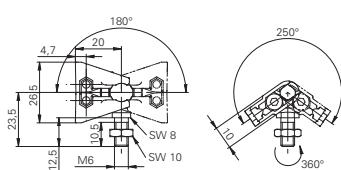
Mounting bracket for Verisens (L)



- Material: Steel

order reference

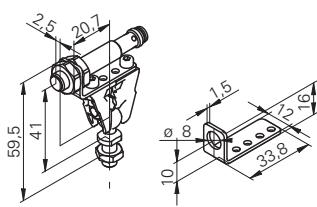
10159906 Mounting bracket for Verisens L design

Sensofix-Base module

- Clamps made of stainless steel
- Ball pivots made of galvanized steel

order reference

10149010 Sensofix-Base module

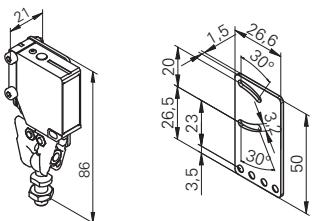
Sensofix-Mounting kit for sensors series 08 round

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with all sensors in M8 housing

order reference

10151719 Sensofix series 08

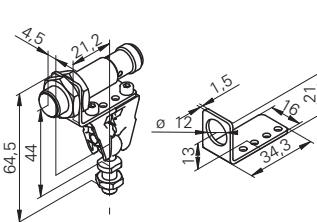
Sensofix-Mounting kit for sensors series 12

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with FxDM 12, OxDM 12

order reference

10150328 Sensofix series 12

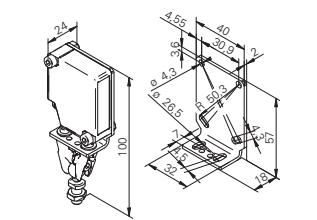
Sensofix-Mounting kit for sensors series 12 round

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with all sensors in M12 housing

order reference

10151720 Sensofix series 12 round

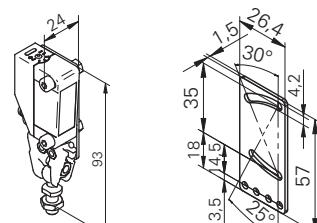
Sensofix-Mounting kit for sensors series 13

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with OADM 13

order reference

10161829 Sensofix series 13

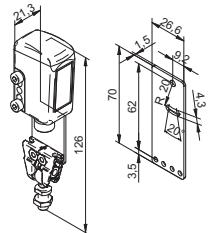
Sensofix-Mounting kit for sensors series 14

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with FxDK 14, OxDK 14

order reference

10149011 Sensofix series 14

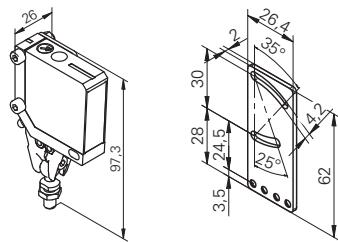
Sensofix-Mounting kit for washdown sensors series 14

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with FxDR 14

order reference

11046279 Sensofix series 14 washdown

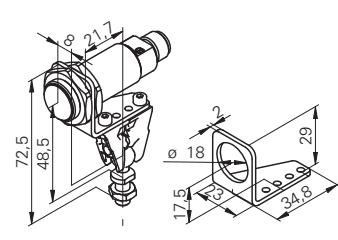
Sensofix-Mounting kit for sensors series 16

- Mounting panel made of stainless steel
- Clamps made of stainless steel
- Ball pivots made of galvanized steel

For use with FxDL 16, OxDL 16

order reference

10151721 Sensofix series 16

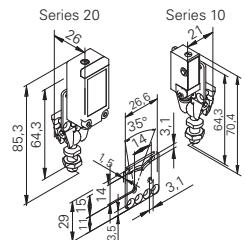
Sensofix-Mounting kit for sensors series 18 round

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with all sensors in M18 housing

order reference

10151658 Sensofix series 18

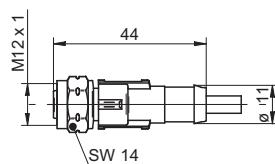
Sensofix-Mounting kit for sensors series 10/20

- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with photoelectric and ultrasonic sensors series 10, series 20

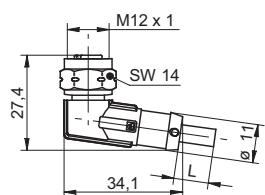
order reference

10150326 Sensofix series 10 / series 20

ESG 34F - Connector M12 straight, PVC/V4A**order reference**

ESG 34AF0200	Connector M12, 4 pin, straight, 2 m, V4A-PVC
ESG 34AF0500	Connector M12, 4 pin, straight, 5 m, V4A-PVC
ESG 34AF1000	Connector M12, 4 pin, straight, 10 m, V4A-PVC
ESG 34AF2500	Connector M12, 4 pin, straight, 25 m, V4A-PVC

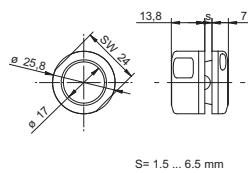
- Connector unshielded
- 4 pin version
- Cable coating PVC
- Cap nut material in stainless steel V4A
- Ecolab certified and FDA conform
- UL listed, number E315836

ESW 33F - Connector M12 angular, PVC/V4A**order reference**

ESW 33AF0200	Connector M12, 4 pin, angular, 2 m, V4A-PVC
ESW 33AF0500	Connector M12, 4 pin, angular, 5 m, V4A-PVC
ESW 33AF2500	Connector M12, 4 pin, angular, 25 m, V4A-PVC

- Connector unshielded
- 4 pin version
- Cable coating PVC
- Cap nut material in stainless steel V4A
- Ecolab certified and FDA conform
- UL listed, number E315836

Mounting HI17-1H for sensors in hygienic design Ø 17 mm



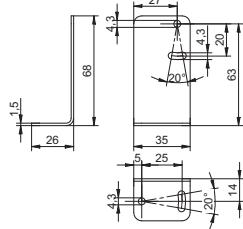
- Material: Stainless steel V4A
- EHEDG-certified

For use with inductive sensors 17 mm and photoelectric sensors in hygienic design

order reference

HI17-1H Mounting for sensors in hygienic design Ø 17 mm

Mounting bracket for washdown sensors series 14



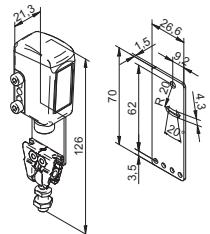
- Material: Stainless Steel

For use with FxDR 14

order reference

11046278 Mounting bracket series 14 washdown

Sensofix-Mounting kit for washdown sensors series 14



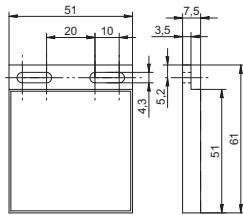
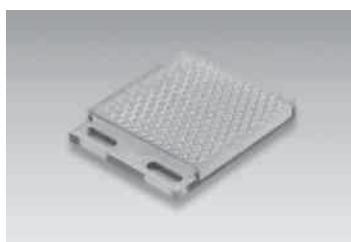
- Clamps made of stainless steel
- Ball pivots made of galvanized steel
- Mounting panel made of stainless steel

For use with FxDR 14

order reference

11046279 Sensofix series 14 washdown

FTDR 051

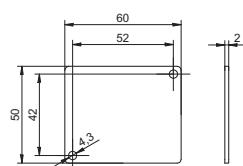
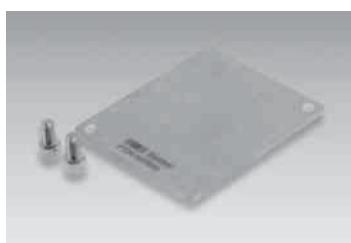


- Detergent resistant reflecteur
- Ecolab approved
- For Retro-reflective sensors

order reference

FTDR 051E051 Ecolab approved reflecteur

FTDR 050

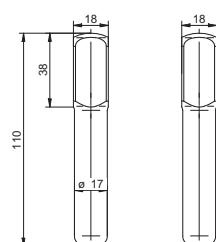


- Stainless steel reflector for SmartReflect in washdown design
- Material: Stainless steel V4A

order reference

FTDR 050R060 Stainless steel reflector for SmartReflect in washdown design

FTDR 017W

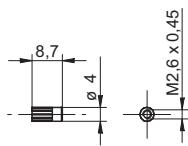


- Stainless steel reflector for SmartReflect in hygiene design
- EHEDG-certified

Accessorie: "mounting for sensors in hygienic design Ø17", order reference HI17-1H

order reference

FTDR 017W035 Stainless steel reflector for SmartReflect in hygiene design

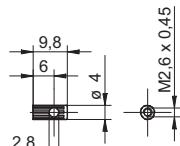
Doubling lens M2,6

- Increases the actual range Sb by a factor of 6
- Contents: 2 pieces

For fiber optic: FSE 200C1Y00 / FSE 200C2Y00, FSA 200C1Y00, FSG 200C1Y00, FSE 200E1Y00

order reference

10134541 Doubling lens increases the actual range (paires)

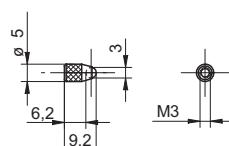
Doubling lens M2,6 (side view version)

- Side view version
- Increases the actual range Sb by a factor of 6
- Contents: 2 pieces

For fiber optic: FSE 200C1Y00 / FSE 200C2Y00, FSA 200C1Y00, FSG 200C1Y00, FSE 200E1Y00

order reference

10134540 Doubling lens increases the actual range (paires)

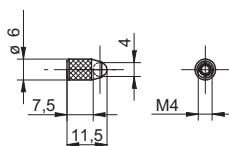
Doubling lens M3

- Material: Ms / glass
- Increases the actual range Sb by a factor of 6
- Contents: 2 pieces

For fiber optic: FSE 200C1004

order reference

10119910 Doubling lens M3 increases the actual range (paires)

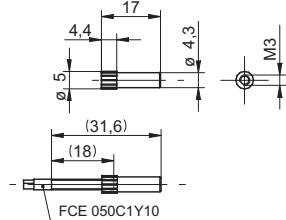
Doubling lens M4

- Material: Ms / glass
- Increases the actual range Sb by a factor of 6
- Contents: 2 pieces

For fiber optic: FSE 200C1004

order reference

10119909 Doubling lens M4 increases the actual range (paires)

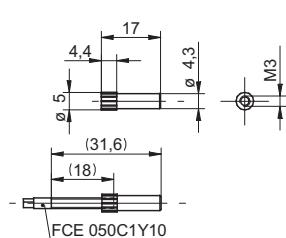
Focusing lens M3 Ø 0,1 mm

- Light spot Ø 0,1 mm at a distance of 4,6 mm

For fiber optic: FCE 050C1Y10 (empfohlen), FCE 200D1Y00, FCE 200D1Y01, FCE 200E1Y00

order reference

10134544 Focusing lens M3 Ø 0,1 mm

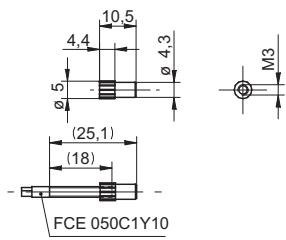
Focusing lens M3 Ø 0,4 mm

- Light spot Ø 0,4 mm at a distance of 7 mm

For fiber optic: FCE 050C1Y10 (empfohlen), FCE 200D1Y00, FCE 200D1Y01, FCE 200E1Y00

order reference

10134543 Focusing lens M3 Ø 0,4 mm

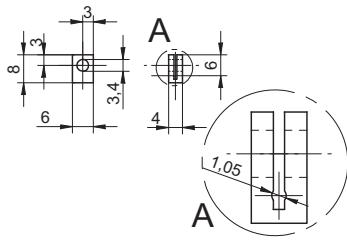
Focusing lens M3 Ø 2 mm

- Light spot Ø 2 mm at a distance of 19 mm

For fiber optic: FCE 050C1Y10 (empfohlen), FCE 200D1Y00, FCE 200D1Y01, FCE 200E1Y00

order reference

10134542 Focusing lens M3 Ø 2 mm (Paires)

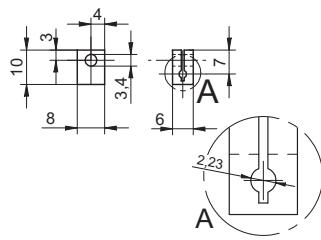
Mounting bracket 1,1 mm

- Material: Aluminum

For fiber optic through beam type with 1,1 mm sheath diameters

order reference

10119912 Mounting bracket Ø 1,1 mm

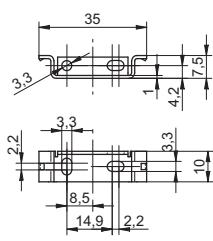
Mounting bracket 2,2 mm

- Material: Aluminum

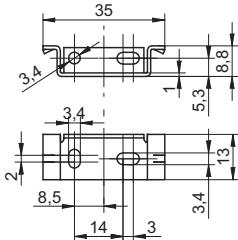
For fiber optic through beam type with 2,2 mm sheath diameters

order reference

10119911 Mounting bracket Ø 2,2 mm

Fiber optic mounting bracket for sensing head M3**order reference**

10134532 Fiber optic mounting bracket for sensing head M3

Mounting bracket for fiber optic sensors series 12

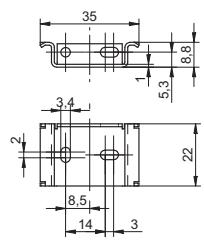
- Material: Steel

- Delivered with every plastic fiber optic sensor series 12

For use with FVDK 12

order reference

10145702 Mounting bracket for fiber optic sensors series 12

Mounting bracket for fiber optic sensors series 22

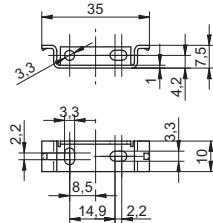
- Material: Steel

- Delivered with every plastic fiber optic sensor series 22

For use with FVDK 22

order reference

10125534 Mounting bracket for fiber optic sensors series 22

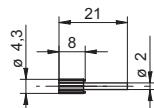
Mounting bracket for fiber optic sensors series 60

- Material: Steel
- Must be ordered separately for series 66 and series 67 sensors

For use with FVDK 66, FVDK 67

order reference

10159806	Mounting bracket for fiber optic sensors series 60, 67, 69, 80
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Reduction tube

- Set of 2
- Delivered with every 1 mm diameter plastic fiber optic

order reference

10140260	Reduction tube
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Fiber optic cable extension

- Reduction in range due to fiber optic extension: 2 m = approx. 25%
- Reduction in range due to fiber optic extension: 5 m = approx. 60%

order reference

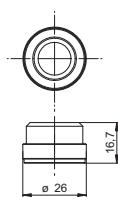
10145523	Fiber optic cable extension 5 m hochflexibel
10156738	Fiber optic cable extension 2 m
10158142	Fiber optic cable extension 5 m

Cutting tool

- Delivered with every plastic fiber optic

order reference

10114652	Cutting tool for plastic fiber optics
----------	---------------------------------------

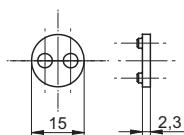
Adapter for photoelectric sensors series 30

- Material: POM

For use with fiber optic amplifier FZAM 30

order reference

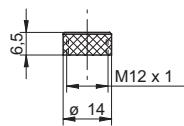
10102757	Adapter series 30
10106042	Adapter series 30 (abgewinkelte Lichtleiter)

Adjusting plate for glass fiber optic sensors 18 (replace)

- Material: PETP
- For re-orders when lost
- Enclosed with every fiber optic type A

order reference

10101958	Adjusting plate series 18
----------	---------------------------

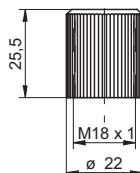
Cap nut for glass fiber optic sensors 15 (replace)

- Material: Nickel-plated brass
- For re-orders when lost
- Enclosed with every glass fiber optic of type B

For use with FVDM 15

order reference

10103230 Cap nut (Ersatz) for fiber optics series 15

Cap nut for glass fiber optic sensors 18 (replace)

- Material: POM
- For re-orders when lost
- Enclosed with every glass fiber optic of type A

For use with FZAM 18

order reference

10101480 Cap nut (Ersatz) for fiber optics series 18

Glossary

P65
PNP
Teach-in
Analog
NPN



A

Active zone

The zone in which an object can be detected in front of the sensor. With diffuse sensors, this is approximately equivalent to the zone within the maximum sensing distance where the emitted beam and the reception angle intersect. With retro-reflective sensors, this is the zone from the emitted beam exit plane to the reflector and from there back to the receiver entrance plane. With through beam sensors, this is the zone from the emitted beam exit plane to the receiver entrance plane.

Actual range S_b

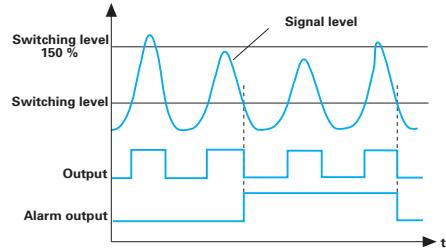
Like the nominal range S_n, but including an excess gain of 50% excess gain, i.e. the maximum distance at which reliable operation of the sensor is possible.

Adjustment aid

See «Output indicator»

Alarm output

Output function which indicates an inadequate signal level. The alarm output usually has a «dynamic» function which indicates whether the excess gain of 150% of the switching threshold was exceeded or not during the last light switching operation. It is also usually available as a «static» function: in this case, the alarm output indicates whether the current value of the signal is within the «critical range» between 100% and 150% of the switching threshold.



Ambient light immunity

Maximum permissible light intensity of the ambient light measured with a non-pulsed light source to IEC60947-5-2 and directed together with the receiver at a white reference paper which clearly covers the received beam. The light intensity is measured on the reference paper. In almost all sensor ranges, direct exposure of the white object to sunlight has no effect on the measurement. However, direct exposure of the received beam to sunlight almost certainly causes measuring errors.

Analog output

In contrast to the binary output with two possible output states, the analog output allows one continuous value such as a voltage or current to be emitted, resulting in a higher resolution of the measured values (see «Resolution»). Usually available as a voltage output 0 ... 10 V and current output 0 ... 20 mA or 4 ... 20 mA. The analog value can also be transmitted via a digital interface like RS 485.

B

Background suppression

Diffuse sensors usually operate by the triangulation principle. Thanks to this accurate distance measurement, a background may be located close behind the adjusted switching point without interfering with the measurement. The background is «suppressed».

Beam alignment, squint

Due to the addition of the production tolerances of the optical and mechanical components which cannot be compensated by adjustment during manufacture, a squint between the emitter and receiver beams of up to several degrees can occur. From a light distance of more than approx. 40 cm, retro-reflective sensors must usually be aligned. (Exception: OAx_x/OBx_x range is factory-adjusted.)

Beam-interrupting

Sensor class in which the presence of an object is detected by interruption of the light beam between an emitter (and possibly a reflector) and an associated receiver.

Binary output

Output which can assume two states, i.e. a switching output

Glossary



Black-white (gray-white) offset

For diffuse sensors with foreground and background suppression, there is a reduction in the sensing distance on gray or black reference paper in comparison with white reference paper (foreground suppression: increased sensing distance). This is also known as the black-white and gray-white offset. The sensing distance diagram shows the reduction in the sensing distance to gray or black as a function of the adjusted sensing distance.

Blind region

Because the emitter and receiver axes are usually offset to each other, it is possible at very close distances to the object that no light emitted by the emitted beam is within the detected angle of the receiver. In this situation, the sensor is dark-switched, or «blind».

C CE conformity

Designates compliance of the products with European Union directives. The CE marking of the products is conditional on metrological proof of their electromagnetic compatibility (EMC) according to IEC 61000-4-x standards. Please also note the information on the safety concept.

Closing delay

Output function which extends the dark-switched state of a binary sensor by a specific time. This causes a delay in the switching of a light-switching output and the dark-switching output switches later.

Color sensor *LOGIPAL*

A color sensor determines the magnitude of deviation of the color components between a taught-in color and the color reflected by the object. The switching output indicates whether at least one color component is outside the specified tolerance bands.

Color-based

Sensor class which detects a specific composition of the reflected light spectrum, meaning colors or gray scales (=contrasts). The distance and received light intensity are secondary.

Complementary output

Depending on the wiring the output can be used as a light-switching or dark-switching output. Both output versions are available simultaneously.

Correction factor

The material and the surface texture of the object affect the switching distance of a diffuse sensor with intensity difference. To determine the corrected switching distance, the following values must therefore be applied to the relative receiving signal (KFs) and as an approximation to the distance (KFd).

Material	KFs	KFd
Kodak test card	100%	100%
Light, planed wood	80%	90%
Rough wood	20%	45%
Drawn aluminum	25%	50%
Cardboard, matt black	7%	26%

Current consumption

Because photoelectric sensors usually operate with pulsed light, their operating current is not constant, but assumes a saw-tooth shape due to the internal smoothing of the current. An average value and a maximum value can be specified from this. Usually this is the maximum value.



D

Degree of remission

The degree of remission designates the diffuse proportion of the reflected light, i.e. without the reflective proportion.

Diffuse sensor

Diffuse sensors detect the presence of an object by illuminating it with emitted light, which is then reflected by the object to the receiver in a diffused form (remitted).

Direction of approach

With triangulation sensors, the approach of an object edge in the direction from the emitter lens to the receiver lens or the reverse can lead to incorrect results. The directions of approach from the front or the side cause no errors.

Distance-based

Sensor class in which the distance to the object is primarily assessed as the measured value. The intensity of the received signal, colors or gray scales are secondary.

ECOLAB approved

The sensors are resistant to many common cleaning agents.

EHEDG (Hygienic Design)

Sensors and mounting accessories meet the design criteria for hygienic applications. These sensors can be used in close proximity to foodstuff and facilitate the certification of the machine.

E

EMC

All sensors undergo type testing with regard to their electromagnetic compatibility (EMC) according to the standards IEC61000-4-2, -3, -4.

Error correction

Photoelectric sensors usually operate by measuring pulsed light reflected by the object to the receiver. Because a measurement of this kind can be interfered with by various effects from the surroundings, e.g. rapid changes in the ambient light (switching fluorescent lighting on and off, welding sparks etc.), not all received light pulses appear in their correct magnitude, which could lead to switching errors. Fault correction evaluates the received pulses and only changes the switching state when a significant majority of pulses received within a time window indicate the need to change the switching state.

Excess gain

Because signal losses can occur in applications with optical sensors due to soiling of the optics and ageing of the light source, an excess gain must be allowed in the design of the application by presuming a shorter distance to the object than that indicated by the switching point. For reliable operation, an excess gain of at least 150% of the switching threshold is required. This distance correction can either be read off from the excess gain diagram or by exploiting the point at which the output indicator stops flashing. There are corresponding correction factors for diffuse sensors with intensity difference.

F

External teach-in input

See «Teach-in»

FDA compliant

Consistent use of food compliant materials only.

Fiber optic sensor

An intensity-based sensor in which the emitter and receiver optics are replaced by an optical fiber connection.

Glossary



Focusing

Particularly for sensors operating by the triangulation principle, it is ideal when the size of the light spot is as small as possible. However, according to the laws of optics, it is only possible to bundle the light rays at one point of the light path, the so-called point of focus. For this reason, light sources are focused at a specific distance. This distance is optimum for the detection of very small objects.

Infrared light

Light in a long-wave range which is invisible to the human eye. In comparison with red light LEDs, IR LEDs can supply a higher radiated power. Unsuitable for use with plastic optical fibers, but suitable for glass optical fibers.

Intensity-based

Sensor class in which the light intensity impinging on the receiver is processed as a measured value (which is only an indirect measure of the distance to the object). The distance, colors or gray scales (= contrast) are secondary.

Inverted output

Depending on the wiring the output can be used as a light-switching or dark-switching output. Both output variants exist at the same time.

IO-Link

This is a communication standard for point-to-point connections between a master (connecting module) and a slave (sensor/actor). Non-screened standard sensor cables can be used as the transmission medium. Process data (analog/binary) and service data (parameters/diagnostics) can be transmitted by serial communication. IO-Link compatible sensors can be connected to existing I/O modules (without using serial communication). The advantage of IO-Link is the reduction in project planning and installation costs by a uniform interface and convenient parameter adjustment and management.

Laser diode

Light source featuring an exit zone of the light that is very small and can therefore be focused by downstream optics to form a very small measuring point (light spot). Another feature is that the light intensity is regulated by a monitor function and therefore remains practically unchanged during the service life of the laser diode.

Laser protection class

Lasers are subdivided into different protection classes according to their danger to the human eye:

- 1: Harmless
- 1M: Harmless as long as not further bundled by optical measures
- 2: Laser radiation exists only in the visible spectral range (400 ... 700 nm). Harmless for short periods of irradiation (max. 0.25s, as normally given by the natural protective reflex of the eyelid)
- 2M: Like 2 as long as not further bundled by optical measures

Light/dark operation

Light operation: the output switches when the receiver receives light.
Dark operation: the output switches when the receiver receives no light.

Linearity deviation

Deviation from a proportional linear function (straight line). This is specified as an absolute value in mm or as a relative value as a percentage of the far limit of the measuring range.



L Linking capability of outputs

Parallel connection of the outputs (OR function)

Sensors with identical output stages (NPN or PNP) can be connected in parallel if they are connected to the same power supply unit. The number of sensors which can be connected in parallel depends on the respective load current and the currents flowing through the internal pull-up and pull-down resistors (typically 3 mA). The sum of all load currents plus the sum of all internal currents must not exceed the specified maximum switching current of a single sensor.

Series connection of sensors (AND function)

Relay outputs may be connected in series. For sensors with electronic outputs, it is not permissible to switch on the supply of one sensor via the output of a preceding sensor and implement an AND function in this way. Because a sensor represents a high capacitive load, this would activate the short circuit protection.

M Measuring range

The sensor supplies a valid measurement result within this range. The measuring range and the limits of the measuring range are adjustable in some sensors.

M Minimum pulse length

Output function which forces a minimum length, e.g. 4 ms, for the two output states of a binary sensor, so that even a slow controller can detect such a state without difficulty. In contrast to release/response delay, an output state longer than the minimum impulse length is not extended.

M Mounting distance

Distance between sensors (in diffuse sensors between the emitted light spots on the object) to prevent optical interference. Sensors with measures to reduce optical interference are not affected by this, but if the number of 3 is exceeded, the specified mounting distance for the next sensor but one is applicable.

M Mounting instructions (MAL)

Some sensors are supplied with mounting instructions (MAL) which contain detailed notes on the connection and operation of the sensor

N Nominal range Sn

The guaranteed maximum switching distance of retro-reflective sensors under ideal conditions (at +25° C, not soiled, sensors adjusted to each other).

N NPN output

Binary open collector switching output with NPN transistor switching to 0 V. Consequently the load current flows from the switching output through the load resistance to +Vs. A suppressor diode is integrated and also an internal load resistor of approx. 10 kOhm ... 50 kOhm for measurement purposes.

O Off delay

Output function which extends the light-switched state of a binary sensor by a specific time. As a result, the light-switched output drops out later and the dark-switched output is switched after a delay.

O On delay

Output function which extends the dark-switched state of a binary sensor by a specific time. As a result the light-switching output switches after a delay and the dark-switching output will drop out later.

O Optical fiber

Cable made of glass or plastic fibers which conveys the light of a photoelectric sensor and enables the detection of an object at a constrained point due to its small size.

O Optical interference

Without countermeasures, pulsed light sources which illuminate the same point on an object can overlap, which can cause switching errors. Sensors which are insensitive to optical interference use methods by which the pulses can evade each other and minimize situations in which switching errors are possible. These methods allow operation of up to 3 sensors in the same operating range, i.e. each sensor may «see» 2 interfering neighbors. The method becomes more reliable the better the neighboring sensors can be «seen», enabling the evasion algorithms to be suitably adjusted.

Glossary

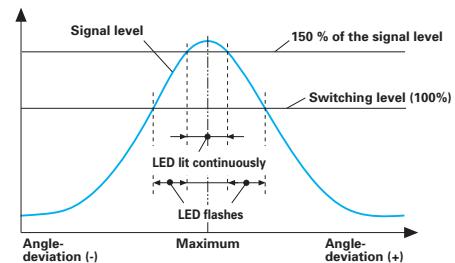


Output current

Maximum permissible current load at the outputs. Because the short-circuit protection secures all outputs together in sensors with several outputs and therefore monitors the sum of all output currents, it must be observed that the output current specification refers to this sum.

Output indicator

Visual display on the sensor, usually a yellow LED which indicates the status of the sensor receiver. LED off: receiving signal < switching threshold, LED flashing: receiving signal between 100%...150% of the switching threshold, LED steady on: receiving signal > 150% of the switching threshold.



Overvoltage protection



ParCon/PosCon line sensor

Protection against brief voltage surges in accordance with the standard IEC 61000-4

The line sensor is able to detect edges, widths and positions of objects without additional illumination. The measured value is issued with high accuracy as an analog value or via a serial interface.

PNP output

Binary open collector switching output with PNP transistor switching to +Vs. Consequently the load current flows from the switching output through the load resistance to 0 V. A suppressor diode is integrated and also an internal load resistor of approx. 10 kOhm ... 50 kOhm for measurement purposes.

Point source LED

Form of LED in which, in contrast to conventional LEDs, the light exit is not diffuse and distributed around the entire chip, but exits from the front in a circular and therefore clearly defined shape. A very small light spot can be created in this way (ideal for diffuse sensors with background suppression), similar to a laser, but at the expense of the total light intensity.

Polarization filter

Polarization filters only allow light to pass which is polarized in a specific plane. Retro-reflective sensors with polarization filters have polarization planes at the emitter and receiver twisted towards one another by 90°, so they only detect light which is reflected by a retro-reflector and depolarized in this way. For this reason, the light beam itself is always reliably interrupted by reflective objects (which leave the polarization plane unchanged).

proTect[⊕]

Unique impermeability concept – it guarantees that the sensors comply with protection class IP 68/IP 69K standards even after many temperature cycles and therefore have a long service life and high reliability.

Protection class (to IEC 60529)

IP 65: Protection against the penetration of dust and full protection against electrical contact. Protection against a water jet from any direction.

IP 67: Protection against the penetration of dust and full protection against electrical contact. Protection against water when the housing is immersed in water under specific pressure and time conditions.

Pulsed light

The sensitivity of a photoelectric sensor to ambient light can substantially be reduced by using pulsed light. On the one hand, the emitter LEDs can emit a higher peak power in pulsed operation, on the other, this makes differential measurement possible during which the difference in the received light with the light source switched on or off can be evaluated and non-pulsed light can be effectively compensated.



Push-pull output

Compared to the open collector output variants PNP (= load virtually 0V) and NPN (= load virtually +Vs), the push-pull output enables random switching of the load within the limits of the supply voltage. However, compared to the above named open collector output variants, it is not admissible to connect outputs in parallel.

R Range sensor

Diffuse sensor with a switching output where two switching points can be set. This makes it possible to detect the presence of an object within a specified distance range.

Red light

Standard light color in the visible range, also suitable for use with plastic optical fibers. Advantage: due to its visibility, this improves the adjustment and monitoring of the application.

Reflection foil

See «(Retro-) reflector»

Relative receiving signal

The relative receiving signal is specified in diffuse sensors operating by the intensity difference principle. This signal represents the signal level received from a white object as a function of the distance. With the aid of this diagram, it is possible to determine the sensing distance for an object which is not white. The correction factor of the respective material is required for this purpose.

Release delay

Output function which extends the light-switched state of a binary sensor by a specific time. The light-switched output thereby opens later and the dark-switched output is switched after a delay.

Release time

The minimum time required for an object to have left the scanning range to cause a change in the output state. This change in state is immediate, unless a signal processing time is also specified by which this change in state is further delayed. Compliance with this release time is conditional on the switching threshold falling by max. 50%. If it is necessary for the sensor to take measures to reduce interference with other sensors, this time may be extended by up to 50 µs.

Reproducibility (Repeat accuracy)

Max. deviation between two measurements under identical conditions (object position, soiling, temperature, duty cycle)

Residual ripple

Maximum proportion of alternating current which may be superimposed on the DC voltage supply with the momentary values remaining within the specified voltage supply range. Specified as a percentage of the mean value of +Vs.

Resolution

The smallest possible change in the measured value to cause a discernible change in the output signal.

Response time

The minimum time required for an object to be within the sensing distance to cause a change in the output state. This change in state is immediate, unless a signal processing time is also specified by which this change in state is further delayed. Compliance with this response time is conditional on an excess gain of at least 50% (the output indicator does not flash). If it is necessary for the sensor to take measures to reduce interference with other sensors, this time may be extended by up to 50 µs.

(Retro-) reflector

Reflector that casts light back in the direction of incidence and as a result, in contrast to a mirror, requires no exact alignment. They are available in the form of a triple reflector or reflective film.

Reverse polarity protection

Protection against reverse polarity is generally ensured between any connections of the sensor unless otherwise specified (e.g. only supply connections).

Glossary



S

Safety concept

The safety concept defines the technical, instructional and legal measures which ensure the user (machine manufacturer, owner, user) a high degree of safety when handling our components. The safety concept also serves as the basis for the CE marking of our products and can be obtained in German, English or French.

Sensing distance Tb

The sensing distance Tb ranges between the adjusted sensing distance and the blind region. The blind region defines the range immediately in front of the sensor where an object cannot be reliably detected. The sensing distance is therefore the distance where an object (Kodak white) is reliably detected.

Sensing distance Tw

The sensing distance Tw is the maximum achievable distance of a diffuse sensor measured at +25° C on white paper (Kodak Card No. 1 527 795) size 200 x 200 mm. At a maximum sensing distance of under 400 mm, the reference paper size is 100 x 100 mm. The excess gain necessary for reliable operation under ideal conditions (50%) is already included. Sensors with adjusting aids indicate this point by a continuously lit reception indicator.

Sensitivity adjustment

Sensors operating with intensity difference or as retro-reflective sensors may have adjustable sensitivity. The sensitivity can then be adjusted to the application using a potentiometer or by teach-in.

Sensor standard

The sensor standard IEC60947-5-2 forms the basis for all type tests on photoelectric sensors.

Shape-based

Sensor class which detects specific features of shape, e.g. edges, the height of newspaper copies, etc. The distance, received light intensity, colors or gray scales are secondary.

Short circuit protection

In optical sensors, short circuit protection is clocked (switches the output off for approx. 20 ms), self-resetting (attempts to switch the output again after the shut-off time has elapsed) and start-delayed (to handle capacitive loads of up to 50 nF occurring with longer cables).

Signal processing time

Delay between the detection of the future output state and its transmission to the output caused by signal processing. This has no effect on the maximum measurement frequency!

Smallest object

If the optical prerequisites for the detection of small objects are fulfilled, i.e. a sufficient signal difference exists, the following generally applies to the detection of moving objects with diffuse sensors: time in the scanning range > response time.
For retro-reflective sensors: time in the scanning range > release time.
The time in the scanning range t_e can be calculated by:
 $t_e = \text{distance in the scanning range} / \text{object speed}$

SmartReflect light barriers

Light barriers without reflectors. See section on SmartReflect light barriers.

Soiled lens indicator

See «Output indicator»

Start pulse suppression

Start pulse suppression suppresses undefined states during the starting phase by disabling all outputs during the first 20 ms after the voltage supply was switched on.

Glossary



S Switching hysteresis

Switching hysteresis is employed to prevent the normal fluctuations of the measured value close to the switching points of binary outputs from producing uncertain switching states (oscillating) at the output. A higher switching threshold to switch on the sensor is adjusted than to switch it off, resulting in a difference between the distances for switching on and off.

T Teach-in

Electronic teaching of an operating parameter (e.g. sensitivity adjustment) by pressing a button or via an external teach-in input. The «static teach-in» function is available as a standard feature. During teach-in the on position and off position are taught in and the sensor calculates the optimum switching point from this. The on position is always used as a normally open function and the off position always as a normally closed function. There is also a «dynamic teach-in» function, during which the maximum and minimum values of the results measured over a desired time are analyzed and an optimum switching threshold for this situation is automatically adjusted afterwards.

Teach-input external

See «Teach-in».

Temperature drift

In photoelectric sensors, the emitter light sources (apart from laser diodes), receiver elements and amplifiers are subject to certain thermal effects. This dependency of the measured values on the temperature is specified by the designation «temperature drift».

Test input

Some sensors provide a means of switching off the emitter for a function test by activating an input. If the sensor was previously switched to light, the output of the sensor must consequentially change to the dark switching state

Triangulation principle

Measuring principle used in diffuse sensors with background suppression and in distance-measuring sensors. The emitter, the object and the receiver form a triangular arrangement. The receiver is designed to enable measurement of the angle between the beams from the emitter to the object and from the object to the receiver. This angle depends on the distance to the object, which is determined by the position at which the received beam strikes the receiver element.

UL test mark

The UL mark on a product indicates that samples of the complete product were tested by UL according to nationally acknowledged safety standards, that they are free from unacceptable, foreseeable risks such as fire, electric shocks and similar hazards and that the product was manufactured under UL supervision. Most products from Baumer electric are UL-listed. The file with the listed products can be viewed at HYPERLINK "http://www.ul.com/database".

V Voltage supply range

The voltage supply must be within a specified voltage supply range at all times to ensure the correct function of the sensor.

Quick reference list

FZD 18A1001
FHDK10N1101
FUE 200D1Y00
IPS 70/100
FPDK 14N5101/S35A
OADM 13S7480/S35A
FVDK 22P6101
FHDK 10P3101/KS35
VXS 1203M16RR
IPS 20/100
OHDM 16P5101/S14
ZADM 0341240.0021
FUE 050A2003
FZDK 14N5101
OZDM 16P3001/S14
FEDK 26R7103
FSF 100A4003
ZADM 023H300.0002
FPDK 26R7103/S27
FEDM 08P3001
FEAM 08N1002/S35L
FPDK 20P5101/S35A
OADR 20I6480/S14F
FPDM 12P3401

order reference	page	order reference	page	order reference	page
E					
ES 14 PG7	420	ESW 33SH0500	423	FFAM 17PTD1002/L	191
ES 14C PG7	420	ESW 33SH1000	423	FFDK 16P50Y0	193
ES 18 PG7	420	F		FFDK 16P50Y5	193
ES 18C PG7	420	FADH 14I4470/IO	28	FFE 200D6Y00	326
ES 21	420	FADH 14I4470/KS34A/IO	28	FGLM 050P8001/S35L	299
ES 21A	420	FADH 14U4470/IO	30	FGLM 080P8001/S35L	300
ES 22	421	FADH 14U4470/KS34A/IO	30	FGUM 020P8001/S35L	290
ES 22A	421	FADK 14I4470/IO	32	FGUM 030P6901/S35A	287
ESG 32AH0200	421, 425	FADK 14I4470/S14/IO	32	FGUM 030P8001/S35L	291
ESG 32AH0200G	421	FADK 14I4470/S35A/IO	32	FGUM 050P6901/S35A	288
ESG 32AH0500	421, 425	FADK 14U4470/IO	34	FGUM 050P8001/S35L	292
ESG 32AH0500G	421	FADK 14U4470/S14/IO	34	FGUM 080P6901/S35A	289
ESG 32AH1000	421, 425	FADR 14I4470/S14/IO	36	FGUM 120P8001/S35L	294
ESG 32AH1000G	421	FADR 14U4470/S14/IO	38	FHCK 07N6901/KS35A	96
ESG 32SH0200	421, 425	FCE 050C1Y10	325	FHCK 07N6901	96
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